Milwaukee®

Nothing but **HEAVY DUTY.**™

2022/23

ACCESSORIES CATALOGUE

Milwaukee Nothing but HEAVY DUTY.™

#MILWAUKEETOOL

milwaukeetool.co.uk

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MX4™

4x LIFE IN REBAR*

*vs. 2 cutter drill bit in concrete

At MILWAUKEE®, we strive to do things better. To make life easier in the toughest working conditions. We pour our energy into the relentless improvement of our products, and even the most minor improvements begin with understanding the challenges of the jobsite.

This intrinsic understanding of the challenge has led to the creation of our next generation MX4™, a game-changer in drill bit technology. Solid carbide construction means longer life, Target Tip Technology and a shaper angled tip means greater accuracy and next level speed in drilling through the toughest materials.

MX4™ is the benchmark in SDS-Plus and SDS-Max drill bits. Because at MILWAUKEE®, every bit matters.

NEW

TARGET TIP TECHNOLOGY

IMPROVED PERFORMANCE ON REBAR

FULL CARBIDE TIP*

FOR BEST PERFORMANCE

*≤10MM

SHARPER ANGLED TIP

IMPROVED REBAR PERFORMANCE

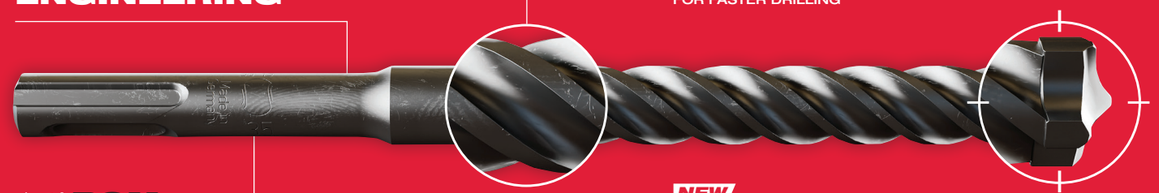
116 HOLES PER CHARGE*

* at a depth of 50mm with a 6mm MX4 drill bit, using a 5.5amp High output battery.

PRECISION GERMAN ENGINEERING

4 VARIABLE FLUTE DESIGN

FOR FASTER DRILLING



PGM RATED

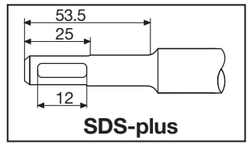
FOR PRECISE DRILLING

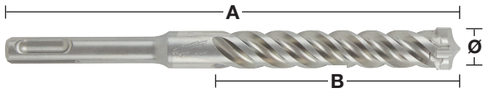
NEW

TARGET TIP TECHNOLOGY

SDS-Plus MX4 drill bits - 4 cutters

Symmetrical 4 cutter geometry (4 x 90°). Perfect round holes for optimal anchor fitting.
New sharper angled tip design for easy spot drilling with pinpoint accuracy and increased performance on rebar.
One piece solid full welded carbide tip on 5-10 mm and one piece slotted carbide tip on 12-32 mm for best lifetime.
4 flute geometry: The high volume 4 flute geometry ensures the optimum removal of dust and debris.
PGM rated.
Made in Germany.





Diameter (mm)	Total length (mm) A	Working length (mm) B	Pre-drill	Pack quantity	Min. order quantity	Article Number	EAN Code
5	115	50		1	1	**4932352007**	4002395366644
5	165	100		1	1	**4932352008**	4002395368891
5	215	150		1	1	**4932478465**	4058546346560
5	265	200		1	1	**4932478466**	4058546346577
5	315	250		1	1	**4932478467**	4058546346584
5.5	115	50		1	1	**4932352009**	4002395368907
5.5	165	100		1	1	**4932352010**	4002395368914
5.5	215	150		1	1	**4932478469**	4058546346607
5.5	315	250		1	1	**4932478470**	4058546346614
6	115	50		1	1	**4932352011**	4002395368921
6	165	100		1	1	**4932352012**	4002395368938
6	215	150		1	1	**4932352013**	4002395366705
6	265	200		1	1	**4932352014**	4002395366712
6	315	250		1	1	**4932352015**	4002395366729
6.5	165	100		1	1	**4932430146**	4002395378074
6.5	215	150		1	1	**4932352016**	4002395366736
6.5	265	200		1	1	**4932352017**	4002395366743
6.5	315	250		1	1	**4932352018**	4002395366750
6.5	465	400		1	1	**4932464596**	4058546225414
7	115	50		1	1	**4932352019**	4002395366767
7	165	100		1	1	**4932352020**	4002395366774
8	115	50		1	1	**4932352021**	4002395366781
8	165	100		1	1	**4932352022**	4002395366798
8	215	150		1	1	**4932352023**	4002395366804
8	265	200		1	1	**4932352024**	4002395366811
8	315	250		1	1	**4932352712**	4002395373703
8	465	400	✔	1	1	**4932352713**	4002395373710
9	165	100		1	1	**4932352944**	4002395376025
10	115	50		1	1	**4932352025**	4002395366828
10	165	100		1	1	**4932352026**	4002395366835
10	215	150		1	1	**4932352027**	4002395366842
10	265	200		1	1	**4932352028**	4002395366859
10	315	250		1	1	**4932352029**	4002395366866
10	455	390	✔	1	1	**4932352030**	4002395366873
10	600	540	✔	1	1	**4932352945**	4002395376032
10	1000	940	✔	1	1	**4932352946**	4002395376049
12	160	100		1	1	**4932352031**	4002395366880
12	210	160		1	1	**4932352032**	4002395366897
12	260	210		1	1	**4932352033**	4002395366903
12	310	250		1	1	**4932352034**	4002395366910
12	450	400	✔	1	1	**4932352035**	4002395366927
12	600	540	✔	1	1	**4932352947**	4002395376056
12	1000	940	✔	1	1	**4932352948**	4002395376063
14	160	110		1	1	**4932352036**	4002395366934
14	210	150		1	1	**4932352037**	4002395366941
14	260	200		1	1	**4932352949**	4002395376070
14	310	250		1	1	**4932352038**	4002395366958

✔ Pre drill with a short drill bit of the same diameter.

SDS-Plus MX4 drill bits - 4 cut

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pre-drill	Pack quantity	Min. order quantity	Article Number	EAN Code
14	380	330		1	1	**4932478473**	4058546346645
14	450	400	✔	1	1	**4932352039**	4002395366965
14	600	540	✔	1	1	**4932352950**	4002395376087
14	1000	940	✔	1	1	**4932352951**	4002395376094
15	160	100		1	1	**4932430725**	4002395383863
15	260	200		1	1	**4932352952**	4002395376100
16	160	100		1	1	**4932430726**	4002395383870
16	210	150		1	1	**4932352953**	4002395376117
16	260	200	✔	1	1	**4932352819**	4002395374779
16	310	250		1	1	**4932352954**	4002395376124
16	450	400	✔	1	1	**4932352820**	4002395374786
16	600	540	✔	1	1	**4932352955**	4002395376131
16	1000	940	✔	1	1	**4932352956**	4002395376148
17	210	150		1	1	**4932478474**	4058546346652
18	200	150		1	1	**4932478899**	4058546361815
18	250	200		1	1	**4932356502**	4002395320950
18	450	400	✔	1	1	**4932356503**	4002395320967
18	1000	940	✔	1	1	**4932479345**	4058546371395
20	250	200		1	1	**4932356504**	4002395320974
20	450	400	✔	1	1	**4932356505**	4002395320981
20	1000	940	✔	1	1	**4932479346**	4058546371401
22	250	200		1	1	**4932399332**	4002395359608
22	450	400	✔	1	1	**4932356506**	4002395320998
22	1000	940	✔	1	1	**4932479347**	4058546371418
24	250	200		1	1	**4932356507**	4002395321001
24	450	400	✔	1	1	**4932356508**	4002395321018
24	1000	940	✔	1	1	**4932479348**	4058546371425
25	250	200		1	1	**4932399333**	4002395359615
25	450	400	✔	1	1	**4932356509**	4002395321025
25	1000	940	✔	1	1	**4932479349**	4058546371432
28	250	200		1	1	**4932399334**	4002395359622
28	450	400	✔	1	1	**4932356510**	4002395321032
30	250	200		1	1	**4932399335**	4002395359639
30	450	400	✔	1	1	**4932356511**	4002395321049
32	450	400	✔	1	1	**4932399336**	4002395359646

✔ Pre drill with a short drill bit of the same diameter.

SDS-Plus MX4 drill bits - 4 cut / 10 pack

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
5	115	50	10	1	**4932352040**	4002395366972
5	165	100	10	1	**4932471250**	4058546288785
5.5	115	50	10	1	**4932471251**	4058546288792
5.5	165	100	10	1	**4932352041**	4002395366989
6	115	50	10	1	**4932352042**	4002395366996
6	165	100	10	1	**4932352043**	4002395367009
6	215	150	10	1	**4932430234**	4002395378951
6	265	200	10	1	**4932471252**	4058546288808
6.5	165	100	10	1	**4932479556**	4058546373504
6.5	215	150	10	1	**4932430235**	4002395378968
7	165	100	10	1	**4932352044**	4002395367016
8	115	50	10	1	**4932352045**	4002395367023
8	165	100	10	1	**4932352046**	4002395367030
8	265	200	10	1	**4932471253**	4058546288815
10	165	100	10	1	**4932352047**	4002395367047
10	215	150	10	1	**4932352048**	4002395367054
10	265	200	10	1	**4932471254**	4058546288822
10	315	250	10	1	**4932471255**	4058546288839
12	160	100	10	1	**4932352049**	4002395367061
12	210	150	10	1	**4932352050**	4002395367078
12	260	200	10	1	**4932471256**	4058546288846
14	210	150	10	1	**4932471257**	4058546288853
16	260	200	10	1	**4932471258**	4058546288860

SDS-Plus MX4 drill bits - 4 cut / 50 pack

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
5.5	165	100	50	1	**4932472234**	4058546326302
6	115	50	50	1	**4932430437**	4002395380985
6	165	100	50	1	**4932430438**	4002395380992
6	215	150	50	1	**4932430462**	4002395381234
6.5	165	100	50	1	**4932479557**	4058546373511
6.5	215	150	50	1	**4932430463**	4002395381241
7	115	50	50	1	**4932472154**	4058546325503
7	165	100	50	1	**4932472155**	4058546325510
8	115	50	50	1	**4932479368**	4058546371623
8	165	100	50	1	**4932430439**	4002395381005
8	215	150	50	1	**4932430440**	4002395381012
8	315	250	50	1	**4932472156**	4058546325527
8	465	400	50	1	**4932472157**	4058546325534
10	115	50	50	1	**4932479369**	4058546371630
10	165	100	50	1	**4932430441**	4002395381029
10	215	150	50	1	**4932430442**	4002395381036
10	315	250	50	1	**4932472158**	4058546325541
10	455	390	50	1	**4932472159**	4058546325558
12	160	100	50	1	**4932472160**	4058546325565
12	210	150	50	1	**4932430443**	4002395381043
12	310	250	50	1	**4932472161**	4058546325572
12	450	400	50	1	**4932472162**	4058546325589
14	210	150	50	1	**4932478097**	4058546340308

SDS-Plus MX4 drill bits - 4 cut / sets

	Description	Supplied in	Pack quantity	Min. order quantity	Article Number	EAN Code
①	**SDS-Plus MX4 drill bit set (5pc)** Ø 5 / 6 x 115 mm, Ø 6 / 8 x 165 mm, Ø 10 x 165 mm	Plastic container	5	1	**4932352833**	4002395374915
①	**SDS-Plus MX4 drill bit set (5pc)** Ø 5.5 x 115 mm, Ø 5.5 / 6 / 7 / 8 x 165 mm	Plastic container	5	1	**4932352835**	4002395374939
②	**SDS-Plus MX4 drill bit set (7pc)** Ø 5 / 6 x 115 mm, Ø 6 / 8 / 8 / 10 x 165 mm, Ø 12 x 160 mm	Plastic cassette	7	1	**4932478626**	4058546348199
②	**SDS-Plus MX4 drill bit set (7pc)** Ø 5.5 / 6 x 115 mm, Ø 5 / 5.5 / 6 / 8 / 10 x 165 mm	Plastic cassette	7	1	**4932478627**	4058546348205
③	**Counter display SDS-Plus MX4 drill bit set (7pc)** 6 x SDS-Plus MX4 7pc set (4932478626)	Plastic cassette	1	1	**4932478673**	4058546348663
③	**Counter display SDS-Plus MX4 drill bit set (7pc)** 6 x SDS-Plus MX4 7pc set (4932478627)	Plastic cassette	1	1	**4932478674**	4058546348670

①
②
③

M2™

PROFESSIONAL

FAST DRILLING IN CONCRETE

3 BREAKER POINTS

25% FASTER

3 BREAKER POINTS

*vs. previous generation

2 VARIABLE FLUTE DESIGN

2 CUTTER

IDEAL IN CONCRETE DRILLING APPLICATIONS WITH CORDLESS HAMMERS

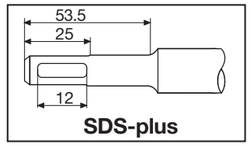
SDS-Plus M2 drill bits - 2 cut

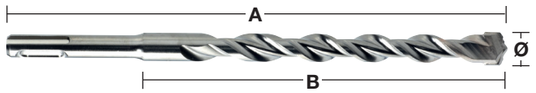
M2™

Made in Germany

FASTEST: New aggressive tip geometry with 3 chip breakers demolishes the concrete quicker and a tapered shoulder design minimises friction enabling the M2 drill bit to deliver faster drilling speed

DURABILITY: Rebar chamfers on the tip prevent side tip damage when hitting metal reinforcement and a thicker core body ensures higher power transfer, lower vibrations and less flute breakages





Diameter (mm)	Total length (mm) A	Working length (mm) B	Pre-drill	Pack quantity	Min. order quantity	Article Number	EAN Code
3	110	50		1	1	**4932352892**	4002395375509
3.5	110	50		1	1	**4932373908**	4002395353378
4	110	50		1	1	**4932339498**	4002395304561
4	160	100		1	1	**4932399143**	4002395357505
4.8	110	50		1	1	**4932352130**	4002395367832
5	110	50		1	1	**4932307067**	4002395308835
5	160	100		1	1	**4932399315**	4002395359431
5	210	150		1	1	**4932399316**	4002395359448
5.5	110	50		1	1	**4932339499**	4002395304578
5.5	160	100		1	1	**4932340408**	4002395311910
5.5	210	150		1	1	**4932399317**	4002395359455
5.5	260	200		1	1	**4932399318**	4002395359462
5.5	310	250		1	1	**4932399319**	4002395359479
5.5	410	350		1	1	**4932399320**	4002395359486
6	110	50		1	1	**4932307068**	4002395308842
6	160	100		1	1	**4932307069**	4002395308859
6	210	150		1	1	**4932373136**	4002395346394
6	260	200		1	1	**4932353819**	4002395320127
6	310	250		1	1	**4932399321**	4002395359493
6	460	400	✔	1	1	**4932399322**	4002395359509
6.5	110	50		1	1	**4932344292**	4002395312276
6.5	160	100		1	1	**4932344293**	4002395312269
6.5	210	150		1	1	**4932399147**	4002395357574
6.5	260	200		1	1	**4932399148**	4002395357581
6.5	310	260		1	1	**4932399323**	4002395359516
7	110	50		1	1	**4932353820**	4002395320134
7	160	100		1	1	**4932340409**	4002395311927
7	210	150		1	1	**4932399222**	4002395358366
7	250	200		1	1	**4932399324**	4002395359523
8	110	50		1	1	**4932307070**	4002395308866
8	160	100		1	1	**4932307071**	4002395308873
8	210	150		1	1	**4932307072**	4002395308880
8	260	200		1	1	**4932353821**	4002395320141
8	310	250		1	1	**4932399325**	4002395359530
8	400	350		1	1	**4932399326**	4002395359547
8	460	400	✔	1	1	**4932367013**	4002395336692
8	600	540	✔	1	1	**4932399327**	4002395359554
8	1000	940	✔	1	1	**4932399328**	4002395359561
9	160	100		1	1	**4932353823**	4002395320165
9	210	150		1	1	**4932353822**	4002395320158
10	110	50		1	1	**4932340410**	4002395311934
10	160	100		1	1	**4932307073**	4002395308897
10	210	150		1	1	**4932307074**	4002395308903
10	260	200		1	1	**4932344295**	4002395312252
10	310	250		1	1	**4932353824**	4002395320172
10	450	400	✔	1	1	**4932344296**	4002395312245
10	600	550	✔	1	1	**4932367014**	4002395336708
10	1000	950	✔	1	1	**4932367015**	4002395336715

✔ Pre drill with a short drill bit of the same diameter.

SDS-Plus M2 drill bits - 2 cut

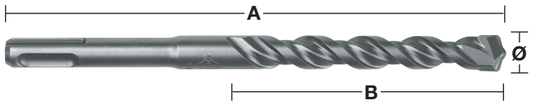
Diameter (mm)	Total length (mm) A	Working length (mm) B	Pre-drill	Pack quantity	Min. order quantity	Article Number	EAN Code
11	160	100		1	1	**4932367066**	4002395336722
11	260	210		1	1	**4932399329**	4002395359578
12	160	110		1	1	**4932307075**	4002395308910
12	210	160		1	1	**4932307076**	4002395308927
12	260	210		1	1	**4932344297**	4002395312238
12	310	260		1	1	**4932353825**	4002395320189
12	450	400	✔	1	1	**4932307077**	4002395308934
12	600	550	✔	1	1	**4932367068**	4002395336746
12	1000	950	✔	1	1	**4932367017**	4002395336760
13	160	110		1	1	**4932307946**	4002395309054
13	260	210		1	1	**4932344298**	4002395312221
14	160	110		1	1	**4932307078**	4002395308941
14	210	160		1	1	**4932353826**	4002395320196
14	260	210		1	1	**4932307079**	4002395308958
14	310	260		1	1	**4932399330**	4002395359585
14	450	400	✔	1	1	**4932307088**	4002395309047
14	600	550	✔	1	1	**4932367018**	4002395336777
14	1000	950	✔	1	1	**4932367019**	4002395336784
15	160	110		1	1	**4932373910**	4002395353392
15	260	210		1	1	**4932344300**	4002395312207
16	160	110		1	1	**4932307080**	4002395308965
16	210	160		1	1	**4932307081**	4002395308972
16	260	210		1	1	**4932399331**	4002395359592
16	310	260		1	1	**4932344301**	4002395312191
16	450	400	✔	1	1	**4932307082**	4002395308989
16	600	550	✔	1	1	**4932367069**	4002395336791
16	1000	950	✔	1	1	**4932367021**	4002395336814
18	200	150		1	1	**4932344303**	4002395312177
18	250	200		1	1	**4932307083**	4002395308996
18	300	250		1	1	**4932344304**	4002395312160
18	450	400	✔	1	1	**4932340411**	4002395311941
18	600	550	✔	1	1	**4932367022**	4002395336821
18	1000	950	✔	1	1	**4932367024**	4002395336845
20	200	150		1	1	**4932344305**	4002395312153
20	250	200		1	1	**4932307084**	4002395309009
20	300	250		1	1	**4932399027**	4002395356126
20	450	400	✔	1	1	**4932307085**	4002395309016
20	600	550	✔	1	1	**4932367025**	4002395336876
20	1000	950	✔	1	1	**4932367026**	4002395336883
22	250	200		1	1	**4932373911**	4002395353408
22	450	400	✔	1	1	**4932344307**	4002395312139
22	600	550	✔	1	1	**4932367027**	4002395336890
22	1000	950	✔	1	1	**4932367029**	4002395336913
24	250	200		1	1	**4932373922**	4002395353521
24	450	400	✔	1	1	**4932307087**	4002395309030
25	250	200		1	1	**4932344308**	4002395312122
25	450	400	✔	1	1	**4932344309**	4002395312115
25	1000	950	✔	1	1	**4932367030**	4002395336975
26	250	200		1	1	**4932344310**	4002395323814
26	450	400	✔	1	1	**4932344311**	4002395312092

✔Pre drill with a short drill bit of the same diameter.

SDS-Plus M2 drill bits - 2 cut / counter displays

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	**Counter display** 10 x 7 pc SDS-Plus M2 drill bit set (4932352339)	7	1	**4932352341**	4002395370009
②	**Counter display** 10 x 10 pc SDS-Plus M2 drill bit set (4932352340)	10	1	**4932352342**	4002395370016

SDS-Plus M2 drill bits - 2 cut / 10 pack



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
5	110	50	10	1	**4932371702**	4002395344017
5	160	100	10	1	**4932352520**	4002395371785
5.5	110	50	10	1	**4932352521**	4002395371792
5.5	160	100	10	1	**4932371703**	4002395344024
6	110	50	10	1	**4932371704**	4002395344031
6	160	100	10	1	**4932371705**	4002395344048
6	210	150	10	1	**4932399337**	4002395359653
6.5	160	100	10	1	**4932399338**	4002395359660
6.5	210	150	10	1	**4932399339**	4002395359677
6.5	260	200	10	1	**4932399340**	4002395359684
7	160	100	10	1	**4932373225**	4002395348619
8	160	100	10	1	**4932371706**	4002395344055
8	210	150	10	1	**4932399341**	4002395359691
10	110	50	10	1	**4932352522**	4002395371808
10	160	100	10	1	**4932371708**	4002395344079
10	210	150	10	1	**4932371709**	4002395344086
10	260	200	10	1	**4932399342**	4002395359707
12	160	100	10	1	**4932399343**	4002395359714
12	210	160	10	1	**4932371710**	4002395344093
12	260	210	10	1	**4932399344**	4002395359721
14	260	210	10	1	**4932371711**	4002395344109

SDS-Plus M2 drill bits - 2 cut / 50 pack

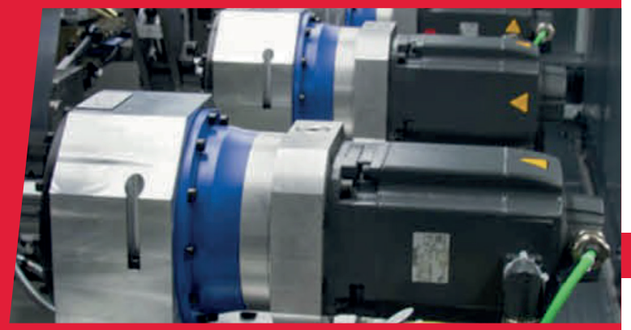
Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
5	110	50	50	1	**4932399176**	4002395357833
5.5	160	100	50	1	**4932399177**	4002395357840
6	110	50	50	1	**4932399178**	4002395357857
6	160	100	50	1	**4932399179**	4002395357864
7	160	110	50	1	**4932399181**	4002395357888
8	160	100	50	1	**4932399182**	4002395357895
8	210	150	50	1	**4932399183**	4002395357901
10	160	110	50	1	**4932399345**	4002395359738
10	210	150	50	1	**4932399184**	4002395357918
10	260	200	50	1	**4932399185**	4002395357925
12	210	160	50	1	**4932399186**	4002395357932

SDS-Plus M2 drill bits - 2 cut / cassettes

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	**SDS-Plus M2 drill bit set (5pc)** Ø 5 / 6 x 110 mm and Ø 6 / 8 / 10 x 160 mm	5	1	**4932352338**	4002395369973
①	**SDS-Plus M2 drill bit set (5pc)** Ø 5.5 x 110 mm and Ø 5.5 / 6 / 7 / 8 x 160 mm	5	1	**4932352834**	4002395374922
①	**SDS-Plus M2 drill bit set (5pc)** Ø 10 / 12 / 14 / 16 / 20 x 450 mm	5	1	**4932352801**	4002395374595
②	**SDS-Plus M2 drill bit set (7pc)** Ø 5 / 6 / 8 x 110 mm and Ø 6 / 8 / 10 / 12 x 160 mm	7	1	**4932352339**	4002395369980
③	**SDS-Plus M2 drill bit set (10pc)** Ø 5 / 6 / 6 x 110 mm and Ø 6 / 6 / 8 / 8 / 10 / 12 / 14 x 160 mm	10	1	**4932352340**	4002395369997
④	**Drill bit and chisel set (5pc)** SDS-Plus drill bits Ø 6 / 8 / 10 x 160 mm, pointed and flat chisel	5	1	**4932430002**	4002395376636

INVESTMENT IN CARBIDE

RESEARCH DEVELOPMENT
NEW *TECHNOLOGIES*



PROTOTYPING
RAPID *PROTOTYPING*

TESTING
COMPREHENSIVE *TESTING*

PRODUCTION
BEST IN CLASS *PRODUCTION*

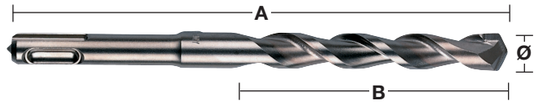
M4™ | M2™

SDS-PLUS | SDS-MAX | CHISELS

MADE IN GERMANY

SDS-Plus TCT multipurpose drill bits

These drill bits will drill in metal, wood and stone but in rotary mode only.
Hammer action cannot be used with these drill bits.
Ideal for tradesmen who need to drill through a variety of materials in one go.
Made in Germany.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
6	160	100	1	1	**4932373918**	4002395353484
8	210	150	1	1	**4932373919**	4002395353491
10	260	200	1	1	**4932373920**	4002395353507
12	260	200	1	1	**4932373921**	4002395353514

SDS-Plus extensions

Universal SDS-Plus extensions to extend the reach of SDS-Plus drill bits.
Tool free drill bit click & connect system.
Fits to all SDS-Plus rotary hammers and drill bits.
Optimal for drilling around obstructions such as previously installed pipes and for overhead drilling.
Allows deep hole drilling e.g. rebar applications without buying an expensive long drill bit.

Length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
300	1	1	**4932471153**	4058546287818
450	1	1	**4932471154**	4058546287825

DUST MANAGEMENT

Accurate concentricity and high dimensional accuracy drilled holes, according to PGM Conformity

Faster and more efficient drilling due to **99% dust removal**

Efficient drilling without dust for a safer and cleaner working environment

Active drill bit heads **cooling for a longer life**

SDS-Plus DUST-LOK™ dustless drill bits - 4 cut - Modular design

Efficient drilling without dust for a safer and cleaner work environment.
Captures 99 % of drilled dust.
Active drill bit head cooling for a longer life.
4 cutter design prevents the drill bit from jamming into the rebar.
Accurate concentricity and high dimensional accuracy drilled holes, according to PGM.
Universal connector for all common vacuum cleaners with hose diameter 32 - 38 mm.

	Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
①	5	136	100	1	1	**4932471155**	4058546287832
②	6	136	100	1	1	**4932471156**	4058546287849
③	8	136	100	1	1	**4932471157**	4058546287856
④	10	136	100	1	1	**4932471158**	4058546287863
⑤	12	136	100	1	1	**4932471159**	4058546287870
⑥ SDS-Plus DC arbor with vacuum adapter				1	1	**4932471160**	4058546287887

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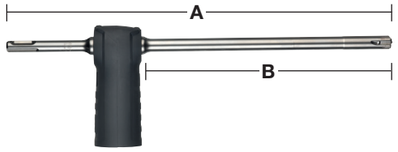
SDS-Plus dustless drill bits - 4 cut - One piece design

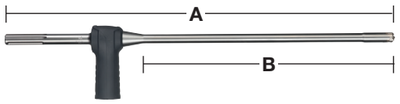
Faster and more efficient drill bit due to effective dust removal.
Efficient drilling without dust for a safer and cleaner working environment.
Active drill bit head cooling for a longer life.
4 cutter design prevents the drill bit from jamming into the rebar.
Accurate concentricity and high dimensional accuracy drilled holes, according to PGM Conformity.
Universal connector for all common vacuum cleaners with hose diameter 32 – 38 mm.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
12	325	200	1	1	**4932459283**	4058546002497
14	360	240	1	1	**4932459284**	4058546002503
16	360	240	1	1	**4932459285**	4058546002510
18	360	240	1	1	**4932459286**	4058546002527

SDS-Max dustless drill bits - 4 cut - One piece design

Faster and more efficient drilling due to 99% dust removal.
Efficient drilling without dust for a safer and cleaner working environment.
Active drill bit head cooling for a longer life.
4 cutter design prevents the drill bit from jamming in the rebar.
Accurate concentricity and high dimensional accuracy drilled holes, according to PGM Conformity.
Universal connector for all common vacuum cleaners with hose diameter 32 – 38 mm.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
16	600	400	1	1	**4932459287**	4058546002534
18	600	400	1	1	**4932459288**	4058546002541
20	600	400	1	1	**4932459289**	4058546002558
22	600	400	1	1	**4932459290**	4058546002565
24	600	400	1	1	**4932459291**	4058546002572
25	600	400	1	1	**4932459292**	4058546002589
28	600	400	1	1	**4932459293**	4058546002596
28	900	900	1	1	**4932459294**	4058546002602
30	600	400	1	1	**4932459295**	4058546002619
30	900	700	1	1	**4932459296**	4058546002626
32	600	400	1	1	**4932459297**	4058546002633
32	900	700	1	1	**4932459298**	4058546002640
35	600	400	1	1	**4932459299**	4058546002657
35	900	700	1	1	**4932459300**	4058546002664
Universal vacuum cleaner adaptor			1	1	**4931416173**	4002395805501

PCHDE - Universal chiselling dust extraction system

Universal dust extraction solution fitting to all brands of SDS-Max hammers.
Collects over 90% of chiselled dust.
Saves valuable post cleaning time.
Fits to MILWAUKEE® vacs with easy and secure click system.
Can only be used with DE type chisels listed below.
The following spare parts are avaialble for a quick turnaround: spring (4931328988), rubber rings (5 pc) (4931455278), main housing (4931449576) and front hose with plastic nose (4931455277)

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
PCHDE: Includes 1 x SDS-Max point chisel	1	1	**4932455280**	4002395247943
PCHDE: Includes 1 x SDS-Max flat chisel	1	1	**4932455275**	4002395247936
SDS-Max DE point chisel 400 mm long	1	1	**4932455144**	4002395247981
SDS-Max DE flat chisel 400 mm long	1	1	**4932455145**	4002395247974

Rotary hammer dust extraction

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
① Dust collection ring for collecting dust when overhead drilling. Suitable for Ø 5 - 8 mm	1	1	**4932430912**	4002395385744
② Extractor for dust collection on the wall or when overhead drilling. Maximum diameter drill bit Ø 28 mm. Fits to all industrial dust extraction units (universal reception Ø 26 – 41 mm)	1	1	**4932430446**	4002395381074
③ Drilling shroud - PHDE72. For drilling and coring from Ø 6 - 72 mm. Brush insert to improve suction and extraction. Brushes to be removed for coring applications. Outlet nozzle: Ø 37 mm outside / Ø 32 mm inside. Replacement sealing lips (2 pcs): 4931448564. Replacement brush: 4931448565	1	1	**4932430480**	4002395381418
④ Drilling shroud - PHDE152. For drilling and dry coring from Ø 25 - 152 mm. Brush insert to improve suction and extraction.	1	1	**4932471990**	4058546298890
DE16 - Vac assist universal extractor				
⑤ DE16 unit, 1 x side handle and 3 x neck collars- allows fitting to drills with gear neck from Ø 43 - 59 mm. 2 x drilling nozzles (49902301)	1	1	**4932430835**	4002395384976

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SDS-Plus dust trap

Universal fit - Fits ALL SDS-Plus rotary hammer brands and styles.
Fits ALL SDS-Plus drill bits up to 215mm total length.
Fits ALL standard vacuum cleaners.
Clear sleeve for visibility & accuracy.
Collects up to 99% of airborne dust.
Useable with or without vacuum cleaner.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
SDS-Plus dust trap	1	1	**4932464916**	4058546228613
SDS-Plus dust trap sleeve	1	1	**4932464917**	4058546228620

SDS-Max chisel boot

Universal fit - Fits ALL standard SDS-Max rotary hammer brands and styles.
Universal fit to pointed and flat chisels up to 400mm length and 25mm tip width.
Slim design for reaching tight areas.
Hose clip adapter for easy attachment to MILWAUKEE® vacuum cleaners.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
SDS-Max chisel boot	1	1	**4932471991**	4058546298906

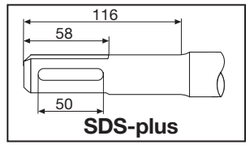
Breaker boot

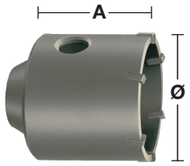
Universal fit - Fits most 28 & 30 mm breaking hammers. Perfect match to 28 mm MX FUEL™ breaker.
Universal fit to pointed and flat chisels.
Slim design for reaching tight areas.
Hose clip adapter for easy attachment to MILWAUKEE® vacuum cleaners.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Breaker boot	1	1	**4932471992**	4058546298913

SDS-Plus TCT core cutters

Core cutters for rotary hammers up to 4 kg.
All TCT cores have a M16 x 2 thread and fit to both SDS-Plus and Hex 11 arbors.
Arbor and pilot drill bit required additionally.
Made in Germany.
Not suitable for reinforced concrete.

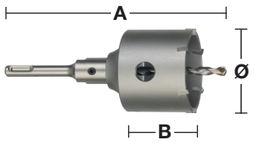




Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
35	58	1	1	**4932344478**	4002395312559
50	58	1	1	**4932344479**	4002395312566
65	50	1	1	**4932344480**	4002395312573
68	50	1	1	**4932399099**	4002395357031
82	50	1	1	**4932344481**	4002395312580
90	50	1	1	**4932344482**	4002395312597

SDS-Plus TCT core cutter - set

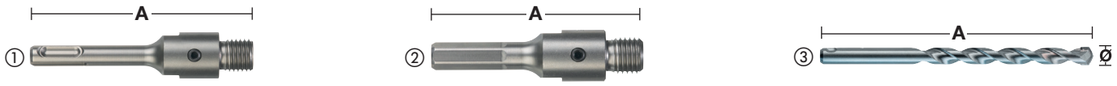
Set version includes: TCT core cutter, SDS-Plus arbor 105 mm length, TCT pilot drill bit Ø 8 x 120 mm and allen key.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
65	182	50	4	1	**4932399295**	4002395359097
68	182	50	4	1	**4932399296**	4002395359103
82	182	50	4	1	**4932399297**	4002395359110

SDS-Plus TCT core cutter arbors

Both SDS-Plus and Hex arbors include an allen key and require a pilot drill bit additionally.



Description	Reception	Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
① SDS-plus arbor	SDS-Plus		105	2	1	**4932399966**	4002395366255
① SDS-plus arbor	SDS-Plus		370	2	1	**4932399967**	4002395366262
② Hex arbor	11 mm Hex		90	2	1	**4932399968**	4002395366279
③ TCT pilot drill bit for use in masonry, concrete, brick etc.		8	120	1	1	**4932399125**	4002395357291

MX4™

DRILL TO THE MAX.

SDS-MAX MX4™ DRILL BITS

Milwaukee Tool leads the way in accessories development and technology for the professional job site. Our relentless pursuit of innovation has resulted in the Next Generation MX4™ SDS-MAX drill bits, our most powerful and durable drill bit for toughest tasks on the job site.

Driven and developed by countless hours on the jobsite, MILWAUKEE® has created MX4™ SDS-MAX as a drill bit designed to offer the fastest performance and longest lifespan when drilling in reinforced concrete. Featuring MILWAUKEE® exclusive Target Tip Technology, SDS-MAX is larger than the standard SDS-PLUS bits, providing improved accuracy and performance in rebar as well as other heavy-duty applications.

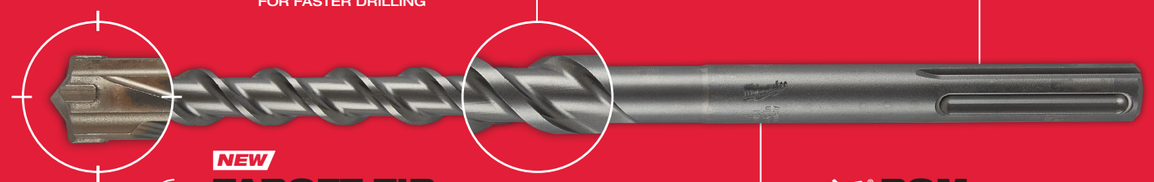
NEW
TARGET TIP TECHNOLOGY

SHARPER ANGLED TIP
IMPROVED REBAR PERFORMANCE

2x LIFE IN REBAR*
* Vs previous generation

4 VARIABLE FLUTE DESIGN*
FOR FASTER DRILLING

PRECISION GERMAN ENGINEERING

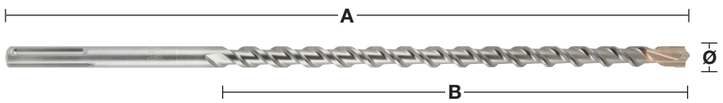


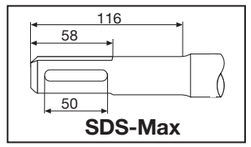
NEW
TARGET TIP TECHNOLOGY

PGM RATED
FOR PRECISE DRILLING

*Variable 4 flute design for diameters up to 16mm, all larger diameters have a variable 2 flute design.

SDS-Max MX4 drill bits - 4 cut





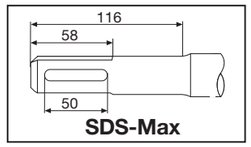
Diameter (mm)	Total length (mm) A	Working length (mm) B	Pre-drill	Pack quantity	Min. order quantity	Article Number	EAN Code
12	340	200		1	1	**4932352750**	4002395374083
12	540	400	✔	1	1	**4932352751**	4002395374090
12	690	550		1	1	**4932430727**	4002395383887
14	340	200		1	1	**4932352752**	4002395374106
14	540	400	✔	1	1	**4932352753**	4002395374113
15	340	200		1	1	**4932352754**	4002395374120
15	540	400	✔	1	1	**4932352755**	4002395374137
16	340	200		1	1	**4932352756**	4002395374144
16	540	400	✔	1	1	**4932352757**	4002395374151
16	940	800	✔	1	1	**4932352758**	4002395374168
16	1320	1180	✔	1	1	**4932352759**	4002395374175
18	340	200		1	1	**4932352760**	4002395374182
18	540	400	✔	1	1	**4932352761**	4002395374199
18	940	800	✔	1	1	**4932352762**	4002395374205
18	1320	1180	✔	1	1	**4932352763**	4002395374212
20	320	200		1	1	**4932352764**	4002395374229
20	520	400	✔	1	1	**4932352765**	4002395374236
20	920	800	✔	1	1	**4932352766**	4002395374243
20	1320	1200	✔	1	1	**4932352767**	4002395374250
22	320	200		1	1	**4932352768**	4002395374267
22	520	400	✔	1	1	**4932352769**	4002395374274
22	920	800	✔	1	1	**4932352770**	4002395374281
22	1320	1200	✔	1	1	**4932352771**	4002395374298
24	320	200		1	1	**4932352772**	4002395374304
24	520	400	✔	1	1	**4932352773**	4002395374311
25	320	200		1	1	**4932352774**	4002395374328
25	520	400	✔	1	1	**4932352775**	4002395374335
25	920	800	✔	1	1	**4932352776**	4002395374342
25	1320	1200	✔	1	1	**4932352777**	4002395374359
26	520	400		1	1	**4932430728**	4002395383894
28	370	250		1	1	**4932352778**	4002395374366
28	570	450	✔	1	1	**4932352779**	4002395374373
28	670	550	✔	1	1	**4932352780**	4002395374380
28	920	800	✔	1	1	**4932352781**	4002395374397
28	1320	1200	✔	1	1	**4932352782**	4002395374403
30	370	250		1	1	**4932352783**	4002395374410
30	570	450		1	1	**4932352784**	4002395374427
30	920	800		1	1	**4932430729**	4002395383900
32	370	250		1	1	**4932352785**	4002395374434
32	570	450		1	1	**4932352786**	4002395374441
32	920	800	✔	1	1	**4932352787**	4002395374458
32	1320	1200	✔	1	1	**4932352788**	4002395374465
35	370	250		1	1	**4932352789**	4002395374472
35	570	450		1	1	**4932352790**	4002395374489
35	920	800	✔	1	1	**4932352791**	4002395374496
38	370	250		1	1	**4932352792**	4002395374502
38	570	450		1	1	**4932352793**	4002395374519
40	370	250		1	1	**4932352794**	4002395374526
40	570	450	✔	1	1	**4932352795**	4002395374533
40	920	800	✔	1	1	**4932352796**	4002395374540
40	1320	1200	✔	1	1	**4932352797**	4002395374557
45	570	450		1	1	**4932352798**	4002395374564
45	920	800		1	1	**4932430730**	4002395383917
50	570	450		1	1	**4932430731**	4002395383924
52	570	450		1	1	**4932352799**	4002395374571
SDS-Max drill bits set (5pc) Ø 16 / 18 x 540 mm, Ø 20 / 22 / 25 x 520 mm				5	1	**4932352800**	4002395374588

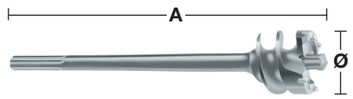
✔ Pre drill with a short drill bit of the same diameter.

additional length available upon request

SDS-Max TCT tunnel drill bits - One piece design

One piece solid steel tool.
Increased lifetime.
Suitable for all rotary hammers.
Made in Germany.
Not suitable for reinforced concrete.

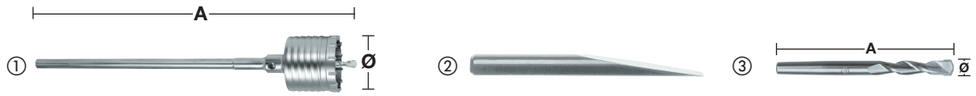




Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
45	550	1	1	**4932373892**	4002395353217
45	990	1	1	**4932399366**	4002395359837
55	550	1	1	**4932373893**	4002395353224
55	990	1	1	**4932399368**	4002395359851
65	550	1	1	**4932373894**	4002395353231
65	990	1	1	**4932399370**	4002395359875
80	550	1	1	**4932373895**	4002395353248
80	990	1	1	**4932399372**	4002395359899

SDS-Max TCT core cutters - One piece design

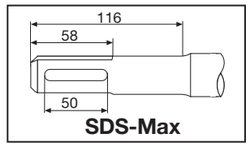
One piece solid steel tool.
Increased lifetime.
Supplied with pilot drill bit and ejector tool.
Made in Germany.
Not suitable for reinforced concrete.

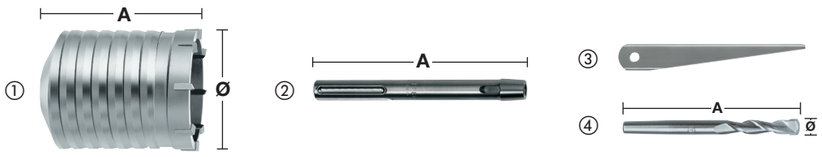


Description	Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
①	50	290	1	1	**4932399373**	4002395359905
	50	550	1	1	**4932373884**	4002395353132
	68	290	1	1	**4932399374**	4002395359912
	68	550	1	1	**4932373885**	4002395353149
	80	290	1	1	**4932399375**	4002395359929
	80	550	1	1	**4932373886**	4002395353156
	100	550	1	1	**4932373888**	4002395353170
	125	550	1	1	**4932373889**	4002395353187
	150	550	1	1	**4932373890**	4002395353194
② Ejector tool			1	1	**4932399021**	4002395356065
③ Pilot drill bit	11	120	1	1	**4932245967**	4002395307111

SDS-Max TCT core cutters - Two piece design

Not suitable for rotary hammers > 10 kg.
Made in Germany.
Not suitable for reinforced concrete.





Description	Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
①	40	100	1	1	**4932245992**	4002395307180
	50	100	1	1	**4932430732**	4002395383931
	60	100	1	1	**4932430733**	4002395383948
	65	100	1	1	**4932245994**	4002395307203
	68	100	1	1	**4932430734**	4002395383955
	80	100	1	1	**4932245995**	4002395307210
	90	100	1	1	**4932430735**	4002395383962
	100	100	1	1	**4932367304**	4002395336432
	125	100	1	1	**4932367306**	4002395336456
	150	100	1	1	**4932367308**	4002395336470
② Arbor SDS-Max	-	180	1	1	**4932343667**	4002395315932
	-	450	1	1	**4932343670**	4002395315949
③ Ejector tool	-	-	1	1	**4932604214**	4002395311231
④ Pilot drill bit	11	120	1	1	**4932245967**	4002395307111

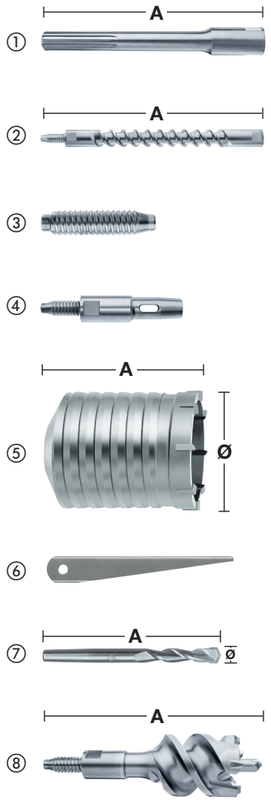
SDS-Max to SDS-Plus chuck adaptor

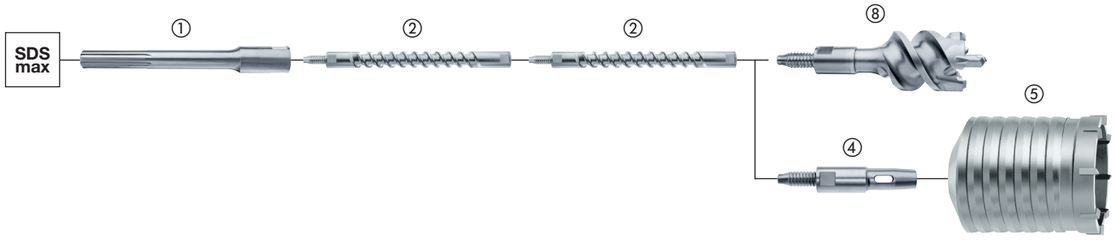
Description	Tool reception	Drill reception	Pack quantity	Min. order quantity	Article Number	EAN Code
SDS-Max to SDS-Plus chuck adaptor	SDS-Max	SDS-Plus	1	1	**4932359490**	4002395325795

SDS-Max vario extension system

Flexible tool system: can be extended to variable lengths in combination with core cutters or tunnel bits.
We recommend a maximum of 3 extensions.
Cost effective: different drill sizes can be exchanged easily and fast with the threaded stud system.
Suitable for rotary hammers up to 8 kg.
Vario tunnel bits (supplied with thread).
Not suitable for reinforced concrete.

Description	Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
① SDS-Max arbor with internal thread	-	195	1	1	**4932430736**	4002395383979
② Vario extension (incl. threaded stud)	25	280	1	1	**4932430737**	4002395383986
③ Vario threaded stud	-	-	1	1	**4932430738**	4002395383993
④ Vario threaded stud with tapered end 1:8 for TCT core cutters	-	-	1	1	**4932430748**	4002395384099
⑤ TCT core cutter	40	100	1	1	**4932245992**	4002395307180
	50	100	1	1	**4932430732**	4002395383931
	60	100	1	1	**4932430733**	4002395383948
	65	100	1	1	**4932245994**	4002395307203
	68	100	1	1	**4932430734**	4002395383955
	80	100	1	1	**4932245995**	4002395307210
	90	100	1	1	**4932430735**	4002395383962
	100	100	1	1	**4932367304**	4002395336432
	125	100	1	1	**4932367306**	4002395336456
	150	100	1	1	**4932367308**	4002395336470
⑥ Ejector tool	-	-	1	1	**4932604214**	4002395311231
⑦ Pilot drill bit	11	120	1	1	**4932245967**	4002395307111
⑧ Vario tunnel drill bits (supplied with thread)	30	150	1	1	**4932430739**	4002395384006
	35	150	1	1	**4932430740**	4002395384013
	40	150	1	1	**4932430743**	4002395384044
	45	150	1	1	**4932430744**	4002395384051
	55	150	1	1	**4932430745**	4002395384068
	60	150	1	1	**4932430741**	4002395384020
	68	150	1	1	**4932430746**	4002395384075
	80	150	1	1	**4932430747**	4002395384082
	90	150	1	1	**4932430742**	4002395384037



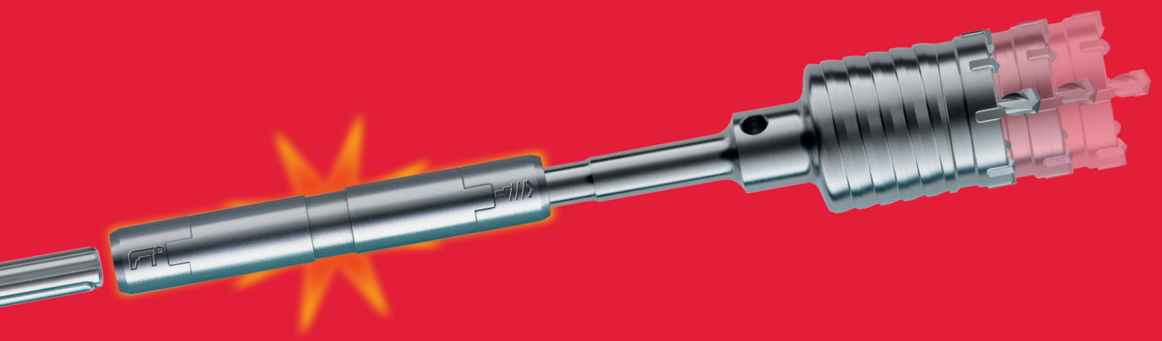


Drill Connect

The innovative and patented Drill Connect System is the ultimate solution for those requiring maximum versatility with large diameter drilling tools.

Versatile:
Drill Connect acts as a link between machine and drilling tools. On one side the system is totally compatible to all SDS-Max reception drilling tools such as drill bits, tunnel bits and core cutters. On the opposite side, between the rotary hammer and the Drill Connect attachment, one can fit the extension piece with the desired length.

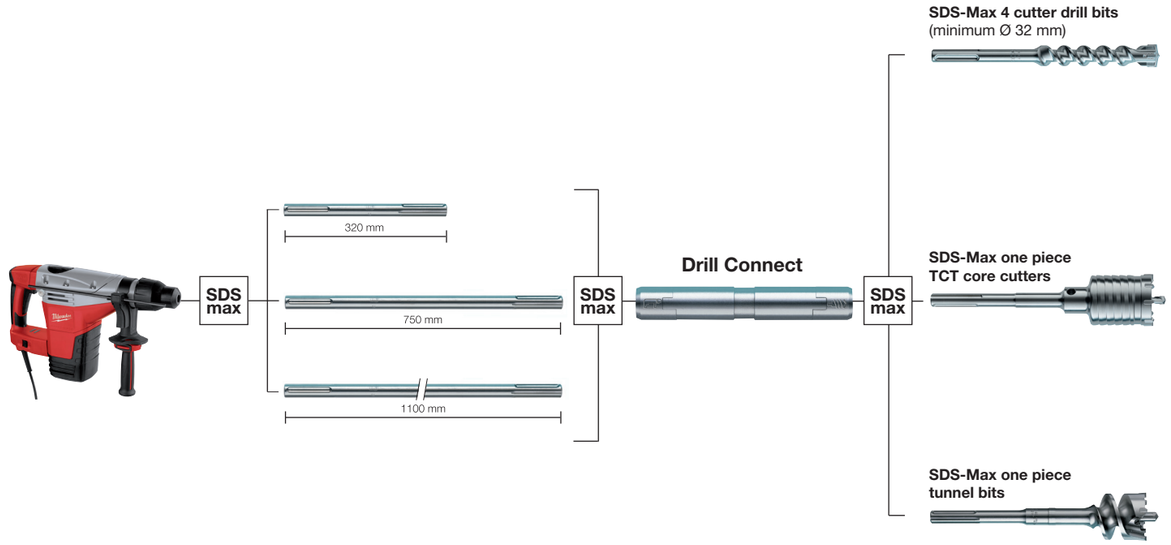
Cost effective:
Professional users always require both long and short length drill bits and depending on the application sometimes even of the same diameter. But now, one can reduce the total number of drilling tools with the help of the Drill Connect System which makes it possible to interchange the drilling tools diameter and length in one simple step. Therefore users can reap the benefits of purchasing the cheaper short length drill bits and extending the length with the economical extensions plus the flexibility of Drill Connect reduces the overall quantity of drill bits one must carry in their toolbox.



100% Power:
The Drill Connect attachment provides a quick and safe connection between drilling tool and extension piece and therefore ensures that 100% of the power is completely transmitted to the drill bit tip.

Less weight:
The combination of short drilling tools and 18 mm diameter extensions reduces the overall weight by up to 15%.

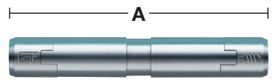
- We recommend that Drill Connect be cleaned of concrete dust and lubricated with grease at regular intervals (Grease – Part-no. 4932352273).
- Drill Connect is only suitable for drilling tools in excess of 32 mm diameter and limited for use with rotary hammers up to 8 kg in weight.



Drill connect

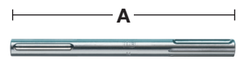
Suitable for use with drilling tools with a Ø of 32 mm and above.
For use with rotary hammers up to 8 kg in weight.

Description	Tool reception	Drill connect reception	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
Drill connect	SDS-Max	SDS-Max	190	1	1	**4932399128**	4002395357321



Extension pieces

Description	Tool reception	Drill connect reception	Length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
SDS-Max extension	SDS-Max	SDS-Max	320	1	1	**4932399242**	4002395358533
SDS-Max extension	SDS-Max	SDS-Max	750	1	1	**4932399129**	4002395357338
SDS-Max extension	SDS-Max	SDS-Max	1100	1	1	**4932399243**	4002395358540



Grease

This grease has been specially formulated to lubricate and protect both the tool and accessories ensuring increased lifetime.
Apply sparingly directly onto the reception of the drill bit, chisel or core cutter, etc.
Contains 50 grams.

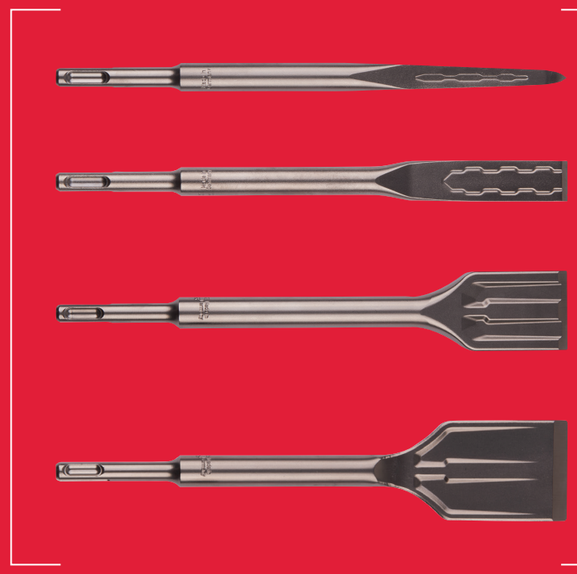
Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Grease	1	1	**4932352273**	4002395369324
Counter display with 15 x single grease tube	15	1	**4932352274**	4002395369331

SLEDGE™ CHISELS

2x MORE LIFE
*VS STANDARD CHISELS

Our SLEDGE™ Chisels stay sharper for longer. Reinforced edges deliver maximum durability and reduced wear over the life of the chisel. We've engineered these chisels to maintain sharper edges for increased productivity with an optimized tip for fast removal of concrete, rust, cutting troughs, and asphalt.

No re-sharpening or re-hardening necessary for reduced downtime. High grade forged steel for maximum durability and longer life in concrete demolition over our standard scraping chisels. For use with SDS-Plus & Max rotary hammers.



EXTRA LONG
WORKING LENGTH

SELF-SHARPENING TIP

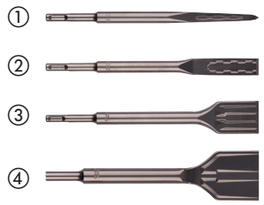
MADE IN
GERMANY

RE-GRINDED TIP
STAYS SHARPER, BEST PERFORMANCE AND AVOIDS JAMMING

SDS-Plus SLEDGE™ self sharpening chisels

Up to 2x longer life compared to standard chisels.
Self-sharpening tip geometry.
Extra long working length for more material removal.
Re-grinded tip stays sharper for longer and avoids jamming.
Made in Germany.

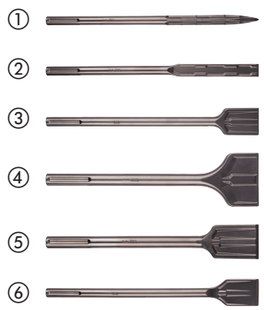
	Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	SDS-Plus SLEDGE™ pointed chisel	250	-	1	1	**4932478262**	4058546344399
				10	1	**4932478272**	4058546344498
②	SDS-Plus SLEDGE™ flat chisel	250	20	1	1	**4932478263**	4058546344405
				10	1	**4932478273**	4058546344504
③	SDS-Plus SLEDGE™ wide chisel	250	40	1	1	**4932478264**	4058546344412
④	SDS-Plus SLEDGE™ tile chisel	250	50	1	1	**4932478265**	4058546344429



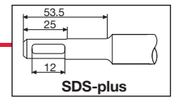
SDS-Max SLEDGE™ self sharpening chisels

Up to 2x longer life compared to standard chisels.
Self sharpening tip geometry.
Extra long working length for more material removal.
Re-grinded tip stays sharper for longer and avoids jamming.
Made in Germany.

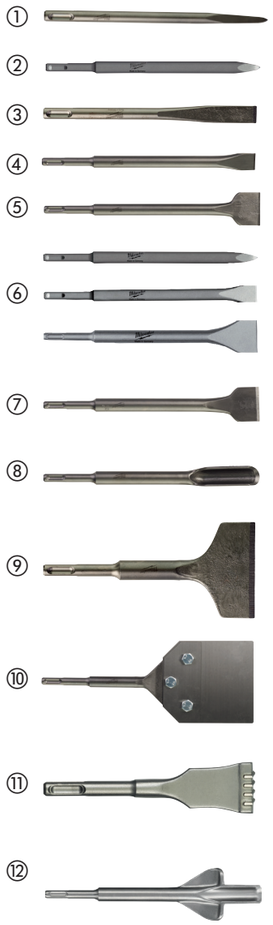
	Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	SDS-Max SLEDGE™ pointed chisel	400	-	1	1	**4932478266**	4058546344436
				20	1	**4932478274**	4058546344511
②	SDS-Max SLEDGE™ flat chisel	400	25	1	1	**4932478267**	4058546344443
				20	1	**4932478275**	4058546344528
③	SDS-Max SLEDGE™ 2 wide chisel	380	50	1	1	**4932478268**	4058546344450
④	SDS-Max SLEDGE™ 3 wide chisel	300	80	1	1	**4932478269**	4058546344467
⑤	SDS-Max SLEDGE™ tile chisel	380	50	1	1	**4932478270**	4058546344474
⑥	SDS-Max SLEDGE™ tile chisel	300	50	1	1	**4932478271**	4058546344481
	SDS-Max floor scraping service set (10pc) 1 x blade 152x180x1.5 mm, 1 x clamping blade, 4 x nuts, 4 x countersunk bolts			10	1	**4932480475**	4058546407605



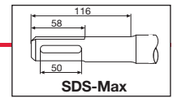
SDS-Plus chisels



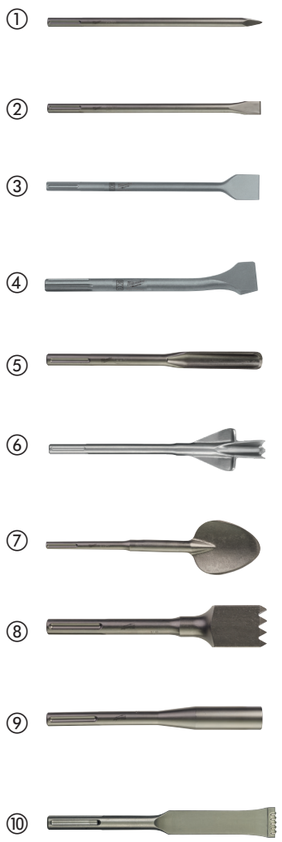
	Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	SDS-Plus thin pointed chisel	180	-	1	1	**4932451731**	4002395276813
②	SDS-Plus pointed chisel	250	-	1	1	**4932339625**	4002395304813
③	SDS-Plus thin flat chisel	180	14	1	1	**4932451732**	4002395276820
④	SDS-Plus flat chisel	250	20	1	1	**4932339626**	4002395304820
⑤	SDS-Plus wide chisel	250	40	1	1	**4932367146**	4002395334377
⑥	SDS-Plus 3 pc chisel set: 1 x Pointed chisel, 1 x Flat chisel, 1 x Wide chisel	250	-	3	1	**4932430001**	4002395376629
⑦	SDS-Plus tile removal chisel	250	40	1	1	**4932353424**	4002395320202
⑧	SDS-Plus gouge chisel	250	22	1	1	**4932339627**	4002395304837
⑨	SDS-Plus plaster removal chisel	165	75	1	1	**4932352344**	4002395370030
⑩	SDS-Plus floor / wall scraper	250	100	1	1	**4932352919**	4002395375776
	Spare 1 mm thick floor / wall scraper blade with 3 x bolts / nuts	-	-	1	1	**4932352920**	4002395375783
⑪	SDS-Plus mortar chisel	125	32	1	1	**4932472029**	4058546324254
		200	32	1	1	**4932472030**	4058546324261
⑫	SDS-Plus wing chisel	250	22	1	1	**4932479900**	4058546376949



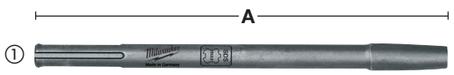
SDS-Max chisels



	Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	SDS-Max pointed chisel	280	-	1	1	**4932343734**	4002395317509
		400	-	1	1	**4932343735**	4002395317516
		400	-	20	1	**4932399302**	4002395359165
		600	-	1	1	**4932343736**	4002395317523
②	SDS-Max flat chisel	280	25	1	1	**4932343737**	4002395317530
		400	25	1	1	**4932343738**	4002395317547
		400	25	20	1	**4932399303**	4002395359172
		600	25	1	1	**4932343739**	4002395317554
③	SDS-Max wide chisel	400	50	1	1	**4932343743**	4002395317592
		300	80	1	1	**4932343744**	4002395317608
		300	115	1	1	**4932343745**	4002395317615
④	SDS-Max tile removal chisel	300	80	1	1	**4932399234**	4002395358489
⑤	SDS-Max chasing gouge chisel	300	26	1	1	**4932343740**	4002395317561
⑥	SDS-Max chasing wing chisel	380	35	1	1	**4932343746**	4002395317622
⑦	SDS-Max spade chisel	400	110	1	1	**4932343747**	4002395317639
⑧	SDS-Max surface treatment / bushing tool	240	50	1	1	**4932352918**	4002395375769
⑨	SDS-Max electrode / ground rod driver	220	Ø 13.3	1	1	**4932451354**	4002395159031
		220	Ø 16.6	1	1	**4932451355**	4002395159048
		220	Ø 22.2	1	1	**4932451356**	4002395159055
⑩	SDS-Max mortar chisel	280	38	1	1	**4932472031**	4058546324278

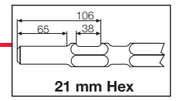


Universal taper shanks



	Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Universal taper shank SDS-Max	300	1	1	**4932343771**	4002395317745

21 mm Hex chisels



Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
① 21 mm Hex pointed chisel	380	-	1	1	**4932479212**	4058546370060
	450	-	1	1	**4932399252**	4002395358649
	600	-	1	1	**4932479213**	4058546370077
② 21 mm Hex flat chisel	380	24	1	1	**4932479214**	4058546370084
	450	25	1	1	**4932399257**	4002395358694
	600	24	1	1	**4932479215**	4058546370091
③ 21 mm Hex flat wide chisel	300	50	1	1	**4932479216**	4058546370107
	300	75	1	1	**4932479217**	4058546370114
④ 21 mm Hex spade chisel	450	100	1	1	**4932479218**	4058546370121
⑤ 21 mm Hex toolholder	300	-	1	1	**4932479219**	4058546370138
⑥ 21 mm Hex tamping plate	120	120	1	1	**4932479220**	4058546370145

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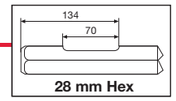
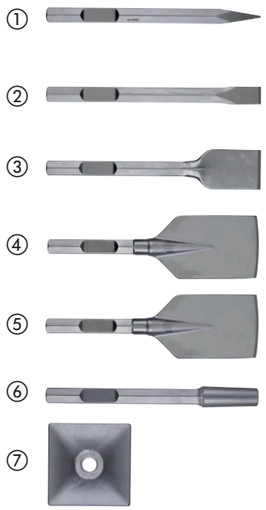
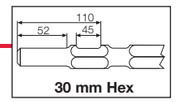
28 mm Hex chisels



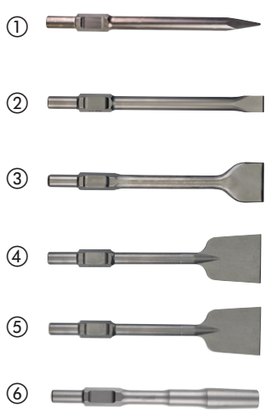
	Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	28 mm Hex pointed chisel	400	-	1	1	**4932459774**	4058546029463
②	28 mm Hex flat chisel	400	35	1	1	**4932459775**	4058546029470
③	28 mm Hex flat wide chisel	400	80	1	1	**4932459776**	4058546029487
④	28 mm Hex spade chisel	400	125	1	1	**4932479221**	4058546370152
⑤	28 mm Hex asphalt cutter	440	115	1	1	**4932479222**	4058546370169
⑥	28 mm Hex toolholder	390	-	1	1	**4932479223**	4058546370176
⑦	28 mm Hex tamping plate	200	200	1	1	**4932479224**	4058546370183



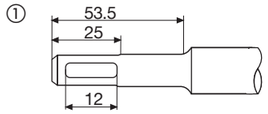
30 mm Hex chisels

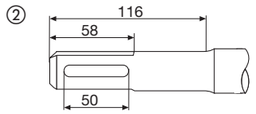


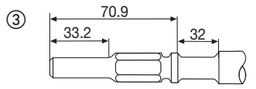
	Description	Total length (mm)	Blade width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	30 mm Hex pointed chisel	400	-	1	1	**4932464162**	4058546221072
②	30 mm Hex flat chisel	400	32	1	1	**4932464163**	4058546221089
③	30 mm Hex flat wide chisel	400	75	1	1	**4932479225**	4058546370190
④	30 mm Hex spade chisel	400	125	1	1	**4932479244**	4058546370381
⑤	30 mm Hex asphalt cutter	400	115	1	1	**4932479245**	4058546370398
⑥	30 mm Hex toolholder	360	-	1	1	**4932479226**	4058546370206

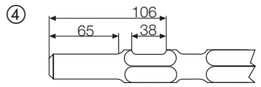


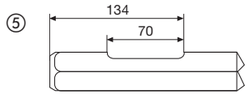
Name		Top view	Suitable for
① **SDS-plus**	drill		**AEG, MILWAUKEE®, Bosch, Dewalt, Hilti, Hitachi, Kango, Makita, Ryobi**
① **SDS-plus**	chisel		**AEG, MILWAUKEE®, Bosch, Dewalt, Hilti, Hitachi, Kango, Makita, Ryobi**
② **SDS-Max**	drill		**AEG, MILWAUKEE®, Bosch, Dewalt, Hilti, Hitachi, Kango, Makita, Ryobi**
② **SDS-Max**	chisel		**AEG, MILWAUKEE®, Bosch, Dewalt, Hilti, Hitachi, Kango, Makita, Ryobi**
③ **21 mm Hexagon**	drill		**Hitachi, Kango, Makita, MILWAUKEE®**
④ **21 mm Hexagon**	chisel		**Hitachi, Kango, Makita, MILWAUKEE®**
⑤ **28 mm Hexagon**	chisel		**AEG, MILWAUKEE®**
⑥ **30 mm Hexagon**	chisel		**Atlas Copco, Kango, MILWAUKEE®**

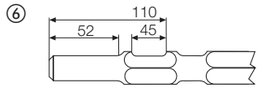












SHOCKWAVE IMPACT DUTY™

2 CUTTER CARBIDE TIP

- Allows drilling into concrete, bricks, roof tiles, cinderblocks, thin metal, ceramic, tiles, wood, PVC, aluminium, drywall, mortar and plywood
- Very popular drill bits for plumbers because of the versatility

WHITE FLUTE

- To identify the drill bit easily in the users toolbox
- First to market with a white flute

HEX SHANK

- To use with an impact driver and all types of 3 jaw chucks tool like a (percussion) drill driver
- Ensures a safe grip also in standard 3 jaw chucks

MULTI-MATERIAL DRILL BITS

Our Multi-Material Drill Bits are the most versatile bits, designed to tackle materials such as brick, block, concrete, steel, aluminium, ceramic tile, wood, PVC, and drywall. The aggressive multi-grind carbide tip delivers up to 10x longer life in stacked materials and up to 85% faster drilling speeds in metal. Equipped with a 1/4” hex shank, these general-purpose bits are compatible with impact drivers.

Multi material drill bits

Impact rated: Designed for use with impact drivers and all types of 3 jaw chuck tools like rotary drill/ drivers and percussion drills.
Hex shank up to 260mm total length, 3 flat shank on 400mm total length drill bits.
Tungsten carbide tipped (TCT) drill bits allow drilling into concrete, bricks, roof tiles, aerated concrete blocks, thin metal, aluminium, soft to medium hardness ceramic tiles, all wood types and PVC.
White flute to identify the drill bit easily in the users tool box.

Diameter (mm)	Total length (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
3	90	45	1	1	**4932471091**	4058546287191
4	90	45	1	1	**4932471092**	4058546287207
5	100	50	1	1	**4932471093**	4058546287214
5.5	100	50	1	1	**4932471094**	4058546287221
5.5	150	90	1	1	**4932471095**	4058546287238
6	100	50	1	1	**4932471096**	4058546287245
6	150	90	1	1	**4932471097**	4058546287252
6	200	140	1	1	**4932471098**	4058546287269
6	400	340	1	1	**4932471099**	4058546287276
6.5	150	100	1	1	**4932471100**	4058546287283
6.5	200	140	1	1	**4932471101**	4058546287290
6.5	400	340	1	1	**4932471102**	4058546287306
7	100	50	1	1	**4932471103**	4058546287313
8	120	60	1	1	**4932471104**	4058546287320
8	260	200	1	1	**4932471105**	4058546287337
8	400	340	1	1	**4932471106**	4058546287344
10	120	60	1	1	**4932471107**	4058546287351
10	260	200	1	1	**4932471108**	4058546287368
10	400	340	1	1	**4932471109**	4058546287375
12	150	90	1	1	**4932471110**	4058546287382
12	260	260	1	1	**4932471111**	4058546287399
Multi material drill bit set (8pc) ① Ø 4 x 90 mm, Ø 5 / 5 / 6 / 6 x 100 mm, Ø 8 / 10 x 120 mm, Ø 12 x 150 mm			8	6	**4932471112**	4058546287405
Multi material drill bit set (8pc) Ø 4 x 90mm, Ø 5 / 5.5 / 5.5 x 100mm, Ø 6 / 7 x100mm, Ø 8 / 10 x 120mm			8	6	**4932471113**	4058546287412

①

Premium concrete drill bits - 3 flat shank

Tungsten carbide tipped (TCT) drill bits allow drilling into concrete, aerated concrete blocks, masonry, slate and granite.
From Ø 5 mm the hammer drill bits are supplied with a 3 flat shank to prevent the drill bit slipping in the chuck.
Ø 3 & 4 mm the drill bits are supplied with a round shank.
Red flute to identify the drill bit easily in the users tool box.
Can be used in hammer and rotary mode.

	Diameter (mm)	Total length (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
	3	90	45	1	1	**4932471167**	4058546287955
	4	90	45	1	1	**4932471169**	4058546287979
	5	100	50	1	1	**4932471171**	4058546287993
	5.5	100	50	1	1	**4932471173**	4058546288013
	6	100	50	1	1	**4932471175**	4058546288037
	6	150	90	1	1	**4932471176**	4058546288044
	6.5	100	50	1	1	**4932471178**	4058546288068
	6.5	150	90	1	1	**4932471179**	4058546288075
	7	100	50	1	1	**4932471180**	4058546288082
	7	150	90	1	1	**4932471181**	4058546288099
	8	100	50	1	1	**4932471182**	4058546288105
	8	150	90	1	1	**4932471183**	4058546288112
	10	150	90	1	1	**4932471186**	4058546288143
	10	260	200	1	1	**4932471187**	4058546288150
	12	150	90	1	1	**4932471188**	4058546288167
	12	260	200	1	1	**4932471189**	4058546288174
	14	150	90	1	1	**4932471190**	4058546288181
	14	260	200	1	1	**4932471191**	4058546288198
①	**Premium concrete drill bit set (8pc)** Ø 4 x 90 mm, Ø 5 / 5.5 / 5.5 / 6 / 7 x 100 mm, Ø 8 / 10 x 150 mm	8	6	**4932471193**	4058546288211		
	Premium concrete drill bit set (8pc) Ø 4 x 90 mm, Ø 5 / 5 / 6 / 6 x 100 mm, Ø 8 / 10 / 12 x 150 mm	8	6	**4932471192**	4058546288204		

①

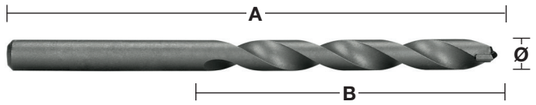
Glass & tile bits

Suitable for drilling in non toughened glass, soft to medium hardness tiles and ceramics.
Sharpened carbide for faster drilling.
Reinforced carbide head for increased durability.
Red painted tip.
From Ø 5 mm the glass & tile drill bits are supplied with a multi-flat shank to prevent the drill bit slipping in the chuck.

Diameter (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
3	1	1	**4932471955**	4058546298548
4	1	1	**4932471956**	4058546298555
5	1	1	**4932471957**	4058546298562
5.5	1	1	**4932471855**	4058546297541
6	1	1	**4932471958**	4058546298579
6.5	1	1	**4932471856**	4058546297558
7	1	1	**4932471857**	4058546297565
8	1	1	**4932471959**	4058546298586
10	1	1	**4932471960**	4058546298593
12	1	1	**4932471961**	4058546298609
14	1	1	**4932471858**	4058546297572
16	1	1	**4932471859**	4058546297589

Concrete drill bits - round shank

Diamond ground percussion carbide tip with two cutting edges.
For drilling in brick, tile, ceramic, concrete, plaster, slate and aerated concrete blocks.
From Ø13 mm the drill bits are supplied with a multi-flat shank to prevent the drill bits slipping in the chuck.



	Diameter (mm)	Total length (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
	3	60	30	1	1	**4932480123**	4058546404086
	3.5	60	30	1	1	**4932480124**	4058546404093
	4	70	35	1	1	**4932480125**	4058546404109
	5	85	45	1	1	**4932480126**	4058546404116
	5	150	90	1	1	**4932480127**	4058546404123
	5.5	100	60	1	1	**4932480128**	4058546404130
	5.5	150	90	1	1	**4932480129**	4058546404147
	6	100	60	1	1	**4932480130**	4058546404154
	6	150	90	1	1	**4932480131**	4058546404161
	6	200	140	1	1	**4932480132**	4058546404178
	6.5	100	60	1	1	**4932480133**	4058546404185
	6.5	150	90	1	1	**4932480134**	4058546404192
	7	100	55	1	1	**4932480135**	4058546404208
	7	150	90	1	1	**4932480136**	4058546404215
	8	110	60	1	1	**4932480137**	4058546404222
	8	150	90	1	1	**4932480138**	4058546404239
	8	200	140	1	1	**4932480139**	4058546404246
	9	110	60	1	1	**4932480140**	4058546404253
	10	110	60	1	1	**4932480141**	4058546404260
	10	150	90	1	1	**4932480142**	4058546404277
	10	200	140	1	1	**4932480143**	4058546404284
	10	400	315	1	1	**4932480144**	4058546404291
	11	150	90	1	1	**4932480145**	4058546404307
	12	150	90	1	1	**4932480146**	4058546404314
	12	200	140	1	1	**4932480147**	4058546404321
	12	400	315	1	1	**4932480148**	4058546404338
	13	150	85	1	1	**4932480149**	4058546404345
	14	150	85	1	1	**4932480150**	4058546404352
	14	200	135	1	1	**4932480151**	4058546404369
	14	400	315	1	1	**4932480152**	4058546404376
	16	150	85	1	1	**4932480153**	4058546404383
	16	400	315	1	1	**4932480154**	4058546404390
	18	160	95	1	1	**4932480155**	4058546404406
	20	160	95	1	1	**4932480156**	4058546404413
①	**Concrete drill bit set (5pc)** Ø 4 / 5 / 6 / 8 / 10 mm		5	1	**4932480157**	4058546404420	
②	**Concrete drill bit set (8pc)** Ø 3 / 4 / 5 / 6 / 7 / 8 / 9 / 10 mm		8	1	**4932480158**	4058546404437	

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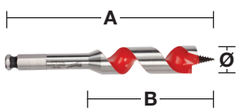
②

Impact rated wood auger bits

Suitable for use with all types of corded / cordless drills including impact wrenches.
Drilling with an impact wrench enables drilling holes with less effort, one hand drilling, drilling up a ladder and above head height with less risk of injury from the tool clutching out.
Special zone hardening process ensures an extra hard shank, durable tip and perfectly flexible bit body.
New MILWAUKEE® Through-Center head geometry with the lead cutting edge lines up with the center of the feed screw - this ensures efficient chip removal and allows for continuous feeding.
20° rake angle of the lead cutting edge creates a path for easy chip ejection.
Polished and powder coated flute design produces a non-stick surface for increased chip ejection, reduced chip clogging and higher selfeeding capability.
Milling marks are removed in the finishing process, creating a smooth surface.
Lewis flute with large, wide throat design for rapid chip removal.
Sharp ground cutting lips for smooth clean holes.
Resharpenable cutting lips.
With 7/16″ shank - to fit square drive 1/2″ impact wrenches the adaptor 48660061 is required.
Suitable for hard & soft wood, wet & treated wood, plywood, chipboard, WPC (wood plastic composite), laminated beams and panels, exotic and hard woods e.g. bongossi, iroko, teak, beech, oak, etc.

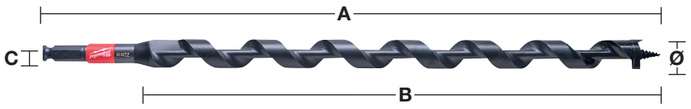
Impact wood auger bits - short series



Special short design enables drilling in tight and normally non accessible places.

Diameter (mm)	Total length (mm) A	Working length (mm) B	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
18	153	100	7/16″ Hex	1	1	**48130683**	045242091379
20	153	100	7/16″ Hex	1	1	**48130813**	045242091522
22	153	100	7/16″ Hex	1	1	**48130873**	045242091638
25	153	100	7/16″ Hex	1	1	**48131003**	045242091782
28	153	100	7/16″ Hex	1	1	**48131123**	045242091935
32	153	100	7/16″ Hex	1	1	**48131253**	045242092031

Impact wood auger bits - long series



Diameter (mm)	Total length (mm) A	Working length (mm) B	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
14	460	395	7/16″ Hex	1	1	**48136754**	045242518999
16	460	395	7/16″ Hex	1	1	**48136756**	045242519002
18	460	395	7/16″ Hex	1	1	**48136758**	045242500994
19	460	395	7/16″ Hex	1	1	**48136759**	045242519019
20	460	395	7/16″ Hex	1	1	**48136760**	045242501007
22	460	395	7/16″ Hex	1	1	**48136762**	045242519033
26	460	395	7/16″ Hex	1	1	**48136766**	045242501014
29	460	395	7/16″ Hex	1	1	**48136769**	045242519057

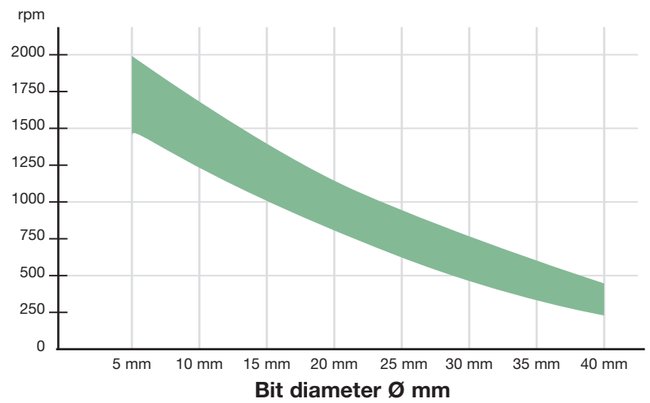
Impact wood auger and selfeed bits - adaptor

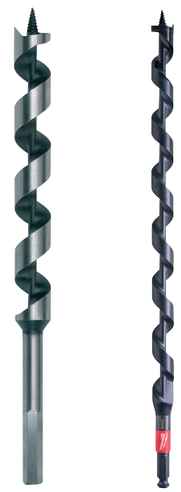
Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Socket adaptor: 1/2″ square to 7/16″ and 11 mm Hex. For 7/16″ selfeed bits and impact auger bits	1	1	**48660061**	045242155118

Wood drilling speeds

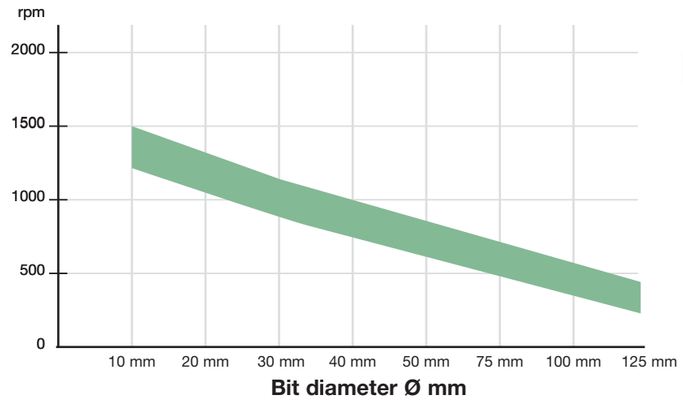
The following tables give recommended drilling speeds for the most efficient cutting speed.
The tables should only be used as a guide and are dependant on the user and material being drilled.

Auger bits



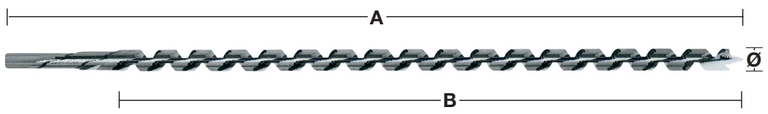


Forstner bits / Selfeed bits



Wood auger bits

For heavy duty, precision drilling in soft and hard wood, large section beams, joists, floor boarding, chipboard and plywood.
Lewis flute design for rapid chip removal.
With Hex shank for secure chuck grip.

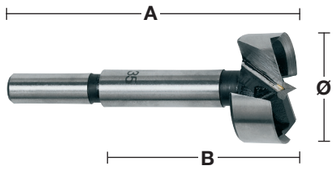


①

	Diameter (mm)	Total length (mm) A	Working length (mm) B	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
	6	230	155	6.5 mm Hex	1	1	**4932430175**	4002395378364
	6	460	385	6.5 mm Hex	1	1	**4932430176**	4002395378371
	8	230	155	6.5 mm Hex	1	1	**4932363681**	4002395331796
	8	460	385	6.5 mm Hex	1	1	**4932363688**	4002395331710
	10	230	155	8.5 mm Hex	1	1	**4932363682**	4002395331802
	10	460	385	8.5 mm Hex	1	1	**4932363689**	4002395331727
	10	600	530	8.5 mm Hex	1	1	**4932363696**	4002395331642
	12	230	155	10 mm Hex	1	1	**4932363683**	4002395331819
	12	460	385	10 mm Hex	1	1	**4932363690**	4002395331734
	12	600	530	10 mm Hex	1	1	**4932363697**	4002395331659
	14	230	155	11 mm Hex	1	1	**4932363684**	4002395331826
	14	460	385	11 mm Hex	1	1	**4932363691**	4002395331741
	14	600	530	11 mm Hex	1	1	**4932363698**	4002395331666
	16	230	155	11 mm Hex	1	1	**4932363685**	4002395331833
	16	460	385	11 mm Hex	1	1	**4932363692**	4002395331758
	16	600	530	11 mm Hex	1	1	**4932363699**	4002395331673
	18	230	155	11 mm Hex	1	1	**4932363686**	4002395331840
	18	460	385	11 mm Hex	1	1	**4932363693**	4002395331765
	18	600	530	11 mm Hex	1	1	**4932363700**	4002395331680
	20	230	155	11 mm Hex	1	1	**4932363687**	4002395331857
	20	460	385	11 mm Hex	1	1	**4932363694**	4002395331772
	20	600	530	11 mm Hex	1	1	**4932363701**	4002395331697
	22	230	155	11 mm Hex	1	1	**4932373363**	4002395347889
	22	460	385	11 mm Hex	1	1	**4932363695**	4002395331789
	22	600	530	11 mm Hex	1	1	**4932363702**	4002395331703
	24	230	155	11 mm Hex	1	1	**4932373364**	4002395347896
	24	460	385	11 mm Hex	1	1	**4932373370**	4002395348558
	26	230	155	11 mm Hex	1	1	**4932373365**	4002395348503
	26	460	385	11 mm Hex	1	1	**4932373371**	4002395348565
	28	230	155	11 mm Hex	1	1	**4932373366**	4002395348510
	28	460	385	11 mm Hex	1	1	**4932373372**	4002395348572
	30	230	155	11 mm Hex	1	1	**4932373367**	4002395348527
	30	460	385	11 mm Hex	1	1	**4932373373**	4002395348589
	32	230	155	11 mm Hex	1	1	**4932373368**	4002395348534
	32	460	385	11 mm Hex	1	1	**4932373374**	4002395348596
①	**Wood auger bits set (6pc)** Ø 8 / 10 / 12 / 14 / 16 / 18 mm x 230 mm			Wood case	6	1	**4932373380**	4002395349258

Forstner bits

Centre point for precisely locating the bit. Peripheral cutters ensure splinter free drilling in all natural soft and hard woods.
Manufactured according to DIN 74836. Suitable for heavy-duty applications in all natural, soft and hard woods.



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	Diameter (mm)	Total length (mm) A	Working length (mm) B	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
	10	90	50	9.5 mm round shank	1	1	**4932363703**	4002395331468
	12	90	50	9.5 mm round shank	1	1	**4932363704**	4002395331475
	14	90	50	9.5 mm round shank	1	1	**4932363705**	4002395331482
	15	90	50	9.5 mm round shank	1	1	**4932363883**	4002395333738
	16	90	50	9.5 mm round shank	1	1	**4932363706**	4002395331499
	18	90	50	9.5 mm round shank	1	1	**4932363707**	4002395331505
	20	90	50	9.5 mm round shank	1	1	**4932363708**	4002395331512
	25	90	50	9.5 mm round shank	1	1	**4932363711**	4002395331543
	26	90	50	9.5 mm round shank	1	1	**4932363712**	4002395331550
	30	90	50	9.5 mm round shank	1	1	**4932363714**	4002395331574
	32	90	50	9.5 mm round shank	1	1	**4932363715**	4002395331581
	35	90	50	9.5 mm round shank	1	1	**4932363717**	4002395331604
	40	90	50	9.5 mm round shank	1	1	**4932363720**	4002395331635
	50	90	50	9.5 mm round shank	1	1	**4932373923**	4002395353538
①	**Forstner drill bits set (5pc)** Ø 15 / 20 / 25 / 30 / 35 mm				5	1	**4932373379**	4002395349241

SWITCHBLADE™ selfeed bits

Speed: Aggressive feed screw design allows the bit to pull through the wood faster and without effort, resulting in faster drilling.
Replaceable SWITCHBLADE™: The SWITCHBLADE™ replaceable blade system ensures your blade is always razor sharp. It increases productivity by eliminating resharpening downtime and it increases the overall life of the bit.
Application: Suitable for all general contractors, electricians, plumbers and HVAC engineers who require to drill through holes in wood for all types of pipe, vents and wire trunking.
Each selfeed bit is supplied with 1x blade, 2x replaceable feed screws, 1x set screws and 1x allen key.

Diameter (mm)	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
35	7/16″ Hex	1	1	**48255120**	045242157471
38	7/16″ Hex	1	1	**48255125**	045242157488
51	7/16″ Hex	1	1	**48255135**	045242157495
54	7/16″ Hex	1	1	**48255140**	045242157525
57	7/16″ Hex	1	1	**48255143**	045242225903
65	7/16″ Hex	1	1	**48255150**	045242157532

SWITCHBLADE™ set

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
SWITCHBLADE™ selfeed bits set (5pc)				
4 x SWITCHBLADE™ selfeed bits: Ø 35 / 38 / 54 / 65 mm, QUIK-LOK extension 140 mm length, 4 x Replacement SWITCHBLADE™ blades (1 for each size bit), 4 x feed screws, 4 x set screws, 1 x allen key	5	1	**49225100**	045242157686

SWITCHBLADE™ replacement blades

Diameter (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
57	1	1	**48255443**	045242225880

Selfeed bits

All sizes have removable and replaceable feed screws.
Two feed screws supplied with each bit.
Feed screw provides fast, effortless feeding even in gummy woods.
Internal cutting plane shaves hole radius for clean, smooth holes without pressure.
Each selfeed bit is supplied with 2 x feed screws, 1 x set screw and 1 x allen key.

Diameter (mm)	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
25	7/16″ Hex	1	1	**48251002**	045242119028
29	7/16″ Hex	1	1	**48251122**	045242119073
32	7/16″ Hex	1	1	**48251252**	045242119127
35	7/16″ Hex	1	1	**48251372**	045242119172
38	7/16″ Hex	1	1	**48251502**	045242119226
44	7/16″ Hex	1	1	**48251752**	045242119271
51	7/16″ Hex	1	1	**48252002**	045242119325
54	7/16″ Hex	1	1	**48252122**	045242119370
65	7/16″ Hex	1	1	**48252562**	045242119479
76	7/16″ Hex	1	1	**48253001**	045242119509
92	7/16″ Hex	1	1	**48253621**	045242119554
116	7/16″ Hex	1	1	**48254621**	045242119608
Feed screw coarse thread 1/4″		1	1	**48286870**	045242122707
Set screw for drills up to 65 mm		1	1	**06832625**	-

Large selfeed bits

Large selfeed bits in 76, 92 and 116 mm sizes have double internal cutter blades that shave hole radius for clean, smooth holes without pressure.
Replaceable arbor.

Diameter (mm)	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
76	7/16″ Hex	1	1	**48253001**	045242119509
92	7/16″ Hex	1	1	**48253621**	045242119554
116	7/16″ Hex	1	1	**48254621**	045242119608
Replaceable arbor		1	1	**48070201**	045242088904
Feed screw regular thread		1	1	**48286880**	045242122806
Set screw for drills up over 76mm		1	1	**06833150**	4058546040864
Allen key 5/32″		1	1	**49960070**	045242221554

Selfeed bits contractors kit

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Selfeed bit contractors kit (8pc)				
Selfeed bits Ø 25 / 29 / 32 / 38 / 44 / 54 / 65 mm, extension 140 mm length and feed screws	8	1	**49220130**	045242180301

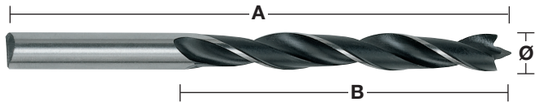
Shank extensions

For selfeed bits, auger bits and holesaws (25 mm / 1″ diameter and larger) with 7/16″ Hex shank

Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
300	1	1	**48284006**	045242122516
450	1	1	**48284011**	045242122561
600	1	1	**48284016**	045242122615

Lip & spur / brad point bits for wood - DIN 7487 E

Suitable for drilling hardboard, plywood, chipboard and all natural hard and soft wood.
Produced according to DIN 7487 E.



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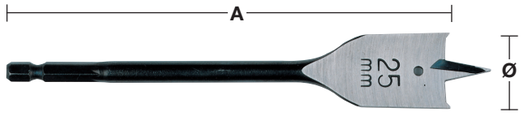
Ø (mm)	Total length (mm) A	Working length (mm) B	Shank reception	Pack quantity	Order quantity	Article Number	EAN Code
3	60	33	3 mm round shank	1	1	**4932363651**	4002395331307
4	75	43	4 mm round shank	1	1	**4932363652**	4002395331314
5	86	52	5 mm round shank	1	1	**4932363653**	4002395331321
6	97	60	6 mm round shank	1	1	**4932363654**	4002395331338
7	109	69	7 mm round shank	1	1	**4932363655**	4002395331345
8	117	75	8 mm round shank	1	1	**4932363656**	4002395331352
9	125	80	9 mm round shank	1	1	**4932363657**	4002395331369
10	133	87	10 mm round shank	1	1	**4932363658**	4002395331376
11	142	89	10 mm round shank	1	1	**4932363659**	4002395331383
12	151	96	10 mm round shank	1	1	**4932363660**	4002395331390
13	151	96	10 mm round shank	1	1	**4932363661**	4002395331406
14	151	97	10 mm round shank	1	1	**4932363662**	4002395331413
15	151	97	10 mm round shank	1	1	**4932363663**	4002395331420
16	151	97	10 mm round shank	1	1	**4932363664**	4002395331437
18	180	120	10 mm round shank	1	1	**4932363665**	4002395331444
20	200	130	10 mm round shank	1	1	**4932363666**	4002395331451
① **Wood drill bit set (5pc)** Ø 4 / 5 / 6 / 8 / 10 mm			Plastic cassette	5	1	**4932352465**	4002395371242
② **Wood drill bit set (8pc)** Ø 3 / 4 / 5 / 6 / 7 / 8 / 9 / 10 mm			Plastic cassette	8	1	**4932352466**	4002395371259

Flat boring bits

Fast drilling of big diameters.
Suitable for drilling in natural hard and softwood and chipboard.
Ideal for door locks, mortising, electrical and plumbing work.
¼" Hex shank reception (DIN E 6.3) for direct insertion into the power tool or for secure chuck grip.
Ground centre point for accurate positioning and sharp wings (not applicable to 6 & 8 mm) for improved cutting performance.



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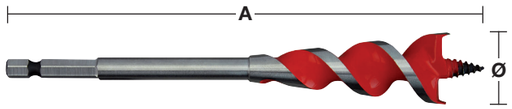
Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
6	152	1	1	**4932352487**	4002395371457
6	400	1	1	**4932352488**	4002395371464
8	152	1	1	**4932363130**	4002395332618
8	400	1	1	**4932352489**	4002395371471
10	152	1	1	**4932363131**	4002395332625
10	400	1	1	**4932352490**	4002395371488
12	152	1	1	**4932363132**	4002395332632
12	400	1	1	**4932352491**	4002395371495
13	152	1	1	**4932363133**	4002395332649
13	400	1	1	**4932352492**	4002395371501
14	152	1	1	**4932363134**	4002395332656
14	400	1	1	**4932352493**	4002395371518
16	152	1	1	**4932363135**	4002395332663
16	400	1	1	**4932352494**	4002395371525
18	152	1	1	**4932363136**	4002395332670
18	400	1	1	**4932352495**	4002395371532
19	152	1	1	**4932363137**	4002395332687
19	400	1	1	**4932352496**	4002395371549
20	152	1	1	**4932363138**	4002395332694
20	400	1	1	**4932352497**	4002395371556
22	152	1	1	**4932363139**	4002395332700
22	400	1	1	**4932352498**	4002395371563
24	152	1	1	**4932363140**	4002395332717
25	152	1	1	**4932363141**	4002395332724
25	400	1	1	**4932352499**	4002395371570
26	152	1	1	**4932363142**	4002395332731
28	152	1	1	**4932363143**	4002395332748
28	400	1	1	**4932352500**	4002395371587
30	152	1	1	**4932363144**	4002395332755
30	400	1	1	**4932352501**	4002395371594
32	152	1	1	**4932363145**	4002395332762
32	400	1	1	**4932352502**	4002395371600
35	400	1	1	**4932352503**	4002395371617
36	152	1	1	**4932363146**	4002395332779
38	152	1	1	**4932363147**	4002395332786
40	152	1	1	**4932479227**	4058546370213
① **Flat bit set (8pc)** Ø 12 / 16 / 18 / 20 /22 / 25 /28 / 32 x 152 mm length		8	1	**4932352504**	4002395371624

Extension

Description	Total length (mm) A	Shank reception	Tool reception	Pack quantity	Min. order quantity	Article Number	EAN Code
Extension	305	¼" Hex	¼" Hex	1	1	**4932363148**	4002395332793

SPEED FEED™ wood drill bits

Step up from flat bit in quality and performance - faster drilling, higher lifetime and less jamming!
Dual cutting edges for fast and aggressive cut - up to 10 times faster drilling vs. flat boring bit.
Tapered design for reduced chip clogging, less friction and less jamming even in tough applications - results in less breakages.
Feed screw with coarse thread increases selfeeding in all types of wood - soft & hard, wet & treated.
Polished and powder coated flute design for increased chip ejection, reduced clogging and higher selfeeding capability.



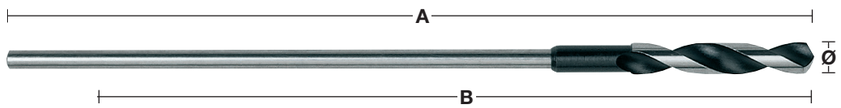
Dual cutting edges

Tapered design

Diameter (mm)	Ø (inch)	Total length (mm) A	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
13	1/2"	165	¼" Hex	1	1	**48130048**	045242224807
16	5/8"	165	¼" Hex	1	1	**48130058**	045242224814
18	3/4"	165	¼" Hex	1	1	**4932464071**	4058546220167
20	3/4"	165	¼" Hex	1	1	**48130068**	045242224821
22	7/8"	165	¼" Hex	1	1	**48130078**	045242224838
25	1"	165	¼" Hex	1	1	**48130088**	045242224845
32	1 1/4"	165	¼" Hex	1	1	**48130108**	045242224852
SPEED FEED™ set (4pc) Ø 13 / 16 / 20 / 25 mm				4	1	**48130400**	045242234448

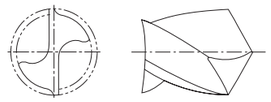
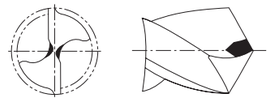
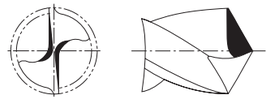
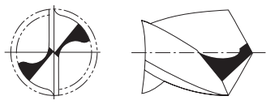
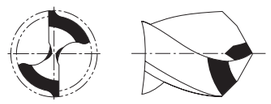
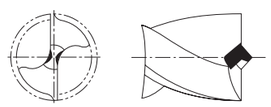
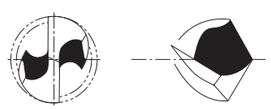
HSS cable bits - DIN 7490

Manufactured from HSS steel for increased lifetime. Suitable for drilling through holes in wood, plasterboard and metal channel.
Manufactured according to DIN 7490 and conforming to the German Employer´s Liability Insurance Association in terms of safety requirements for the building trade. The body of the drill bit is attached to the cylindrical shank by means of a thread, therefore eliminating the risk of breakage and guaranteeing absolute concentricity. The small twist angle and enlarged flutes ensure rapid and clog-free chip removal.
Made in Germany.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
6	400	300	5 mm round shank	1	1	**4932399672**	4002395363223
6	600	500	5 mm round shank	1	1	**4932399675**	4002395363254
8	400	300	6 mm round shank	1	1	**4932363667**	4002395331932
8	600	500	6 mm round shank	1	1	**4932363674**	4002395331864
10	400	300	8 mm round shank	1	1	**4932363668**	4002395331949
10	600	500	8 mm round shank	1	1	**4932363675**	4002395331871
12	400	300	8 mm round shank	1	1	**4932363669**	4002395331956
12	600	500	8 mm round shank	1	1	**4932363676**	4002395331888
14	400	300	8 mm round shank	1	1	**4932363670**	4002395331963
14	600	500	8 mm round shank	1	1	**4932363677**	4002395331895
16	400	300	10 mm round shank	1	1	**4932363671**	4002395331970
16	600	500	10 mm round shank	1	1	**4932363678**	4002395331901
18	400	300	10 mm round shank	1	1	**4932363672**	4002395331987
18	600	500	10 mm round shank	1	1	**4932363679**	4002395331918
20	400	300	10 mm round shank	1	1	**4932363673**	4002395331994
20	600	500	10 mm round shank	1	1	**4932363680**	4002395331925
22	400	300	10 mm round shank	1	1	**4932399673**	4002395363230
22	600	500	10 mm round shank	1	1	**4932399676**	4002395363261

HSS Drill bit tip geometry

	Standard / Form	Application	Features
	Normal Standard Point	For standard drilling in ferrous / non ferrous metals and plastics	The wide cutting edge provides a drill bit that is robust and resistant to sidewards pressure. Due to the wide cutting edge higher feed pressure is required. Can be easily resharpened.
	Chisel Edge Point DIN 1412 A	For drilling work in solid steel with large diameter drill bits.	Good and easy centering. Requires very low feed pressure – approx. 30% less than a normal point drill bit.
	Chisel Edge Point with corrected cutting edge DIN 1412 B	For drilling in high strength steel and high alloy steels. Also suitable for drilling thin sheet material.	Robust and resistant to sidewards pressure.
	Split Point DIN 1412 C	For drilling in high strength steel and high alloy steels. Suitable for deep drilling bits.	Excellent chip removal makes this design ideal for deep drilling applications. Good centering. Low feed pressure required.
	Double Angle Point for Cast Iron DIN 1412 D	For drilling cast iron.	Extended major cutting edges reduce wear on the cutting corners for improved lifetime. Good heat conduction. Resistant to sidewards pressure.
	Centre Point DIN 1412 E	For drilling thin sheet metal and soft materials.	Easy centering. Low feed pressure required. Does not snatch when drilling thin materials. Accurate and clean holes.
	U Point	For high performance drilling in high strength steels such as stainless and acid resistant steel.	Easy centering. Produces small metal chips ensuring low heat build up and quicker material resulting in faster drilling.
	Quad Edge Tip	For drilling in high strength steel and high alloy steel.	Easy centering and fast drilling start with 135° split point tip. Four cutting edges create smaller chips to prevent heat build up for longer life.

HSS Drill bit application guide

The following table gives recommended drilling speeds for the most efficient cutting speed.
The tables should only be used as a guide and are dependant on the user and material being drilled.
Coolants and lubricants will improve tool life by up to 5 times and workpiece finish.

					Hole diameter Ø mm – RPM					
Material class		**Material type**	**Hardness / Tensile Strength N/mm²**	**Rockwell**	**Ø 1–2**	**Ø 3–5**	**Ø 6–10**	**Ø 11–15**	**Ø 16–20**	**Cooling agent**
Steel	**Speed**	Non-alloyed construction steel, non-alloyed case hardened steel	< 400	< HRB 69	4770	1870	930	630	470	Drilling emulsion, cutting oil
			400–800	< HRC 21	4450	1770	870	580	430	
		Sheet Steel	< 800	< HRC 21	4450	1760	860	560	430	Drilling emulsion, ester oil
		Non-alloyed tool steel	< 800	< HRC 21	4440	1760	860	560	430	Drilling emulsion, cutting oil
		Alloyed tool steel	< 800	< HRC 21	3950	1550	780	520	390	Drilling emulsion, ester oil
			> 800	> HRC 21	1950	800	390	275	200	
		Alloyed hardened & tempered steel	< 1200	< HRC 37	2100	890	450	300	210	Drilling emulsion, ester oil
			> 1200	> HRC 38	1350	540	260	170	120	
	Feed	Feed (mm/rev)			0.03	0.09	0.15	0.20	0.25	
Stainless steel	**Speed**	Stainless steel	< 1000	< HRC 30	2250	930	450	290	220	Rapeseed oil, cutting oil
		Stainless steel	1000–1200	HRC 30–37	1430	560	280	190	130	
	Feed	Feed (mm/rev)			0.02	0.06	0.13	0.18	0.24	
Cast iron	**Speed**	Malleable cast iron	750	HRB 99	4700	2000	1100	800	600	Dry
		Soft	450	HRB 75	4500	1700	950	650	550	Drilling emulsion, cutting oil
		Hard	700	HRB 96	3450	1350	680	440	340	
	Feed	Feed (mm/rev)			0.05	0.10	0.16	0.20	0.25	
Aluminium	**Speed**		< 350	< HRC 59	8700	3560	1720	1130	860	Drilling emulsion, cutting oil
	Feed	Feed (mm/rev)			0.02	0.08	0.13	0.18	0.23	
Copper	**Speed**				5100	2000	990	670	500	Drilling emulsion, cutting oil
	Feed	Feed (mm/rev)			0.02	0.10	0.20	0.28	0.35	
Bronze	**Speed**				7950	3190	1480	1010	770	Dry
	Feed	Feed (mm/rev)			0.02	0.11	0.21	0.32	0.35	
Brass	**Speed**				7950	3190	1480	1010	770	Drilling emulsion
	Feed	Feed (mm/rev)			0.02	0.11	0.21	0.32	0.35	
Magnesium	**Speed**				9550	3800	1900	1250	970	Dry
	Feed	Feed (mm/rev)			0.05	0.10	0.25	0.30	0.35	
Plastics	**Speed**	PVC, Polyamide, Thermoplastics			3500	2500	1800	700	450	Water
	Feed	Feed (mm/rev)			0.05	0.10	0.16	0.21	0.23	

RPM: The number of revolutions that a spindle/a cutting tool completes in one minute.
Feed: This is the linear distance at which the cutter is advanced against the workpiece during one rotation of the cutting tool. It is expressed in units of distance per revolution – millimetres per revolution.

HSS Drill bit application guide

Material class	**Material type**	**Hardness / Tensile Strength N/mm²**	**Rockwell**	**HSS-R DIN 338**	**HSS-G Thunderweb DIN 338 DIN 340 DIN 1897 Double Ended**	**RED COBALT – HSS-Ground - DIN 338**	**RED HEX – Shockwave HSS-Ground Titanium**	**Step drills**	**Shockwave Step drills**	**Cooling agent**
Steel	Non-alloyed construction steel, non-alloyed case hardened steel	< 400	< HRB 69		●	●	●	●	●	Drilling emulsion, cutting oil
		400–800	< HRC 21	●	●	●	●	●	●	
	Sheet Steel	< 800	< HRC 21		●	●	●	●	●	Drilling emulsion, ester oil
	Non-alloyed tool steel	< 800	< HRC 21	●	●	●	●	●	●	Drilling emulsion, cutting oil
	Alloyed tool steel	< 800	< HRC 21		●	●	●	●	●	Drilling emulsion, ester oil
		> 800	> HRC 21		●	●	●	▲	▲	
	Alloyed hardened & tempered steel	< 1200	< HRC 37			●	●	▲	▲	Drilling emulsion, ester oil
		> 1200	> HRC 38			●	●	▲		
Stainless steel	Stainless steel	< 1000	< HRC 30		▲	●	●	▲		Rapeseed oil, cutting oil
	Stainless steel	1000–1200	HRC 30–37			●	●	▲		
Cast iron	Malleable cast iron	750	HRB 99	●	●	●	●	●	●	Dry
	Soft	450	HRB 75	●	●	●	●	▲		Drilling emulsion, cutting oil
	Hard	700	HRB 96	●	●	●	●	●	●	
Aluminium		< 350	< HRC 59		▲	●	●	●	●	Drilling emulsion, cutting oil
Copper					▲	●	●	●	●	Drilling emulsion, cutting oil
Bronze				●	●	●	●	●	●	Dry
Brass				●	●	●	●	●	●	Drilling emulsion
Magnesium						●	●			Dry
Plastics	PVC, Polyamide, Thermoplastics				●	●	●	●	●	Water
Wood				●	●	●	●			Dry

● Most suitable. Recommended for these materials. ▲ Suitable. Recommended for intermittent use in these materials.

HIGH PERFORMANCE DRILL BITS

RED HEX
SHOCKWAVE IMPACT DUTY™

HSS-TIN METAL DRILL BITS

RED COBALT

HSS-CO METAL DRILL BITS

RED HEX & RED COBALT SPECIFICATIONS

QUAD EDGE™ TIP

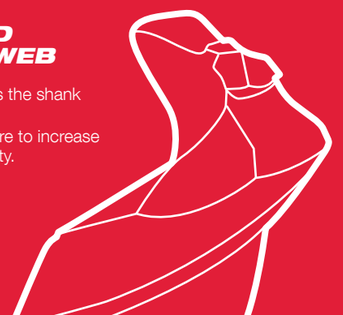
- Unique combination of 135° split point and four cutting edges.
- Allows for precise and fast drilling start without walking.
- Four cutting edges create smaller chips to prevent heat build up to ensure longer life.

VARIABLE FLUTE GEOMETRY

- Faster material ejection.
- Helps the bit run cooler and prevent it from burning out faster.

ENHANCED TAPERED WEB

- Wider core towards the shank of the drill bit.
- Strengthens the core to increase overall flute durability.



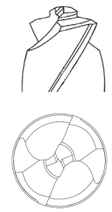
Quad Edge™ Tip on sizes > Ø 4.5 mm. 3-Flat on HSS-Co sizes > Ø 5 mm.

SHOCKWAVE IMPACT DUTY™

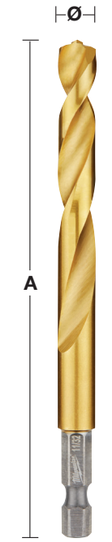
RED HEX

RED HEX - SHOCKWAVE™ HSS-TiN metal drill bits

Impact rated drill bit with ¼" hex shank optimised for impact drivers.
Titanium Nitride coating dispenses heat and makes the drill bit suitable for use also in high speed.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
2	59.5	17	2	1	**48894703**	045242501557
2.5	62	19	2	1	**48894704**	045242501564
3	65	23	2	1	**48894763**	045242506866
3.2	66.5	23	2	1	**48894706**	045242501571
3.3	67	24	2	1	**4932471089**	4058546287177
3.5	69	25	2	1	**48894707**	045242501588
4	71.5	26	2	1	**48894708**	045242501595
4.2	74	28	1	1	**48894709**	045242501601
4.5	76	29	1	1	**48894710**	045242501618
4.8	78	29	1	1	**48894711**	045242501625
5	80	31	1	1	**48894712**	045242501632
5.5	104	60	1	1	**48894764**	045242506873
6	105	63	1	1	**48894714**	045242501649
6.5	107	64	1	1	**48894715**	045242501656
6.8	108	65	1	1	**48894716**	045242501663
7	109	66	1	1	**48894717**	045242501670
7.5	110	67	1	1	**48894718**	045242501687
8	111	70	1	1	**48894719**	045242501694
8.5	114	72	1	1	**48894720**	045242501700
9	117	73	1	1	**48894721**	045242501717
9.5	118	74	1	1	**48894722**	045242501724
10	120	76	1	1	**48894723**	045242501731
10.2	121	77	1	1	**4932471090**	4058546287184
10.5	122	78	1	1	**48894724**	045242501748
11	125	80	1	1	**48894725**	045242501755
11.5	126	81	1	1	**48894726**	045242501762
12	127	82	1	1	**48894727**	045242501779
12.5	128	83	1	1	**48894728**	045242501786
13	130	83	1	1	**48894729**	045242501793
① **SHOCKWAVE™ HSS-G TiN Red Hex drill bits set (10pc)** Ø 3 / 3.5 / 4 / 4.5 / 5 / 6 / 7 / 8 / 9 / 10 mm		10	6		**48894759**	045242502066
② **SHOCKWAVE™ HSS-G TiN Red Hex drill bit set (19pc)** Ø 2 / 2.5 / 2 x 3 / 3.5 / 2 x 4 / 4.5 / 5 / 5.5 / 6 / 6.5 / 7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 mm		19	6		**48894760**	045242502073



①

②

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
2.5	62	19	10	1	**4932478175**	4058546341084
3.0	65	23	10	1	**4932478176**	4058546341091
3.5	69	25	10	1	**4932478177**	4058546341107
4.0	71.5	26	10	1	**4932478178**	4058546341114
4.5	76	29	10	1	**4932478179**	4058546341121
5.0	80	31	10	1	**4932478180**	4058546341138
6.0	105	63	10	1	**4932478181**	4058546341145
7.0	109	66	5	1	**4932478182**	4058546341152
8.0	111	70	5	1	**4932478183**	4058546341169
10.0	120	76	5	1	**4932478184**	4058546341176

RED COBALT - HSS-Ground - DIN 338 Cobalt metal drill bits

Metal drill bits ground from solid, extremely heat resistant 5% cobalt-alloyed high speed steel produced according to DIN 338.
Suitable for drilling high alloy content steels and metals with tensile strengths over 1000 N/mm² like stainless steel.
QUAD EDGE™ Tip: unique combination of 135° split point and four cutting edges: 135° split point allows for precise & fast drilling start without walking. Four cutting edges create smaller chips to prevent heat build up for longer life.
Variable flute geometry: For faster material ejection. Helps the bit run cooler and prevent it from burning out faster.
Enhanced tapered web: Wider core towards the shank of the drill bit. Strengthens the core to increase overall flute durability.
3-flat shank from Ø 5 mm for better grip and prevents chuck slippage.
Colour: bronze.

RED COBALT

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0	34	12	2	1	**4932363248**	4002395333080
1.5	40	18	2	1	**4932363249**	4002395333097
2.0	49	24	2	1	**4932363250**	4002395333103
2.5	57	30	2	1	**4932363251**	4002395333110
3.0	61	33	2	1	**4932363253**	4002395333134
3.2	65	36	2	1	**4932363254**	4002395333141
3.3	67	37	2	1	**4932471140**	4058546287689
3.5	70	39	2	1	**4932363256**	4002395333165
4.0	75	43	2	1	**4932363258**	4002395333189
4.2	75	43	1	1	**4932363260**	4002395333202
4.5	80	47	1	1	**4932363262**	4002395333226
4.8	86	52	1	1	**4932363263**	4002395333233
5.0	86	52	1	1	**4932363264**	4002395333240
5.5	93	57	1	1	**4932363267**	4002395333271
6.0	93	57	1	1	**4932363268**	4002395333288
6.5	101	63	1	1	**4932363269**	4002395333295
6.8	109	69	1	1	**4932363270**	4002395333301
7.0	109	69	1	1	**4932363271**	4002395333318
7.5	109	69	1	1	**4932363272**	4002395333325
8.0	117	75	1	1	**4932363274**	4002395333349
8.5	117	75	1	1	**4932363276**	4002395333363
9.0	125	81	1	1	**4932363277**	4002395333370
9.5	125	81	1	1	**4932363278**	4002395333387
10.0	133	87	1	1	**4932363279**	4002395333394
10.2	133	87	1	1	**4932471141**	4058546287696
10.5	133	87	1	1	**4932363281**	4002395333417
11.0	142	94	1	1	**4932363282**	4002395333424
11.5	142	94	1	1	**4932363283**	4002395333431
12.0	151	101	1	1	**4932363284**	4002395333448
12.5	151	101	1	1	**4932363285**	4002395333455
13.0	151	101	1	1	**4932363286**	4002395333462

RED COBALT - HSS-Ground - DIN 338 Cobalt metal drill bits - sets

	Description	Supplied in	Pack quantity	Min. order quantity	Article Number	EAN Code
	RED COBALT HSS-Ground set (19pc)					
①	Ø 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 4.5 / 5 / 5.5 / 6 / 6.5 / 7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 mm	Plastic cassette	19	6	**4932352470**	4002395371297
	RED COBALT HSS-Ground set (25pc)					
②	Ø 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 4.5 / 5 / 5.5 / 6 / 6.5 / 7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 / 10.5 / 11 / 11.5 / 12 / 12.5 / 13 mm	Plastic cassette	25	1	**4932352471**	4002395371303

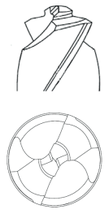
①

②

RED COBALT - HSS-Ground - DIN 338 Cobalt metal drill bits - 5 and 10 pack

Metal drill bits ground from solid, extremely heat resistant 5% cobalt-alloyed high speed steel produced according to DIN 338.
Suitable for drilling high alloy content steels and metals with tensile strengths over 1000 N/mm² like stainless steel.
QUAD EDGE™ Tip: unique combination of 135° split point and four cutting edges: 135° split point allows for precise & fast drilling start without walking. Four cutting edges create smaller chips to prevent heat build up for longer life.
Variable flute geometry: For faster material ejection. Helps the bit run cooler and prevent it from burning out faster.
Enhanced tapered web: Wider core towards the shank of the drill bit. Strengthens the core to increase overall flute durability.
3-flat shank from Ø 5 mm for better grip and prevents chuck slippage.

RED COBALT



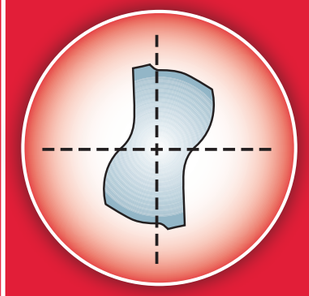
Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0	34	12	10	1	**4932373332**	4002395349173
1.5	40	18	10	1	**4932373333**	4002395349180
2.0	49	24	10	1	**4932373334**	4002395349197
2.5	57	30	10	1	**4932373335**	4002395349807
3.0	61	33	10	1	**4932373336**	4002395349814
3.2	65	36	10	1	**4932373337**	4002395349821
3.3	67	37	10	1	**4932471142**	4058546287702
3.5	70	39	10	1	**4932373338**	4002395349838
4.0	75	43	10	1	**4932373339**	4002395349845
4.2	75	43	10	1	**4932373340**	4002395349852
4.5	80	47	10	1	**4932373341**	4002395349869
4.8	86	52	10	1	**4932373342**	4002395349876
5.0	86	52	10	1	**4932373343**	4002395349883
5.5	93	57	10	1	**4932373344**	4002395349890
6.0	93	57	10	1	**4932373345**	4002395347100
6.5	101	63	10	1	**4932373346**	4002395347117
6.8	109	69	5	1	**4932373347**	4002395347124
7.0	109	69	5	1	**4932373348**	4002395347131
7.5	109	69	5	1	**4932373349**	4002395347148
8.0	117	75	5	1	**4932373350**	4002395347155
8.5	117	75	5	1	**4932373351**	4002395347162
9.0	125	81	5	1	**4932373352**	4002395347179
9.5	125	81	5	1	**4932373353**	4002395347186
10.0	133	87	5	1	**4932373354**	4002395347193
10.2	133	87	5	1	**4932471143**	4058546287719
10.5	133	87	5	1	**4932373355**	4002395347803
11.0	142	94	5	1	**4932373356**	4002395347810
11.5	142	94	5	1	**4932373357**	4002395347827
12.0	151	101	5	1	**4932373358**	4002395347834
12.5	151	101	5	1	**4932373359**	4002395347841
13.0	151	101	5	1	**4932373360**	4002395347858

THUNDERWEB

Metal drill bits HSS Ground - DIN 338

THUNDERWEB

The ***THUNDERWEB*** design is characterised by a conical shaped web which gets thicker towards the back of the drill bit. The web is the internal core of the drill bit.

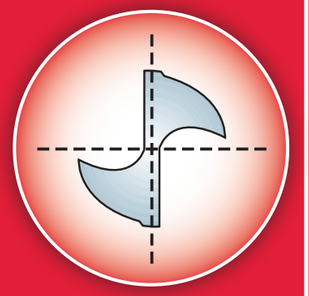


Parabolic web cross section

- Large web thickness. Strength built in.
- Accepts higher feed pressure and torque.
- Less breakages. Good for drilling deep holes and on curved surfaces.
- Long life.

Standard drill bit

The web on standard drill bits is a constant thickness throughout the length of the bit.



Conventional type web cross section

THUNDERWEB SPECIFICATION

FLUTE GEOMETRY

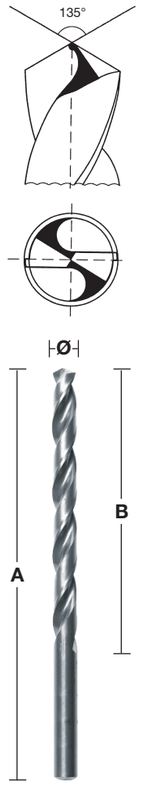
- ***THUNDERWEB*** flute form ejects hot chips rapidly. Dissepates heat better increasing lifetime.
- Open flute form reduces drill drawback when drilling deeper holes.
- Sharpened edges reduce binding for faster cleaner cuts.
- Flatter twist angle creates smaller chippings, ideal for drilling harder steels ie. stainless steel.

135° SPLIT POINT

- Precision starting, drill bit won't walk.
- Penetrates quickly.
- Good for drilling on curved surfaces.
- Requires less effort/feed pressure.
- Excellent for very hard materials.

THUNDERWEB - HSS-Ground metal drill bits - DIN338

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0	34	12	2	1	**4932352345**	4002395370047
1.5	40	18	2	1	**4932352346**	4002395370054
2.0	49	24	2	1	**4932352347**	4002395370061
2.5	57	30	2	1	**4932352348**	4002395370078
3.0	61	33	2	1	**4932352349**	4002395370085
3.2	65	36	2	1	**4932352350**	4002395370092
3.5	70	39	2	1	**4932352351**	4002395370108
4.0	75	43	2	1	**4932352352**	4002395370115
4.2	75	43	1	1	**4932352353**	4002395370122
4.5	80	47	1	1	**4932352354**	4002395370139
4.8	86	52	1	1	**4932352355**	4002395370146
5.0	86	52	1	1	**4932352356**	4002395370153
5.5	93	57	1	1	**4932352357**	4002395370160
6.0	93	57	1	1	**4932352358**	4002395370177
6.5	101	63	1	1	**4932352359**	4002395370184
6.8	109	69	1	1	**4932352360**	4002395370191
7.0	109	69	1	1	**4932352361**	4002395370207
7.5	109	69	1	1	**4932352362**	4002395370214
8.0	117	75	1	1	**4932352363**	4002395370221
8.5	117	75	1	1	**4932352364**	4002395370238
9.0	125	81	1	1	**4932352365**	4002395370245
9.5	125	81	1	1	**4932352366**	4002395370252
10.0	133	87	1	1	**4932352367**	4002395370269
10.5	133	87	1	1	**4932352368**	4002395370276
11.0	142	94	1	1	**4932352369**	4002395370283
11.5	142	94	1	1	**4932352370**	4002395370290
12.0	151	101	1	1	**4932352371**	4002395370306
12.5	151	101	1	1	**4932352372**	4002395370313
13.0	151	101	1	1	**4932352373**	4002395370320



THUNDERWEB - DIN 338 - 5 and 10 pack

Diameter (mm)	Total length (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
1	34	12	10	1	**4932352377**	4002395370368
1.1	36	14	10	1	**4932459826**	4058546029982
1.2	38	16	10	1	**4932459827**	4058546029999
1.3	38	16	10	1	**4932459828**	4058546030001
1.4	40	18	10	1	**4932459829**	4058546030018
1.5	40	18	10	1	**4932352378**	4002395370375
1.6	43	20	10	1	**4932459830**	4058546030025
1.7	43	20	10	1	**4932459831**	4058546030032
1.8	46	22	10	1	**4932459832**	4058546030049
1.9	46	22	10	1	**4932459833**	4058546030056
2	49	24	10	1	**4932352379**	4002395370382
2.1	49	24	10	1	**4932459834**	4058546030063
2.2	53	27	10	1	**4932459835**	4058546030070
2.3	53	27	10	1	**4932459836**	4058546030087
2.4	57	30	10	1	**4932430569**	4002395382309
2.5	57	30	10	1	**4932352380**	4002395370399
2.6	57	30	10	1	**4932459837**	4058546030094
2.7	61	33	10	1	**4932459838**	4058546030100
2.8	61	33	10	1	**4932459839**	4058546030117
2.9	61	33	10	1	**4932459840**	4058546030124
3	61	33	10	1	**4932352381**	4002395370405
3.1	65	36	10	1	**4932459841**	4058546030131
3.2	65	36	10	1	**4932352382**	4002395370412
3.3	65	36	10	1	**4932459842**	4058546030148
3.4	70	39	10	1	**4932459843**	4058546030155

THUNDERWEB - DIN 338 - 5 and 10 pack

Diameter (mm)	Total length (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
3.5	70	39	10	1	**4932352383**	4002395370429
3.6	70	39	10	1	**4932459844**	4058546030162
3.7	70	39	10	1	**4932459845**	4058546030179
3.8	75	43	10	1	**4932430547**	4002395382088
3.9	75	43	10	1	**4932459846**	4058546030186
4	75	43	10	1	**4932352384**	4002395370436
4.1	75	43	10	1	**4932459847**	4058546030193
4.2	75	43	10	1	**4932352385**	4002395370443
4.3	80	47	10	1	**4932459848**	4058546030209
4.4	80	47	10	1	**4932459849**	4058546030216
4.5	80	47	10	1	**4932352386**	4002395370450
4.6	80	47	10	1	**4932459850**	4058546030223
4.7	80	47	10	1	**4932459851**	4058546030230
4.8	86	52	10	1	**4932352387**	4002395370467
4.9	86	52	10	1	**4932459852**	4058546030247
5	86	52	10	1	**4932352388**	4002395370474
5.1	86	52	10	1	**4932459853**	4058546030254
5.2	86	52	10	1	**4932430548**	4002395382095
5.3	86	52	10	1	**4932459854**	4058546030261
5.4	93	57	10	1	**4932459855**	4058546030278
5.5	93	57	10	1	**4932352389**	4002395370481
5.6	93	57	10	1	**4932430570**	4002395382316
5.7	93	57	10	1	**4932459856**	4058546030285
5.8	93	57	10	1	**4932430549**	4002395382101
5.9	93	57	10	1	**4932459857**	4058546030292
6	93	57	10	1	**4932352390**	4002395370498
6.1	101	63	10	1	**4932459858**	4058546030308
6.2	101	63	10	1	**4932430550**	4002395382118
6.3	101	63	10	1	**4932459859**	4058546030315
6.4	101	63	10	1	**4932430571**	4002395382323
6.5	101	63	10	1	**4932352391**	4002395370504
6.6	101	63	5	1	**4932459860**	4058546030322
6.7	101	63	5	1	**4932459861**	4058546030339
6.8	109	69	5	1	**4932352392**	4002395370511
6.9	109	69	5	1	**4932459862**	4058546030346
7	109	69	5	1	**4932352393**	4002395370528
7.1	109	69	5	1	**4932459863**	4058546030353
7.2	109	69	5	1	**4932430551**	4002395382125
7.3	109	69	5	1	**4932459864**	4058546030360
7.4	109	69	5	1	**4932459865**	4058546030377
7.5	109	69	5	1	**4932352394**	4002395370535
7.6	117	75	5	1	**4932459866**	4058546030384
7.7	117	75	5	1	**4932459867**	4058546030391
7.8	117	75	5	1	**4932459868**	4058546030407
7.9	117	75	5	1	**4932459869**	4058546030414
8	117	75	5	1	**4932352395**	4002395370542
8.1	117	75	5	1	**4932459870**	4058546030421
8.2	117	75	5	1	**4932430552**	4002395382132
8.3	117	75	5	1	**4932459871**	4058546030438
8.4	117	75	5	1	**4932430553**	4002395382149
8.5	117	75	5	1	**4932352396**	4002395370559
8.6	125	81	5	1	**4932459872**	4058546030445
8.7	125	81	5	1	**4932459873**	4058546030452
8.8	125	81	5	1	**4932459874**	4058546030469
8.9	125	81	5	1	**4932459875**	4058546030476
9	125	81	5	1	**4932352397**	4002395370566
9.1	125	81	5	1	**4932459876**	4058546030483
9.2	125	81	5	1	**4932459877**	4058546030490
9.3	125	81	5	1	**4932459878**	4058546030506
9.4	125	81	5	1	**4932459879**	4058546030513
9.5	125	81	5	1	**4932352398**	4002395370573
9.6	133	87	5	1	**4932459880**	4058546030520
9.7	133	87	5	1	**4932459881**	4058546030537
9.8	133	87	5	1	**4932459882**	4058546030544

THUNDERWEB - DIN 338 - 5 and 10 pack

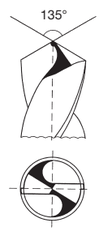
Diameter (mm)	Total length (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
9.9	133	87	5	1	**4932459883**	4058546030551
10	133	87	5	1	**4932352399**	4002395370580
10.5	133	87	5	1	**4932352400**	4002395370597
11	142	94	5	1	**4932352401**	4002395370603
11.5	142	94	5	1	**4932352402**	4002395370610
12	151	101	5	1	**4932352403**	4002395370627
12.5	151	101	5	1	**4932352404**	4002395370634
13	151	101	5	1	**4932352405**	4002395370641

THUNDERWEB - DIN 338 - cassettes

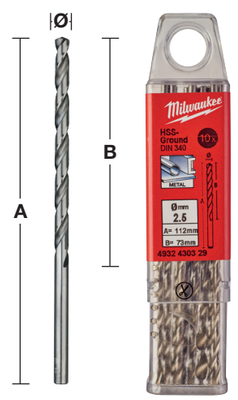
	Description	Supplied in	Pack quantity	Min. order quantity	Article Number	EAN Code
	THUNDERWEB HSS-G set (19pc)					
①	Ø 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 4.5 / 5 / 5.5 / 6 / 6.5 / 7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 mm	Plastic cassette	19	1	**4932352374**	4002395370337
	Counter display					
②	6 x 19 pc HSS-G drill bits set (4932352374)	-	6	1	**4932352375**	4002395370344
	THUNDERWEB HSS-G set (25pc)					
③	Ø 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 4.5 / 5 / 5.5 /6 / 6.5 /7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 / 10.5 / 11 / 11.5 / 12 / 12.5 / 13 mm	Plastic cassette	25	1	**4932352376**	4002395370351

HSS-G metal drill bits - long - DIN 340 - 5 and 10 pack

High quality high speed steel. Split point DIN 1412 C.
Right hand cutting edge.
135° angle for improved centering.
Most suitable for drilling deep holes in channels or where there are hollow sections.
Suitable for drilling steel, cast iron, alloyed and non alloyed material up to 900 N/mm².
Also suitable for wood and plastics.

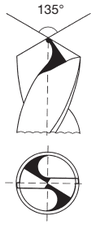


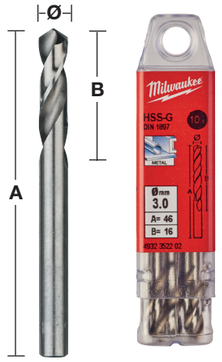
Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
2.0	85	56	10	1	**4932430328**	4002395379897
2.5	95	62	10	1	**4932430329**	4002395379903
3.0	100	66	10	1	**4932430330**	4002395379910
3.5	112	73	10	1	**4932430331**	4002395379927
4.0	119	78	10	1	**4932430332**	4002395379934
4.5	126	82	10	1	**4932430333**	4002395379941
5.0	132	87	10	1	**4932430334**	4002395379958
5.5	139	91	10	1	**4932430335**	4002395379965
6.0	139	91	10	1	**4932430336**	4002395379972
6.5	148	97	10	1	**4932430337**	4002395379989
7.0	156	102	10	1	**4932430338**	4002395379996
8.0	165	109	10	1	**4932430339**	4002395380008
9.0	175	115	10	1	**4932430340**	4002395380015
10.0	184	121	10	1	**4932430341**	4002395380022
11.0	195	128	5	1	**4932430342**	4002395380039
12.0	205	134	5	1	**4932430343**	4002395380046
13.0	205	134	5	1	**4932430344**	4002395380053



HSS-G metal drill bits - short - DIN 1897 - 5 and 10 pack

Drill bit quality: High quality high speed steel. Tip geometry: Split Point DIN 1412 C.
Point angle: 135°. Tolerance: h8. Flute / Helix angle: Type N flute and normal 20 - 30° angle.
Right hand cutting edge. Surface / Colour: Polished silver. Withstands high drill point pressure due to short overall length. Excellent concentricity. Polished type N flute with right hand cutting edge, eliminates binding for faster chip removal and faster cutting with less effort.
Application: Most suited for drilling sheet and thin walled materials.
Suitable for drilling in sheet steel, thin alloyed and non-alloyed material up to 900 N/mm².
Also suitable for wood and plastics.

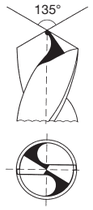




Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
2.0	38	12	10	1	**4932352200**	4002395368532
2.5	43	14	10	1	**4932352201**	4002395368549
3.0	46	16	10	1	**4932352202**	4002395368556
3.2	49	18	10	1	**4932352203**	4002395368563
3.3	49	18	10	1	**4932352204**	4002395368570
3.5	52	20	10	1	**4932352205**	4002395368587
3.7	52	20	10	1	**4932352206**	4002395368594
4.0	55	22	10	1	**4932352207**	4002395368600
4.2	55	22	10	1	**4932352208**	4002395368617
4.5	58	24	10	1	**4932352209**	4002395368624
4.8	62	26	10	1	**4932352210**	4002395368631
5.0	62	26	10	1	**4932352211**	4002395368648
5.2	62	26	10	1	**4932352212**	4002395368655
5.5	66	28	10	1	**4932352213**	4002395368662
6.0	66	28	10	1	**4932352214**	4002395368679
6.5	70	31	10	1	**4932352215**	4002395368686
7.0	74	34	10	1	**4932352216**	4002395368693
7.5	74	34	5	1	**4932352217**	4002395368709
8.0	79	37	5	1	**4932352218**	4002395368716
8.5	79	37	5	1	**4932352219**	4002395368723
9.0	84	40	5	1	**4932352220**	4002395368730
10.0	89	43	5	1	**4932352221**	4002395368747

HSS-G metal drill bits - double ended - 10 pack

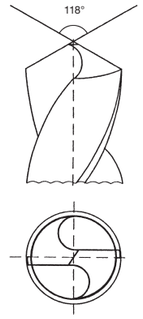
Drill bit quality: High quality high speed steel. Tip geometry: Split Point DIN 1412 C. Point angle: 135°
Tolerance: h8. Flute / Helix angle: Type N flute and normal 20 - 30° angle.
Right hand cutting edge. Surface / Colour: Polished silver.
Split point tip for good centering. Both ends can be used.
Due to its short length it can be used with higher feed pressure without the risk of breakage.
Excellent concentricity. Polished type N flute with right hand cutting edge, eliminates binding for faster chip removal and faster cutting with less effort.
Application: Suitable drilling in steel, non-ferrous metals and plastic. Most suitable for thin sheet materials e.g. rivet holes.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
2.5	43	10	10	1	**4932352222**	4002395368754
3.0	46	11	10	1	**4932352223**	4002395368761
3.2	49	12	10	1	**4932352224**	4002395368778
3.3	49	12	10	1	**4932352225**	4002395368785
3.5	52	14	10	1	**4932352226**	4002395368792
4.0	55	14	10	1	**4932352227**	4002395368808
4.1	55	14	10	1	**4932352228**	4002395368815
4.2	55	14	10	1	**4932352229**	4002395368822
4.5	58	16	10	1	**4932352230**	4002395368839
4.8	62	18	10	1	**4932352231**	4002395368846
5.0	62	18	10	1	**4932352232**	4002395368853
5.5	66	19	10	1	**4932352233**	4002395368860
6.0	66	19	10	1	**4932352234**	4002395368877

Metal drill bits HSS rollforged - DIN 338 - 5 and 10 pack

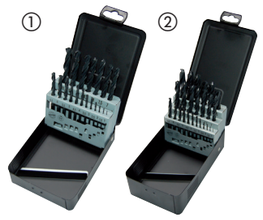
High speed steel rollforged metal drill bits produced according to DIN 338.
Oxide coating enables quick swarf removal. Normal point shaped cutting tip with 118° angle.
Type N flute normal angle.
Suitable for drilling in steel, cast iron, alloyed and non-alloyed material up to 800 N/mm².
Colour: black.



Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0	34	12	10	1	**4932363444**	4002395329458
1.5	40	18	10	1	**4932363449**	4002395329502
2.0	49	24	10	1	**4932363454**	4002395329557
2.5	57	30	10	1	**4932363459**	4002395329601
3.0	61	33	10	1	**4932363464**	4002395329656
3.2	65	36	10	1	**4932363466**	4002395329670
3.5	70	39	10	1	**4932363469**	4002395329700
4.0	75	43	10	1	**4932363474**	4002395329755
4.2	75	43	10	1	**4932363476**	4002395329779
4.5	80	47	10	1	**4932363479**	4002395329809
4.8	86	52	10	1	**4932363482**	4002395329830
5.0	86	52	10	1	**4932363484**	4002395329854
5.5	93	57	10	1	**4932363489**	4002395329908
6.0	93	57	10	1	**4932363494**	4002395329953
6.5	101	63	10	1	**4932363499**	4002395330003
6.8	109	69	10	1	**4932363502**	4002395330034
7.0	109	69	10	1	**4932363504**	4002395330058
7.5	109	69	10	1	**4932363509**	4002395330102
8.0	117	75	10	1	**4932363514**	4002395330157
8.5	117	75	10	1	**4932363519**	4002395330201
9.0	125	81	10	1	**4932363524**	4002395330256
9.5	125	81	10	1	**4932363529**	4002395330300
10.0	133	87	10	1	**4932363534**	4002395330355
10.5	133	87	5	1	**4932363539**	4002395330409
11.0	142	94	5	1	**4932363544**	4002395330454
11.5	142	94	5	1	**4932363549**	4002395330508
12.0	151	101	5	1	**4932363554**	4002395330553
12.5	151	101	5	1	**4932363559**	4002395330607
13.0	151	101	5	1	**4932363564**	4002395330652

Metal drill bits HSS rollforged - DIN 338 - cassettes

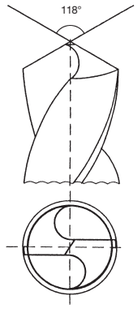
Description	Supplied in	Pack quantity	Min. order quantity	Article Number	EAN Code
HSS-R drill bits set (19pc)					
① Ø 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 4.5 / 5 / 5.5 / 6 / 6.5 / 7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 mm	Metal case	19	1	**4932352468**	4002395371273
HSS-R drill bits set (25pc)					
② Ø 1 / 1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 4.5 / 5 / 5.5 / 6 / 6.5/ 7 / 7.5 / 8 / 8.5 / 9 / 9.5 / 10 / 10.5 / 11 / 11.5 / 12 / 12.5 / 13 mm	Metal case	25	1	**4932352469**	4002395371280

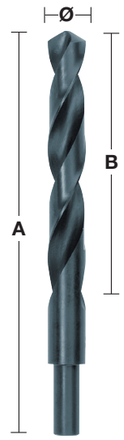


Metal drill bits HSS Rollforged - DIN 338 with reduced shank

High speed steel rollforged metal drill bits produced according to DIN 338.
Oxide coating enables quick swarf removal.
Normal point shaped cutting tip with 118° angle.
Type N flute normal angle.
Suitable for drilling in steel, cast iron, alloyed and non-alloyed material up to 800 N/mm².
Colour: black.

Ø 13.5 mm - Ø 16 mm = 10 mm shank / Ø 16.5 mm - Ø 20 mm = 13 mm shank.





Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
13.5	160	108	1	1	**4932373318**	4002395348435
14.0	160	108	1	1	**4932373319**	4002395348442
14.5	169	108	1	1	**4932373320**	4002395348459
15.0	169	114	1	1	**4932373321**	4002395348466
15.5	178	120	1	1	**4932373322**	4002395348473
16.0	178	120	1	1	**4932373323**	4002395348480
16.5	184	125	1	1	**4932373324**	4002395348497
17.0	184	125	1	1	**4932373325**	4002395349104
17.5	191	130	1	1	**4932373326**	4002395349111
18.0	191	130	1	1	**4932373327**	4002395349128
18.5	198	135	1	1	**4932373328**	4002395349135
19.0	198	135	1	1	**4932373329**	4002395349142
19.5	205	140	1	1	**4932373330**	4002395349159
20.0	205	140	1	1	**4932373331**	4002395349166

Metal drill bits HSS rollforged - DIN 338 - 345 pc cabinet

Diameter (mm)	Total length (mm) A	Working length (mm) B	Pack quantity	Min. order quantity	Article Number	EAN Code
Metal drill bit cabinet with HSS rollforged metal drill bits (345pc)			345	1	**4932352674**	4002395373321
1.0	34	12	20			
1.5	40	18	20			
2	49	24	20			
2.5	57	30	20			
3	61	33	20			
3.5	70	39	20			
4	75	43	20			
4.5	80	47	20			
5	86	52	20			
5.5	93	57	20			
6	93	57	20			
6.5	101	63	20			
7	109	69	10			
7.5	109	69	10			
8	117	75	20			
8.5	117	75	10			
9	125	81	10			
9.5	125	81	5			
10	133	87	10			
10.5	133	87	5			
11	142	94	5			
11.5	142	94	5			
12	151	101	5			
12.5	151	101	5			
13	151	101	5			

STEP DRILLS

MATERIALS:

Step drills are ideal for: Ferrous & non-ferrous sheet metals, profiles & pipes. Maximum material thickness 4 mm.
To ensure best lifetime we recommend the use of a coolant.

STEEL | COPPER | BRASS | ALUMINIUM | STAINLESS STEEL | PLASTIC

1. RAPID STRIKE TIP™: Accurate start without walking and fast drilling without the need to pre-drill the material.
2. Optimised 2 flute ground sharpened edge geometry for 2 x faster and smoother cutting.
3. Special tip and step geometry for jam-free performance - less risk of drill snagging when used with high speed cordless tools and also prevents deformation of the drilled material.
4. Produced from custom engineered steel with black oxide coating for 4 x longer life.
5. Laser engraved size markings for best long term visibility.
6. Each step is relief ground to drill and deburr automatically.
7. With 3 flat secure grip to prevent step drill from slipping in the chuck and ensure maximum transmission of torque.

TRADES:

Electrician — Drilling of panels and cabinets for cable gland installation

Plumbing — Access holes for pipework and installation

Construction — Various sizes and hole enlargement

Automotive (Automotive • Aircraft • Equipment) — Holes for cable installation

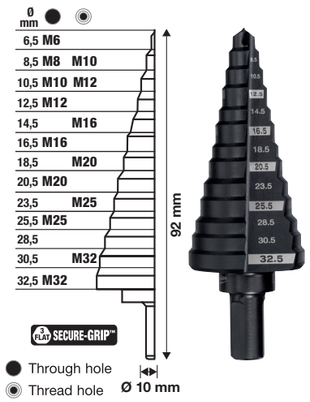
Facility Maintenance & Repair — Various applications, sizes and hole enlargement

Step drills

	Description	Shank diameter (mm)	Overall length (mm)	No. of steps	Pack quantity	Min. order quantity	Article Number	EAN Code
①	PG7 - PG21	10	68	9	1	1	**48899321**	045242364060
②	M6 - M32	10	92	13	1	1	**48899332**	045242344437
③	4 - 12 mm / 1	6	65	9	1	1	**48899301**	045242342532
④	4 - 20 mm	8	65	9	1	1	**48899320**	045242344406
⑤	6 - 35 mm	10	90	14	1	1	**48899335**	045242344413
⑥	6 - 40.5 mm	10	90	17	1	1	**48899340**	045242547777
⑦	**Step drill set (3pc)** Includes 3 step drill bits: 4 - 12 mm/1, 4 - 20 mm, 6 - 35 mm				3	1	**48899399**	045242344420
⑧	**Step & drill bit combo set (10pc)** Includes 2 x step drill bits: 4 - 12 mm/1, 4 - 20 mm. THUNDERWEB metal drill bits: 2 x 2 mm, 2 x 3 mm, 2 x 4 mm, 1 x 5 mm, 1 x 6mm				10	1	**48899350**	045242538836

①

②



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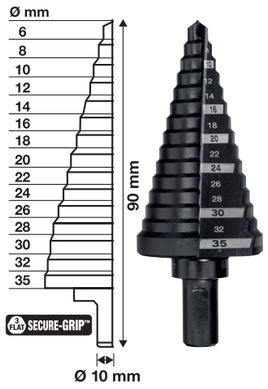
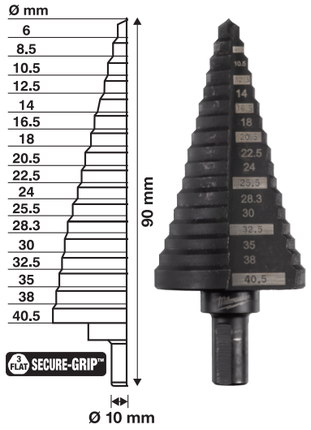


⑥ NEW



⑦

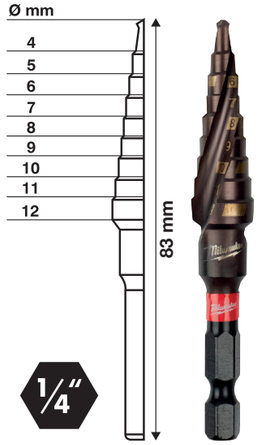
⑧

SHOCKWAVE™ IMPACT DUTY step drills

SHOCKWAVE™ Impact Duty step drills are designed to deliver best-in-class performance in impact drivers and also the versatility to be used in drill drivers.
The 1/4" Hex shank with an optimised SHOCKZONE™ ensures maximum durability by preventing early shank breaks.
New Titanium Aluminium Nitride coating helps to reduce heat generation for 5x more life.
RAPID STRIKE TIP™: Accurate start without walking and fast drilling without the need to pre-drill the material.
Dual spiral flute design: Optimised for impact driver speed and for smooth, jam-free drilling.
Laser engraved markings: Do not wear away with time.

	Description	Shank diameter (mm)	Overall length (mm)	No. of steps	Pack quantity	Min. order quantity	Article Number	EAN Code
①	4 - 12 mm / 1″	1/4″ Hex	83	9	1	1	**48899261**	045242505166
②	4 - 12 mm / 2″	1/4″ Hex	83	5	1	1	**48899262**	045242505173
③	4 - 20 mm	1/4″ Hex	83	9	1	1	**48899263**	045242505180
④	4 - 30 mm	1/4″ Hex	95	12	1	1	**48899265**	045242505203
⑤	**SHOCKWAVE™ Impact Duty step drill set (3pc)** Includes 3 SHOCKWAVE™ step drill bits: 4 - 12 mm/1, 4 - 20 mm, 4 - 30 mm				3	1	**48899266**	045242505210

①



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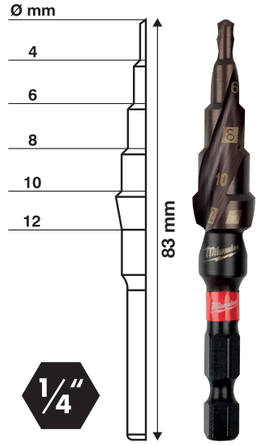

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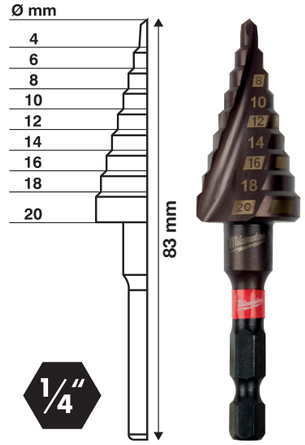

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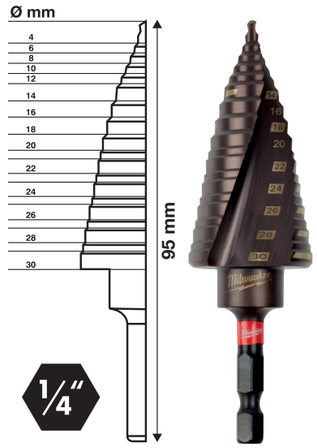
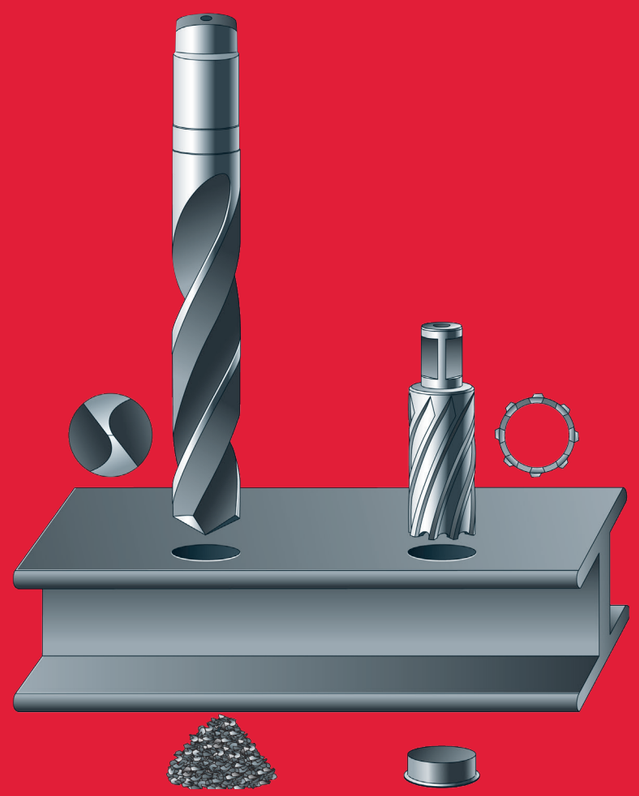


⑤

Magnetic Drilling



100% Faster

Speed and time savings are achieved due to the following factors. Firstly the annular cutter principle of only cutting material from the periphery of the hole as opposed to the twist drill which must cut the complete diameter of the hole. Secondly the benefit of two aggressive sharp angles per cutting edge help to achieve faster feed rates and lower cutting resistance.

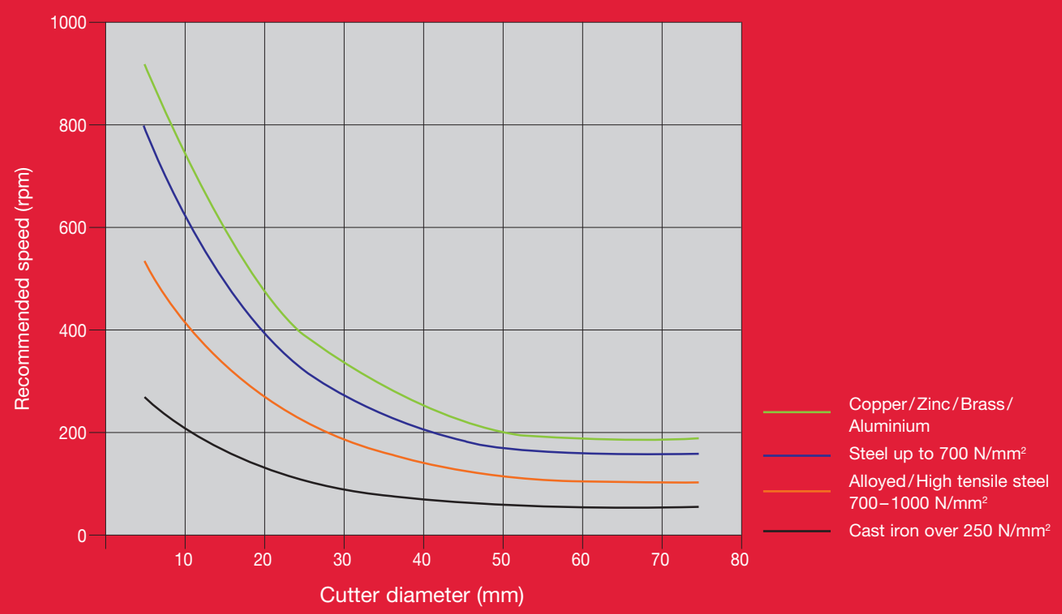
30% More productivity

Because the annular cutter is only cutting material from the periphery of the hole. Less motor energy and driving power is required. The larger the drill diameter the greater the energy saving.

Longer lifetime

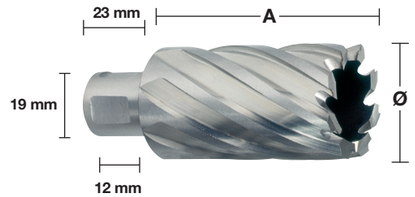
The annular cutters cutting edges do less work than the twist drill resulting in more holes between sharpening. Thick 6 mm body together with special tooth geometry ensures high stability and reduces to a minimum the risik of breakage due to overloading.

Speed chart



HSS annular cutters 30 mm

Thick walled HSS annular cutters for increased durability and life time.
With standard 19 mm Weldon reception.



30 mm

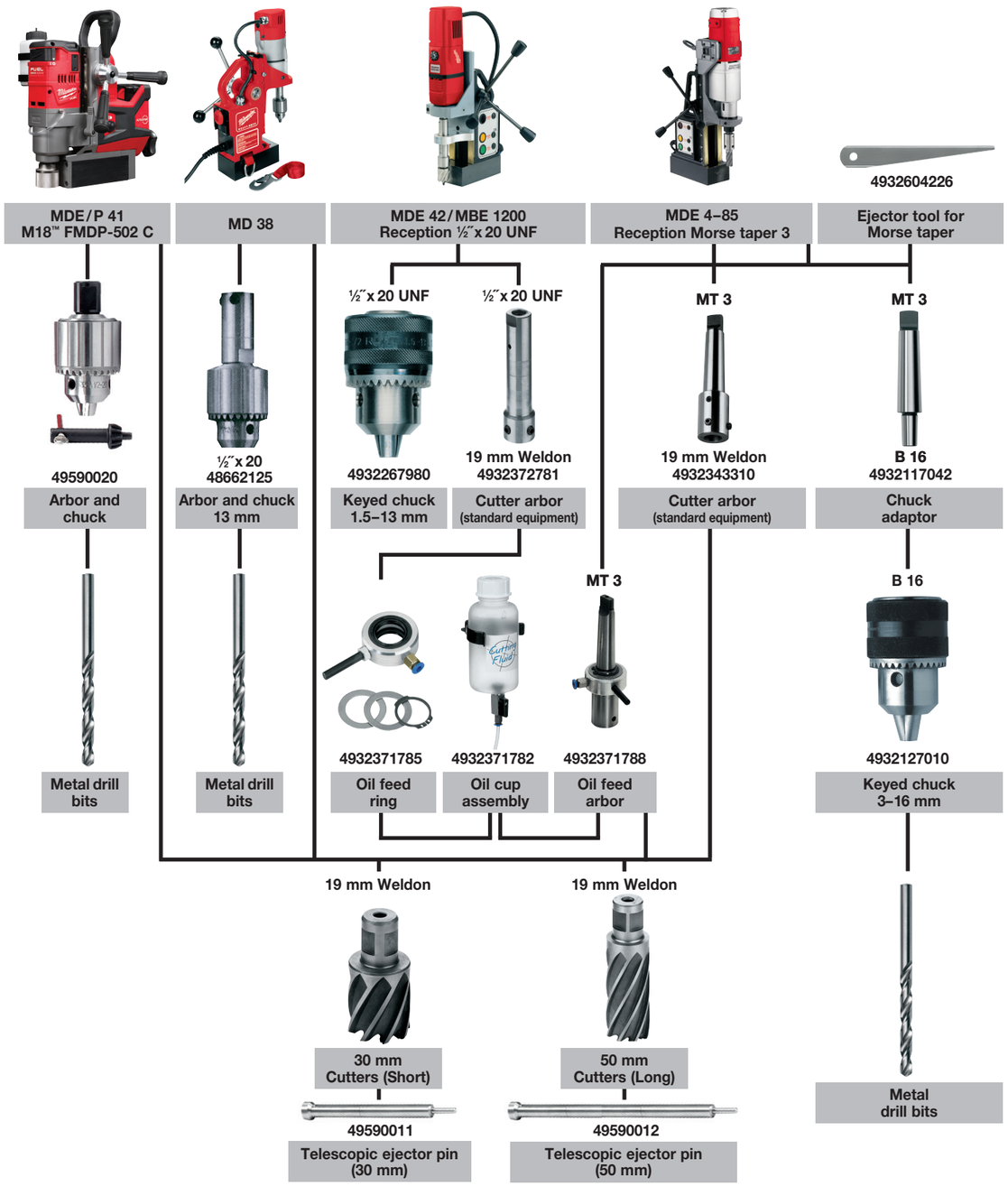
Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
12	30	1	1	**4932371740**	4002395344161
13	30	1	1	**4932371741**	4002395344178
14	30	1	1	**4932343270**	4002395315130
15	30	1	1	**4932343271**	4002395315147
16	30	1	1	**4932343272**	4002395315154
17	30	1	1	**4932343273**	4002395315161
18	30	1	1	**4932343274**	4002395315178
19	30	1	1	**4932343275**	4002395315185
20	30	1	1	**4932343276**	4002395315192
21	30	1	1	**4932343277**	4002395315208
22	30	1	1	**4932343278**	4002395315215
23	30	1	1	**4932343279**	4002395315222
24	30	1	1	**4932343280**	4002395315239
25	30	1	1	**4932343281**	4002395315246
26	30	1	1	**4932343282**	4002395315253
27	30	1	1	**4932343283**	4002395315260
28	30	1	1	**4932343284**	4002395315277
29	30	1	1	**4932343285**	4002395315284
30	30	1	1	**4932343286**	4002395315291
31	30	1	1	**4932343287**	4002395315307
32	30	1	1	**4932343288**	4002395315314
33	30	1	1	**4932371742**	4002395344185
34	30	1	1	**4932371743**	4002395344192
35	30	1	1	**4932371744**	4002395344208
36	30	1	1	**4932371745**	4002395344215
37	30	1	1	**4932371746**	4002395344222
38	30	1	1	**4932371747**	4002395344239
39	30	1	1	**4932371748**	4002395344246
40	30	1	1	**4932371749**	4002395344253
41	30	1	1	**4932371750**	4002395344260
42	30	1	1	**4932371751**	4002395344277
43	30	1	1	**4932371752**	4002395344284
44	30	1	1	**4932371753**	4002395344291
45	30	1	1	**4932371754**	4002395344307
46	30	1	1	**4932371755**	4002395344314
47	30	1	1	**4932371756**	4002395344321
48	30	1	1	**4932371757**	4002395344338
49	30	1	1	**4932371758**	4002395344345
50	30	1	1	**4932371759**	4002395344352

50 mm

Diameter (mm)	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
14	50	1	1	**4932343289**	4002395315352
15	50	1	1	**4932343290**	4002395315369
16	50	1	1	**4932343291**	4002395315376
17	50	1	1	**4932343292**	4002395315383
18	50	1	1	**4932343293**	4002395315390
19	50	1	1	**4932343294**	4002395315406
20	50	1	1	**4932343295**	4002395315413
21	50	1	1	**4932343296**	4002395315420
22	50	1	1	**4932343297**	4002395315437
23	50	1	1	**4932343298**	4002395315444
24	50	1	1	**4932343299**	4002395315451
25	50	1	1	**4932343300**	4002395315468
26	50	1	1	**4932343301**	4002395315475
27	50	1	1	**4932343302**	4002395315482
28	50	1	1	**4932343303**	4002395315499
29	50	1	1	**4932343304**	4002395315505
30	50	1	1	**4932343305**	4002395315512
31	50	1	1	**4932343306**	4002395315529
32	50	1	1	**4932343307**	4002395315536
33	50	1	1	**4932371760**	4002395344369
34	50	1	1	**4932371761**	4002395344376
35	50	1	1	**4932371762**	4002395344383
36	50	1	1	**4932371763**	4002395344390
37	50	1	1	**4932371764**	4002395344406
38	50	1	1	**4932371765**	4002395344413
39	50	1	1	**4932371766**	4002395344420
40	50	1	1	**4932371767**	4002395344437
41	50	1	1	**4932371768**	4002395344444
42	50	1	1	**4932371769**	4002395344451
43	50	1	1	**4932371770**	4002395344468
44	50	1	1	**4932371771**	4002395344475
45	50	1	1	**4932371772**	4002395344482
46	50	1	1	**4932371773**	4002395344499
47	50	1	1	**4932371774**	4002395344505
48	50	1	1	**4932371775**	4002395344512
49	50	1	1	**4932371776**	4002395344529
50	50	1	1	**4932371777**	4002395344536

Description	Supplied in	Pack quantity	Min. order quantity	Article Number	EAN Code
Telescopic ejector pin for 30 mm cutters		2	1	**49590011**	045242364039
Telescopic ejector pin for 50 mm cutters		2	1	**49590012**	045242364046
HSS annular cutter set (6pc)					
① 6 x HSS annular cutters: Ø 14 / 16 / 18 / 20 / 22 / 24 mm - 19 mm Weldon reception. 1 x ejector pin short series - 30 mm	Plastic case	6	1	**4932372533**	4002395345236

System accessories – Magnetic drill stands



Milwaukee Nothing but HEAVY DUTY.™

MILWAUKEE® HOLESAW RANGE

If you're cutting or boring holes, look no further than our range of holesaws and the HOLEDOZER™ product line.

HOLE DOZER™ bi-metal holesaws

Diameter (mm)	Ø (inch)	Max. cutting depth (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
14	9/16	41	1	1	**49560002**	045242271061
16	5/8	41	1	1	**49560012**	045242192922
17	11/16	41	1	1	**49560014**	045242193639
19	3/4	41	1	1	**49560023**	045242192632
20	25/32	41	1	1	**49560024**	045242271016
21	13/16	41	1	1	**49560027**	045242192649
22	7/8	41	1	1	**49560032**	045242192878
24	15/16	41	1	1	**49560037**	045242192885
25	1	41	1	1	**49560043**	045242192526
27	1 1/16	41	1	1	**49560047**	045242192892
29	1 1/8	41	1	1	**49560052**	045242192939
30	1 3/16	41	1	1	**49560057**	045242192946
32	1 1/4	41	1	1	**49560062**	045242192977
33	1 5/16	41	1	1	**49560067**	045242192984
35	1 3/8	41	1	1	**49560072**	045242192991
37	1 7/16	41	1	1	**49560077**	045242193028
38	1 1/2	41	1	1	**49560082**	045242193035
40	1 9/16	41	1	1	**49560087**	045242193042
41	1 5/8	41	1	1	**49560092**	045242193073
43	1 11/16	41	1	1	**49560097**	045242193080
44	1 3/4	41	1	1	**49560102**	045242193097
46	1 13/16	41	1	1	**49560107**	045242193127
48	1 7/8	41	1	1	**49560112**	045242193134
50	1 31/52	41	1	1	**49560113**	045242271023
51	2	41	1	1	**49560117**	045242193141
52	2 1/16	41	1	1	**49560122**	045242193172
54	2 1/8	41	1	1	**49560127**	045242193189
56	4/6	41	1	1	**49560129**	045242504664
57	2 1/4	41	1	1	**49560132**	045242193196
59	2 5/16	41	1	1	**49560137**	045242193226
60	2 3/8	41	1	1	**49560142**	045242193233
64	2 1/2	41	1	1	**49560147**	045242193240
65	2 9/16	41	1	1	**49560153**	045242193271
67	2 5/8	41	1	1	**49560158**	045242193288
68	2 11/16	41	1	1	**49560159**	045242271030
70	2 3/4	41	1	1	**49560163**	045242193295
73	2 7/8	41	1	1	**49560167**	045242193325
76	3	41	1	1	**49560173**	045242193332
79	3 1/8	41	1	1	**49560177**	045242193349
83	3 1/4	41	1	1	**49560183**	045242193370
86	3 3/8	41	1	1	**49560187**	045242193387
89	3 1/2	41	1	1	**49560193**	045242193394
92	3 5/8	41	1	1	**49560197**	045242193431
95	3 3/4	41	1	1	**49560203**	045242193448
98	3 7/8	41	1	1	**49560207**	045242193479
102	4	41	1	1	**49560213**	045242193486
105	4 1/8	41	1	1	**49560217**	045242193493
108	4 1/4	41	1	1	**49560223**	045242193523
111	4 3/8	41	1	1	**49560227**	045242193530
114	4 1/2	41	1	1	**49560233**	045242193547
117	4 5/8	41	1	1	**49560239**	045242587285
121	4 3/4	41	1	1	**49560237**	045242193578
127	5	41	1	1	**49560243**	045242193585
133	5 1/4	41	1	1	**49560244**	045242271078
140	5 1/2	41	1	1	**49560247**	045242193592
152	6	41	1	1	**49560253**	045242193622
160	6 5/16	38	1	1	**4932399885**	4002395365395
168	6 5/8	38	1	1	**4932399886**	4002395365401
177	6 31/32	38	1	1	**4932399887**	4002395365418
200	7 7/8	38	1	1	**4932399888**	4002395365425
210	8 9/32	38	1	1	**4932399889**	4002395365432

HOLE DOZER™ bi-metal holesaws - sets

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
	7 pc Hole Dozer™ Holesaw set				
①	5 x holesaws: Ø 19, 22, 25, 29, 32 mm. Arbor for Ø 14 - 30 mm (49567010). Spacer and adaptor. 1/8" allen key	7	1	**49224083**	045242310760
	Hole Dozer™ holesaw set (10pc)				
②	6 x holesaws: Ø 25, 32, 40, 54, 68, 76 mm. Arbor for Ø 14 - 30 mm (49567010). Arbor for Ø 32 - 152 mm (49569100). 2 x pilot drill bits. 1/8" allen key	10	1	**49224201**	045242348091
	Hole Dozer™ holesaw set (14pc)				
③	10 x holesaws: Ø 19, 22, 25, 29, 32, 35, 38, 44, 51, 57 mm. Arbor for Ø 14 - 30 mm (49567010). Arbor for Ø 32 - 152 mm (49569100). 2 x pilot drill bits. 1/8" allen key	14	1	**49224152**	045242271047
	Hole Dozer™ holesaw set (17pc)				
④	13 x holesaws: Ø 20, 22, 25, 32, 40, 44, 51, 57, 64, 65, 67, 68, 76 mm. Arbor for Ø 14 - 30 mm (49567010). Arbor for Ø 32 - 152 mm (49569100). 2 x pilot drill bits. 1/8" allen key	17	1	**49224102**	045242271054
	Kit box for holesaws				
⑤	Arbor with pilot drill bit (49567010). Arbor with pilot drill bit (49569100). 2 x Pilot drill bits. 1/8" allen key (49960060)	4	1	**4932430327**	4002395379880
	Hole Dozer™ PACKOUT™ holesaw set (12pc)				
⑥	10 x holesaws: Ø 20, 25, 32, 35, 40, 44, 51, 54, 68, 76 mm. Arbor for Ø 14 - 30 mm (49567010). Arbor for Ø 32 - 152 mm (49569100). 1/8" allen key	12	1	**4932472248**	4058546338947

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HOLE DOZER™ carbide holesaws

Up to 10x more life, high heat and wear resistance compared to Bi-Metal holesaws.
3 Tpi aggressive tooth geometry with large gullets for improved material removal.
Offset teeth for less resistance.
PLUG JACK™ slot geometry provides deep access to remove thick plugs and high leverage for thin materials.
Application areas: metalworking (stainless steel, high alloy steels, aluminium) and composites (plastics, sandwich material, computer flooring, fibreglass, plastic coated wood boards, nail embedded wood).

HOLE DOZER™ CARBIDE TEETH

Diameter (mm)	Ø (inch)	Max. cutting depth (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
19	3/4	41	1	1	**49560702**	045242503971
22	7/8	41	1	1	**49560704**	045242503995
25	1	41	1	1	**49560707**	045242504008
27	1 1/16	41	1	1	**49560807**	045242594764
29	1 1/8	41	1	1	**49560708**	045242504015
32	1 1/4	41	1	1	**49560710**	045242504022
33	1 5/16	41	1	1	**49560711**	045242630790
35	1 3/8	41	1	1	**49560712**	045242504039
38	1 1/2	41	1	1	**49560713**	045242504053
41	1 5/8	41	1	1	**49560714**	045242594771
44	1 3/4	41	1	1	**49560717**	045242504107
48	1 7/8	41	1	1	**49560719**	045242504114
51	2	41	1	1	**49560720**	045242504145
54	2 1/8	41	1	1	**49560722**	045242504152
57	2 1/4	41	1	1	**49560724**	045242504169
60	2 3/8	41	1	1	**49560726**	045242504176
64	2 1/2	41	1	1	**49560727**	045242504183
65	2 9/16	41	1	1	**49560728**	045242594788
67	2 5/8	41	1	1	**49560729**	045242504190
68	2 11/16	41	1	1	**49560730**	045242594795
70	2 3/4	41	1	1	**49560731**	045242504206
76	3	41	1	1	**49560734**	045242504220
79	3 1/8	41	1	1	**49560735**	045242603831
83	3 1/4	41	1	1	**49560736**	045242504237
86	3 3/8	41	1	1	**49560737**	045242594801
89	3 1/2	41	1	1	**49560738**	045242504244
92	3 5/8	41	1	1	**49560739**	045242504251
102	4	41	1	1	**49560742**	045242504275
108	4 1/4	41	1	1	**49560744**	045242504282
114	4 1/2	41	1	1	**49560746**	045242504299
121	4 3/4	41	1	1	**49560847**	045242594849
127	5	41	1	1	**49560748**	045242504305
140	5 1/2	41	1	1	**49560848**	045242594856
152	6	41	1	1	**49560749**	045242504312
① **Carbide Hole Dozer™ set (9pc)**			9	1	**49223079**	045242533039

5 x carbide holesaws: Ø 22, 29, 35, 51, 64 mm. Arbor for Ø 14 - 30 mm (49567010).
Arbor for Ø 32 - 152 mm (49569100). 2 x HSS-Cobalt pilot drill bits. 1/8" allen key

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Bi-Metal contractor holesaws

Optimised variable 4-6 tooth geometry for faster cutting and universal use.
Bi-Metal teeth for best durability and increased wear resistance.
For universal use: steel, non ferrous metals, wood, drywall plasterboard, plastics.

Diameter (mm)	Ø (inch)	Max. cutting depth (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
14	9/16	38	1	1	**4932464671**	4058546226169
16	5/8	38	1	1	**4932464672**	4058546226176
19	3/4	38	1	1	**4932464673**	4058546226183
20	25/32	38	1	1	**4932464674**	4058546226190
21	13/16	38	1	1	**4932464675**	4058546226206
22	7/8	38	1	1	**4932464676**	4058546226213
24	15/16	38	1	1	**4932464677**	4058546226220
25	1	38	1	1	**4932464678**	4058546226237
27	1 1/16	38	1	1	**4932464679**	4058546226244
29	1 1/8	38	1	1	**4932464680**	4058546226251
30	1 3/16	38	1	1	**4932464681**	4058546226268
32	1 1/4	38	1	1	**4932464682**	4058546226275
35	1 3/8	38	1	1	**4932464683**	4058546226282
38	1 1/2	38	1	1	**4932464684**	4058546226299
40	1 9/16	38	1	1	**4932464685**	4058546226305
43	1 11/16	38	1	1	**4932464686**	4058546226312
44	1 3/4	38	1	1	**4932464687**	4058546226329
48	1 7/8	38	1	1	**4932464688**	4058546226336
51	2	38	1	1	**4932464689**	4058546226343
54	2 1/8	38	1	1	**4932464690**	4058546226350
56	4/6	38	1	1	**4932464691**	4058546226367
57	2 1/4	38	1	1	**4932464692**	4058546226374
60	2 3/8	38	1	1	**4932464693**	4058546226381
64	2 1/2	38	1	1	**4932464694**	4058546226398
65	2 9/16	38	1	1	**4932464695**	4058546226404
67	2 5/8	38	1	1	**4932464696**	4058546226411
68	2 11/16	38	1	1	**4932464697**	4058546226428
70	2 3/4	38	1	1	**4932464698**	4058546226435
73	2 7/8	38	1	1	**4932464699**	4058546226442
76	3	38	1	1	**4932464700**	4058546226459
79	3 1/8	38	1	1	**4932464701**	4058546226466
83	3 1/4	38	1	1	**4932464702**	4058546226473
89	3 1/2	38	1	1	**4932464703**	4058546226480
92	3 5/8	38	1	1	**4932464704**	4058546226497
98	3 7/8	38	1	1	**4932464705**	4058546226503
102	4	38	1	1	**4932464706**	4058546226510
105	4 1/8	38	1	1	**4932464707**	4058546226527
114	4 1/2	38	1	1	**4932464708**	4058546226534
121	4 3/4	38	1	1	**4932464709**	4058546226541
127	5	38	1	1	**4932464710**	4058546226558
152	6	38	1	1	**4932464711**	4058546226565

Bi-Metal contractor holesaw - sets

Optimised variable 4/6 tooth geometry for faster cutting and universal use.
Bi-Metal teeth for best durability and increased wear resistance.
For universal use: steel, non-ferrous metals, wood, drywall plasterboard, plastics.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Bi-metal contractor holesaw set (10pc) ① 6 x Holesaws: Ø 25, 32, 40, 54, 68, 76 mm. 1x arbor for Ø 14 - 30 mm. 1 x arbor for Ø 32 - 152 mm. 2 x pilot drill bits. Allen key	10	1	**4932464719**	4058546226640
Bi-Metal contractor holesaw set (14pc) ② 10 x Holesaws: Ø 19, 22, 25, 29, 32, 35, 38, 44, 51, 57 mm. 1 x arbor for Ø 14 - 30 mm. 1 x arbor for Ø 32 - 152 mm. 2 x pilot drill bits. Allen key	14	1	**4932464720**	4058546226657

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System accessories - Holesaws

	Description	Fits holesaw Ø	Shank reception	Holesaw or core reception	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Arbor	Ø 14-30 mm	9.5 mm Hex	½″ x 20	1	1	**4932479465**	4058546372590
②	Arbor	Ø 32-210 mm	9.5 mm Hex	⅝″ x 18	1	1	**4932479466**	4058546372606
③	Arbor	Ø 32-210 mm	11 mm Hex	⅝″ x 18	1	1	**4932479467**	4058546372613
④	SDS-Plus arbor	Ø 14-30 mm	SDS-Plus	½″ x 20	1	1	**4932471694**	4058546295936
⑤	SDS-Plus arbor	Ø 32-210 mm	SDS-Plus	⅝″ x 18	1	1	**4932471695**	4058546295943
⑥	Extension - 300 mm long	-	9.5 mm Hex	-	1	1	**4932479470**	4058546372644
	Extension - 305 mm long	-	7/16″ Hex	-	1	1	**4932479494**	4058546372880
⑦	Pilot drill bit HSS-Ground Ø 6 mm x 89 mm length. Fits to all arbors				1	1	**4932479468**	4058546372620
	Pilot drill long HSS-Gound Ø 6 mm x 100 mm length. Fits to all arbors				1	1	**4932479469**	4058546372637
⑧	Pilot drill HSS-Cobalt Ø 6 mm x 89 mm length. Fits to all arbors				1	1	**49567100**	045242612093
⑨	Hex key 1/8″ for all arbors				1	1	**49960060**	045242221455
⑩	Grub screw for arbors and extensions				1	1	**06832712**	4002395874354

Adjustable hole cutter

For cutting large diameter holes for air conditioning pipes, fans, downlights and ceiling speakers.
Dust collection shroud for 100% dust free work when overhead drilling.
Diameter is adjustable from 51 mm to 178 mm in 6.4 mm steps.
Laser marked preset diameters at 51 - 178 mm.
Suitable for use on drywall (max. 25 mm) and ceiling tile. Not suitable for OSB wood boards.

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
	Adjustable hole cutter				
①	Pilot drill, 2 blades, QL arbor and dust collection shroud	5	1	**49560260**	045242350261
②	QL arbor with 1/4″ Hex reception. 75 mm long	1	1	**4932479553**	4058546373474
	Replacement blade and pilot drill set (4pc)				
③	1 x pilot drill bit, 2 x blades and 1 x allen key	4	1	**49560290**	045242346370

HOLE DOZER™ holesaws: Recommended cutting speed in RPM

Diameter (mm)	Ø (inch)	Metal	Cast Iron	Steel	Non ferrous metal	Aluminium	Wood	MDF
14	9/16	580	400	300	790	900	1500	750
16	5/8	550	365	275	730	825	1500	750
17	11/16	500	330	250	665	750	1500	750
19	3/4	460	300	230	600	690	1500	750
20	25/32	425	280	210	560	635	1500	750
21	13/16	425	280	210	560	635	1500	750
22	7/8	390	260	195	520	585	1500	750
23	29/32	370	250	185	500	550	1500	750
25	1	350	235	175	470	525	1500	750
27	1 1/16	325	215	160	435	480	1400	700
29	1 1/8	300	200	150	400	450	1400	700
30	1 3/16	285	190	145	380	425	1400	700
32	1 1/4	275	180	140	380	410	1400	700
33	1 5/16	260	175	135	345	390	1400	700
35	1 3/8	250	165	125	330	375	1400	700
37	1 7/16	240	160	120	315	360	1400	700
38	1 1/2	230	150	115	300	345	1400	700
40	1 9/16	220	145	110	290	330	1200	600
41	1 5/8	210	140	105	280	315	1200	600
43	1 11/16	205	135	100	270	305	1200	600
44	1 3/4	195	130	95	260	295	1200	600
46	1 13/16	190	125	95	250	285	1200	600
48	1 7/8	180	120	90	240	270	1200	600
50	1 31/32	175	120	85	230	260	1200	600
51	2	170	115	85	230	255	1200	600
52	2 1/16	165	110	80	220	245	1200	600
54	2 1/8	150	100	75	200	225	1000	500
56	4/6	145	100	75	195	225	1000	500
57	2 1/4	145	100	75	195	225	1000	500
59	2 5/16	145	100	75	195	225	1000	500
60	2 3/8	140	95	70	190	220	1000	500
63	2 31/64	135	90	65	180	205	900	450
64	2 1/2	135	90	65	180	205	900	450
65	2 9/16	130	85	65	175	200	800	400
68	2 11/16	125	80	60	160	185	800	400
73	2 7/8	120	80	60	160	180	800	400
76	3	115	75	55	150	170	700	350
79	3 1/8	110	70	55	140	165	700	350
83	3 1/4	105	50	40	140	155	700	350
86	3 3/8	100	45	30	130	150	500	250
89	3 1/2	95	45	30	130	145	500	250
92	3 5/8	95	60	45	120	140	500	250
95	3 3/4	90	60	45	120	135	500	250
98	3 7/8	90	60	45	120	135	500	250
102	4	85	55	40	110	130	400	200
105	4 1/8	80	55	40	110	120	400	200
111	4 3/8	80	50	40	100	120	300	150
114	4 1/2	75	50	35	100	105	300	150
121	4 3/4	75	50	35	95	95	300	150
127	5	65	45	30	90	90	200	100
133	5 1/4	60	40	25	85	85	200	100
140	5 1/2	60	40	25	85	85	200	100
146	5 3/4	55	35	25	75	75	200	100
152	6	55	35	25	75	75	200	100
160	6 5/16	50	30	25	60	60	150	75
168	6 5/8	50	30	25	55	55	150	75
177	6 31/32	45	25	25	55	55	150	75
200	7 7/8	40	25	25	50	50	100	50
210	8 9/32	40	20	25	50	50	100	50
	-	Cutting oil	Dry	Cutting oil	Cutting oil	Turpentine	Dry	Dry

Speed kills!

Operating at higher speeds than those recommended will shorten the life of the holesaw and produce very innefficient cutting.

Feed Pressure:

Variables in material, work configuration should be considered. Apply sufficient feed pressure to aid good chip re-moval. Reduce the pressure when the holesaw becomes hot or if the teeth start to clog with material. Insufficient feed pressure will dull tooth points prematurely but too much pressure can totally destroy teeth.

Cooling Lubricant:

Cutting oil serves two purposes when sawing in metals. It cools the saw and the work piece. It reduces heat and abrasion which can shorten cutting life. It also aids re-moving swarf from the cutting surface. Using a cooling lubricant will extend the life of your holesaw by 500%.

T.C.T. Stainless steel holesaws

NEW

Carbide tooth technology provides for best performance, speed and 10x more lifetime than standard bi-metal holesaws. Teeth can also be resharpened.
Extra deep 25 mm cutting depth for drilling in sheet material and pipes.
One solid piece holesaw design reduces wobble and vibration for accurate drilling.
Safety stop collar prevents over drilling for best safety.
Ejector spring helps eject the slug, prevents jamming and saves time.
With 3-flat secure grip shank reception to prevent the holesaw slipping in the chuck and to ensure maximum torque transmission. Diameters 16-76 mm with 10 mm and >80 mm with 13 mm 3-flat shank reception.
Replaceable pilot drill and spring.
Use a cooling lubricant to extend the life of the holesaw. For metals use cutting oil, aluminium turpentine, plastics water and for cast iron drill dry.
Suitable for drilling steel (<1200 N/mm²) up to 4 mm, stainless steel up to 2 mm, aluminium, zink, cast iron, copper, fibreglass and PVC.

Diameter (mm)	Max. cutting depth (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
16	25	1	1	**4932479033**	4058546363239
18	25	1	1	**4932479034**	4058546368289
19	25	1	1	**4932479035**	4058546368296
20	25	1	1	**4932479036**	4058546368302
22	25	1	1	**4932479037**	4058546368319
24	25	1	1	**4932479038**	4058546368326
25	25	1	1	**4932479039**	4058546368333
29	25	1	1	**4932479040**	4058546368340
30	25	1	1	**4932479041**	4058546368357
32	25	1	1	**4932479042**	4058546368364
35	25	1	1	**4932479043**	4058546368371
38	25	1	1	**4932479044**	4058546368388
40	25	1	1	**4932479045**	4058546368395
44	25	1	1	**4932479046**	4058546368401
45	25	1	1	**4932479047**	4058546368418
50	25	1	1	**4932479048**	4058546368425
51	25	1	1	**4932479049**	4058546368432
54	25	1	1	**4932479050**	4058546368449
60	25	1	1	**4932479051**	4058546368456
64	25	1	1	**4932479052**	4058546368463
70	25	1	1	**4932479053**	4058546368470
76	25	1	1	**4932479054**	4058546368487
80	25	1	1	**4932479055**	4058546368494
85	25	1	1	**4932479056**	4058546368500
102	25	1	1	**4932479057**	4058546368517
① **T.C.T. holesaw set (4pc)** 4 x T.C.T. holesaws: Ø16, 20, 25, 32 mm. 1/8" allen key		4	1	**4932479058**	4058546368524
Pilot drill bit (Ø6 x 76mm) including spring for T.C.T. holesaws		1	1	**4932479059**	4058546368531
Spring for T.C.T. holesaw pilot drill		3	1	**4932479060**	4058546368548
Grub screw M6 for T.C.T. holesaw arbor		3	1	**4932479061**	4058546368555

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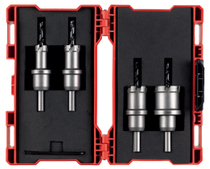

BIG HAWG™ multi material holesaws

BIG HAWG™ multi material holesaws are ideal for electricians, carpenters, kitchen fitters & all related heating, ventilation and plumbing trades.
Designed for use in a wide variety of materials:
Bricks* - suitable for both solid bricks and bricks with cavities.
Aerated concrete blocks*, lightweight aggregate blocks and breeze blocks.
Soft density lime-sandstone building blocks up to hardness of 30 N/mm².
Softwoods, chipboard, plywood, medium density fibreboard (MDF).
Plastics and plastic coated board (Contiboard).
* Not suitable for use in hard materials such as concrete, granite, medium to hard density lime-sandstone block, natural stone and hard brick over 30 N/mm² hardness.

Diameter (mm)	Max. cutting depth (mm)	No. of teeth	Pack quantity	Min. order quantity	Article Number	EAN Code
25	60	2	1	1	**4932464921**	4058546228668
30	60	2	1	1	**4932464922**	4058546228675
35	60	2	1	1	**4932464923**	4058546228682
44	60	2	1	1	**4932464924**	4058546228699
51	60	3	1	1	**4932464925**	4058546228705
54	60	3	1	1	**4932464926**	4058546228712
57	60	3	1	1	**4932464927**	4058546228729
65	60	3	1	1	**4932464928**	4058546228736
68	60	3	1	1	**4932464929**	4058546228743
70	60	3	1	1	**4932464930**	4058546228750
76	60	3	1	1	**4932464931**	4058546228767
82	60	3	1	1	**4932464932**	4058546228774
92	60	3	1	1	**4932464933**	4058546228781
102	60	3	1	1	**4932464934**	4058546228798
108	60	3	1	1	**4932464935**	4058546228804
117	60	3	1	1	**4932464936**	4058546228811
133	60	3	1	1	**4932464937**	4058546228828
159	60	3	1	1	**4932464938**	4058546228835

BIG HAWG™ multi material holesaws - set

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
BIG HAWG™ multi material set (10 pc)				
6 x holesaws: Ø 35, 44, 51, 57, 68, 76 mm. 1 x arbor with pilot drill. 2 x pilot drill. 1 x diamond file. Allen key	10	1	**4932464939**	4058546228842

BIG HAWG™ multi material - system accessories

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
① BIG HAWG™ multi material pilot drill	1	1	**4932464940**	4058546228859
② BIG HAWG™ 7/16" multi material arbor with pilot drill	1	1	**4932464941**	4058546228866

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HCS holesaws

Optimised 5 Tpi tooth geometry for clean cuts in soft materials.
For use in plastics and drywall plasterboard.

Diameter (mm)	Max. cutting depth (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
121	96	1	1	**4932472076**	4058546324728
127	96	1	1	**4932472077**	4058546324735
133	96	1	1	**4932472078**	4058546324742
138	96	1	1	**4932472079**	4058546324759
150	96	1	1	**4932472080**	4058546324766
168	96	1	1	**4932472081**	4058546324773
172	96	1	1	**4932472082**	4058546324780
177	96	1	1	**4932472083**	4058546324797
186	96	1	1	**4932472084**	4058546324803
210	96	1	1	**4932472085**	4058546324810
212	96	1	1	**4932472086**	4058546324827
226	96	1	1	**4932472087**	4058546324834

System accessories - HCS holesaws

System accessories to be used with HCS holesaws.
1. Arbor with pilot drill
2. Pilot drill

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
① HCS holesaws arbor with pilot drill	1	1	**4932472088**	4058546324841
② HCS holesaw pilot drill Ø6 and 150 mm length	1	1	**4932472089**	4058546324858

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IMPACT HOLESAWS

Optimised for use
with cordless tools

① Thin wall
– 8 TPI = smooth burr free holes
– 0.6 mm thick = less resistance

② Shallow cup optimised for drilling thin metal

③ 8% Cobalt Bi-Metal for best durability and lifetime

④ Ejection spring auto ejects slugs

⑤ Stop shoulder prevents over drilling

⑥ ¼″ Hex shank = impact driver compatible

Suitability

Max. 2 mm steel, aluminium and stainless steel (max. 1.5 mm)

SHOCKWAVE™ IMPACT DUTY holesaws

	Diameter (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	19	1	1	**49569805**	045242321094
	22	1	1	**49569810**	045242321100
	25	1	1	**49569815**	045242321117
	29	1	1	**49569820**	045242321124
	32	1	1	**49569825**	045242321131
	35	1	1	**49569830**	045242321148
	38	1	1	**49569835**	045242321155
②	**SHOCKWAVE™ IMPACT DUTY holesaw set (3pc)** Ø 22 / 29 / 35 mm	3	1	**49224800**	045242321162
	Ejection spring and grub screw	1	1	**4932430466**	4002395381272
	Pilot drill bit with arbor	1	1	**4932430477**	4002395381388

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M14 diamond tile drill bit

Diamond Max M14 dry drills and holesaws are designed for cutting holes in extremely hard materials such as porcelain/gres/quarry tiles, cast iron or fibreglass. These bits & holesaws guarantee superior life and fastest cutting even in the hardest of materials. M14 thread to fit directly onto an angle grinder or with relevant adaptors to fit spot polisher and die grinder.

Dry use. No cooling needed.

Clean holes: Drills clean, precise holes without any perimeter scratches.

Superior lifetime and durability due to the high grade diamond bond and the tough alloy body which resists bending under stress.

Easy slug removal due to the multiple access slots.

Diameter (mm)	Reception	Pack quantity	Min. order quantity	Article Number	EAN Code
5	M14	1	1	**4932471758**	4058546296575
6	M14	1	1	**4932471759**	4058546296582
8	M14	1	1	**4932471760**	4058546296599
10	M14	1	1	**4932471761**	4058546296605
12	M14	1	1	**4932471762**	4058546296612
14	M14	1	1	**4932471763**	4058546296629
16	M14	1	1	**4932471764**	4058546296636
18	M14	1	1	**4932478276**	4058546344535
20	M14	1	1	**4932478277**	4058546344542
32	M14	1	1	**4932478279**	4058546344566
35	M14	1	1	**4932478280**	4058546344573
40	M14	1	1	**4932478281**	4058546344580
44	M14	1	1	**4932478282**	4058546344597
51	M14	1	1	**4932478283**	4058546344603
55	M14	1	1	**4932478284**	4058546344610
68	M14	1	1	**4932478285**	4058546344627
75	M14	1	1	**4932478286**	4058546344634
102	M14	1	1	**4932478287**	4058546344641
① **DIAMOND MAX™ diamond drill bit set (4pc)** Ø 6, 8, 10, 14 mm		4	1	**4932471863**	4058546297626

Application areas

Ceramic tiles – all types hard and soft: Porcelain/Gres/Quarry/Terrazzo/Marbel/ Artifical stone/Terracota/Agglomerate/ Glazed

Cast iron

Fibreglass/GRP
(Glass reinforced plastic)/Perspex

①

How to use:

1. The diamond drills fit directly onto an angle grinder with M14 thread. Apply the spindle lock on the angle grinder and directly screw on the drill bits, tighten firmly with a spanner. If fitting the drill bit to the MILWAUKEE® spot polisher first fix the adaptor 4932 4720 90 to the tool and then screw the drill bit onto the adaptor. Tighten firmly with a spanner.

2. If the tile is not fitted to a wall or floor ensure it is secured firmly with a clamp.

3. Switch on the tool to full speed. Slowly approach the tile with the drill bit at a 20-30° angle with light pressure to avoid skating on the tile. Once the drill bit starts to cut into the tile and forms a groove, gradually raise the drill so that it is horizontal (90°) with the tile.

4. Apply light pressure and an oscillating circular motion during cutting to maximise tool life.

5. When cutting material thicker than 10 mm, to optimise life and speed of cut, lift the drill/hole saw out of the hole every 5 seconds and allow it to rotate in the air to cool before continuing with the cut.

	Description	Tool reception	Shank reception	Pack quantity	Min. order quantity	Article Number	EAN Code
②	Adaptor to fit M14 diamond drills to MILWAUKEE® spot polisher	M9 x 0.75	M14	1	1	**4932472090**	4058546324865
③	Adaptor to fit M14 diamond drills to MILWAUKEE® die grinder	M16 x 1.0	M14	1	1	**4932472265**	4058546339111

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M14 diamond router bit

For milling and modelling applications in different materials e.g. porcelain tiles, granite, natural stone, marble, engineering bricks, roof tiles and concrete.

For chamfering all the mentioned materials.

For expanding existing holes.

M14 thread: To fit directly onto an angle grinder.

Lifetime: To ensure long lifetime, we use high grade diamond for fast cutting and a superior brazed bond matrix to give best durability.

Description	Diameter (mm)	Working length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
M14 diamond router bit	20	35	1	1	**4932479078**	4058546368722

M14 diamond cup wheel

Optimal for all types of repair work in confined spaces.

For removing and levelling tile adhesive when replacing broken tiles.

For grinding different materials e.g. granite, stone, porcelain tiles, ceramic tiles, concrete, screed and removing adhesives.

M14 thread: To fit directly onto an angle grinder.

Lifetime: To ensure long lifetime, we use high grade diamond for fast grinding and a superior bond matrix to give best durability.

Description	Diameter (mm)	Cup wheel height [mm]	Segment height (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
M14 diamond cup wheel	50	27	2	1	1	**4932479079**	4058546368739

DIAMOND MAX™ 1/4" WET / DRY drill bits

Diamond grit drills and holesaws are designed for cutting holes in extremely hard materials such as porcelain/gres/quarry tiles, cast iron or fibreglass. These bits & holesaws guarantee superior life and fast cutting even in the hardest of materials. Can be used either on angle grinders with relevant adaptor or with a drill driver.

Minimal water cooling: A continuous flow of water is not required to cool the bits & holesaw during cutting. Simply dip them in water before starting the cut and every 5 seconds during cutting for optimal performance.

Clean holes: Drills clean, precise holes without any perimeter scratches.

Superior lifetime and durability due to the high grade diamond bond and the tough alloy body which resists bending under stress.

Easy slug removal due to the multiple access slots.

DIAMOND MAX TM

	Diameter (mm)	Reception	Pack quantity	Min. order quantity	Article Number	EAN Code
①	5	¼" Hex	1	1	**49560503**	045242223732
	6	¼" Hex	1	1	**49560505**	045242223749
	8	¼" Hex	1	1	**49560507**	045242223756
	10	¼" Hex	1	1	**49560509**	045242223763
	12	¼" Hex	1	1	**49560511**	045242223770
	15	¼" Hex	1	1	**49560513**	045242223787
	20	¼" Hex	1	1	**49560515**	045242223794
	25	¼" Hex	1	1	**49560517**	045242223800
	DIAMOND PLUS™ diamond drill bit set (3pc) Ø 6, 8, 10 mm		3	1	**4932471771**	4058546296704

	Diameter (mm)	Reception	Pack quantity	Min. order quantity	Article Number	EAN Code
	22	½" x 20	1	1	**49565605**	045242308439
	29	½" x 20	1	1	**49565615**	045242308446
	32	⅝" x 18	1	1	**49565620**	045242308453
	35	⅝" x 18	1	1	**49565625**	045242308460
②	38	⅝" x 18	1	1	**49565630**	045242308477
	44	⅝" x 18	1	1	**49565640**	045242308491
	51	⅝" x 18	1	1	**49565645**	045242308507
	68	⅝" x 18	1	1	**49565664**	045242337835

Application areas

Ceramic tiles – all types hard and soft:
Porcelain/Gres/Granite/Quarry/Terrazzo/
Artificial stone/Terracota/Agglomerate/Glazed
Cast iron
Fibreglass/GRP
(Glass reinforced plastic)/Perspex

①

②

Description	Fits holesaw Ø	Shank reception	Holesaw or core reception	Pack quantity	Min. order quantity	Article Number	EAN Code
Arbor	Ø 14-30 mm	9.5 mm Hex	½" x 20	1	1	**49567010**	045242200177
Arbor	Ø 32-210 mm	9.5 mm Hex	⅝" x 18	1	1	**49567250**	045242225798
Grinder adaptor	Ø 22-29mm	M14	½" x 20	1	1	**4932430464**	4002395381258
Grinder adaptor	Ø 32-68mm	M14	⅝" x 18	1	1	**4932430465**	4002395381265

How to use on an angle grinder:

1. Screw the grinder adaptor M14 to the holesaw and tighten firmly with a spanner. Then apply the spindle lock on the angle grinder and fit the adaptor directly onto the spindle; tighten firmly with a spanner.
2. If the tile is not fitted to a wall or floor ensure it is secured firmly with a clamp.
3. Dip the holesaw tips into water.
4. Switch on angle grinder to full speed. Slowly approach the tile with the holesaw at a 20-30° angle with light pressure to avoid skating on the tile. Once the holesaw starts to cut into the tile and forms a groove, gradually raise the holesaw so that it is horizontal with the tile.
5. Every 5 seconds dip the holesaw in water.
6. Apply light pressure and an oscillating circular motion during cutting to maximise tool life.

Holesaw drilling guide

Constant water supply significantly increases the drill bit lifetime.
Drilling guide provides a secure drilling into the material without slipping around and damaging the surface.
Easy fixing and removal from surfaces due to vacuum fixing.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Drilling guide for drills / holesaws Ø 19 - 68 mm	1	1	**4932352332**	4002395369911

Wet Diamond Drilling Cores

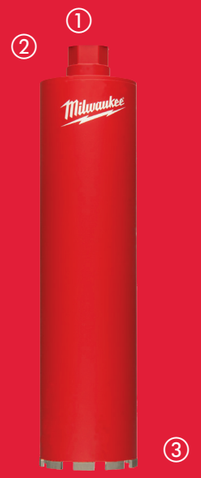
① Standard 1¼" UNC reception

② Stamping of diameter and type on the core reception for longterm visibility

③ Laser welded segments guarantee against break off

③ 10 mm segment height for superior lifetime

WCHP



WCHP-TK

THIN KERF Wet diamond drilling cores

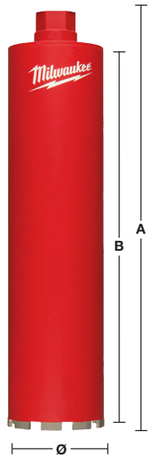
Cordless optimised diamond segments designed especially for MXFuel tool.
Optimised for corded diamond drills up to 2200 Watt.
10 mm laser welded segments for superior lifetime.
Standard 1/2" G reception on smaller diameters & standard 1 1/4" UNC reception on bigger diameters.

MX FUEL

Diameter (mm)	Description	Fits DD3 - 152	Fits MXF DCD 150	Core reception	Working length (mm) B	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
12	WCHP-TK 12 mm	✔	✔	1/2" G	200	270	1	1	**4932472167**	4058546325633
14	WCHP-TK 14 mm	✔	✔	1/2" G	300	370	1	1	**4932472168**	4058546325640
16	WCHP-TK 16 mm	✔	✔	1/2" G	300	370	1	1	**4932472169**	4058546325657
18	WCHP-TK 18 mm	✔	✔	1/2" G	300	370	1	1	**4932472170**	4058546325664
20	WCHP-TK 20 mm	✔	✔	1/2" G	300	370	1	1	**4932472171**	4058546325671
22	WCHP-TK 22 mm	✔	✔	1/2" G	300	370	1	1	**4932472172**	4058546325688
24	WCHP-TK 24 mm	✔	✔	1/2" G	300	370	1	1	**4932472173**	4058546325695
25	WCHP-TK 25 mm	✔	✔	1/2" G	300	370	1	1	**4932472174**	4058546325701
28	WCHP-TK 28 mm	✔	✔	1/2" G	300	370	1	1	**4932472175**	4058546325718
30	WCHP-TK 30 mm	✔	✔	1/2" G	300	370	1	1	**4932472176**	4058546325725
32	WCHP-TK 32 mm	✔	✔	1/2" G	300	370	1	1	**4932472177**	4058546325732
35	WCHP-TK 35 mm	✔	✔	1/2" G	300	370	1	1	**4932472178**	4058546325749
40	WCHP-TK 40 mm	✔	✔	1/2" G	300	370	1	1	**4932472180**	4058546325763
46	WCHP-TK 46 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932478953**	4058546362355
51	WCHP-TK 51 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472184**	4058546325800
56	WCHP-TK 56 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472185**	4058546325817
61	WCHP-TK 61 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472186**	4058546325824
66	WCHP-TK 66 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472187**	4058546325831
68	WCHP-TK 68 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932478954**	4058546362362
71	WCHP-TK 71 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472188**	4058546325848
76	WCHP-TK 76 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472189**	4058546325855
81	WCHP-TK 81 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472190**	4058546325862
86	WCHP-TK 86 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472191**	4058546325879
91	WCHP-TK 91 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472192**	4058546325886
101	WCHP-TK 101 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472193**	4058546325893
105	WCHP-TK 105 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472194**	4058546325909
111	WCHP-TK 111 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472195**	4058546325916
121	WCHP-TK 121 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472196**	4058546325923
126	WCHP-TK 126 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932478955**	4058546362379
130	WCHP-TK 130 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472197**	4058546325930
140	WCHP-TK 140 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472198**	4058546325947
150	WCHP-TK 150 mm	✔	✔	1 1/4" UNC	450	525	1	1	**4932472199**	4058546325954

Wet diamond drilling cores

Diameter (mm)	Description	Fits DD3-152	Fits DCM2-250C & DCM2-350C	Core reception	Working length (mm) B	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
52	WCHP 52		✔	1 ¼″ UNC	450	525	1	1	**4932399707**	4002395363582
62	WCHP 62		✔	1 ¼″ UNC	450	525	1	1	**4932399708**	4002395363599
72	WCHP 72		✔	1 ¼″ UNC	450	525	1	1	**4932399709**	4002395363605
82	WCHP 82		✔	1 ¼″ UNC	450	525	1	1	**4932399710**	4002395363612
92	WCHP 92		✔	1 ¼″ UNC	450	525	1	1	**4932399711**	4002395363629
102	WCHP 102		✔	1 ¼″ UNC	450	525	1	1	**4932399712**	4002395363636
112	WCHP 112		✔	1 ¼″ UNC	450	525	1	1	**4932399713**	4002395363643
122	WCHP 122		✔	1 ¼″ UNC	450	525	1	1	**4932399714**	4002395363650
132	WCHP 132		✔	1 ¼″ UNC	450	525	1	1	**4932399715**	4002395363667
152	WCHP 152		✔	1 ¼″ UNC	450	525	1	1	**4932399716**	4002395363674
162	WCHP 162		✔	1 ¼″ UNC	450	525	1	1	**4932399717**	4002395363681
172	WCHP 172		✔	1 ¼″ UNC	450	525	1	1	**4932352052**	4002395367092
182	WCHP 182		✔	1 ¼″ UNC	450	525	1	1	**4932399718**	4002395363698
202	WCHP 202		✔	1 ¼″ UNC	450	525	1	1	**4932399719**	4002395363704
225	WCHP 225		✔	1 ¼″ UNC	450	525	1	1	**4932399720**	4002395363711
250	WCHP 250		✔	1 ¼″ UNC	450	525	1	1	**4932399721**	4002395363728
300	WCHP 300		✔	1 ¼″ UNC	450	525	1	1	**4932399722**	4002395363735
350	WCHP 350		✔	1 ¼″ UNC	450	525	1	1	**4932399723**	4002395363742

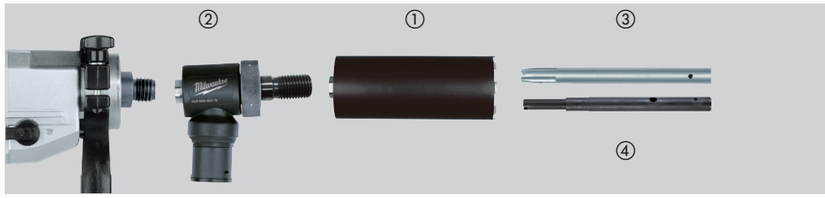


System attachments - Wet diamond drilling

	Description	Fits DD3-152	Fits DCM2-250C & DCM2-350C	Fits MXF DCD150	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Fixing kit. For exclusive use in concrete. Ø 16 mm drill bit is required to set the drop anchor Stud bolt, setting tool, wing nut, washer and 5 pcs M12 drop anchor	✔	✔	✔	9	1	**4932399731**	4002395363827
②	1 ³⁄₈″ open ended spanner. For holding the motor output spindle while removing a core bit		✔		1	1	**49964705**	045242222766
③	Fixtec release. Suitable for all diamond motors with 1 ¼″ spindle reception. Prevents the core bit from locking itself too tight onto the machine spindle. The core bits can then be released and removed with minimum effort	✔	✔		1	1	**4932352053**	4002395367108
④	1 ¼″ female to ½″ female adaptor: To enable the connection of <50 mm diamond core bits on a 1 ¼″ machine spindle thread	✔	✔		1	1	**4932352627**	4002395372850
⑤	1 ¼″ female / male extention rod, length 300 mm	✔	✔	✔	1	1	**4932399724**	4002395363759
	1 ¼″ female / male extention rod, length 500 mm	✔	✔	✔	1	1	**4932399725**	4002395363766
⑥	Telescopic extention. Extension pole used to fix drill rig to the ground instead of anchor bolts. Maximum load of 500 kg and adjustable extension height from 1.8-2.9 m	✔	✔	✔	1	1	**4932399732**	4002395363834
⑦	Vacuum pump VP6: For fastening of the diamond drill rig on smooth and even surfaces. Suction capacity: 850 mbar. Max. vacuum pressure: 6 m^3/h / 100 l/min. Rated voltage: 220-240 V	✔	✔	✔	1	1	**4932352094**	4002395367474
⑧	Vacuum plate. Replacement rubber seal 4931428665	✔			1	1	**4932352676**	4002395373345
⑨	WT 10 watertank. 10 liters capacity, steel, water tank with inside and outside polyester coating. Reliable brass pump with a max. pressure bar of 6 bar. 2.5 m hose with quick connection system fits direct to Milwaukee® diamond drills	✔	✔	✔	1	1	**4932399726**	4002395363773
⑩	Water collection ring: For use with drill rig DR 152 T. For use with max. Ø 152 mm core bits				1	1	**4932352677**	4002395373352
	Replacement rubber ring for DR 152 T				1	1	**4932352678**	4002395373369
⑪	Water collection ring: For use with drill rig DR 250 TV. For use with max. Ø 180 mm core bits			✔	1	1	**4932399727**	4002395363780
	Replacement rubber ring for DR 250 TV			✔	1	1	**4932399729**	4002395363803
⑫	Water collection ring: For use with drill rig DR 350 T. For use with max. Ø 300 mm core bits				1	1	**4932399728**	4002395363797
	Replacement rubber ring for DR 350 T				1	1	**4932399730**	4002395363810
⑬	Spacer block T = 50 mm. Needs to be mouted between drill rig and motor cores > 250 mm and max. 350 mm. Included in drill rig DR 350 T		✔		1	1	**4932399736**	4002395363872
⑭	Quick connection motor mounting plate. Included in both drill rigs DR 250 TV and DR 350 T		✔		1	1	**4932399733**	4002395363841
⑮	Water collection ring: For universal use with diamond drilling tools. For use with max. Ø 152 mm core bits	✔	✔	✔	1	1	**4932478073**	4058546340063
⑯	Guide rod for DD3-152. Requires SDS-plus pilot drill (Ø 8 x 110 mm)	✔	✔	✔	1	1	**4932352679**	4002395373376

Dry diamond cores with dust extraction - DCHXL

10 mm high, laser welded segments for longer life.
Use with the machine set to rotary only, not suitable for hammer action.

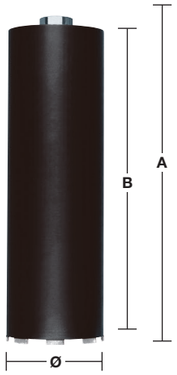


Material	DCHXL	Material	DCHXL
Aerated/breeze concrete blocks	◆	Granite	✖
Artificial stone – hard	✖	Lime/sandstone – hard	✔
Brick – very hard, engineering brick	✔	Lime/sandstone – soft/abrasive	◆
Brick – medium	✔	Marble	✖
Brick – soft	◆	Tiles	✖
Concrete	✖		

✔ Most suitable. Recommended for these materials.
✖ Not suitable. Not recommended for these materials.
◆ Limited suitability – recommended for intermittent use. Very good in drilling characteristics, but reduced lifetime.

	Description	Diameter (mm)	Core reception	Working length (mm) B	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
	DCHXL 38*	38	1 ¼" UNC	420	490	1	1	**4932399753**	4002395364060
	DCHXL 52	52	1 ¼" UNC	420	490	1	1	**4932399163**	4002395357703
	DCHXL 68	68	1 ¼" UNC	420	490	1	1	**4932399164**	4002395357710
	DCHXL 82	82	1 ¼" UNC	420	490	1	1	**4932399165**	4002395357727
	DCHXL 102	102	1 ¼" UNC	420	490	1	1	**4932399166**	4002395357734
	DCHXL 107	107	1 ¼" UNC	420	490	1	1	**4932399754**	4002395364077
①	DCHXL 112	112	1 ¼" UNC	420	490	1	1	**4932399167**	4002395357741
	DCHXL 117	117	1 ¼" UNC	420	490	1	1	**4932399755**	4002395364084
	DCHXL 122	122	1 ¼" UNC	420	490	1	1	**4932399168**	4002395357758
	DCHXL 127	127	1 ¼" UNC	420	490	1	1	**4932399169**	4002395357765
	DCHXL 132	132	1 ¼" UNC	420	490	1	1	**4932399170**	4002395357772
	DCHXL 152	152	1 ¼" UNC	420	490	1	1	**4932399171**	4002395357789
	DCHXL 162	162	1 ¼" UNC	420	490	1	1	**4932399172**	4002395357796

* During pre-drilling no centering star required.

①


	Description	Tool reception	Core reception	Pack quantity	Min. order quantity	Article Number	EAN Code
②	FIXTEC™ Clean Line Rotor (CLR)	M18 x 2.5	1 ¼" UNC	1	1	**4932352172**	4002395368242

②

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
③	Guide rod for DD2-160. Supplied with locking screw (4931622432). Requires allen key and SDS-plus pilot drill (Ø 8 x 160 mm)	1	1	**4932399173**	4002395357802
④	Guide rod for DD3-152. Requires SDS-plus pilot drill (Ø 8 x 110 mm)	1	1	**4932352679**	4002395373376
⑤	Guide rod for MXF DCD150.	1	1	**4932479580**	4058546373740

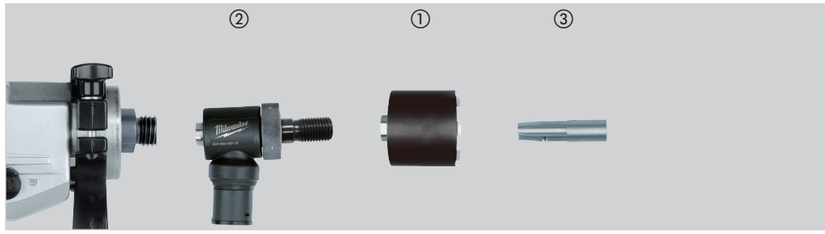
③

④

⑤

Dry diamond cores for electrical sockets with dust extraction - DCHX

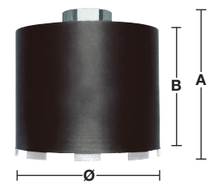
10 mm high segments for longer life.
Laser welded segments for extra durability.
Suitable for installation of electrical sockets and junction boxes.
Use with the machine set to rotary only, not suitable for hammer action.



Material	DCHX	Material	DCHX
Aerated/breeze concrete blocks	◆	Granite	✖
Artificial stone – hard	✖	Lime/sandstone – hard	✔
Brick – very hard, engineering brick	✔	Lime/sandstone – soft/abrasive	◆
Brick – medium	✔	Marble	✖
Brick – soft	◆	Tiles	✖
Concrete	✖		

✔ Most suitable. Recommended for these materials.
◆ Limited suitability – recommended for intermittent use. Very good in drilling characteristics, but reduced lifetime.
✖ Not suitable. Not recommended for these materials.

	Description	Diameter (mm)	Core reception	Working length (mm) B	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
①	DCHX 68	68	1 ¼" UNC	60	130	1	1	**4932399217**	4002395358311
	DCHX 82	82	1 ¼" UNC	60	130	1	1	**4932399218**	4002395358328

①


	Description	Tool reception	Core reception	Pack quantity	Min. order quantity	Article Number	EAN Code
②	FIXTEC™ Clean Line Rotor (CLR)	M18 x 2.5	1 ¼" UNC	1	1	**4932352172**	4002395368242

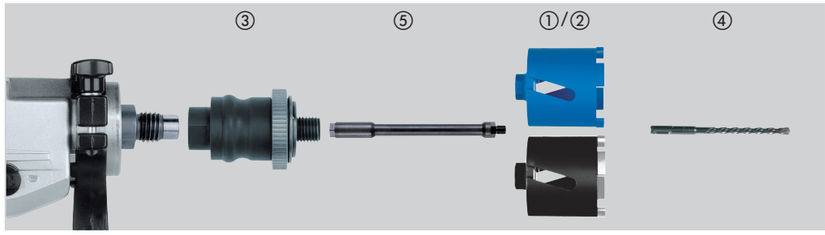
②

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
③	Guide rod for DD2-160 Supplied with locking screw (4931622432). Requires allen key (4931616044) and SDS-plus pilot drill bit (8 x 110 mm, 4932307070)	1	1	**4932399221**	4002395358359

③

Dry diamond drilling for electrical sockets without dust extraction - DCU / DCH

7 mm high segments.
Laser welded segments for extra durability.
Suitable for installation of electrical sockets and junction boxes.
Use with the machine set to rotary only, not suitable for hammer action.



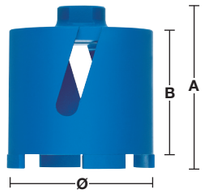
Material	DCU	DCH
Aerated/breeze concrete blocks	◆	◆
Artificial stone – hard	✖	✖
Brick – very hard, engineering brick	◆	✔
Brick – medium	✔	✔
Brick – soft	✔	◆
Concrete	✖	✖

✔ Most suitable. Recommended for these materials.
◆ Limited suitability – recommended for intermittent use. Very good in drilling characteristics, but reduced lifetime.
✖ Not suitable. Not recommended for these materials.

Material	DCU	DCH
Granite	✖	✖
Lime/sandstone – hard	◆	✔
Lime/sandstone – soft/abrasive	✔	◆
Marble	✖	✖
Tiles	✖	✖

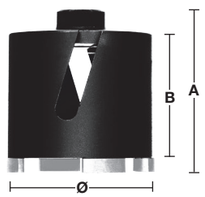
✔ Most suitable. Recommended for these materials.
◆ Limited suitability – recommended for intermittent use. Very good in drilling characteristics, but reduced lifetime.
✖ Not suitable. Not recommended for these materials.

①



	Description	Diameter (mm)	Core reception	Working length (mm) B	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
①	DCU 68	68	M16	60	90	1	1	**4932371978**	4002395346035
①	DCU 82	82	M16	60	90	1	1	**4932371979**	4002395346042
②	DCH 68	68	M16	60	90	1	1	**4932399579**	4002395362080
②	DCH 82	82	M16	60	90	1	1	**4932399580**	4002395362097

②



	Description	Tool reception	Core reception	Pack quantity	Min. order quantity	Article Number	EAN Code
③	FIXTEC™ adaptor. Tool changing in seconds. No extra tool required	M18 x 2.5	M16	1	1	**4932399174**	4002395357819
		11 mm Hex	M16	1	1	**4932399220**	4002395358342
④	Requires SDS-plus pilot drill bit (Ø 8 x 160 mm)			1	1	**4932307071**	4002395308873

③

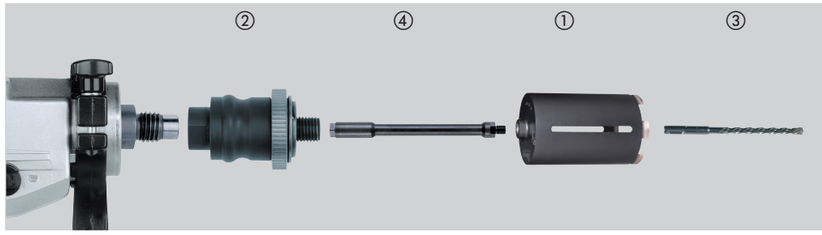
④

	Description	Adaptor reception	Core reception	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
⑤	Extention between FIXTEC adaptor and diamond core	M16	M16	300	1	1	**4932369736**	4002395346028

⑤

Dry diamond drilling without dust extraction - DCH 150

10 mm high segments.
Laser welded segments for extra durability.
Use with the machine set to rotary only, not suitable for hammer action.



Material	DCH
Aerated/breeze concrete blocks	◆
Artificial stone – hard	✖
Brick – very hard, engineering brick	✔
Brick – medium	✔
Brick – soft	◆
Concrete	✖

✔ Most suitable. Recommended for these materials.
◆ Limited suitability – recommended for intermittent use. Very good in drilling characteristics, but reduced lifetime.
✖ Not suitable. Not recommended for these materials.

Material	DCH
Granite	✖
Lime/sandstone – hard	✔
Lime/sandstone – soft/abrasive	◆
Marble	✖
Tiles	✖

✔ Most suitable. Recommended for these materials.
◆ Limited suitability – recommended for intermittent use. Very good in drilling characteristics, but reduced lifetime.
✖ Not suitable. Not recommended for these materials.

	Description	Diameter (mm)	Core reception	Working length (mm) B	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
①	DCH 150-52	52	M16	150	180	1	1	**4932352628**	4002395372867
	DCH 150-62	62	M16	150	180	1	1	**4932352629**	4002395372874
	DCH 150-68	68	M16	150	180	1	1	**4932352630**	4002395372881
	DCH 150-82	82	M16	150	180	1	1	**4932352631**	4002395372898
	DCH 150-102	102	M16	150	180	1	1	**4932352632**	4002395372904
	DCH 150-127	127	M16	150	180	1	1	**4932352633**	4002395372911

①

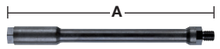
	Description	Tool reception	Core reception	Pack quantity	Min. order quantity	Article Number	EAN Code
②	FIXTEC™ adaptor. Tool changing in seconds. No extra tool required	M18 x 2.5	M16	1	1	**4932399174**	4002395357819
		11 mm Hex	M16	1	1	**4932399220**	4002395358342
③	Requires SDS-plus pilot drill bit (Ø 8 x 260 mm)			1	1	**4932353821**	4002395320141

②

③

	Description	Adaptor reception	Core reception	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
④	Extention between FIXTEC adaptor and diamond core	M16	M16	300	1	1	**4932369736**	4002395346028

④



DRIVING PERFORMANCE FORWARD

SHOCKWAVE™ IMPACT DRIVER BITS

WEAR GUARD TIP™

CUSTOM ALLOY76™ STEEL

OPTIMIZED SHOCK ZONE™

MILWAUKEE® SHOCKWAVE™ IMPACT DUTY driver bits are engineered to be the most durable, best fitting driver bits on the market. The WEAR GUARD TIP™ is laser hardened to create an outer shield that protects the fit over the life of the bit. The SHOCK ZONE™ is optimized for each tip type and length of driver bit, absorbing peak torque and preventing breaking. The customized CUSTOM ALLOY76™ steel and heat treatment for each tip type is engineered to ensure best performance across tip types and extended life vs. standard bits. The SHOCKWAVE™ impact driver bits provide extreme durability for the most demanding job site applications.

SHOCKWAVE™ IMPACT DUTY screwdriving bits

IMPACT

Designed for use with impact drivers the SHOCKWAVE™ IMPACT DUTY accessory line is not only ideal for heavy duty impact applications, but also delivers a full system solution for all the user's drilling and fastening needs.

Laser hardened WEAR GUARD TIP™ for improved wear resistance and protection of the fit over the life of the bit.

SHOCK ZONE™ Geometry - designed to flex:

SHOCK ZONE™ reduces stress at the tip resulting in less tip breakages. The combination of the SHOCK ZONE™ design and special heat treatment absorbs impacts and allows the bit to flex with spring like action.

Custom engineered steel - MILWAUKEE® custom metal formula makes the SHOCKWAVE™ bits more resistant to shock from impacting.

WEAR GUARD TIP™

A) 25 mm ¼" Hex - DIN 3126 - C 6.3
B) 50 mm ¼" Hex - DIN 3126 - E 6.3
C) 90 mm ¼" Hex - DIN 3126 - E 6.3
D) 150 mm ¼" Hex - DIN 3126 - E 6.3

	Type	Total length (mm)	Supplied in	Pack quantity	Order quantity	Article Number	EAN Code
Philips	PH 1	25	①	2	1	4932472035	4058546324315
		50	①	1	1	**4932471564**	4058546294632
		90	①	1	1	**4932430851**	4002395385133
	PH 2	25	①	2	1	4932472036	4058546324322
		25	②	25	10	4932472037	4058546324339
		50	①	1	1	**4932472047**	4058546324438
		50	②	10	10	**4932472048**	4058546324445
		90	①	1	1	**4932472052**	4058546324483
		150	①	1	1	**4932471565**	4058546294649
	PH 3	25	①	2	1	**4932430857**	4002395385195
		50	①	1	1	**4932430858**	4002395385201
		90	①	1	1	**4932430859**	4002395385218
Pozidrive	PZ 1	25	①	2	1	**4932472038**	4058546324346
		25	②	25	10	**4932472039**	4058546324353
		50	①	1	1	**4932471566**	4058546294656
		90	①	1	1	**4932472053**	4058546324490
	PZ 2	25	①	2	1	**4932472040**	4058546324360
		25	②	25	10	**4932472041**	4058546324377
		50	①	1	1	**4932472049**	4058546324452
		50	②	10	10	**4932472050**	4058546324469
		90	①	1	1	**4932472054**	4058546324506
		150	①	1	1	**4932471928**	4058546298272
	PZ 3	25	①	2	1	**4932472042**	4058546324384
		25	②	25	10	**4932472043**	4058546324391
		50	①	1	1	**4932472051**	4058546324476
		150	①	1	1	**4932471929**	4058546298289

① Blister

② Storage container

Minimum order quantity = 10 pcs (come in counter display) orders. > 10 pcs must be ordered in multiples of 10 (i.e. 10,20,30)

③ Counter display

	Type	Total length (mm)	Supplied in	Pack quantity	Order quantity	Article Number	EAN Code
TORX®	TX 7	25	①	2	1	**4932471567**	4058546294663
	TX 8	25	①	2	1	**4932471568**	4058546294670
	TX 9	25	①	2	1	**4932471569**	4058546294687
	TX 10	25	①	2	1	**4932430871**	4002395385331
		50	①	1	1	**4932471570**	4058546294694
	TX 15	25	①	2	1	**4932430872**	4002395385348
		25	②	25	10	**4932430873**	4002395385355
		50	①	1	1	**4932451286**	4002395157440
		90	①	1	1	**4932471571**	4058546294700
		150	①	1	1	**4932471572**	4058546294717
	TX 20	25	①	2	1	**4932430874**	4002395385362
		25	②	25	10	**4932430875**	4002395385379
		50	①	1	1	**4932430876**	4002395385386
		50	②	10	10	**4932430877**	4002395385393
		90	①	1	1	**4932430878**	4002395385409
		150	①	1	1	**4932471573**	4058546294724
	TX 25	25	①	2	1	**4932430879**	4002395385416
		25	②	25	10	**4932430880**	4002395385423
		50	①	1	1	**4932430881**	4002395385430
		50	②	10	10	**4932430882**	4002395385447
		90	①	1	1	**4932430883**	4002395385454
	TX 27	25	①	2	1	**4932430884**	4002395385461
	TX 30	25	①	2	1	**4932430885**	4002395385478
		25	②	25	10	**4932430886**	4002395385485
		50	①	1	1	**4932430887**	4002395385492
		50	②	10	10	**4932471574**	4058546294731
		90	①	1	1	**4932471575**	4058546294748
	TX 40	25	①	2	1	**4932430888**	4002395385508
		25	②	25	10	**4932430889**	4002395385515
		50	①	1	1	**4932430890**	4002395385522
	TX 50	25	①	2	1	**4932430891**	4002395385539
		25	②	15	10	**4932430892**	4002395385546

① **Blister**

② **Storage container**

Minimum order quantity = 10 pcs (come in counter display) orders.
> 10 pcs must be ordered in multiples of 10 (i.e. 10,20,30)

③ **Counter display**

	Type	Total length (mm)	Supplied in	Pack quantity	Min. order quantity	Article Number	EAN Code
TORX® BO	TX BO7	25	①	2	1	**4932471577**	4058546294762
	TX BO8	25	①	2	1	**4932471578**	4058546294779
	TX BO9	25	①	2	1	**4932471579**	4058546294786
	TX BO10	25	①	2	1	**4932471580**	4058546294793
	TX BO15	25	①	2	1	**4932471581**	4058546294809
	TX BO20	25	①	2	1	**4932471582**	4058546294816
	TX BO25	25	①	2	1	**4932471583**	4058546294823
	TX BO30	25	①	2	1	**4932471584**	4058546294830
	TX BO40	25	①	2	1	**4932471585**	4058546294847
Hex	Hex 2.5 mm	25	①	2	1	**4932430893**	4002395385553
	Hex 3 mm	25	①	2	1	**4932430894**	4002395385560
	Hex 4 mm	25	①	2	1	**4932430895**	4002395385577
	Hex 5 mm	25	①	2	1	**4932430896**	4002395385584
	Hex 6 mm	25	①	2	1	**4932430897**	4002395385591
	Hex 8 mm	25	①	2	1	**4932430898**	4002395385607
	Hex 10 mm	25	①	2	1	**4932430899**	4002395385614
	Hex 12 mm	25	①	2	1	**4932430900**	4002395385621
Slotted	SL 0.6 x 4.5	25	①	2	1	**4932430901**	4002395385638
	SL 0.8 x 5.5	25	①	2	1	**4932430902**	4002395385645
	SL 1.2 x 6.5	25	①	2	1	**4932430903**	4002395385652

① **Blister**

SHOCKWAVE™ IMPACT DUTY sets

	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
	SHOCKWAVE™ Impact Duty puck bit set (16 pc)				
①	SHOCKWAVE™ screwdriving bits: 15 x 25 mm length: 1 x PH1 / 2 x PH2. 1 x PZ1 / 3 x PZ2 / 1 x PZ3. 1 x TX10 / 2 x TX15 / 2 x TX20 / 1 x TX25 / 1 x TX30. 1 x SHOCKWAVE™ magnetic bit holder 60 mm length	15	10	**4932472055**	4058546324513
	SHOCKWAVE™ IMPACT DUTY bit set (31 pc)				
②	SHOCKWAVE™ screwdriving bits: 30 x 25 mm length: 1 x PH1 / 1 x PH2 / 1 x PH3, 1 x PZ1 / 2 x PZ2 / 1 x PZ3, 2 x TX10 / 2 x TX15 / 3 x TX20 / 2 x TX25 / 2 x TX30 / 1 x TX40, 1 x TX B07 / 1 x TX B08 / 1 x TX B09 / 1 x TX B010 / 1 x TX B015 / 1 x TX B020 / 1 x TX B025, 1 x Hex 3 mm / 1 x Hex 4 mm / 1 x Hex 5 mm / 1 x Hex 6 mm. 1 x SHOCKWAVE™ locking bit holder ¹/₄"Hex reception 73 mm long	31	12	**4932472060**	4058546324568
	SHOCKWAVE™ IMPACT DUTY Torx bit set (32 pc)				
③	SHOCKWAVE™ Torx screwdriving bits: 31 x 25 mm length: 2 x TX10 / 4 x TX15 / 5 x TX20 / 5 x TX25 / 5 x TX30 / 2 x TX40 / 1 x TX50, 1 x TX B07 / 1 x TX B08 / 1 x TX B09 / 1 x TX B010 / 1 x TX B015 / 1 x TX B020 / 1 x TX B025. 1 x SHOCKWAVE™ locking bit holder ¹/₄" Hex reception 73 mm long	32	12	**4932471586**	4058546294854
	SHOCKWAVE™ IMPACT DUTY bit set (39 pc)				
④	SHOCKWAVE™ Screwdriving bits: 24 x 25mm length 1 x PH1 / 1 x PH2, 1 x PZ1 / 3 x PZ2, 2 x TX10 / 2 x TX15 / 3 x TX20 / 2 x TX25 / 2 x TX30 / 1 x TX40 / 1 x TX50, 1 x Hex 4mm / 1 x Hex 5mm, 1 SL 0.6 x 4.5 / 1 SL 0.8 x 5.5 / 1 x SL 1.2 x 6.5. 8 x 50mm length 1 x PH2, 1 x PZ1 / 1 x PZ2, 1 x TX10 / 1 x TX15 / 1 x TX20 / 1 x TX25 / 1 x TX 30. SHOCKWAVE™ magnetic bit holder: 1 x 60mm length, 1 x 152mm length. 3 x SHOCKWAVE™ 1/4" Hex drill bits: Ø 3/4/5mm. 2 SHOCKWAVE™ magnetic nut drivers: 48mm length 1 x Hex 8mm / 1 x Hex 10mm	39	6	**4932472059**	4058546324551

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SHOCKWAVE™ IMPACT DUTY sets

	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
	SHOCKWAVE™ IMPACT DUTY bit set (49 pc)				
⑤	SHOCKWAVE™ screwdriving bits: 33 x 25 mm length 2 x PH1 / 2 x PH2 / 1 x PH3, 2 x PZ1 / 4 x PZ2 / 1 x PZ3, 3 x TX10 / 3 x TX15 / 3 x TX20 / 3 x TX25 / 3 x TX30 / 1 x TX40, 1 x Hex 4 mm / 1 x Hex 5 mm, 1 x SL 0.6 x 4.5 / 1 x SL 0.8 x 5.5 / 1 x SL 1.2 x 6.5. 8 x 50 mm length 1 x PH1 / 1 x PH2, 1 x PZ2, 1 x TX10 / 1 x TX15 / 1 x TX20 / 1 x TX25 / 1 x TX30. 3 x 90 mm length 1 x PZ2, 1 x TX20 / 1 x TX25. 1 x SHOCKWAVE™magnetic bit holder 60 mm length. 4 x Shockwave ¹/₄" Hex drill bits: Ø 3 / 4 / 5 / 6 mm	49	6	**4932472057**	4058546324537
	SHOCKWAVE™ IMPACT DUTY bit set (57 pc)				
⑥	SHOCKWAVE™ screwdriving bits: 49 x 25 mm length 2 x PH1 / 3 x PH2 / 1 x PH3, 3 x PZ1 / 5 x PZ2 / 2 x PZ3, 3 x TX10 / 3 x TX15 / 4 x TX20 / 4 x TX25 / 4 x TX30 / 3 x TX40 / 2 x TX50, 2 x Hex 4 mm / 2 x Hex 5 mm, 2 x SL 0.6 x 4.5 / 2 x SL 0.8 x 5.5 / 2 x SL 1.2 x 6.5. 7 x 50 mm length 1 x PH2, 1 x PZ1 / 1 x PZ2, 1 x TX10 / 1 x TX15 / 1 x TX20 / 1 x TX25. 1 x SHOCKWAVE™ magnetic bit holder 60 mm length	57	6	**4932472058**	4058546324544
	SHOCKWAVE™ IMPACT DUTY bit set (70 pc)				
⑦	SHOCKWAVE™ screwdriving bits: 55 x 25 mm length 1 x PH1 / 2 x PH2, 3 x PZ1 / 31 x PZ2 / 5 x PZ3, 1 x TX10 / 1 x TX15 / 2 x TX20 / 2 x TX25 / 2 x TX30 / 1 x TX40, 1 x Hex 3 mm / 1 x Hex 4 mm / 1 x Hex 5 mm / 1 x Hex 6 mm. 12 x 50 mm length 1 x PH1 / 1 x PH2, 1 x PZ1 / 4 x PZ2 / 1 x PZ3, 1 x TX15 / 1 x TX20 / 1 x TX25 / 1 x TX30. 2 x SHOCKWAVE™ nut drivers 48 mm length: Hex 8 mm / Hex 10 mm. 1 x SHOCKWAVE™ magnetic bit holder 60 mm length	70	6	**4932471587**	4058546294861
	SHOCKWAVE™ IMPACT DUTY bit set (75 pc)				
⑧	SHOCKWAVE™ screwdriving bits: 60 x 25 mm length 1 x PH1 / 2 x PH2, 1 x PZ1 / 3 x PZ2 / 1 x PZ3, 2 x TX10 / 4 x TX15 / 12 x TX20 / 12 x TX25 / 12 x TX30 / 2 x TX40 / 1 x TX50, 1 x TX B07 / 1 x TX B08 / 1 x TX B09 / 1 x TX B010 / 1 x TX B015, 1 x Hex 4 mm / 1 x Hex 5 mm. 12 x 50 mm length 1 x PH2, 1 x PZ1 / 1 x PZ2, 1 x TX10 / 2 x TX15 / 2 x TX20 / 2 x TX25 / 2 x TX30. 2 x SHOCKWAVE™ nut drivers 48 mm length: Hex 8 mm / Hex 10 mm. 1 x SHOCKWAVE™ magnetic bit holder 60 mm length	75	6	**4932471588**	4058546294878

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SHOCKWAVE™ Impact Duty drive guide cassettes

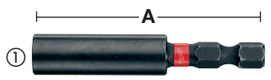
Slimline pocket design.
Drive guide bit holder with extendable sleeve to hold long screws secure. Up to 110 mm total length.
Front loading screwdriver handle.
Metal wire stripper for Ø 0.75 / 1.0 / 1.5 / 2.5 mm².
Wire loop maker up to 5 mm².

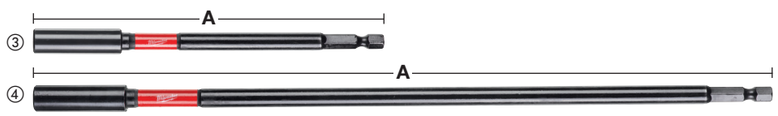
Description	Pack quantity	Min. order quantity	Article Number	EAN Code
SHOCKWAVE™ IMPACT DUTY drive guide set (12pc) 1 x PH2, 1 x PZ1 / 2 x PZ2 / 1 x PZ3, 1 x TX15 / 1 x TX20 / 2 x TX25 / 1 x TX30 / 1 x TX40, 1 x drive guide bit holder 76 mm length	12	10	**4932430910**	4002395385720

SHOCKWAVE™ IMPACT DUTY magnetic bit holder

Custom engineered steel and heat treatment for maximum strength and flexibility.
Optimised SHOCK ZONE™ absorbs up to 3X more torque for more resistance to shock from impacting.
Strong magnetic tip for secure grip.
¹/₄″ Hex reception (DIN 3126 - E 6.3). Very suitable for high torque and impact applications.

Catalogue product description	Total length (mm) A	Pack quantity	Order quantity	Article Number	EAN Code
① Magnetic bit holder 60 mm	60	1	1	**4932472062**	4058546324582
② Magnetic bit holder 60 mm - jam jar (100pc)	60	1	100	**4932472063**	4058546324599
③ Magnetic bit holder 152 mm - long series	152	1	1	**4932472065**	4058546324612
④ Magnetic bit holder 305 mm - long series	305	1	1	**4932472066**	4058546324629

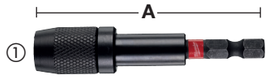


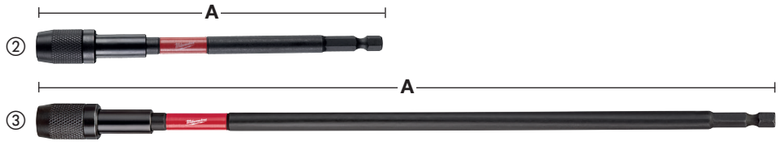


SHOCKWAVE™ IMPACT DUTY locking bit holder

Dual internal magnets ensure magnetism to fasteners.
Auto-Locking - One handed bit release.
¹/₄″ Hex reception (DIN 3126 - E 6.3). Very suitable for high torque and impact applications.

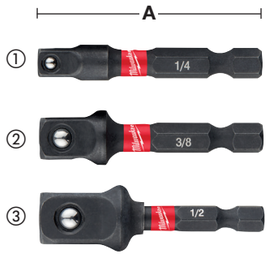
Catalogue product description	Total length (mm) A	Pack quantity	Order quantity	Article Number	EAN Code
① Locking bit holder 73 mm	73	1	1	**4932472064**	4058546324605
② Locking bit holder 152 mm - long series	152	1	1	**4932472067**	4058546324636
③ Locking bit holder 305 mm - long series	305	1	1	**4932472068**	4058546324643





SHOCKWAVE™ IMPACT DUTY socket adaptors - Hex reception

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
① Socket adaptor: ¹/₄″ Hex - ¹/₄″ square. DIN 3126 - E 6.3	50	1	1	**4932471826**	4058546297251
② Socket adaptor: ¹/₄″ Hex - ³/₈″ square. DIN 3126 - E 6.3	50	1	1	**4932478054**	4058546339876
③ Socket adaptor: ¹/₄″ Hex - ¹/₂″ square. DIN 3126 - E 6.3	50	1	1	**4932478803**	4058546360856
SHOCKWAVE™ IMPACT DUTY socket adaptor set (3pc) 1 x ¹/₄″Hex - ¹/₄″ square, 1 x ¹/₄″Hex - ³/₈″square, 1 x ¹/₄″Hex - ¹/₂″square	3	1	**4932479228**	4058546370220



SHOCKWAVE™ IMPACT DUTY magnetic nut drivers

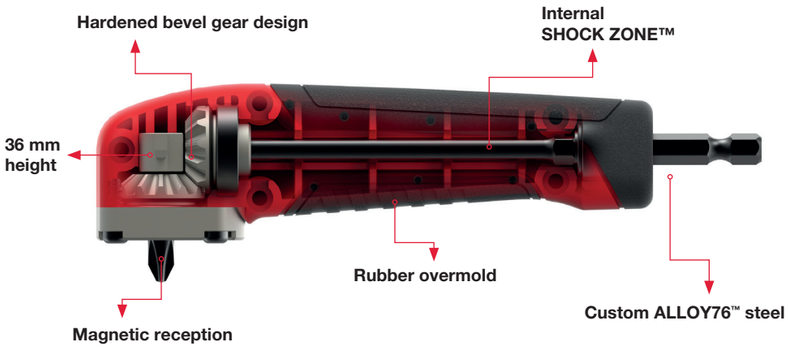
Custom engineered steel and heat treatment for maximum strength and extreme durability.
Strong magnetic tip for secure grip.
¹/₄″ Hex reception (DIN 3126 - E 6.3). Very suitable for high torque and impact applications.

Size AF (across flats) (mm)	For anchor thread size	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
5.5	M3	65	1	1	**4932352536**	4002395371945
6.0	M3.5	65	1	1	**4932352537**	4002395371952
¹/₄″	-	65	1	1	**4932352538**	4002395371969
7.0	M4	65	1	1	**4932352539**	4002395371976
⁵/₁₆″	-	65	1	1	**4932352540**	4002395371983
8.0	M5	65	1	1	**4932352541**	4002395371990
³/₈″	-	65	1	1	**4932352542**	4002395372003
10.0	M6	65	1	1	**4932352543**	4002395372010
12.0	M7	65	1	1	**4932352544**	4002395372027
13.0	M8	65	1	1	**4932352545**	4002395372034
17.0	M10	65	1	1	**4932352546**	4002395372041
① **SHOCKWAVE™ IMPACT DUTY magnetic nut driver set (5pc)** Ø 7 / 8 / 10 / 12 / 13 mm		5	1	**4932352822**	4002395374809

SHOCKWAVE IMPACT DUTY™

SHOCKWAVE™ right angle attachment

The right angle attachment is a useful device for screwdriving or drilling applications in restricted, difficult to reach areas.
Impact rated: suitable to use with latest 18V impact drivers as well as cordless drill drivers.
Internal SHOCK ZONE™ and advanced gear design for excellent power transmission and impact durability.
For all 1/4" Hex driving and drilling accessories.
Very compact design: only 36 mm in height and a true 90° angle to allow access into confined spaces.
Ergonomic rubber overmold for secure and comfortable handling.
Pack contains 1 x right angle attachment and 10 x 25 mm screwdriving bits.

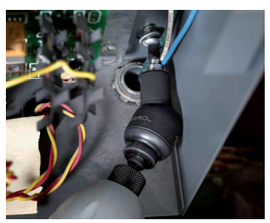


Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Counter display SHOCKWAVE™ Right Angle Attachment set (11pc) 1 x Right Angle Attachment, 1 x PH2, 1 x PZ1 / 2 x PZ2 / 1 x PZ3, 1 x TX10 / 1 x TX15 / 1 x TX20 / 1 x TX25 / 1 x TX30	11	12	**4932471274**	4058546289027

SHOCKWAVE™ KNUCKLE™ offset attachment

Impact rated: suitable to use with latest 18V impact drivers as well as cordless drill drivers.
Very compact offset attachment.
Ideally suited to working in confined and limited spaces.
Solid metal construction to absorb impact action.
0° and 30° positions.
¼" Hex shank fits directly into the chuck preventing slippage.
* Height when 30° tilted 40 mm

* Height when 30° tilted 40 mm



Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Counter display KNUCKLE™ set (11pc) 1 x KNUCKLE™, 1 x PH1 / 2 x PH2, 1 x PZ1 / 2 x PZ2 / 1 x PZ3, 1 x TX15 / 1 x TX20 / 1 x TX25	11	10	**4932459781**	4058546029531

OSD2 - Offset screwdriver/ drill angle attachment

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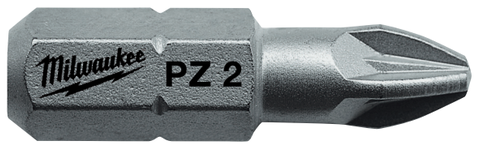
	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	**OSD 2**	1	1	**4932352320**	4002395369799
②	**Counter display** 6 x OSD 2 (4932352320)	6	1	**4932352321**	4002395369805

Screwdriving bits



The ribs are cold formed to exact specification ensuring reduced wear from slippage.
The tip is subjected to a special hardening process with temperatures up to 870°C.
The outcome is a bit with a hardness of 60 HRC. This extra hard tip ensures extra long life under constant use.
The body is manufactured from the highest quality S2 european steel.
The sign of quality: All bits are laser marked with the MILWAUKEE® logo and tip reception for easy identification.

	Type	Total length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
Phillips	PH 1	25	25	1	**4932399586**	4002395362363
	PH 2	25	25	1	**4932399587**	4002395362370
	PH 3	25	25	1	**4932399588**	4002395362387
Pozidrive	PZ 1	25	25	1	**4932399589**	4002395362394
	PZ 2	25	25	1	**4932399590**	4002395362400
	PZ 3	25	25	1	**4932399591**	4002395362417
Torx	TX 10	25	25	1	**4932399594**	4002395362448
	TX 15	25	25	1	**4932399595**	4002395362455
	TX 20	25	25	1	**4932399596**	4002395362462
	TX 25	25	25	1	**4932399597**	4002395362479
	TX 30	25	25	1	**4932399599**	4002395362493
	TX 40	25	25	1	**4932399600**	4002395362509

Screwdriving bit cassettes

This high quality cassette aimed at the professional user is available in 3 different assortments.
Slimline pocket design: 110 mm x 65 mm x 15 mm.
Secure latch system - easy opening and safe closing.
Extra side compartment accepts either 50 mm screwdriving bits or drill bits.
Front window to protect bits from dust.
High quality screwdriving bits with hardness of 60 HRC and ¼″ Hex reception. 25 mm bits manufactured according to DIN 3126 - C 6.3. 50 mm bits are manufactured according to DIN 3126 - E 6.3.
Magnetic bit holder with quick release clutch.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Compact screwdriving bit set (12pc)				
25 mm: SL 0.8 x 5.5 mm x 1. 25 mm: PH 1 x 1 / PH 2 x 2 / PH 3 x 1. 25 mm: PZ 1 x 1 / PZ 2 x 2 / PZ 3 x 1. 50 mm: PH 2 x 1. 50 mm: PZ 2 x 1. Magnetic bit holder with quick release clutch	12	1	**4932399513**	4002395361601

Screwdriving bits sets

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Screwdriving bit set (35pc)				
① Screwdriving bits 25 mm length: PH 1 x 2 / PH 2 x 3 / PH 3 x 2. PZ 1 x 2 / PZ 2 x 3 / PZ 3 x 2. TX 10 x 2 / TX 15 x 2 / TX 20 x 3. TX 25 x 3 / TX 30 x 2 / TX 40 x 2. Screwdriving bits 50 mm length: PH 1 x 1 / PH 2 x 1. PZ 1 x 1 / PZ 2 x 1. TX 20 x 1 / TX 25 x 1. 1 x magnetic bit holder with ¼″ Hex reception	35	6	**4932352068**	4002395367214
Screwdriving bit set (27pc)				
② Screwdriving bits 25 mm length: PH 1 x 2 / PH 2 x 2 / PH 3 x 1. PZ 1 x 2 / PZ 2 x 4 / PZ 3 x 2. TX 10 x 2 / TX 15 x 3 / TX 20 x 3. TX 25 x 3 / TX 30 x 1 / TX 40 x 1. Magnetic bit holder with quick release clutch.	27	1	**4932352747**	4002395374052

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Magnetic bit holders

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
① Magnetic bit holder with quick release clutch, total length 58 mm	1	1	**4932373483**	4002395351060
② Magnetic bit holder for drywall	1	1	**4932430179**	4002395378401

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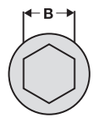
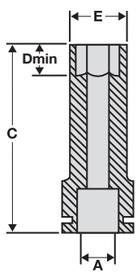
With the most skilled tradesmen in mind, MILWAUKEE® continues to increase its variety of impact wrenches to allow for further versatility on the jobsite. Alongside this, MILWAUKEE® have widened our range of SHOCKWAVE™ IMPACT DUTY sockets by introducing even more reception sizes to our extensive line of products.

¼″ SHOCKWAVE™ IMPACT DUTY impact sockets - deep

SHOCKWAVE™ IMPACT DUTY steel (Chrome-Molybdenum) is high quality alloy steel which provides ultimate strength and durability.
Best fitting thanks to 6 gripping points.
Recessed corners allow torque to be transferred across the flats of the socket rather than producing stress on the points or corners.
Thin wall construction provides access to tight spaces.
Deep wall construction provides clearance for protruding bolts.
Laser etched size markings for easy identification and won't wear off.





A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor thread size	Pack quantity	Min. order quantity	Article Number	EAN Code
¼″ square	4	50	3	7.7	M2	1	1	**4932472283**	4058546339296
¼″ square	4.5	50	3.5	8	-	1	1	**4932472284**	4058546339302
¼″ square	5	50	4	8.8	M2.5	1	1	**4932472285**	4058546339319
¼″ square	5.5	50	4.5	9.5	M3	1	1	**4932472286**	4058546339326
¼″ square	6	50	6	9.8	M3.5	1	1	**4932478000**	4058546339333
¼″ square	7	50	6	11.4	M4	1	1	**4932478001**	4058546339340
¼″ square	8	50	7.5	12.5	M5	1	1	**4932478002**	4058546339357
¼″ square	9	50	7.5	13.8	-	1	1	**4932478003**	4058546339364
¼″ square	10	50	9	14.3	M6	1	1	**4932478004**	4058546339371
¼″ square	11	50	11	16.8	M7	1	1	**4932478005**	4058546339388
¼″ square	12	50	12	17.8	-	1	1	**4932478006**	4058546339395
¼″ square	13	50	12	18.8	M8	1	1	**4932478007**	4058546339401
¼″ SHOCKWAVE™ IMPACT DUTY socket set (21pc)									
① 12 x ¼″ sockets: 4 / 4.5 / 5 / 5.5 / 6 / 7 / 8 / 9 / 10 / 11 / 12 / 13 mm. 50 mm total length. 6 x screwdriving bits 25 mm in length: PH 2, PZ 2, TX 15, TX 20, TX 25, TX 30. 1 x socket adaptor ¼″ Hex > ¼″ square drive. 1 x bit adaptor ¼″ square (F) > ¼″ Hex. 1 x 60mm magnetic bit holder for screwdriving bits						21	1	**4932352862**	4002395375202

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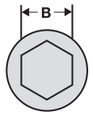
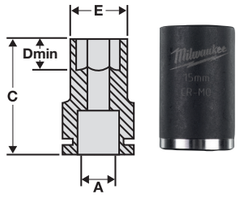
3/8˝ SHOCKWAVE™ IMPACT DUTY impact sockets

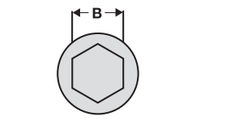
A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor thread size	Pack quantity	Min. order quantity	Article Number	EAN Code
3/8˝ square	8	28	4.8	12.5	M5	1	1	**4932478008**	4058546339418
3/8˝ square	10	28	5.3	15	M6	1	1	**4932478009**	4058546339425
3/8˝ square	11	30	5.8	17	-	1	1	**4932478010**	4058546339432
3/8˝ square	12	30	6.4	18.8	M7	1	1	**4932478011**	4058546339449
3/8˝ square	13	30	6.9	18.8	M8	1	1	**4932478012**	4058546339456
3/8˝ square	14	30	7.4	19.8	M9	1	1	**4932478013**	4058546339463
3/8˝ square	15	30	8	21.8	-	1	1	**4932478014**	4058546339470
3/8˝ square	16	30	8.5	23.8	-	1	1	**4932478015**	4058546339487
3/8˝ square	17	32	9.7	23.8	M10	1	1	**4932478016**	4058546339494
3/8˝ square	18	32	10.9	25.8	-	1	1	**4932478017**	4058546339500
3/8˝ square	19	32	11.9	25.8	M12	1	1	**4932478018**	4058546339517
3/8˝ square	21	32	12.9	29.8	-	1	1	**4932478019**	4058546339524
3/8˝ square	22	32	13.9	31.8	M14	1	1	**4932478020**	4058546339531
3/8“ SHOCKWAVE™ IMPACT DUTY socket set (8 pc)									
① 8 x impact sockets: 8 / 10 / 12 / 13 / 16 / 17 / 18 / 19 mm						8	1	**4932478288**	4058546344658

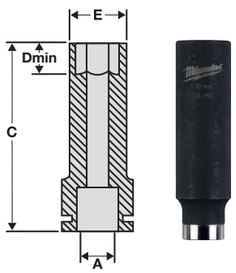




3/8˝ SHOCKWAVE™ IMPACT DUTY impact sockets - deep

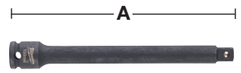
A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor thread size	Pack quantity	Min. order quantity	Article Number	EAN Code
3/8˝ square	8	63	4.8	12.5	M5	1	1	**4932478021**	4058546339548
3/8˝ square	10	63	5.3	15	M6	1	1	**4932478022**	4058546339555
3/8˝ square	11	63	5.8	17	-	1	1	**4932478023**	4058546339562
3/8˝ square	12	63	6.4	18.8	M7	1	1	**4932478024**	4058546339579
3/8˝ square	13	63	6.9	18.8	M8	1	1	**4932478025**	4058546339586
3/8˝ square	14	63	7.4	19.8	M9	1	1	**4932478026**	4058546339593
3/8˝ square	15	63	8	21.8	-	1	1	**4932478027**	4058546339609
3/8˝ square	16	63	8.5	23.8	-	1	1	**4932478028**	4058546339616
3/8˝ square	17	63	9.7	23.8	M10	1	1	**4932478029**	4058546339623
3/8˝ square	18	63	10.9	25.8	-	1	1	**4932478030**	4058546339630
3/8˝ square	19	63	11.9	25.8	M12	1	1	**4932478031**	4058546339647
3/8˝ square	21	63	12.9	29.8	-	1	1	**4932478032**	4058546339654
3/8˝ square	22	63	13.9	31.8	M14	1	1	**4932478033**	4058546339661
3/8“ SHOCKWAVE™ IMPACT DUTY socket set deep (8 pc)									
① 8 x deep impact sockets: 8 / 10 / 12 / 13 / 16 / 17 / 18 / 19 mm						8	1	**4932478289**	4058546344665





3/8˝ impact sockets - extensions

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
3/8“ extension - 150 mm	150	1	1	**4932478055**	4058546339883
3/8“ extension - 250 mm	250	1	1	**4932478056**	4058546339890

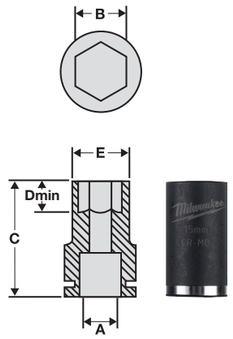


3/8˝ impact sockets - adaptors

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
Socket adaptor: 3/8˝ square - 1/2˝ square	37	1	1	**4932478051**	4058546339845
Socket adaptor: 3/8˝ square - 1/4˝ square	32	1	1	**4932478052**	4058546339852

1/2˝ SHOCKWAVE™ IMPACT DUTY impact sockets

A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor rod thread size	Pack quantity	Order quantity	Article Number	EAN Code
½˝ square	8	38	4.8	14.5	M5	1	1	**4932478034**	4058546339678
½˝ square	10	38	5.3	17	M6	1	1	**4932478035**	4058546339685
½˝ square	11	38	5.8	18	-	1	1	**4932478036**	4058546339692
½˝ square	12	38	6.4	19	M7	1	1	**4932478037**	4058546339708
½˝ square	13	38	6.9	20	M8	1	1	**4932478038**	4058546339715
½˝ square	14	38	7.4	22	M9	1	1	**4932478039**	4058546339722
½˝ square	15	38	8.0	23.4	-	1	1	**4932478040**	4058546339739
½˝ square	16	38	8.5	23.8	-	1	1	**4932478041**	4058546339746
½˝ square	18	38	10.9	25.8	-	1	1	**4932478043**	4058546339760
½˝ square	19	40	12.4	27.8	M12	1	1	**4932478044**	4058546339777
½˝ square	21	40	12.9	29.8	-	1	1	**4932478045**	4058546339784
½˝ square	22	42	13.9	31.8	M14	1	1	**4932478046**	4058546339791
½˝ square	24	44	14.9	33.8	M16	1	1	**4932478047**	4058546339807
½˝ square	27	46	15.9	37.8	M18	1	1	**4932478048**	4058546339814
½˝ square	30	46	18.1	41.8	M20	1	1	**4932478049**	4058546339821
½˝ square	32	46	18.8	43.8	M22	1	1	**4932478050**	4058546339838
½˝ SHOCKWAVE™ IMPACT DUTY socket set (11 pc)									
① 9 x impact sockets: 10 / 12 / 13 / 16 / 17 / 18 / 19 / 21 / 24 mm. 1 x 150 mm extension. 1 x 1/4" Hex - 1/2" SQ adaptor						11	1	**4932478290**	4058546344672



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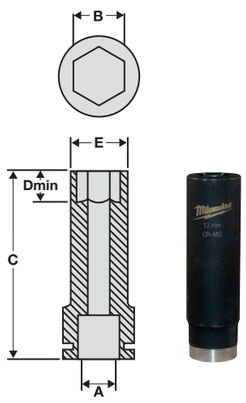
1/2˝ SHOCKWAVE™ IMPACT DUTY impact sockets - deep

A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor thread size	Pack quantity	Min. order quantity	Article Number	EAN Code
½˝ square	8	78	12	15	M5	1	1	**4932352847**	4002395375059
½˝ square	10	78	12	17	M6	1	1	**4932352848**	4002395375066
½˝ square	11	78	12	18	-	1	1	**4932352849**	4002395375073
½˝ square	12	78	12	19	M7	1	1	**4932352850**	4002395375080
½˝ square	13	78	12	20	M8	1	1	**4932352851**	4002395375097
½˝ square	14	78	15	22	M9	1	1	**4932352852**	4002395375103
½˝ square	15	78	15	23.4	-	1	1	**4932471737**	4058546296360
½˝ square	16	78	15	23.8	-	1	1	**4932352853**	4002395375110
½˝ square	17	78	18	25.8	M10	1	1	**4932352854**	4002395375127
½˝ square	18	78	20	25.8	-	1	1	**4932471738**	4058546296377
½˝ square	19	78	21	27.8	M12	1	1	**4932352855**	4002395375134
½˝ square	21	78	24	29.8	-	1	1	**4932352856**	4002395375141
½˝ square	22	78	24	31.8	M14	1	1	**4932471166**	4058546287948
½˝ square	24	78	24	33.8	M16	1	1	**4932352857**	4002395375158
½˝ square	27	78	24	37.8	M18	1	1	**4932352858**	4002395375165
½˝ square	30	78	24	41.8	M20	1	1	**4932352859**	4002395375172
½˝ square	32	78	24	43.8	M22	1	1	**4932352860**	4002395375189
½˝ SHOCKWAVE™ IMPACT DUTY socket set (10 pc)									
① 10 x deep impact sockets: 8 / 10 / 11 / 12 / 13 / 14 / 16 / 17 / 19 / 21 mm						10	1	**4932352861**	4002395375196



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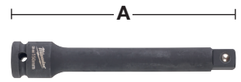
1/2˝ SHOCKWAVE™ IMPACT DUTY automotive impact socket set

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Automotive impact socket set (3pc) 17 mm, 19 mm and 21 mm 1/2˝ impact sockets	3	1	**4932451568**	4002395140091

1/2˝ impact sockets - extensions

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
1/2" extension - 150 mm	150	1	1	**4932478057**	4058546339906
1/2" extension - 250 mm	250	1	1	**4932478058**	4058546339913



1/2˝ impact sockets - adaptors

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
① Socket adaptor: 1/2˝ square - 1/4˝ Hex. To accept screwdriving bits	50	1	1	**4932471828**	4058546297275
② Socket adaptor: 1/2˝ square - 3/8˝ square	38	1	1	**4932478053**	4058546339869

1/2˝ impact TX bit sockets

One-piece design TX bit and socket with 1/2" internal square drive reception according to DIN 3121 / ISO 1174-2.
Suitable for higher torque fastening applications, fits directly onto 1/2" impact tools.

Description	Tool reception	Pack quantity	Min. order quantity	Article Number	EAN Code
TX30 1/2" impact bit socket	½˝ square	1	1	**4932478059**	4058546339920
TX40 1/2" impact bit socket	½˝ square	1	1	**4932478060**	4058546339937
TX45 1/2" impact bit socket	½˝ square	1	1	**4932478061**	4058546339944
TX50 1/2" impact bit socket	½˝ square	1	1	**4932478062**	4058546339951

1/2˝ impact HEX bit sockets

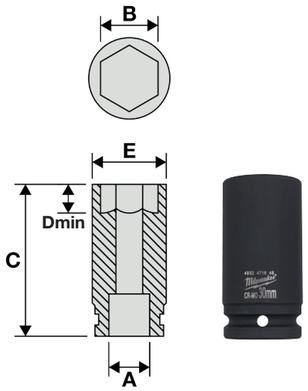
One-piece design HEX bit and socket with 1/2" internal square drive reception according to DIN 3121 / ISO 1174-2.
Suitable for higher torque fastening applications, fits directly onto 1/2" impact tools.

Description	Tool reception	Pack quantity	Min. order quantity	Article Number	EAN Code
HEX5 1/2" impact bit socket	½˝ square	1	1	**4932478063**	4058546339968
HEX6 1/2" impact bit socket	½˝ square	1	1	**4932478064**	4058546339975
HEX8 1/2" impact bit socket	½˝ square	1	1	**4932478065**	4058546339982
HEX10 1/2" impact bit socket	½˝ square	1	1	**4932478066**	4058546339999
HEX12 1/2" impact bit socket	½˝ square	1	1	**4932478067**	4058546340001

3/4˝ SHOCKWAVE™ IMPACT DUTY impact sockets - deep

SHOCKWAVE™ IMPACT DUTY steel (Chrome-Molybdenum) is high quality alloy steel which provides ultimate strength and durability.
According to DIN 3129 / ISO 2725-2, internal square drive according to DIN 3121 / ISO 1174-2.
6 gripping points for precise fitting.
Recessed corners allow torque to be transferred across the flats of the socket rather than producing stress on the points or corners.
Deep wall construction provides clearance for protruding bolts.
Laser etched size markings for easy identification and won't wear off.

A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor thread size	Pack quantity	Min. order quantity	Article Number	EAN Code
3/4˝ square	17	90	38	30	M10	1	1	**4932471642**	4058546295417
3/4˝ square	19	90	38	33	M12	1	1	**4932471643**	4058546295424
3/4˝ square	21	90	38	35	-	1	1	**4932471644**	4058546295431
3/4˝ square	22	90	38	37	M14	1	1	**4932471645**	4058546295448
3/4˝ square	24	90	38	39	M16	1	1	**4932471646**	4058546295455
3/4˝ square	27	90	38	43	M18	1	1	**4932471647**	4058546295462
3/4˝ square	30	90	38	46	M20	1	1	**4932471648**	4058546295479
3/4˝ square	32	90	38	49	M22	1	1	**4932471649**	4058546295486
3/4˝ square	33	90	38	51	-	1	1	**4932471650**	4058546295493
3/4˝ square	36	90	38	54	M24	1	1	**4932471651**	4058546295509
3/4˝ square	41	90	38	60	M27	1	1	**4932471652**	4058546295516
3/4˝ square	46	90	38	66	M30	1	1	**4932471653**	4058546295523
3/4˝ square	50	90	38	71	M33	1	1	**4932471654**	4058546295530



3/4˝ impact sockets - extensions

Impact rated socket extensions for facilitated bolt access in restricted areas.
SHOCKWAVE™ IMPACT DUTY steel (chrome-molybdenum) is high quality alloy steel which provides ultimate strength and durability.

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
① 3/4“ extension - 150 mm	150	1	1	**4932471655**	4058546295547
② 3/4“ extension - 250 mm	250	1	1	**4932471656**	4058546295554

3/4˝ impact sockets - adaptors

Square drive adaptor according to DIN 3121 / ISO 1174 with ball lock.
3/4“ adapter and reducer (F) to accept different square drive sizes (M), making an existing socket system more flexible in use.
SHOCKWAVE™ IMPACT DUTY steel (chrome-molybdenum) is high quality alloy steel which provides ultimate strength and durability.

Description	Total length (mm) A	Pack quantity	Min. order quantity	Article Number	EAN Code
① Socket adaptor: 3/4“ square - 1/2“ square	56	1	1	**4932471657**	4058546295561
② Socket adaptor: 3/4“ square - 1“ square	63	1	1	**4932471658**	4058546295578

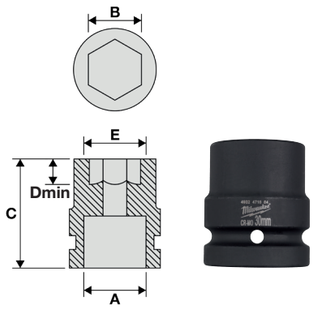
3/4˝ impact sockets - security accessories

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
① 3/4“ O-ring for sockets 17-49 mm	1	1	**4932471659**	4058546295585
① 3/4“ O-ring for sockets 50-70 mm	1	1	**4932471660**	4058546295592
② 3/4“ connection pin for sockets 17-49 mm	1	1	**4932471661**	4058546295608
② 3/4“ connection pin for sockets 50-70 mm	1	1	**4932471662**	4058546295615

1˝ SHOCKWAVE™ IMPACT DUTY impact sockets - standard

SHOCKWAVE™ IMPACT DUTY steel (Chrome-Molybdenum) is high quality alloy steel which provides ultimate strength and durability.
According to DIN 3129 / ISO 2725-2, internal square drive according to DIN 3121 / ISO 1174-2.
6 gripping points for best precise fit.
Recessed corners allow torque to be transferred across the flats of the socket rather than producing stress on the points or corners.
Laser etched size markings for easy identification and won't wear off.

A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	For anchor thread size	Pack quantity	Min. order quantity	Article Number	EAN Code
1˝ square	27	58	14	46	M18	1	1	**4932471663**	4058546295622
1˝ square	30	60	16	49	M20	1	1	**4932471664**	4058546295639
1˝ square	32	61	19	53	M22	1	1	**4932471665**	4058546295646
1˝ square	33	61	19	54	-	1	1	**4932471666**	4058546295653
1˝ square	36	65	19	57	M24	1	1	**4932471667**	4058546295660
1˝ square	41	65	23	63	M27	1	1	**4932471668**	4058546295677
1˝ square	46	74	23	69	M30	1	1	**4932471669**	4058546295684
1˝ square	50	74	26	74	M33	1	1	**4932471670**	4058546295691
1˝ square	55	85	28	81	M36	1	1	**4932471671**	4058546295707
1˝ square	60	89	31	87	M39	1	1	**4932471672**	4058546295714
1˝ square	65	93	32	93	M42	1	1	**4932471673**	4058546295721
1˝ square	70	98	35	99	M45	1	1	**4932471674**	4058546295738



1˝ impact sockets - extensions

Impact rated socket extensions for facilitated bolt access in restricted areas.
SHOCKWAVE™ IMPACT DUTY steel (chrome-molybdenum) is high quality alloy steel which provides ultimate strength and durability.

Description	Total length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
① 1“ extension - 175 mm	175	1	1	**4932471675**	4058546295745
② 1“ extension - 300 mm	300	1	1	**4932471676**	4058546295752

1˝ impact sockets - adaptors

Square drive adaptor according to DIN 3121 / ISO 1174 with ball lock.
1“ reducer (F) to accept different square drive sizes (M), making an existing socket system more flexible in use.
SHOCKWAVE™ IMPACT DUTY steel (chrome-molybdenum) is high quality alloy steel which provides ultimate strength and durability.

Description	Total length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
① Socket adaptor: 1“ square - 3/4“ square	75	1	1	**4932471677**	4058546295769

1˝ impact sockets - security accessories

Pin and o-ring accessories to secure 1˝ impact sockets safely.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
① 1“ O-ring	1	1	**4932471678**	4058546295776
② 1“ connection pin	1	1	**4932471679**	4058546295783

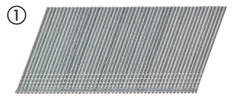
Brad nails, 18 gauge

18 gauge / 1.25 mm brad nails for M18 FN18GS.
Galvanised (indoor use) or stainless steel (indoor/outdoor use).

	Wire gauge	Dimensions (mm)	Total length (mm)	Nail angle	Material	Pack quantity	Min. order quantity	Article Number	EAN Code
①	18	1.05 x 1.25	16	0°	Resin Coated. Galvanised	10,000	1	**4932459124**	4002395287796
	18	1.05 x 1.25	19	0°	Resin Coated. Galvanised	10,000	1	**4932459125**	4002395288403
	18	1.05 x 1.25	25	0°	Resin Coated. Galvanised	5,000	1	**4932459126**	4002395288410
	18	1.05 x 1.25	30	0°	Resin Coated. Galvanised	5,000	1	**4932459127**	4002395288427
	18	1.05 x 1.25	32	0°	Resin Coated. Galvanised	5,000	1	**4932459128**	4002395288434
	18	1.05 x 1.25	40	0°	Resin Coated. Galvanised	5,000	1	**4932459129**	4002395288441
	18	1.05 x 1.25	45	0°	Resin Coated. Galvanised	4,000	1	**4932459130**	4002395288458
	18	1.05 x 1.25	50	0°	Resin Coated. Galvanised	4,000	1	**4932459131**	4002395288465
②	18	1.05 x 1.25	16	0°	Stainless / Rust free	10,000	1	**4932459132**	4002395288472
	18	1.05 x 1.25	19	0°	Stainless / Rust free	10,000	1	**4932459133**	4002395288489
	18	1.05 x 1.25	25	0°	Stainless / Rust free	5,000	1	**4932459134**	4002395288496
	18	1.05 x 1.25	30	0°	Stainless / Rust free	5,000	1	**4932459135**	4002395289103
	18	1.05 x 1.25	32	0°	Stainless / Rust free	5,000	1	**4932459136**	4002395289110
	18	1.05 x 1.25	40	0°	Stainless / Rust free	5,000	1	**4932459137**	4002395289127
	18	1.05 x 1.25	45	0°	Stainless / Rust free	4,000	1	**4932459138**	4002395289134
	18	1.05 x 1.25	50	0°	Stainless / Rust free	4,000	1	**4932459139**	4002395289141

Finish nails, 16 gauge

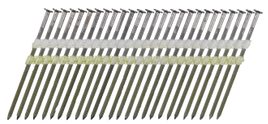
16 gauge / 1.65 mm finish nails for M18 CN16GA.
Galvanised (indoor use).



	Wire gauge	Dimensions (mm)	Total length (mm)	Nail angle	Material	Pack quantity	Min. order quantity	Article Number	EAN Code
①	16	1.50 x 1.65	32	20°	Galvanised	2,000	1	**4932459140**	4002395289158
	16	1.50 x 1.65	38	20°	Galvanised	2,000	1	**4932459141**	4002395289165
	16	1.50 x 1.65	45	20°	Galvanised	2,000	1	**4932459142**	4002395289172
	16	1.50 x 1.65	50	20°	Galvanised	2,000	1	**4932459143**	4002395289189
	16	1.50 x 1.65	64	20°	Galvanised	2,000	1	**4932459144**	4002395289196

Framing nails, 20°, round head

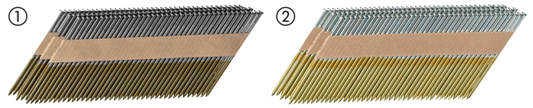
For use with M18 FFN21.
Plastic collated strip nails, 20° round head.
Bright nails for indoor use (Service Class 1/Eurocode 5), galvanised nails for indoor and outdoor use protected (Service Class 1+2/Eurocode 5).



	Shank diameter (mm)	Total length (mm)	Nail angle	Material	Pack quantity	Min. order quantity	Article Number	EAN Code
①	2.8	65	20°	Ring Shank	3,000	1	**4932479949**	4058546377434
	2.8	75	20°	Ring Shank	2,000	1	**4932479950**	4058546377441
	3.1	80	20°	Ring Shank	2,000	1	**4932479951**	4058546377458
	3.1	90	20°	Ring Shank	2,000	1	**4932479952**	4058546377465
②	2.8	65	20°	Ring Shank, Galvanised	3,000	1	**4932479953**	4058546377472
	3.1	75	20°	Ring Shank, Galvanised	2,000	1	**4932479954**	4058546377489
	3.1	80	20°	Ring Shank, Galvanised	2,000	1	**4932479955**	4058546377496
	3.1	90	20°	Ring Shank, Galvanised	2,000	1	**4932479956**	4058546377502

Framing nails, 34°, D head

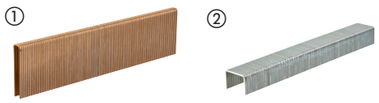
For use with M18 FFN.
Paper collated strip nails, 34° D head.
Bright nails for indoor use (Service Class 1/Eurocode 5), galvanised nails for indoor and outdoor use protected (Service Class 1+2/Eurocode 5).



	Shank diameter (mm)	Total length (mm)	Nail angle	Material	Pack quantity	Min. order quantity	Article Number	EAN Code
①	2.8	50	34°	Ring Shank	4,000	1	**4932478396**	4058546345877
	2.8	63	34°	Ring Shank	4,000	1	**4932478397**	4058546345884
	2.8	75	34°	Ring Shank	4,000	1	**4932478398**	4058546345891
	2.8	80	34°	Ring Shank	3,000	1	**4932478399**	4058546345907
	3.1	90	34°	Ring Shank	3,000	1	**4932478400**	4058546345914
②	2.8	63	34°	Ring Shank. Galvanised	4,000	1	**4932478401**	4058546345921
	2.8	75	34°	Ring Shank. Galvanised	4,000	1	**4932478402**	4058546345938
	3.1	80	34°	Ring Shank. Galvanised	3,000	1	**4932478403**	4058546345945
	3.1	90	34°	Ring Shank. Galvanised	3,000	1	**4932478404**	4058546345952

Staples

	Type	Width (mm)	Dimensions (mm)	Total length (mm)	Material	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Narrow crown staples for M18FNCS18GS	5.7	1.05 x 1.25	15	Resin Coated. Galvanised	9,200	1	**4932478389**	4058546345808
		5.7	1.05 x 1.25	20	Resin Coated. Galvanised	9,200	1	**4932478390**	4058546345815
		5.7	1.05 x 1.25	25	Resin Coated. Galvanised	4,600	1	**4932478391**	4058546345822
		5.7	1.05 x 1.25	30	Resin Coated. Galvanised	4,600	1	**4932478392**	4058546345839
		5.7	1.05 x 1.25	32	Resin Coated. Galvanised	4,600	1	**4932478393**	4058546345846
		5.7	1.05 x 1.25	36	Resin Coated. Galvanised	4,600	1	**4932478394**	4058546345853
②	Fine wire staples for M12BST	10.6	0.5 x 1.27	6	Galvanised	1,200	1	**4932459145**	4002395289806
		10.6	0.5 x 1.27	8	Galvanised	1,200	1	**4932459146**	4002395289813
		10.6	0.5 x 1.27	14	Galvanised	600	1	**4932459147**	4002395289820



SAWZALL™

BLADE SELECTION GUIDE

1. Identify the material to be cut in the rows below.

2. Follow the row across to find best/ compatible performance.

BEST PERFORMANCE | **GOOD PERFORMANCE**

	TPI	BLADE THICKNESS (MM)	THICK METAL > 4MM	MEDIUM METAL 1.5 - 4MM	THIN METAL 0.5 - 3MM	STAINLESS STEEL	CAST IRON	NON FERROUS METALS (CU/AL)	WOOD	GREEN WOOD	WOOD WITH NAILS & SCREWS	PALLETS	PVC Pipe
DEMOLITION BLADES													
AX™ CARBIDE	5	1.27							■		■		
AX™	5	1.60							■		■		
THIN KERF	5	1.27							■		■		
METAL CUTTING BLADES													
TORCH™ NITRUS CARBIDE	7	1.27	■	◣		◣	■	■					
TORCH™ CARBIDE	7	1.27	■	◣		◣	■	■					
TORCH™	10	1.10	Faster/ Rougher ↕ Slower/ Smoother	Faster/ Rougher ↕ Slower/ Smoother				■					
	14	1.10			■	■		■					
	18	1.10			■	■		■					
THIN KERF	14	0.90	Faster/ Rougher ↕ Slower/ Smoother	Faster/ Rougher ↕ Slower/ Smoother		■		■					■
	18	0.90			■	■		■					■
	25	0.90			■	■		■					■
UNIVERSAL BLADES													
WRECKER™ CARBIDE	6	1.27	■	◣			■	■			■		
WRECKER™	7/11	1.60	■	■				■			■		
Art. Nr. 48005092	10	0.90	■	■				■					
Art. Nr. 48005293	10/14	0.90	■	■				■			■	■	■
Art. Nr. 48005093	8/12	1.27	■	■				■			■	■	■
WOOD CUTTING BLADES													
Art. Nr. 48001075	4.2	1.27							■	■			
Art. Nr. 48001077	5.5/6	1.27							■	■			
Art. Nr. 48001079	8.5	1.27							■				
SPECIAL APPLICATION BLADES													
DIAMOND GRIT	GRIT	1.10					■						

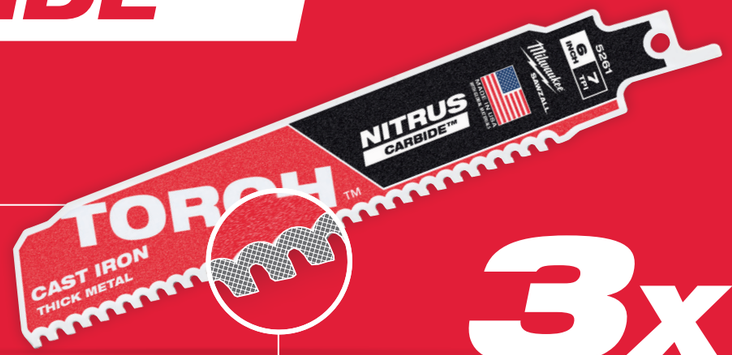
INTRODUCING

NITRUS CARBIDE™

TORCH™ NITRUS CARBIDE

CUT TOUGHER

Our SAWZALL™ The TORCH™ with NITRUS CARBIDE™ for CAST IRON and other thick metals is the next generation of carbide teeth technology. The blade delivers 3X the life of existing carbide teeth reciprocating saw blades to continuously make the toughest cast iron removals on the job.



3x LONGER LIFE*

*vs standard Carbide blades

CARBIDE TEETH

CUT LONGER. CUT MORE. CUT FASTER.

x50 LONGER LIFE

This blade delivers up to 50X life over bi-metal standard blades

1000 MORE CUTS

The Ax with Carbide Teeth is optimized for Cordless Recip Saws delivering over 25% more cuts per charge

x2 FASTER CUTS

This blade delivers up to 2X faster cuts than bi-metal standard blades

Metal: Heavy duty TORCH™ with NITRUS CARBIDE™

The TORCH™ blades with NITRUS CARBIDE™ teeth is the next generation of carbide technology.
This special carbide NITRUS blend is designed to cut 3x longer than existing standard carbide teeth blades.
Constructed with a 7 Tpi design for fast starts and smooth cuts, large gullets for easy chip ejection, and a unique carbide blend, the TORCH™ Blades with NITRUS CARBIDE™ are designed to last the longest and cut the fastest in cast iron / SML pipe and other thick metals.
Thick 1.27 mm robust blade body for precise straight cuts.
25 mm blade height for improved stability and minimum vibration.
Best performance in all thick metals and especially cast iron soil, waste and drainage pipes

Scan the QR Code to see our full video.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						RESCUE	Pack quantity	Min. order quantity	Article Number	EAN Code
150	3.6	7	-	5 - 13	Ø 10 - 100	5 - 13	Ø 10 - 100	5 - 13	Yes	1	1	48005261	045242569694
										5	1	48005561	045242569717
230	3.6	7	-	5 - 13	Ø 10 - 175	5 - 13	Ø 10 - 175	5 - 13	Yes	1	1	48005262	045242569724
										5	1	48005562	045242569748
300	3.6	7	-	5 - 13	Ø 10 - 250	5 - 13	Ø 10 - 250	5 - 13	Yes	1	1	48005263	045242569755
										5	1	48005563	045242569779

Metal: Heavy duty TORCH™ carbide teeth

Carbide teeth provide for longest life in thick metals - up to 50x more life compared to Bi-Metal blades
Thick 1.27 mm robust blade body for precise straight cuts
25 mm blade height for improved stability and minimum vibration
Best for cast iron and all thick metal demolition

THE TORCH™ CARBIDE TEETH

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						RESCUE	Pack quantity	Min. order quantity	Article Number	EAN Code
150	3.6	7	-	5 - 13	Ø 10 - 100	5 - 13	Ø 10 - 100	5 - 13	Yes	1	1	48005201	045242521036
										5	1	48005501	045242520862
230	3.6	7	-	5 - 13	Ø 10 - 175	5 - 13	Ø 10 - 175	5 - 13	Yes	1	1	48005202	045242520787
										5	1	48005502	045242520879
300	3.6	7	-	5 - 13	Ø 10 - 250	5 - 13	Ø 10 - 250	5 - 13	Yes	1	1	48005203	045242520794
										5	1	48005503	045242520886

Metal: Heavy duty TORCH™ demolition blades

DOUBLE DUTY UPGRADE 2X LIFE*

Improved tooth geometry for best speed and double the lifetime.
Thick 1.06 mm robust blade body for precise cuts.
25 mm blade height for improved stability and minimum vibration.
Bi-Metal quality cutting teeth with 8 % cobalt the ultimate in performance and lifetime.

TOUGH NECK

Stamped indentations around the reception strengthens the blade at its weakest point.

GRID IRON™

A grid iron pattern is built into the blade to make it more rigid with less tendency to bend or buckle for best durability and straight cuts.

™ ice hardened

Unique cyrogenic heat treatment process gives:
– tougher teeth for cutting the hardest of metals
– up to 50% longer life vs. standard Bi Metal blades

*vs. standard Bi Metal blades

Metal: Heavy duty TORCH™ demolition blades

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						RESCUE	Pack quantity	Min. order quantity	Article Number	EAN Code
150	1.4	18	-	2 - 8	Ø 10 - 100	2 - 8	2 - 4		Yes	5 25	1 1	**48005784** **48008784**	045242083084 045242082407
150	1.4	18	-	2 - 8	Ø 10 - 100	2 - 8	2 - 4		Yes	5	1	**48004784**	045242081110
230	1.4	18	-	2 - 8	Ø 10 - 160	2 - 8	2 - 4		Yes	5 25	1 1	**48005788** **48008788**	045242083091 045242082421
230	1.4	18	-	2 - 8	Ø 10 - 160	2 - 8	2 - 4		Yes	5	1	**48004788**	045242081134
300	1.4	18	-	2 - 8	Ø 10 - 180	2 - 8	2 - 4		Yes	5 25	1 1	**48005789** **48008789**	045242083107 045242082438
150	1.8	14	-	3 - 10	Ø 10 - 100	3 - 10	3 - 7		Yes	5 25	1 1	**48005782** **48008782**	045242083060 045242082391
150	1.8	14	-	3 - 10	Ø 10 - 100	3 - 10	3 - 7		Yes	5	1	**48004782**	045242081097
230	1.8	14	-	3 - 10	Ø 10 - 160	3 - 10	3 - 7		Yes	5 25	1 1	**48005787** **48008787**	045242083077 045242082414
230	1.8	14	-	3 - 10	Ø 10 - 160	3 - 10	3 - 7		Yes	5	1	**48004787**	045242081127
150	2.5	10	-	4 - 10	Ø 10 - 100	4 - 10	4 - 10		Yes	5 25	1 1	**48005712** **48008712**	045242083039 045242082377
150	2.5	10	-	4 - 10	Ø 10 - 100	4 - 10	4 - 10		Yes	5	1	**48004712**	045242081073
230	2.5	10	-	4 - 10	Ø 10 - 160	4 - 10	4 - 10		Yes	5 25	1 1	**48005713** **48008713**	045242083046 045242082384
230	2.5	10	-	4 - 10	Ø 10 - 160	4 - 10	4 - 10		Yes	5 50	1 1	**48004713** **48018713**	045242081080 045242253555
300	2.5	10	-	4 - 10	Ø 10 - 180	4 - 10	4 - 10		Yes	5	1	**48005714**	045242222810

Metal: THIN KERF blades

DOUBLE DUTY UPGRADE 2X LIFE*

Improved tooth geometry for best speed and double the lifetime.
Bi-Metal quality cutting teeth with 8% Cobalt the ultimate in performance and lifetime.

TOUGH NECK

Stamped indentations around the reception strengthens the blade at its weakest point.

THIN KERF

Slim 0.90 mm thick blade body optimised for maximum speed and flexibility.

ice hardened

Unique cyrogenic heat treatment process gives:
– tougher teeth for cutting the hardest of metals
– up to 50% longer life vs. standard Bi Metal blades

*vs. standard Bi Metal blades

Metal: THIN KERF blades

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.								Pack quantity	Min. order quantity	Article Number	EAN Code
100	1	24	S522AF	0.5 - 3	0.5 - 3	Ø 8 - 50	0.5 - 3	0.5 - 3	No	No	5	1	**48005185**	045242082865
150	1	24	S922AF	0.5 - 3	0.5 - 3	Ø 8 - 100	0.5 - 3	0.5 - 3	No	No	5	1	**48005186**	045242082872
100	1.4	18	S522EF	1.5 - 4	1.5 - 4	Ø 10 - 50	1.5 - 4	1.5 - 4	No	No	5	1	**48005183**	045242082841
150	1.4	18	S922EF	1.5 - 4	1.5 - 4	Ø 10 - 100	1.5 - 4	1.5 - 4	No	No	5 50	1 1	**48005184** **48016184**	045242082858 045242084739
150	1.4	18	S922EF	1.5 - 4	1.5 - 4	Ø 10 - 100	1.5 - 4	1.5 - 4	No	No	5	1	**48004184**	045242081042
230	1.4	18	S1122EF	1.5 - 4	1.5 - 4	Ø 10 - 100	1.5 - 4	1.5 - 4	No	No	5 50	1 1	**48005188** **48016188**	045242082896 045242084876
230	1.4	18	S1122EF	1.5 - 4	1.5 - 4	Ø 10 - 160	1.5 - 4	1.5 - 4	No	No	5	1	**48004188**	045242081066
300	1.4	18	-	1.5 - 4	1.5 - 4	Ø 10 - 180	1.5 - 4	1.5 - 4	No	Yes	5 50	1 1	**48005189** **48016189**	045242082902 045242084883
90	1.8	14	S422BF	1.5 - 6	1.5 - 6	-	1.5 - 4	-	Yes	No	5	1	**48005162**	045242082803
100	1.8	14	S522BF	3 - 10	-	Ø 10 - 50	3 - 10	2 - 4	No	No	5	1	**48005181**	045242082827
150	1.8	14	S922BF	3 - 10	-	Ø 10 - 100	3 - 10	2 - 4	No	No	5 50	1 1	**48005182** **48016182**	045242082834 045242084722
150	1.8	14	S922BF	3 - 10	-	Ø 10 - 100	3 - 10	2 - 4	No	No	5	1	**48004182**	045242081035
230	1.8	14	S1122BF	3 - 10	-	Ø 10 - 160	3 - 10	2 - 4	No	No	5 50	1 1	**48005187** **48016187**	045242082889 045242084869
230	1.8	14	S1122BF	3 - 10	-	Ø 10 - 160	3 - 10	2 - 4	No	No	5	1	**48004187**	045242080991

Wood with nails: Heavy duty AX™ carbide teeth demolition blades

AX™ CARBIDE TEETH

Up to 50x longer life than standard Bi-Metal blades. Carbide teeth deliver long life and extreme durability in the toughest applications. Cuts through harderned screws and fastners.
Up to 2x faster than standard Bi-Metal blades. A fast and aggressive 5 Tpi tooth pattern allows for the fastest cutting in nail embedded wood and a wide range of construction materials (wood/nails/bolts/screws/cast iron/asphalt roofing felt shingles).
Up to 25% more cuts per charge vs. standard Bi-Metal blades. Optimised for use with cordless reciprocating saws.
FANG TIP™: For faster plunge cutting and reaching into restricted areas.
NAIL GUARD™: Protects the tooth during nail impacts for increased durability and lifetime.
Sloped shape: Excellent for plunge cutting and reaching into restricted areas.
Thick 1.27 mm robust blade body for precise straight cuts.
25 mm blade height for improved stability and minimum vibration.
Best for wood / nails / hardened fastners demolition

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.							Pack quantity	Min. order quantity	Article Number	EAN Code
150	5	5	-	10 - 100	10 - 100	Ø 10 - 100	Yes	Yes	Yes	1 5	1 1	**48005221** **48005521**	045242483716 045242521104
230	5	5	-	10 - 175	10 - 175	Ø 10 - 175	Yes	Yes	Yes	1 5	1 1	**48005226** **48005526**	045242483723 045242521111
300	5	5	-	10 - 250	10 - 250	Ø 10 - 250	Yes	Yes	Yes	1 5	1 1	**48005227** **48005527**	045242483730 045242521128

Wood with nails: Heavy duty AX™ demolition blades

THE AX™

FANG TIP™: For faster plunge cutting and reaching into restricted areas.
NAIL GUARD™: Protects the tooth during nail impacts for increased durability and lifetime.
Strong: Extra thick 1.40 mm body for maximum robustness and life making it ideal for wood with nails or bolts.
Fast: Aggressive 5 Tpi tooth geometry removes more material per stroke for faster cutting.
Sloped shape: Excellent for plunge cutting and reaching into restricted areas.
Shatter resistant: Bi-Metal construction allows the blade to bend and flex without breaking.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.							Pack quantity	Min. order quantity	Article Number	EAN Code
150	5	5	-	10 - 100	10 - 100	10 - 50	Yes	Yes	Yes	5 25	1 1	**48005021** **48008021**	045242082988 045242082285
230	5	5	-	10 - 175	10 - 175	10 - 50	Yes	Yes	Yes	5 25	1 1	**48005026** **48008026**	045242082995 045242082292
300	5	5	-	10 - 250	10 - 250	10 - 50	Yes	Yes	Yes	5 25	1 1	**48005027** **48008027**	045242083022 045242082308

Wood with nails: THIN KERF demolition blades

FANG TIP™: For faster plunge cutting and reaching into restricted areas.
NAIL GUARD™: Protects the tooth during nail impacts for increased durability and lifetime.
Strong: 1.25 mm thick blade body for good strength and blade life making it ideal for wood with nails or bolts.
Fast: Aggressive 5 Tpi geometry removes more material per stroke for faster cutting.
Sloped shape: Excellent for plunge cutting and reaching into restricted areas.
Shatter resistant: Bi-Metal construction allows the blade to bend and flex without breaking.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						Pack quantity	Min. order quantity	Article Number	EAN Code
150	5	5	S611DF	10 - 100	10 - 100	Ø 10 - 100	Yes	Yes	5 50	1 1	**48005035** **48016035**	045242082698 045242084791
230	5	5	S1111DF	10 - 175	10 - 175	Ø 10 - 175	Yes	Yes	5 50	1 1	**48005036** **48016036**	045242082704 045242084661
300	5	5	S1411DF	10 - 250	10 - 250	Ø 10 - 250	Yes	Yes	5 50	1 1	**48005037** **48016037**	045242082711 045242084807

Multi material : Heavy duty WRECKER™ carbide teeth demolition blades

WRECKER™ CARBIDE TEETH

The multi material WRECKER™ with carbide teeth cuts all from thick metal, cast iron, nail embedded wood, hardened screws and fastners.
Up to 50x longer life than standard Bi -metal blades. Carbide teeth deliver long life and extreme durability in the toughest applications.
Up to 25% more cuts per charge vs. standard Bi-Metal blades. Optimised for use with cordless tools.
FANG TIP™: For faster plunge cutting and reaching into restricted areas.
Thick 1.27mm robust blade body for precise straight cuts.
25 mm blade height for improved stability and minimum vibration.
Best for multi material demolition (wood with nails or hardened fastners, cast iron and thick metal)

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.								Pack quantity	Min. order quantity	Article Number	EAN Code
150	4.2	6	-	5 - 13	Ø 10 - 100	5 - 13	Ø 10 - 100	Yes	Yes	Yes	1	1	48005241	045242567980
											5	1	48005541	045242568048
230	4.2	6	-	5 - 13	Ø 10 - 175	5 - 13	Ø 10 - 175	Yes	Yes	Yes	1	1	48005242	045242567997
											5	1	48005542	045242568055
300	4.2	6	-	5 - 13	Ø 10 - 250	5 - 13	Ø 10 - 250	Yes	Yes	Yes	1	1	48005243	045242568000
											5	1	48005543	045242568062

Multi material: Heavy duty WRECKER™ blades

THE WRECKER™

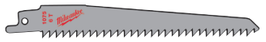
Strong and precise: Thick 1.27 mm blade body.
Bi-Metal construction: Excellent blade life and performance.
Tooth geometry: Aggressive strengthened tooth tip design and uniform gullet depth allows for more material to be removed per stroke for faster cutting.
Blade shape: Sloped - The sloped shape makes this blade ideal for plunge cutting.
Most suited for cutting metal and for demolition applications (wood with nails).

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.								Pack quantity	Min. order quantity	Article Number	EAN Code
150	3.6/2.3	7/11	-	4 - 10	Ø 10 - 100	4 - 10	4 - 10		Yes	Yes	5	1	48005701	045242082476
230	3.6/2.3	7/11	-	4 - 10	Ø 10 - 160	4 - 10	4 - 10		Yes	Yes	5	1	48005706	045242082483
											25	1	48008706	045242082520
300	3.6/2.3	7/11	-	4 - 10	Ø 10 - 180	4 - 10	4 - 10		Yes	Yes	5	1	48005711	045242082490
											25	1	48008711	045242082537

Multi material: wood / metal / plastic cutting blades

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						Pack quantity	Min. order quantity	Article Number	EAN Code
150	2.5	10	-	3 - 10	3 - 10	5 - 50	No	Ø 3 - 50	5	1	48005092	045242082766
150	2.5/1.8	10/14	SS922VF	3 - 10	3 - 10	5 - 100	No	Ø 3 - 100	5	1	48005292	045242350490
									50	1	48016292	045242084081
200	2.5/1.8	10/14	-	3 - 10	3 - 10	5 - 175	Yes	Ø 3 - 160	5	1	48005293	045242265657
									50	1	48016293	045242084098
300	2.5/1.8	10/14	-	3 - 10	3 - 10	5 - 250	Yes	Ø 3 - 250	5	1	48005194	045242082926
150	3.2/2.1	8/12	-	3 - 10	3 - 10	5 - 100	Yes	Ø 3 - 100	5	1	48005091	045242082759
									50	1	48016091	045242084685
200	3.2/2.1	8/12	-	3 - 10	3 - 10	5 - 175	Yes	Ø 3 - 160	5	1	48005093	045242082773
									50	1	48016093	045242084708
									500	1	48016000	045242084951
300	3.2/2.1	8/12	-	3 - 10	3 - 10	5 - 250	Yes	Ø 3 - 250	5	1	48005094	045242082780
									50	1	48016094	045242084715

Wood and plastics

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						Pack quantity	Min. order quantity	Article Number	EAN Code
												
150	4.2	6	S644D	6 - 100	-	6 - 100	No	Yes	3	1	48001075	045242079810
150	4.2	6	S744D	6-50	-	6-50	Yes	No	3	1	48001076	045242079827
230	4.2	6	-	6 - 190	6 - 190	6 - 100	No	Yes	5	1	48005016	045242082636
240	5.5/6	4/5	S1531L	15 - 190	15 - 190	-	No	No	3 50	1 1	48001077 4932478111	045242079834 4058546340445
240	8.5	3	S1542K	15 - 190	-	-	No	No	3	1	48001078	045242079841
275	4.2	6	-	6 - 200	6 - 200	-	No	No	2	1	4932471693	4058546295929
300	4.2	6	S1344D	6 - 250	-	-	No	No	3	1	48001079	045242079858

SAWZALL™ blades for special materials

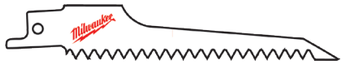
Special application: Ductwork blade

Plunge tip - fast plunging in materials < 0.6 mm. No need for extra tools.
Versatility - tapered blade body profile allows for tight radius cutting and square cuts.
Longlife - optimized tooth geometry 30 tpi for cutting thin material 0.6 - 1.5 mm. Most common spiral duct is 0.8 mm thick.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
85	0.8	30	5	1	48001630	045242300174

Special application: Drywall / plasterboard blade

Precise depth of cut - only 63 mm long, protects from unintentional cuts in pipes or wiring.
Double sided teeth - cuts in ALL directions - produces less dust than jobsaw handtool - cuts clean without ripping the drywall.
Plunge tip - fast and effortless plunging.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch			Pack quantity	Min. order quantity	Article Number	EAN Code
63	-	-	Yes	Yes	1	1	48001640	045242300181
								
125	4.2	6	Yes	Yes	5	1	48005052	045242082735

Special application: Cast iron / abrasive materials / fibreglass

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.						Pack quantity	Min. order quantity	Article Number	EAN Code
230	Coarse grit		-	Ø 10 - 160	Ø 10 - 160	3 - 175	-	-	1	1	48001450	045242187416
150	Coarse grit		-	Ø 10 - 100	Ø 10 - 100	3 - 100	-	-	3	1	48001420	045242081950
230	Coarse grit		S1130R	Ø 10 - 160	Ø 10 - 160	3 - 175	-	-	3	1	48001430	045242082001
305	8.5	3	S1241HM	-	-	6 - 150	10 - 250	-	1	1	48001080	045242079865
450	17.0	1.5	-	-	-	6 - 150	10 - 350	10 - 350	1	1	48001460	045242235353

Special application: Insulation material / carton / foam

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.					Pack quantity	Min. order quantity	Article Number	EAN Code
300	Wave knife	Wave knife	-	Yes	Yes	Yes	Yes	1	1	48001084	045242079902

Special application: Frozen materials

300	4.2	6	S1211K					1	1	48001082	045242079889
400	4.2	6	-					1	1	48001083	045242079896

Special Application: Flush cut blade

Flush cuts against floor - floor guard protects teeth from floor contact when cutting flush to the floor.
Extra tall blade body - guides blade for straighter cuts ie. when cutting out doors and windows in wood construction.
FANG TIP™ - for easy and quick plunging.
Suitable for cutting all types of wood and nail embedded wood. Not suitable for brick, masonry or steel.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch	Ref. No.	Pack quantity	Min. order quantity	Article Number	EAN Code
300	5	5	-	1	1	48001600	045242253272

SAWZALL™ blade sets

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	**SAWZALL™ blade set (5pc)** 1 x AX™ wood with nails - 230 mm, 1 x WRECKER™ multi material - 230 mm, 1 x TORCH™ metal - 230 mm, 1 x TORCH™ metal - 150 mm, 1 x TORCH™ metal - 150 mm	5	1	**49222205**	045242536528
②	**SAWZALL™ carbide demolition blades set (5pc)** Wood with nails: 2 x AX™ carbide - 230 mm. Metal: 2 x TORCH™ carbide - 150 mm, 1 x TORCH™ carbide - 230 mm	5	1	**49222206**	045242567492
③	**SAWZALL™ blade set (10pc)** 3 x THIN KERF metal - 150 mm, 3 x THIN KERF metal - 150 mm, 2 x THIN KERF wood with nails - 150 mm, 1 x THIN KERF wood with nails - 230 mm, 1 x THIN KERF metal - 230 mm	10	1	**49222211**	045242536856
④	**SAWZALL™ blade set (12pc)** 2 x AX™ wood with nails - 150 mm, 2 x AX™ wood with nails - 230 mm, 4 x TORCH™ metal - 150 mm, 2 x TORCH™ metal - 230 mm, 2 x WRECKER™ multi material - 150 mm	12	1	**49222229**	045242536863
⑤	**SAWZALL™ blade set (13pc)** 2 x WRECKER™ multi material - 150 mm, 2 x AX™ wood with nails - 150 mm, 2 x AX™ wood with nails - 230 mm, 4 x TORCH™ metal - 150 mm, 2 x TORCH™ metal - 230 mm, 1 x TORCH™ carbide - 150 mm	13	1	**49222231**	045242540686

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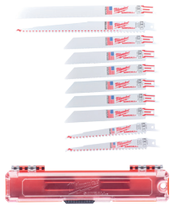

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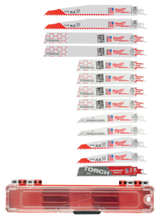


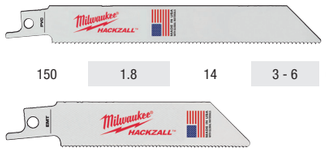
System accessories - SAWZALL™

Catalogue product description	Fits Milwaukee SAWZALL	Pack quantity	Order quantity	Article Number	EAN Code
Clamp	SSE 1000 QX,SSPE 1000 QX,SSH 800 QX Hatchet, PSH 18v hatchet,V18 SX,SSPE 1300 QX, M18 FUEL™ SAWZALL,USE 980 X,V28 SX, SSPE 1500 X	1	1	**42680685**	
Screw		1	1	**06832976**	
Allen key 5/32″		1	1	**49960070**	045242221554
Clamp	SSE 1000 QX,SSPE 1000 QX,SSH 800 QX Hatchet, PSH 18v hatchet,V18 SX,SSPE 1300 QX, M18 FUEL™ SAWZALL,USE 980 X,V28 SX, SSPE 1500 X	1	1	**49225016**	045242182060
Screw		1	1	**06832976**	
Allen key 5/32″		1	1	**49960070**	045242221554
Transport case for sabre saws / SAWZALL™	V18 SX,V28 SX	1	1	**201602001**	4002395836383
Cases supplied with latches and foam insert. Size 1 (L x W x H) 475 x 358 x 132 mm	PSH 18v hatchet	1	1	**4932453385**	4002395146376

HACKZALL™ blades

Especially engineered blades for exclusive use on 12 V HACKZALL™.
Bi-Metal construction for increased tooth durability.
Optimised tooth form for aggressive and faster cutting.
Thinner blade body for better speed of cut and up to 35% more cuts per charge vs. standard Bi Metal blades.

Blade length (mm)	Tooth pitch (mm)	Teeth per inch							Pack quantity	Min. order quantity	Article Number	EAN Code
100	4.2	6	-	-	-	-	6 - 40	Ø 10 - 40	5	1	**49005460**	045242160273
150	1.8	14	3 - 6	Ø 10 - 32	3 - 6	3 - 6	-	Ø 10 - 50	5	1	**49005614**	045242160334
100	1.4	18	1.5 - 4	Ø 10 - 32	1.5 - 4	-	-	-	5	1	**49005418**	045242160341
100	1	25	0.5 - 3	Ø 8 - 32	0.5 - 3	-	-	-	5	1	**49005424**	045242160358
75	-	-	-	-	-	-	-	-	1	1	**49005456**	045242219476
125	-	-	-	-	-	-	-	-	1	1	**49005455**	045242293421
60	-	-	-	-	-	-	-	-	1	1	**49005450**	045242221066



75 mm scraper: for removing strong adhesive silicon, caulk, paint and rust.

125 mm wide scraper: for removing glue, silicon, caulk, vinyl, rust, paint and wallpaper.

Grout removal blade: for removing damaged or moulded grout between tiles.

HACKZALL™ blade set (10 pc)
2 x 49005460, 3 x 49005614, 3 x 49005424, 2 x 49005418

Pack quantity	Min. order quantity	Article Number	EAN Code
10	1	**49220220**	045242160365

Jigsaw blades

Material qualities

HCS
- High Carbon Steel jigsaw blades are used for cutting all types of wood and plastics.

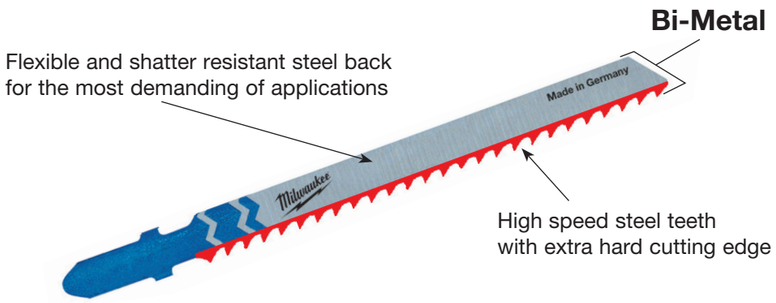
HSS
- High Speed Steel blades are suited to cutting metal, non ferrous metal and aluminium.

Carbide grit
- These blades have a tungsten carbide grit edge making them suitable for abrasive materials.

TC
- Blades with tungsten carbide tipped teeth are ideally suited to glassfibre reinforced products. Those blades with a continuous tungsten carbide tooth strip cutting edge are suitable for extremely hard materials such as stainless steel.

Bi-Metal
- Bi-Metal blades consist of high speed steel teeth electron beam welded onto a flexible alloy steel back. These blades offer maximum performance in the most demanding applications in both wood and metal.

Bi-Metal blades offer the following benefits:
- Flexible and shatter resistant
- Longer lifetime. Metal cutting blades offer double the lifetime and wood cutting blades more than 5 times the lifetime over conventional HCS and HSS blades.
- High wear rate and heat resistance ensure the teeth stay sharp longer.
- Faster cutting performance.



Blade colour code

Shank colour means application

= For all types of wood, laminated chipboard, chipboard, plywood, blockboard and plastics. Silver colour blade body.

= For all types of ferrous and non-ferrous metals, steel, aluminium, brass, copper, stainless steel, lead, tin and sandwich materials. Silver colour blade body.

= For cutting a range of products, carton, rubber, fibreglass, foam and abrasive materials. Black colour blade body.

= Bi-Metal blades come with a white body and then the corresponding colour shank; yellow for wood and blue for metal.

Shank receptions

T-Shank blades
- Suitable for most major brands.
  AEG, Bosch, DeWalt, Festool, Hitachi, Hilti, Mafell, Makita, Metabo, MILWAUKEE®, Ryobi.

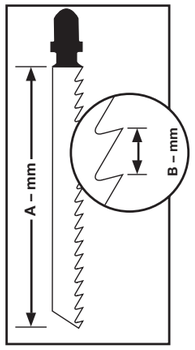
Special shank blades
- We do also offer a range of the most popular blades with either the Makita, or U-Shank reception.

U-Shank: for Black & Decker, Kress, Ryobi, Skil

Packaging

- Common blades are available in 5 and bulk 25 pack quantities. Our 25 pack packaging is reusable allowing for blades to be removed and returned easily.
- Our colour system on the blades is also featured on our packaging in conjunction with our pictograms to ensure you have the right blade for the application.

Technical tips



- The blade length represents the section of the blade with cutting teeth (A–mm).
  The tooth pitch is measured in millimetres (mm) from tooth point to tooth point (B–mm).
  Selecting the correct tooth pitch is dependent on the thickness of material being cut.
  The golden rule is to have three teeth in contact with the material being cut at all times; this is the optimum, as a guidance for thick material such as metals over 4 mm thickness a tooth pitch of 2 mm or more is recommended.
  For metals with a thickness of 1.5–3.5 mm a tooth pitch of 1.2 to 1.4 is desirable.
  When cutting thin metal sheet material below 1.5 mm a tooth pitch of 0.7 to 1.2 mm is recommended.
  The general rule when cutting wood is the higher the tooth pitch the faster and rougher/coarser the cut will be.
- When cutting extremely thin sheet material it is recommended to place the material onto a thicker backing to prevent the sheet material from breaking.
- We recommend the use of a cooling lubricant to extend the life of the saw blade when cutting metals and plastics.

Material	Coolant
CU/NI/MS/ZN, METAL, STAINLESS - INOX	Cutting oil
ALU	Turpentine
PERSPEX®	Water

Jigsaw blades for wood and plastic

Traditional blades

Traditional blades that deliver good and solid performance.

Blade length (mm)	Tooth pitch (mm)	Ref. No.									Pack quantity	Min. order quantity	Article Number	EAN Code
2743 53 Made in Germany														
50	2	T 119 B	< 20	-	< 20	Yes	-	No	No	No	5	1	**4932274353**	4002395301553
2540 71 Made in Germany														
75	3	T 111 C	5 - 50	-	< 40	-	Yes	No	No	No	5	1	**4932254071**	4002395301539

Curve cutting blades

All of our curve cutting blades are characterised by a narrow blade body for improved manoeuvrability.
Jigsaw blade 4932265312 and 4932430143 has cutting teeth on both sides.
The teeth on the back of the blade allows one to cut tight and acute curves with simplicity.
For best results work without pendulum action when cutting tight curves.

3460 78 Made in Germany														
50	1.35	T 101 AO	< 20	< 20	< 15	Yes	No	Yes	No	No	5	1	**4932373392**	4002395348879
2746 50 Made in Germany														
50	2	T 119 BO	< 20	-	< 20	Yes	No	Yes	No	No	5	1	**4932274650**	4002395301485
4301 43 CURVE Made in Germany														
75	2.5	Curve	< 30	< 20	< 20	Yes	No	Yes	No	Yes	5	1	**4932430143**	4002395378043
2653 12 Made in Germany														
75	4 / 1.2	Special	< 30	-	< 30	No	Yes	Yes	No	No	5	1	**4932265312**	4002395301478
3460 78 Made in Germany														
75	4	T 244 D	< 50	-	-	No	Yes	Yes	No	Yes	5 25	1 1	**4932346078** **4932373492**	4002395312375 4002395349920

Fast cut blades

The sharp and aggressive tooth geometry is ideal for very fast cutting of wood.

2131 16 Made in Germany														
75	4	T 144 D	< 50	-	-	No	Yes	No	No	Yes	5 25 100	1 1 1	**4932213116** **4932373487** **4932430461**	4002395301492 4002395349272 4002395381227
3733 91 BI-METAL Made in Germany														
Bi-Metal 75	4	T 144 DF	<50	-	-	No	Yes	No	No	Yes	5	1	**4932373391**	4002395348862
3116 33 Made in Germany														
105	4	T 344 D	<80	-	-	No	Yes	No	No	Yes	5	1	**4932311633**	4002395301508
3547 45 Made in Germany														
155	4	T 744 D	5-125	-	-	No	Yes	No	No	Yes	5	1	**4932354745**	4002395324095

Fast and clean cutting blades

Triple sharpened tooth geometry for fast and super clean splinter free cuts. Plunge tip for fast plunging.

Blade length (mm)	Tooth pitch (mm)	Ref. No.									Pack quantity	Min. order quantity	Article Number	EAN Code
4301 41 3-CUT Made in Germany														
3 cut 91	2.5	T 234 X	3 - 60	3 - 60	Yes	< 45	No	No	Yes	No	5	1	**4932430141**	4002395378029

Clean and splinter free cutting blades

The following blades have diagonally sharpened side teeth resulting in a very clear splinter free cut.

2540 61 Made in Germany														
75	2.5	T 101 B	< 30	< 60	No	< 30	Yes	No	No	No	5 25	1 1	**4932254061** **4932373489**	4002395301522 4002395349296
3733 90 BI-METAL Made in Germany														
Bi-Metal 75	2.5	T 101 BF	< 30	< 60	No	< 30	Yes	No	No	No	5	1	**4932373390**	4002395348855
2743 51 Made in Germany														
75	4	T 101 D	< 50	< 60	No	< 45	Yes	No	No	No	5 25	1 1	**4932274351** **4932373490**	4002395301515 4002395349906
3993 06 Made in Germany														
105	3	T 301 CD	< 80	< 60	No	-	Yes	No	No	No	5	1	**4932399306**	4002395359202
105	4	T 301 DL	< 80	< 80	No	< 50	Yes	No	No	No	5	1	**4932346071**	4002395312399
3460 71 Made in Germany														

Precise straight cutting blades: Kitchen worktops

The following blades benefit from a thicker blade body guaranteeing extra stiffness and consequently a more accurate vertical cut. Ideal for those applications where a true square cut is necessary - i.e. kitchen worktops.

3730 80 Made in Germany														
75	4	T 101 DP	< 60	< 60	No	< 45	Yes	No	No	Yes	5	1	**4932373080**	4002395346073
3733 88 Made in Germany														
105	4	T 101 DP sp.	< 80	< 80	No	< 50	Yes	No	No	Yes	5	1	**4932373388**	4002395348831

Special application: Kitchen worktops / laminated chipboard

These blades have a reversed tooth design, this means that the blade cuts on the downward stroke making them extremely suitable for clean and splinter free cuts in laminated chipboard and especially kitchen worktops in situ.
For best results work without pendulum action.

3460 79 Made in Germany														
75	2.5	T 101 BR	< 30	< 60	No	< 60	Yes	No	No	No	5	1	**4932346079**	4002395312382
3480 72 Made in Germany														
105	2.5	T101BR sp.	< 50	< 80	No	< 80	Yes	No	No	No	5	1	**4932348072**	4002395313860

Special application: Laminated flooring / parquet flooring

Blade 4932373392 is ideally suited for cutting curves and irregular shapes. Use blade 4932373083 for straight cuts.

3733 92 Made in Germany														
50	1.35	T 101 AO	< 20	No	< 20	< 15	Yes	No	Yes	No	5	1	**4932373392**	4002395348879
3730 83 BI-METAL Made in Germany														
60	1.9	Special	3 - 20	Yes	Yes	-	Yes	No	No	No	5	1	**4932373083**	4002395346080

Jigsaw blades for metal

Traditional blades

Blade reference 4939274652 is especially suited to cutting very thin sheet material because of its low 0.7 mm tooth pitch.

For those professionals desiring extra lifetime and durability we recommend the use of Bi-Metal blades in conjunction with a suitable cooling lubricant, the blades lifetime is double that of non Bi-Metal blades.

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn		STAINLESS - INOX	ALU				Pack quantity	Min. order quantity	Article Number	EAN Code
2746 52 Made in Germany														
55	0.7	T 118 G	0.5 - 2	0.5 - 2	-	-	-	-	-	No	5	1	4932274652	4002395301621
2540 63 Made in Germany														
55	1.2	T 118 A	1.5 - 4	1.5 - 4	-	-	-	-	-	No	5 25	1 1	4932254063 4932373486	4002395301614 4002395349265
340011 BI-METAL Made in Germany														
Bi-Metal 55	1.2	T 118 AF	1.5 - 4	1.5 - 4	-	1.2 - 2	-	-	-	No	5	1	4932340011	4002395304684
3458 26 Made in Germany														
66	1.2	T 118 A sp.	1.5 - 4	1.5 - 4	-	-	-	-	-	No	5	1	4932345826	4002395313464
3993 07 Made in Germany														
105	1	T 318 A	1 - 4	1 - 4	< 85	-	-	-	-	No	5	1	4932399307	4002395359219
2540 64 Made in Germany														
55	2	T 118 B	3 - 6	3 - 6	-	-	3 - 10	-	-	No	5	1	4932254064	4002395301591
3400 12 BI-METAL Made in Germany														
Bi-Metal 55	2	T 118 BF	3 - 6	3 - 6	-	2 - 3	3 - 10	-	2 - 30	No	5	1	4932340012	4002395304691
2746 51 BI-METAL Made in Germany														
Bi-Metal 75	2.5	T 101 A sp.	-	2 - 10	< 45	-	3 - 10	-	2 - 20	No	5	1	4932274651	4002395301577

Universal application blades

These blades are suitable for cutting a wide variety of materials ranging from mild steel, aluminium, wood with nails, plastics and sandwich composites. Blade 4932373086 with its extra length (155 mm) is suitable for cutting thick corrugated sandwich material.

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn		STAINLESS - INOX	ALU				Pack quantity	Min. order quantity	Article Number	EAN Code
4301 42 BI-METAL TWIN-CUT Made in Germany														
Bi-Metal TWIN CUT 91	2.5 / 1.8	T 123 XF	2.5 - 10	3 - 10	< 50	-	4 - 10	-	-	No	5	1	4932430142	4002395378036
2746 54 BI-METAL Made in Germany														
Bi-Metal 105	1.2	T 318 AF	1.5 - 4	1.5 - 4	< 85	-	-	-	-	No	5	1	4932274654	4002395301607
2746 53 BI-METAL Made in Germany														
Bi-Metal 105	2	T 318 BF	3 - 6	3 - 6	< 85	-	3 - 10	4 - 30	-	No	5	1	4932274653	4002395301584
3730 86 BI-METAL Made in Germany														
Bi-Metal 155	1	T 718 AF	1 - 4	1 - 4	< 125	-	-	-	-	No	5	1	4932373086	4002395346097

Curve cutting blades

Especially narrower saw blade body allows one to cut tight curves in a range of metallic materials.

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn		STAINLESS - INOX	ALU				Pack quantity	Min. order quantity	Article Number	EAN Code
3460 82 Made in Germany														
55	1.2	T 218 A	1.5 - 4	1.5 - 4	-	-	-	-	-	Yes	5	1	4932346082	4002395312368
3460 81 Made in Germany														
75	3	T 227 D	3.5 - 6	3.5 - 6	-	-	4 - 15	4 - 30	-	Yes	5	1	4932346081	4002395312351

Special application: Aluminium

Most traditional blades are also capable of cutting aluminium, however these two blades benefit from a larger tooth pitch and wider gullets offering better material removal which is an advantage when cutting aluminium.

When cutting curves or irregular shapes in aluminium we recommend the use of blade 4932346081.

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn		STAINLESS - INOX	ALU		Pack quantity	Min. order quantity	Article Number	EAN Code
2743 15 Made in Germany												
75	3	T 127 D	3.5 - 6	3.5 - 6	-	-	4 - 15	4 - 30	5	1	4932274315	4002395301560

Special application: Stainless steel

This blades teeth consist of a carbide tipped strip making it the most suitable and durable blade for steels with a high alloy content such as stainless steel.

For best results work without pendulum action and use cutting oil as a lubricant.

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn		STAINLESS - INOX	ALU		Pack quantity	Min. order quantity	Article Number	EAN Code
3733 93 Made in Germany												
50	1.1	T 118 AHM	1.5 - 3	1.5 - 3	-	1.5 - 3	-	-	2	1	4932373393	4002395348886

Jigsaw blades for special materials

Special applications: Fibreglass / reinforced plastics / acrylic glass

Blade 4932373387 has tungsten carbide teeth for longer lifetime in hard materials such as fibreglass.

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn								Pack quantity	Min. order quantity	Article Number	EAN Code
2746 51 BI-METAL Made in Germany															
Bi-Metal 75	2.5	T 101 A sp.	2 - 10	-	No	No	-	2 - 20	-	No	-	No	5	1	4932274651	4002395301577
3993 08 Made in Germany															
75	4.2	T 141 HM	-	-	No	No	5 - 20	-	5 - 20	No	-	Yes	1	1	4932399308	4002395359226
3733 87 Made in Germany															
105	4.2	T 341 HM	-	< 60	No	No	5 - 20	-	5 - 20	No	-	No	1	1	4932373387	4002395348824

Special application: Abrasive materials / cast iron

Blade length (mm)	Tooth pitch (mm)	Ref. No.		Cu/Ni/Ms/Zn								Pack quantity	Min. order quantity	Article Number	EAN Code
2132 31 Made in Germany															
54	Grain 30	T 130 Coarse grit	-	-	Yes	Yes	< 15	-	-	Yes	5 - 15	No	1	1	4932213231	4002395301645
2122 32 Made in Germany															
54	Grain 50	T 150 Fine	-	-	Yes	Yes	< 10	-	-	Yes	5 - 15	No	1	1	4932213232	4002395301652

Special application: Insulation material

Blade length (mm)	Tooth pitch (mm)	Ref. No.					Pack quantity	Min. order quantity	Article Number	EAN Code
155	Wave knife	T 313 AW	Yes	Yes	Yes	Yes	5	1	**4932430144**	4002395378050

Jigsaw blade sets - T-Shank reception

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	**Jigsaw blades set (5pc) - suitable for applications in wood and metal** Jigsaw blade 4932213116, 4932254061, 4932254063, 4932254064, 4932254071	5	1	**4932345825**	4002395314850
②	**Jigsaw blades set (35pc) - suitable for applications in wood and metal** Contents: 7 x 4932213116 - T144D wood fast cut , 7 x 4932274351 - T101D wood clean cut, 7 x 4932254061 - T101B wood extra clean cut, 7 x 4932346078 - T244D wood fast curve cut, 7 x 4932254063 - T118A metal	35	12	**4932479088**	4058546368821

① ②

System accessories - Jigsaws

	Catalogue product description	HD18 JS/JSB BST 18 X Li JS 120 x JSPE 135 TX STEP 1200 BX/X JSPE 90 X FSPE 11 X BSPE 110 QX STEP 800 X ST 800 XE V28 JSB	Pack quantity	Order quantity	Article Number	EAN Code
①	Gliding shoe for materials with delicate surfaces	•	1	1	**4932430356**	4002395380176

①

U-Shank jigsaw blades

Blade length (mm)	Tooth pitch (mm)	Ref. No.							Pack quantity	Min. order quantity	Article Number	EAN Code
75	4	A 2202	5 - 60	< 60	-	No	Yes	Yes	5	1	**4932354508**	4002395321070
75	2.5	A5035/A5041	< 30	< 60	< 30	Yes	No	No	5	1	**4932354506**	4002395321056

OSCILLATING MULTI-TOOL BLADES

STARLOCK

NO COMPONENTS OR ADAPTORS REQUIRED

FAST BLADE CHANGES

100% POWER TRANSMISSION FROM TOOL TO ACCESSORY

ONE UNIVERSAL SYSTEM

WHY MILWAUKEE®?

1. **BEST LIFETIME & DURABILITY**
2. **ALL-TRADE FOCUSED SOLUTIONS**
3. **FULLY-STACKED COMPREHENSIVE RANGE**
4. **OVER 22 OMT PRODUCTS IN THE RANGE**

CARBIDE EXTREME

Multi Material 35mm plunge cut carbide toothed blade for extra long-life (30X more life than standard blades).

48906040

30x MORE CUTS

CARBIDE EXTREME

Description	Soft Wood	Hard Wood	Plastic	Wood+ Nails	Metal	Grout	Tile Adhesive	Pack quantity	ART.#
Wood 35mm plunge cut blade.	✓		✓					1	48906001
Wood 35mm plunge cut blade with 3 cut tooth geometry for fast and clean cuts.	✓	✓	✓					1	48906011
Wood 65mm wide plunge cut blade.	✓		✓					1	48906005
Wood 65mm wide plunge cut blade with 3 cut tooth geometry for fast and clean cuts.	✓	✓	✓					1	48906015
Wood 35mm plunge cut Bi-Metal blade for long-life and 3 cut tooth geometry for fast and clean cuts.	✓	✓	✓					1	48906017
Wood with nails 20mm narrow plunge cut Bi-Metal blade for long-life	✓		✓	✓				1	48906000
Wood with nails 35mm plunge cut Bi-Metal blade for long-life.	✓		✓	✓				1	48906021
Wood with nails 65mm plunge cut Bi-Metal blade for long-life.	✓		✓	✓				1	48906027
Multi Material 28mm plunge cut Bi-Metal blade for long-life.	✓	✓	✓	✓	✓			1	48906031
Multi Material 43mm plunge cut Bi-Metal blade for long-life.	✓	✓	✓	✓	✓			1	48906035
Multi Material 35mm plunge cut carbide toothed blade for extra long-life (30X more life than standard blades).	✓	✓	✓	✓	✓			1	48906040
Multi Material 85mm diameter segmented flush cut blade.	✓	✓	✓	✓	✓			1	48906038
Multi Material 100mm diameter segmented flush cut Bi-Metal blade for long-life.	✓	✓	✓	✓	✓			1	48906039
Grout removal 2.2mm thick carbide grit blade. For removing damaged grout between wall or floor tiles.						✓		1	48906051
Grout removal 1.2mm thick carbide grit blade. For removing damaged grout between wall or floor tiles.						✓		1	48906050
Grout removal 2.2mm thick diamond grit blade for extra long life. For removing damaged grout between wall or floor tiles. 5x more life than carbide grout blades.						✓		1	48906053
Grout removal 1.2mm thick diamond grit blade for extra long life. For removing damaged grout between wall or floor tiles. 5x more life than carbide grout blades.						✓		1	48906052
Rasp with carbide grit for rough sanding and smoothing of tile adhesive, mortar and wood.	✓						✓	1	48906054
Firm scraper for removal of hard residues like hard adhesives, tile adhesives, concrete residues and old paint.							✓	1	48906062

SANDING

Sanding pad with 6 holes, hook and loop fixation.

48906070

Description	GRIT	Pack quantity	ART.#
Perforated sanding discs for wood, paint,lacquer and plaster 93x93x93mm.	60	6	48906071
	80	6	48906072
	120	6	48906073
	180	6	48906074
	220	6	48906075

Multi-Tool accessories - STARLOCK reception

STARLOCK universal blade reception makes MILWAUKEE® blades compatible with the most popular oscillating tools.

Wood cutting blades

	Description	Width (mm)	Length (mm)	Soft wood	Hard Wood	Plastics	Wood with Nails	Metal channel and profiles	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Wood 35 mm plunge cut blade	35	42	✔		✔			1	1	**48906001**	045242600298
									10	1	**48906004**	045242600281
②	Wood 35 mm plunge cut blade with 3 cut tooth geometry for fast and clean cuts	35	42	✔	✔	✔			1	1	**48906011**	045242600304
									10	1	**48906014**	045242600311
									50	1	**48906511**	045242739974
③	Wood 65 mm wide plunge cut blade	65	42	✔		✔			1	1	**48906005**	045242600274
									50	1	**48906505**	045242739943
④	Wood 65 mm wide plunge cut blade with 3 cut tooth geometry for fast and clean cuts	65	42	✔	✔	✔			1	1	**48906015**	045242600328
⑤	Wood 35 mm plunge cut Bi-Metal blade for long life and 3 cut tooth geometry for fast and clean cuts	35	42	✔	✔	✔			1	1	**48906017**	045242600335
									10	1	**48906019**	045242600342

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Multi material cutting blades

	Description	Width (mm)	Length (mm)	Soft wood	Hard Wood	Plastics	Wood with Nails	Metal channel and profiles	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Wood with nails 20mm narrow plunge cut Bi-Metal blade for long life	20	34	✔	✔	✔	✔		1	1	**48906000**	045242670673
②	Wood with nails 35 mm plunge cut Bi-Metal blade for long life	35	42	✔	✔	✔	✔		1	1	**48906021**	045242600359
									10	1	**48906024**	045242600366
									50	1	**48906521**	045242739929
③	Wood with nails 65 mm plunge cut Bi-Metal blade for long life	65	42	✔		✔	✔		1	1	**48906027**	045242600373
									50	1	**48906527**	045242739950
④	Multi Material 28 mm plunge cut Bi-Metal blade for long life	28	47	✔	✔	✔	✔	✔	1	1	**48906031**	045242600380
									10	1	**48906034**	045242600397
									50	1	**48906531**	045242739936
⑤	Multi Material 43 mm plunge cut Bi-Metal blade for long life	43	47	✔	✔	✔	✔	✔	1	1	**48906035**	045242600403
⑥	Multi Material 35 mm plunge cut carbide toothed blade for extra long life (30x life than standard blades)	35	32	✔	✔	✔	✔	✔	1	1	**48906040**	045242600458
⑦	Multi Material 85 mm diameter segmented flush cut blade	85	20	✔	✔	✔	✔	✔	1	1	**48906038**	045242600410
⑧	Multi Material 100 mm diameter segmented flush cut Bi-Metal blade for long life	100	28	✔	✔	✔	✔	✔	1	1	**48906039**	045242600427

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Grout removal and rasping blades

	Description	Width (mm)	Length (mm)	Grout	Tile adhesive	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Grout removal 2.2 mm carbide grit blade. For removing damaged grout between wall or floor tiles	75	20	✔		1	1	**48906051**	045242600441
②	Grout removal 1.2 mm carbide grit blade. For removing damaged grout between wall or floor tiles	75	20	✔		1	1	**48906050**	045242600434
③	Grout removal 2.2 mm diamond grit blade for extra long life. For removing damaged grout between wall or floor tiles	90	25	✔		1	1	**48906053**	045242600489
④	Grout removal 1.2 mm diamond grit blade for extra long life. For removing damaged grout between wall or floor tiles	75	25	✔		1	1	**48906052**	045242600465
⑤	Rasp with carbide grit for rough sanding and smoothing of tile adhesive, mortar and wood	80	80		✔	1	1	**48906054**	045242600496

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Scraping and cutting blades

	Description	Width (mm)	Length (mm)	Tile adhesive	Adhesives	Carpet	Silicon / Acrylic	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Flexible scraper for removal of soft residues like silicone, acrylic, carpet adhesive and old paint	52	37		✔		✔	1	1	**48906061**	045242600540
②	Firm scraper for removal of hard residues like hard adhesives, tile adhesives, concrete residues and old paint	52	37	✔	✔	✔		1	1	**48906062**	045242600557
③	Flexible cutter/scraper for silicone and soft window putty material	70	-				✔	1	1	**48906063**	045242600564
④	Knife with 3 cutting edges. For cutting carpet, PVC flooring, cardboard and roofing felt	40	-			✔		1	1	**48906060**	045242600519

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Sanding / polishing / cleaning

	Description	Width (mm)	Length (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Sanding pad 93 x 93 mm - Hook & Loop	93	93	1	1	**48906070**	045242600571
			Grit				
	Sanding paper pack (6pc) - Hook & Loop		60	6	1	**48906071**	045242600588
	Sanding paper pack (6pc) - Hook & Loop		80	6	1	**48906072**	045242600595
②	Sanding paper pack (6pc) - Hook & Loop		120	6	1	**48906073**	045242600601
	Sanding paper pack (6pc) - Hook & Loop		180	6	1	**48906074**	045242600618
	Sanding paper pack (6pc) - Hook & Loop		240	6	1	**48906075**	045242600632

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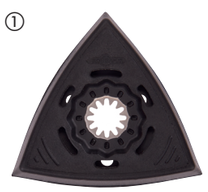

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Multi-tool sets

	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
	Wood blade set (5pc)				
①	2 x 48906001 35mm wood plunge cut blade, 2 x 48906011 35mm soft and hard wood plunge cut blade with 3 cut tooth geometry, 1 x 48906021 35mm wood and nails Bi-Metal plunge cut blade	5	12	**48906114**	045242670680
	Wood and metal blade set (5pc)				
②	1 x 48906011 35mm soft and hardwood plunge cut blade with 3 cut tooth geometry, 2 x 48906021 35mm wood and nails Bi-Metal plunge cut blade, 2 x 48906031 28mm multi material plunge cut blade	5	12	**48906115**	045242670697
	Renovation set (8pc)				
③	2 x multi mat. 28mm plunge cut blade, 2 x multi mat. 43mm plunge cut blade, 1 x grout removal 2.2mm carbide blade, 1 x 3X cutting knife, 1 x rasp carbide grit, 1 x flexible scraper 52mm	8	1	**48906088**	045242600649
	General multi-tool blade set (11pc)				
④	2 x 35 mm plunge cut blade, 2 x 65 mm plunge cut blade, 1 x 65 mm 3C fast plunge cut blade, 2 x multi mat. 28 mm plunge cut blade, 2 x multi mat. 43 mm plunge cut blade, 1 x multi mat. 85 mm seg. flush cut blade, 1 x firm scraper 52 mm	11	1	**48906090**	045242600663

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CIRCULAR SAW BLADES

CUTS COOLER. INCREASED ACCURACY. LONGER LIFE.

CUTS COOLER
ANTI-FRICTION COATING

INCREASED ACCURACY
LASER CUT TECHNOLOGY

COBALT INFUSED TUNGSTEN CARBIDE TEETH
PRODUCE SHARP AND CLEAN CUTS

ALTERNATE TOOTH BEVEL

TRIPLE TOOTH CHIP AND FLAT FORM

DIAMOND FLAT TOOTH

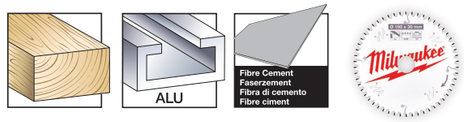
Circular saw blades for hand held circular saws

PTFE coating: Cuts cooler, non stick for quicker cuts. Protects against corrosion and accumulation of resin.

Laser cut vibration slots: Low vibration and increased accuracy. Slots are filled with polyurethane and act as shock absorbers by isolating the teeth from vibration.

High grade laser cut steel: Guaranteed accuracy.

Premium cobalt infused tungsten carbide: Sharp and clean cuts.



Blade diameter (mm)	Bore size (mm)	No. of teeth	Cutting width (kerf) (mm)	Hook Angle	Tooth Form	Thin Kerf*	All Wood Types*	Abrasive Particleboard, Fibrecement Board, Fiberglass	Plastics	Non ferrous metals profiles alu	Fast cut	Clean Cut	Pack quantity	Min. order quantity	Article Number	EAN Code
140	20	18	1.6	+18°	ATB	✔	✔				✔		1	1	**4932471310**	4058546289386
160	20	24	2.2	+15°	ATB		✔				✔		1	1	**4932471290**	4058546289188
		48	2.2	+5°	ATB		✔					✔	1	1	**4932471291**	4058546289195
		52	2.2	-5°	TF				✔	✔		✔	1	1	**4932471292**	4058546289201
		4	2.2	+10°	D			✔			✔		1	1	**4932471293**	4058546289218
165	5/8“	24	1.6	+15°	ATB	✔	✔				✔		1	1	**4932471311**	4058546289393
		40	1.6	+18°	ATB	✔	✔					✔	1	1	**4932471312**	4058546289409
165	20	24	1.6	+15°	ATB	✔	✔				✔		1	1	**4932471931**	4058546298302
		40	1.6	+18°	ATB	✔	✔					✔	1	1	**4932471932**	4058546298319
		52	1.6	+2°	ATB	✔			✔	✔		✔	1	1	**4932479087**	4058546368814
		24	2.2	+15°	ATB		✔				✔		1	1	**4932471294**	4058546289225
		48	2.2	+5°	ATB		✔					✔	1	1	**4932471295**	4058546289232
		52	2.2	-5°	TF				✔	✔		✔	1	1	**4932471296**	4058546289249
165	30	24	1.8	+15°	ATB	✔	✔				✔		1	1	**4932399909****	4002395365647
184	5/8“	24	1.6	+15°	ATB	✔	✔				✔		1	1	**4932471378**	4058546290061
		40	2.1	+15°	ATB	✔	✔					✔	1	1	**4932471379**	4058546290078
184	30	24	1.6	+15°	ATB	✔	✔				✔		1	1	**4932471297**	4058546289256
		40	2.1	+10°	ATB	✔	✔					✔	1	1	**4932471298**	4058546289263
		54	2.4	-5°	TF				✔	✔		✔	1	1	**4932471299**	4058546289270
190	30	24	1.6	+15°	ATB	✔	✔				✔		1	1	**4932471300**	4058546289287
		36	1.6	+15°	ATB	✔	✔				✔		1	1	**4932471301**	4058546289294
		48	2.1	+10°	ATB	✔	✔					✔	1	1	**4932471380**	4058546290085
		54	2.4	-5°	TF				✔	✔		✔	1	1	**4932471303**	4058546289317
		4	1.8	+10°	D			✔			✔		1	1	**4932471304**	4058546289324
210	30	16	2.4	+15°	ATB	✔	✔				✔		1	1	**4932471324**	4058546289522
		48	2.8	+10°	ATB	✔	✔					✔	1	1	**4932471325**	4058546289539
235	30	24	2.4	+15°	ATB		✔				✔		1	1	**4932471305**	4058546289331
		36	2.4	+15°	ATB		✔				✔		1	1	**4932471306**	4058546289348
		48	2.4	+10°	ATB		✔					✔	1	1	**4932471307**	4058546289355
		60	2.4	+10°	ATB		✔					✔	1	1	**4932471308**	4058546289362
		60	2.4	-5°	TF				✔	✔		✔	1	1	**4932471309**	4058546289379

Circular Saw Blade Twin Packs

165 x 5/8˝ Twin pack set (2pc) 2 x 165x5/8“x24 tooth, fast cut wood blade (4932471311)	2	1	**4932479836**	4058546376307
165 x 5/8˝ Twin pack set (2pc) 1 x 165x5/8“x24 tooth, fast cut wood blade (4932471311) + 1 x 165x5/8“x40 tooth, clean cut wood blade (4932471312)	2	1	**4932479837**	4058546376314
190 x 30 mm Twin pack set (2pc) 1 x 190x30x24 tooth, fast cut wood blade (4932471300) + 1 x 190x30x48 tooth, clean cut wood blade (4932471380)	2	1	**4932479574**	4058546373689
190 x 30 mm Twin pack set (2pc) 2 x 190x30x24 tooth, fast cut wood blade (4932471300)	2	1	**4932479804**	4058546375980

*Thin Kerf: Cordless optimised, extra thin cutting width for maximum runtime
*All wood types: Soft/ hardwood, plywood, laminated chipboard, melamine, MDF
**Standard blades without PTFE coating and vibration slots

Circular saw blades for mitre saws

PTFE coating: Cuts cooler, non stick for quicker cuts. Protects against corrosion and accumulation of resin.
Laser cut vibration slots: Low vibration and increased accuracy. Slots are filled with polyurethane and act as shock absorbers by isolating the teeth from vibration.
High grade laser cut steel: Guaranteed accuracy.
Premium cobalt infused tungsten carbide: Sharp and clean cuts.

Blade diameter (mm)	Bore size (mm)	No. of teeth	Cutting width (kerf) (mm)	Hook Angle	Tooth Form	All Wood Types*	Plastics	Non ferrous metals profiles alu	Fast cut	Clean Cut	Pack quantity	Min. order quantity	Article Number	EAN Code
190	30	40	2.4	-5°	ATB	✔			✔		1	1	**4932471314**	4058546289423
		54	2.4	-5°	TF		✔	✔		✔	1	1	**4932471303**	4058546289317
216	30	24	2.4	-5°	ATB	✔			✔		1	1	**4932471315**	4058546289430
		48	2.4	-5°	ATB	✔			✔		1	1	**4932471316**	4058546289447
		60	2.4	-5°	ATB	✔				✔	1	1	**4932471317**	4058546289454
		80	2.4	-5°	TF		✔	✔		✔	1	1	**4932471319**	4058546289478
250	30	40	2.8	+15°	ATB	✔			✔		1	1	**4932472015**	4058546324117
		60	2.8	+15°	ATB	✔				✔	1	1	**4932472016**	4058546324124
254	30	60	3.0	-5°	ATB	✔			✔		1	1	**4932471320**	4058546289485
		80	3.0	-5°	TF		✔	✔		✔	1	1	**4932471318**	4058546289461
305	30	60	3.0	-5°	ATB	✔			✔		1	1	**4932471321**	4058546289492
		100	3.0	-5°	ATB	✔				✔	1	1	**4932471322**	4058546289508
		96	3.0	-5°	TF		✔	✔		✔	1	1	**4932471323**	4058546289515
Circular Saw Blade Twin Packs														
216 x 30 mm Twin pack set (2pc) 1 x 216x30x48 tooth, fast cut wood blade (4932471316) + 1 x 216x30x60 tooth, clean cut wood blade (4932471317)											2	1	**4932479575**	4058546373696
254 x 30 mm Twin pack set (2pc) 1 x 254x30x60 tooth, fast cut wood blade (4932471320) + 1 x 254x30x80 tooth, clean cut aluminium blade (4932471318)											2	1	**4932479576**	4058546373702

*Thin Kerf: Cordless optimised, extra thin cutting width for maximum runtime
*All wood types: Soft/ hardwood, plywood, laminated chipboard, melamine, MDF

Circular saw blades for table saws

PTFE coating: Cuts cooler, non stick for quicker cuts. Protects against corrosion and accumulation of resin.
Laser cut vibration slots: Low vibration and increased accuracy. Slots are filled with polyurethane and act as shock absorbers by isolating the teeth from vibration.
High grade laser cut steel: Guaranteed accuracy.
Premium cobalt infused tungsten carbide: Sharp and clean cuts.
**Standard blades without PTFE coating and vibration slots

Blade diameter (mm)	Bore size (mm)	No. of teeth	Cutting width (kerf) (mm)	Hook Angle	Tooth Form	Thin Kerf*	All Wood Types*	Abrasive Particle-board, Fibre-cement Board, Fiber-glass*	Plastics	Non ferrous metals profiles alu	Fast cut	Clean Cut	Pack quantity	Min. order quan-tity	Article Number	EAN Code
210	30	24	1.9	+25°	ATB	✔	✔				✔		1	1	**4932478095**	4058546340285

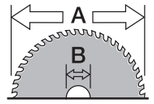
*Thin Kerf: Cordless optimised, extra thin cutting width for maximum runtime
*All wood types: Soft/ hardwood, plywood, laminated chipboard, melamine, MDF

Circular saw blades for metal

NEW

1. Engineered tooth geometry for optimum performance.
2. Top grade carbide and cermet tooth tips for superior lifetime.
3. Fully hardened and tensioned blade body for accurate cuts.
4. Deep gullets provide rapid and efficient chip removal.
5. Laser cut resin filled expansion slots for noise and vibration dampening.

- Cuts clean. Burr free edges reduce extra finishing processes.
- Cuts cool. The cut material can be handled immediately after cutting.
- Cuts fast. Quicker than all other conventional cutting methods.
- Cost cutter. Less expensive per cut than abrasive discs.
- Reduced noise.
- Reduced vibration.
- Total safety: no sparks, no coolants, cool to touch.



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Blade diameter (mm)	Bore size (mm)	No. of teeth	Cutting width (kerf) (mm)	Material wall thickness (mm)	Mild steel	Sheet steel up to 2.5mm	Corrugated steel panels up to 2.5mm	Steel pipe	Stainless steel sheets	Cast iron	Copper	Aluminium	Rebar	Sandwich material (steel, foam, panels)	Pack quantity	Min. order quantity	Article Number	EAN Code
135	20	30	1.6	1-2.5	✔	✔	✔	✔	♦	✘	✘	✘	✘	✔	1	1	**48404070**	045242233786
		50	1.6	1-2.5	✘	✘	✘	✘	✘	✘	✔	✔	✘	♦	1	1	**48404075**	045242233793
150	20	34	1.6	>2.5	✔	✔	✔	✔	♦	✘	✘	✘	✘	✔	1	1	**4932479554**	4058546373481
165	5/8″	48	1.6	1-2.5	✔	✔	✔	✔	✘	✘	✘	✘	✘	✔	1	1	**48404220**	045242569069
174	20	36	1.6	1-2.5	✔	✔	✔	✔	✘	✘	✘	✘	✘	✘	1	1	**48404225**	045242569052
203	5/8″	42	1.8	>2.5	✔	✘	✘	✔	✘	✘	✘	✘	✘	✘	1	1	**48404515**	045242134465
		50	1.8	1-2.5	✔	✔	✔	✔	♦	✘	✘	✘	✘	✔	1	1	**48404520**	045242134472
		58	2.4	>2.5	✘	✘	✘	✘	✘	✘	✔	✔	✘	♦	1	1	**48404345**	045242569113
		70	1.6	0.5-1.5	✔	✔	✔	✔	♦	✘	✘	✘	✔	✔	1	1	**4932478815**	4058546360979

✔ Most suitable. Recommended for these materials.
♦ Suitable. Recommended for intermittent use in these materials. Very good cutting characteristics, but greatly reduced lifetime of the blade.
✖ Not suitable. Not recommended for these materials.

Optimising Blade Life

1. Clamp the workpiece securely to avoid vibration.
2. Do NOT stack or bundle cutting material. The gaps between layers allow for more opportunities to chip the teeth.
   The life of the blade is severely affected by this type of cutting.
3. Lower the blade to its maximum cutting capacity and allow the tool to come to full speed before applying the blade to the material.
4. Do NOT force the saw blade into the material. Start gently, then gradually apply enough pressure to avoid sparks.
5. Optimal cutting speed and pressure will produce little or no sparks. Sparking creates heat build up which shortens saw blade life.
6. Keep the cut straight. If following a cut line and you wander off the line, getting back on line may cause side loading of the blade
   and break teeth. Use a edge guide whenever possible.
7. Do NOT apply side pressure on the blade as this will cause chipping of the teeth.
8. Periodically allow the tool to run free of the cutting material to cool the blade and tool especially when making long cuts or cuts in thick material.

Bandsaw blades

Choosing the right tooth geometry

8/10 Tpi Tooth pitch 2.3/1.8 mm	10 Tpi Tooth pitch 2.5 mm	12/14 Tpi Tooth pitch 1.8/1.4 mm	14 Tpi Tooth pitch 1.8 mm	18 Tpi Tooth pitch 1.4 mm	25 Tpi Tooth pitch 1 mm
FOR CUTTING STOCK 5 to 13 mm	FOR CUTTING STOCK 8 to 13 mm	FOR CUTTING STOCK 4 to 8 mm	FOR CUTTING STOCK 5 to 8 mm	FOR CUTTING STOCK 4 to 5 mm	FOR CUTTING STOCK < 4 mm

Premium Bi-Metal bandsaw blades

Multi pitch Bi-Metal blades with matrix II high speed steel teeth with 8% cobalt outlast conventional blades up to 3 times, requiring fewer blade changes.
Precision formed teeth create fast, clean cuts.
Optimised for cordless bandsaws: More cuts per charge.
Suitable for cutting: Angle iron, galvanised pipe and even tougher steels such as cast iron and stainless steel.

Premium bandsaw blade 1139.83 x 12.7 x 0.51 mm (Corded & M18 Deep Cut)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
5 - 13	3.1 / 2.5	8 / 10	3	1	**48390601**	045242530298
			25	1	**48390605**	045242539697
4 - 8	2.1 / 1.8	12 / 14	3	1	**48390611**	045242530328
			25	1	**48390615**	045242539703

Premium bandsaw blade 898.52 x 12.7 x 0.51 mm (M18 Compact)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
5 - 13	3.1 / 2.5	8 / 10	3	1	**48390609**	045242536412
			25	1	**48390606**	045242537754
4 - 8	2.1 / 1.8	12 / 14	3	1	**48390619**	045242536429
			25	1	**48390616**	045242537761

Premium bandsaw blade 687.57 x 12.7 x 0.51 mm (M12 Sub Compact)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
4 - 8	2.1 / 1.8	12 / 14	3	1	**48390711**	045242536436

Premium bandsaw blade 776.29 x 12.7 x 0.51 mm (M12 Sub Compact)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
4-8	2.1/1.8	12/14	3	1	**48390631**	045242605125
			25	1	**48390636**	045242605132
5-13	3.1/2.5	8/10	3	1	**48390630**	045242605156
			25	1	**48390635**	045242605163

Bi-Metal bandsaw blades

Suitable for cutting: Angle iron, galvanised pipe and even thougher steels such as cast iron and stainless steel.

Bandsaw blade 1139.83 x 12.7 x 0.51 mm (Corded & M18 FUEL™)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
≥ 8	2.5	10	3	1	**48390501**	045242132096
5 - 8	1.8	14	3	1	**48390511**	045242132164
4 - 5	1.4	18	3	1	**48390521**	045242132263
≤ 4	1.0	25	3	1	**48390531**	045242132362

Bandsaw blade 898.52 x 12.7 x 0.51 mm (M18)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
5 - 8	1.8	14	3	1	**48390519**	045242201594
4 - 5	1.4	18	3	1	**48390529**	045242201747
≤ 4	1.0	25	3	1	**48390539**	045242201815

Bandsaw blade 687.57 x 12.7 x 0.51 mm (M12)

Material wall thickness (mm)	Tooth pitch (mm)	Teeth per inch	Pack quantity	Min. order quantity	Article Number	EAN Code
2.5 - 8	1.4	18	3	1	**48390572**	045242272341

SPEEDCROSS

MILWAUKEE® SPEEDCROSS DIAMOND BLADES ARE ENGINEERED FOR ALL CONSTRUCTION SITE PROFESSIONALS WHO DEMAND ONLY THE BEST IN PERFORMANCE WHEN WORKING IN THE TOUGHEST ENVIRONMENTS.

Segments
High diamond concentration with special aggressive geometry gives a high cutting performance.
Laser welded segments for 100% user safety.

Precision engineered blade body
Pre-tensioned and hardened blade body for perfect concentration and maximum resistance to heat build up.

Cool cutting slots
The slots and holes improve the airflow keeping the cutting temperature of the segments to a minimum. This safeguards the segments from heat damage and allows the user to cut more and quicker.

Noise reduction qualities
Perfect balance and concentration suppress cutting noise.

Low vibration
The tensioned blade body eliminates wobble and minimises vibration.

MX FUEL™

DIAMOND PREMIUM BLADES MAXIMUM SPEED AND LIFETIME!

SPEEDCROSS

MAXIMUM SPEED, LONG LIFE, LOW VIBRATION!

- Universal blades for a variety of materials
- Classed into two categories for maximum lifetime
- Laser welded segments for best performance
- Low vibration

HUDD HARD UNIVERSAL

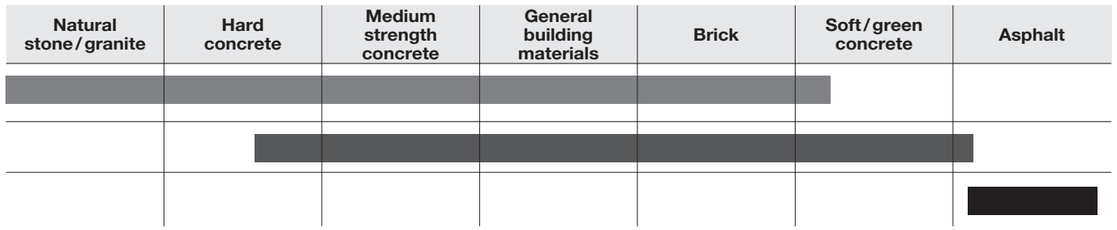
AUDD ABRASIVE UNIVERSAL

ADD ASPHALT DISC

Application areas

The Speedcross blades are both universal in application but their best performance is achieved at different ends of the spectrum.
The HUDD is predominantly a blade for very hard to medium-hard general building materials, the harder the material the better the performance.
Alternatively the AUDD is most suitable for hard materials to soft/abrasive materials, its best performance is achieved when used in standard hardness concrete and general building materials.

Hard materials ⟷ Soft/Abrasive materials



HUDD AUDD ADD

MX FUEL™

Speedcross diamond blades make the perfect match for the MX FUEL 350mm Cut Off Saw

Speedcross HUDD

Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
HUDD 115	115	22.23	10	2.6	1	1	**4932399819**	4002395364749
HUDD 125	125	22.23	10	2.6	1	1	**4932399820**	4002395364756
HUDD 150	150	22.23	10	2.6	1	1	**4932399821**	4002395364763
HUDD 230	230	22.23	10	2.6	1	1	**4932399822**	4002395364770
HUDD 350	350	25.4	8	2.6	1	1	**4932471985**	4058546298845

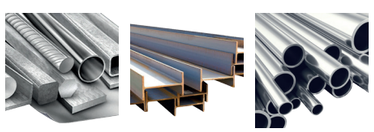
Speedcross AUDD

*For Speedcross AUDD 350mm only

Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
AUDD 115	115	22.23	10	2.6	1	1	**4932399823**	4002395364787
AUDD 125	125	22.23	10	2.6	1	1	**4932399824**	4002395364794
AUDD 150	150	22.23	10	2.6	1	1	**4932399825**	4002395364800
AUDD 230	230	22.23	10	2.6	1	1	**4932399826**	4002395364817
AUDD 350*	350	25.4	10	2.6	1	1	**4932471987**	4058546298869

Speedcross STEELHEAD™

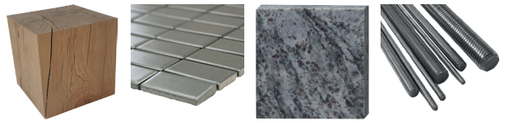
STEELHEAD™ is most suitable for steel and stainless steel. Also suitable for heavily reinforced concrete
High density of special brazed diamonds ensure a very aggressive cutting progress
Due to the versatility and the outstanding performance the diamond disc is also perfect for fire brigades and for rescue operations



Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
STEELHEAD™ 350	350	25.4	4	2.8	1	1	**4932471988**	4058546298876

Speedcross DHMM

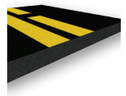
A brazed diamond disc designed for a wide range of applications.
Outstanding cutting performance due to extremely high diamond concentration.
Suitable for a vast variety of material like PVC, granite, tiles, hard artificial stone, composite material, drywall, thin wood, threaded rods and sheet metal.



Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DHMM 76	76	10	2.2	1.2	1	1	**4932471333**	4058546289614

Speedcross ADD NEW

ADD is most suitable for asphalt.
Double tensioned core for an improved durability and better stability whilst cutting.
Angled, special wear-retardant segments to avoid a segment tear-off.



Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
ADD 350 mm	350	25.4	10	2.8	1	1	**4932478952**	4058546362348

Diamond blades SUDD NEW

A laser welded quality blade with exceptional performance in hard materials such as hard concrete, block paviors and masonry products.
Silent technology to reduce the noise level whilst cutting.
10 mm segment height.
Perfect match to the MILWAUKEE® cut-off saws.

Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
SUDD 230 mm	230	22.23	10	3.0	1	1	**4932479463**	4058546372576
SUDD 350 mm	350	25.4	10	3.1	1	1	**4932479462**	4058546372569

Diamond blades DUH

A trade laser welded quality blade with exceptional performance in hard materials such as hard concrete, block paviors and masonry products.

Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DUH 115	115	22.23	10	2.2	1	1	**4932399539**	4002395361861
DUH 125	125	22.23	10	2.3	1	1	**4932399540**	4002395361878
DUH 180	180	22.23	10	2.4	1	1	**4932399541**	4002395361885
DUH 230	230	22.23	10	2.6	1	1	**4932399542**	4002395361892
DUH 350*	**350**	**25.4**	**10**	**2.8**	**1**	**1**	**4932471986**	4058546298852

Diamond blades DSU

A trade quality universal blade, specially designed for hard and abrasive materials.
Laser welded segments provide long lifetime and excellent cutting performance. Recommended for use with wall chasers.

Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DSU 125	125	22.23	10	2.4	1	1	**4932373147**	4002395346455
DSU 150	150	22.23	10	2.4	1	1	**4932373148**	4002395346462

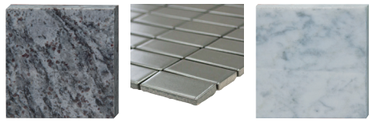
Diamond blades DU

A general purpose blade offering good performance in speed and lifetime in a wide variety of construction materials.

Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DU 115	115	22.23	10	2.2	1	1	**4932399521**	4002395361687
DU 125	125	22.23	10	2.3	1	1	**4932399522**	4002395361694
DU 180	180	22.23	10	2.4	1	1	**4932399523**	4002395361700
DU 230	230	22.23	10	2.6	1	1	**4932399524**	4002395361717

Diamond blades DHTi

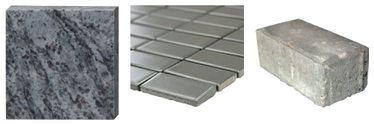
Specifically designed turbo rimmed blade for clean cut edges in ceramic tiles and thin natural stone tiles / slabs.



Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DHTi 115	115	22.23	8	2.0	1	1	**4932399552**	4002395361991
DHTi 125	125	22.23	8	2.1	1	1	**4932399553**	4002395362004
DHTi 230	230	22.23	8	2.6	1	1	**4932399555**	4002395362028

Diamond blades DUT

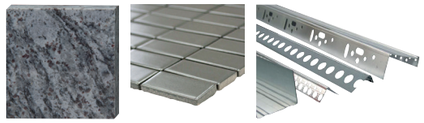
A general purpose turbo rimmed blade for cutting a wide variety of general building materials. The turbo rim ensures clean chip free cuts.



Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DUT 115	115	22.23	10	2.2	1	1	**4932399526**	4002395361731
DUT 125	125	22.23	10	2.3	1	1	**4932399527**	4002395361748
DUT 180	180	22.23	10	2.4	1	1	**4932399528**	4002395361755
DUT 230	230	22.23	10	2.6	1	1	**4932399529**	4002395361762

Diamond blades DHTS

A trade quality turbo blade with extra thin body for very fast, precise and chip free cuts in thin materials such as granite, marble slabs and tiles (type: porcelain, gres, ceramic).
Due to the high quality of this blade it is also suitable for cutting most building materials.



Type	Disc diameter (mm)	Bore size (mm)	Segment height (mm)	Cutting width (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
DHTS 76	76	10	5	1	1	1	**4932464715**	4058546226602
DHTS 115	115	22.23	10	1.2	1	1	**4932399145**	4002395357550
DHTS 125	125	22.23	10	1.2	1	1	**4932399146**	4002395357567
DHTS 230	230	22.23	10	1.9	1	1	**4932399550**	4002395361977

Diamond blades: Which diamond cutting blade for which material?

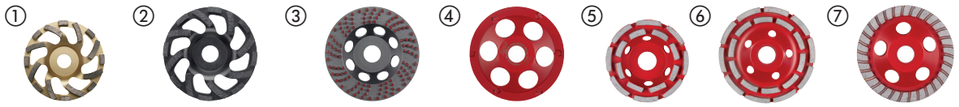
Material / Type	Speedcross Premium			Professional					
	HUDD	AUDD	STEEL-HEAD™	DU	DUT	DUH	DHTS	DHTi	DSU
Abrasive refractory materials	◆	✔							
Aerated concrete/breeze blocks	◆	✔		✔	✔	✔			◆
Artificial stone	✔				✔	✔			✔
Artificial stone – hard	✔					✔	✔	◆	✔
Asphalt		◆							
Basalt	✔	✔			✔	✔			✔
Brick – very hard, engineering brick	✔				◆	✔			✔
Brick – medium to hard	✔			◆	◆	✔			✔
Brick – medium to soft	✔	✔		◆	◆	◆			✔
Concrete – hard	✔	◆	◆			✔			✔
Concrete – medium	✔	✔		✔	✔	✔			✔
Concrete – soft/green	◆	✔							◆
Concrete with flint aggregate	◆	✔							
Concrete with flint and rebar	◆	✔							
Concrete kerbstones	✔	✔	◆			✔			✔
Concrete lintels	✔	◆				✔			✔
Concrete block paviors	✔	✔		◆	◆	✔			✔
Concrete tiles	✔	✔		✔	✔	✔	◆		✔
Concrete reinforced with rebar	✔	◆	◆	◆	◆	✔			✔
Concrete slabs	✔	◆				✔			✔
Concrete slabs with aggregate	✔	✔			◆	✔			✔
Fireclay	✔	✔				✔			✔
General building materials	✔	✔	◆	✔	✔	✔			✔
Gneiss	✔					◆			◆
Granite	✔				✔	✔			✔
Granite tiles/slabs	◆				✔	◆	✔		◆
Lime/sandstone blocks – hard	✔	✔				✔			✔
Lime/sandstone blocks – medium	✔	✔		◆	◆	✔			
Lime/sandstone – soft/abrasive	◆	✔		◆	◆	◆			◆
Marble tiles/slabs	◆				✔	◆	✔	◆	✔
Metal channel/profiles							◆		
Poroton	✔	✔		✔	✔	✔			✔
Porphyry	✔				◆	✔	✔		✔
Roof tiles – clay	✔	◆		◆	✔	◆	✔		✔
Roof tiles – concrete	✔	✔			✔	◆	✔		✔
Screed	◆	✔		◆	◆	◆			◆
Slate	✔	◆		◆	✔	✔	✔		◆
Stoneware/clay tiles	✔	✔			✔	✔			✔
Tiles – ceramic					◆		✔	✔	
Tiles – porcelain and gres type					◆		✔	◆	
Tiles – terrazo type	✔	◆			✔	✔	✔		✔

✔ Most suitable. Recommended for these materials. Very long service life and very good cutting characteristics.
◆ Suitable. Recommended for intermittent use in these materials. Good service life and cutting characteristics.

Combi-segment diamond cup wheels

All arounder in applications:

For quick grinding down of thick concrete layers, abrasive materials or special substances.
For levelling of concrete, granite and natural stone surfaces.
For edge grinding applications e.g. grinding off high edges of concrete, granite, natural stone tiles.
For roughening prior to covering with a new layer of coating.
High quality diamonds and special soft bonding for low wear, especially in hard materials.



	Type	Ø (mm)	Bore size (mm)	No. of segments	Cup wheel height [mm]	Segment height (mm)	Pack quantity	Order quantity	Article Number	EAN Code
①	SDCWU 100 Premium universal wheel for grinding and levelling applications. Highest stock removal.	100	22.23	16	21	5	1	1	**4932430080**	4002395377411
③	SDCWA 125 Universal wheel for grinding and levelling applications. High stock removal. For abrasive materials.	125	22.23	16	21	5	1	1	**4932479093**	4058546368876
④	Fine SDCWSF 125 Premium wheel with diamond pads for removal of special substances: thermoplastics and epoxy based coatings, acrylic paint, glue, tile adhesive, screed, plaster.	125	22.23	117	21	3.3	1	1	**4932479094**	4058546368883
⑤	Coarse SDCWSC 125 PCD segment for removal of special substances: thermoplastic and expoxy based coatings, acrylic paint, glue, tile adhesive, screed, plaster	125	22.23	6	18.5	4 / 7	1	1	**4932451188**	4002395138760
⑥	DCWU 100 Universal wheel for grinding and levelling applications. High stock removal	100	22.23	16	21	5	1	1	**4932451185**	4002395138739
⑦	DCWU 125 Universal wheel for grinding and levelling applications. High stock removal	125	22.23	20	21	5	1	1	**4932451186**	4002395138746
⑧	DCWUT 125 Turbo type segment for levelling, edge grinding and for smooth finishing. Fine finish for concrete and natural stone	125	22.23	Turbo	21	5	1	1	**4932451187**	4002395138753

	SDCWU 100	SDCWU 125	SDCWA 125	Fine SDCWSF 125	Coarse SDCWSC 125	DCWU 100	DCWU 125	DCWUT 125	DCWS 125
Acrylic paint and coatings				✔	✔				✔
Aerated and breeze concrete blocks	✔	✔	✔			✔	✔	✔	
Bitumen				✔	✔				✔
Concrete hard	✔	✔	♦			✔	✔	✔	
Concrete soft or green	♦	♦	✔			♦	♦	♦	
Epoxy resin coatings and glues									✔
Granite	♦	♦				♦	♦	♦	
Lime and sandstone blocks hard	✔	✔	♦			✔	✔	✔	
Lime and sandstone blocks soft and abrasive	♦	♦	✔			♦	♦	♦	♦
Marble	♦	♦	♦			♦	♦	♦	
Plasterboard	♦	♦	✔			♦	♦	♦	
Porphyry	♦	♦	♦			♦	♦	♦	
Screed	♦	♦	✔	✔	✔			♦	
Thermoplastic protective paint, glue				✔	✔				✔
Tile adhesive	♦	♦	✔			♦	♦	♦	✔

✔ Most suitable.
♦ Suitable - for intermittent use.

System accessories - Wall chasers

AUDD blade is a perfect solution for 80% of wall chaser applications.
- 30% less loading on the machine compared to the MILWAUKEE® DU blade.
- 40% higher speed of cut compared to the MILWAUKEE® DU blade.

SPEED CROSS

	① HUDD	② AUDD	③ DSU
Abrasive refractory materials	♦	✔	
Aerated and breeze concrete blocks	♦	✔	♦
Brick medium to soft	✔	✔	✔
Concrete medium	✔	✔	✔
Concrete reinforced with rebar	✔	♦	✔
Concrete with flint and rebar	♦	✔	
Fireclay	✔	✔	✔
General building materials	✔	✔	✔
Granite	✔		✔
Lime and sandstone blocks soft and abrasive	♦	✔	♦
Lime and sandstone blocks medium	✔	✔	
Screed	♦	✔	♦

✔ Maximum performance ♦ Limited suitability - recommended for intermittent use

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	Catalogue product description	Fits wall chasers		Pack quantity	Order quantity	Article Number	EAN Code
	Transport case for wall chasers	MFE 1500, MFE 1305, MF 1900	WCE 30,WCS 45, DME 30,DME 45	1	1	**4932383357**	4002395357390
④	Two hole spanner straight	MFE 1500, MFE 1305, MF 1900	DME 30,DME 45, WCS 45,DME 65, WCE 65,WCE 30	1	1	**4932367712**	4002395338467
⑤	T-handle key	MFE 1500, MFE 1305, MF 1900	WCE 30,WCS 45, WCE 65,DME 30, DME 45,DME 65	1	1	**4931362928**	4002395661879
	Dust protection grille against entry of ground particles	MFE 1500, MFE 1305, MF 1900	WCE 30,WCS 45, DME 30,DME 45	1	1	**4932329397**	4002395303892
⑥	Dust protection grille against entry of ground particles		WCE 65,DME 65	2	1	**4932326525**	4002395303311
	Adaptor with bayonet fitting for direct connection of hose to machine	MFE 1500, MFE 1305, MF 1900	WCE 30,WCS 45, WCE 65,DME 30, DME 45,DME 65	1	1	**4932362778**	4002395334285
⑦	Side handle	MFE 1500, MFE 1305, MF 1900	WCE 30,WCS 45, DME 30,DME 45	1	1	**4932409546**	4002395370870
	Flange nut	MFE 1305	DME 1300	1	1	**4932334667**	4002395304448
	Clamping flange	MFE 1305	DME 1300	1	1	**4932334706**	4002395304455
	Spacer set. Contents 6 rings	MFE 1305		6	1	**4931334675**	4002395762804

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Cutting and grinding discs

MILWAUKEE® Type - how to find the right disc

S C 41/115

Material	Application	Design	Diameter	
			mm	inches
S = Steel	C = Cutting	flat 41	100	4
C = Stone	G = Grinding	depressed 42	115	4½
	CS = Cutting Slim	depressed 27	125	5
	L = Flap	flat 50	150	6
	LC = Flap Ceramic		180	7
	CT = Cutting Thin		230	9
			350	14

Extended life and moisture protection with PRO+**

■ Special mixture delivers:
Up to 20% longer lifetime vs. MILWAUKEE® contractor series.
Up to 20% less dust development vs. MILWAUKEE® contractor series.
The new formula HydroProtect prevents the age-related loss of performance and still provides almost the entire performance after months of storage.

■ Benefits:
Reduced costs per cut and shorter set up times.
Reduction of wheel deterioration during the storage interval.
Longer lasting high-performance.

**available on cutting and grinding discs with thickness 1, 1.5, 1.9 and 6 mm.

+ 20% LIFETIME*
*vs. MILWAUKEE® contractor series

HYDRO PROTECT

Thin metal cutting discs PRO+

Applications: Iron and sulphur free top line thin cut-off wheels for all steels. Best suitable for stainless (except the 350 x 4 mm) and acid-resistant steel, hardox, heat-resistant cast steel, spring steel, mild and tool steel.
Characteristics: 50% less cutting time and 50% less dust than standard 3 mm thick discs. Lower material loss.

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	Type	Disc diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
41	SCS 41 / 76	76	1	10	5	1	**4932464717**	4058546226626
	SCS 41 / 115	115	1	22.2	1	50	**4932451484**	4002395163953
①	**Counter display (200 x SCS 41 / 115 discs)**				200	1	**4932451485**	4002395163960
	SCS 41 / 115	115	1.5	22.2	1	50	**4932451486**	4002395163977
	SCS 41 / 125	125	1	22.2	1	50	**4932451487**	4002395163984
①	**Counter display (200 x SCS 41 / 125 discs)**				200	1	**4932451488**	4002395163991
	SCS 41 / 150	150	1.5	22.2	1	25	**4932471386**	4058546290146
	SCS 41 / 180	180	1.5	22.2	1	25	**4932451489**	4002395161300
	SCS 41 / 230	230	1.9	22.2	1	25	**4932451490**	4002395161317
	SCS 41 /350	350	4	25.4	1	10	**4932471989**	4058546298883
②	SCS 41 / 115	115	1	22.2	10	1	**4932478997**	4058546362799
③	SCS 41 / 125	125	1	22.2	10	1	**4932478998**	4058546362805

***Orders are only possible in master cartons. Order quantities greater than the pack quantity are to be ordered in multiples (i.e. 50, 100, 150...)**

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Metal cutting discs PRO+

Applications: Great performance in cutting mild steel with medium strength, plain alloy tool steel, concrete reinforcing iron and steel rebar.
Characteristics: Efficient cutting properties in combination with high performance.

	Type	Disc diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
41	SC 41 / 115	115	3	22.2	1	25	**4932451491**	4002395161324
	SC 41 / 125	125	3	22.2	1	25	**4932451492**	4002395161331
	SC 41 / 180	180	3	22.2	1	25	**4932451493**	4002395161348
	SC 41 / 230	230	3	22.2	1	25	**4932451494**	4002395161362
42	SC 42 / 115	115	3	22.2	1	25	**4932451495**	4002395161379
	SC 42 / 125	125	3	22.2	1	25	**4932451496**	4002395161393
	SC 42 / 180	180	3	22.2	1	25	**4932451497**	4002395162000
	SC 42 / 230	230	3	22.2	1	25	**4932451498**	4002395162017

***Orders are only possible in master cartons. Order quantities greater than the pack quantity are to be ordered in multiples (i.e. 50, 100, 150...)**

Metal cutting discs for chop saws PRO+

Applications: For structural steels, tool steel, cast iron, hard high-grade steels and concrete reinforcing steel bars (rebar).
Characteristics: Soft cutting wheel for chop saws.

	Type	Disc diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
41	SC 41 / 355	355	2.5	25.4	1	10	**4932451505**	4002395162086

***Orders are only possible in master cartons. Order quantities greater than the pack quantity are to be ordered in multiples (i.e. 50, 100, 150...)**

Metal grinding discs PRO+

Applications: Sound performance in mild steel and non alloy tool steel.
Characteristics: Provides good lifetime and efficient grinding characteristics.

	Type	Disc diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
27	SG 27 / 115	115	6	22.2	1	25	**4932451501**	4002395162048
	SG 27 / 125	125	6	22.2	1	25	**4932451502**	4002395162055
	SG 27 / 150	150	6	22.2	1	10	**4932471387**	4058546290153
	SG 27 / 180	180	6	22.2	1	10	**4932451503**	4002395162062
	SG 27 / 230	230	6	22.2	1	10	**4932451504**	4002395162079

***Orders are only possible in master cartons. Order quantities greater than the pack quantity are to be ordered in multiples (i.e. 50, 100, 150...)**

Thin ductile stone and multi material disc

Applications: Ductile iron, non-ferrous metals & stone.
* Minimum order quantity = 10 pcs. Orders > 10 pcs must be ordered in multiples of 10 (i.e. 10, 20, 30, 40)

	Type	Disc diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
41	CCS 41 / 350	350	4	25.4	1	10	**4932472264**	4058546339104

Stone cutting discs PRO+

Applications: for concrete, masonry products and thin natural stone tiles.

	Type	Diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
42	CC 42 / 115	115	3	22.2	1	25	**4932451499**	4002395162024
	CC 42 / 230	230	3	22.2	1	25	**4932451500**	4002395162031

***Orders are only possible in master cartons. Order quantities greater than the pack quantity are to be ordered in multiples (i.e. 50, 100, 150...)**

Carbide Blade

Carbide blade suitable for cutting wood, plastic and plasterboard.

Diameter (mm)	Thickness (mm)	Bore size (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
76	1	10	1	1	**4932464716**	4058546226619

Flap discs CERA TURBO™

Maximum productivity with CERA TURBO™, 50% faster material removal and 2x longer lifetime vs. bonded disc.
Ceramic hybrid disc: grinds steel, stainless steel.
Plastic backing pad.
Highly flexible: perfectly adjusts to working piece.
Low heat development: no metal discolouration, especially on stainless steel.
Made in Germany.
Best for ferrous metals, stainless steel V2A (1.4301) / V4A (1.4401) and non-ferrous metals (aluminium, titan, etc.),
Orders must be in multiples of 10 pcs.

	Type	Disc diameter (mm)	Grit	Bore size (mm)	Backing pad material	Pack quantity	Min. order quantity	Article Number	EAN Code
50	SLC 50 / 115	115	40	22.2	Plastic	1	10	**4932472228**	4058546326241
	SLC 50 / 115	115	60	22.2	Plastic	1	10	**4932472229**	4058546326258
	SLC 50 / 115	115	80	22.2	Plastic	1	10	**4932472230**	4058546326265
	SLC 50 / 125	125	40	22.2	Plastic	1	10	**4932472231**	4058546326272
	SLC 50 / 125	125	60	22.2	Plastic	1	10	**4932472232**	4058546326289
	SLC 50 / 125	125	80	22.2	Plastic	1	10	**4932472233**	4058546326296

Flap discs CERA TURBO™ XL

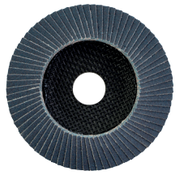
NEW

Maximum productivity with CERA TURBO™, 50% faster material removal and 2x longer lifetime vs. bonded disc.
CERA TURBO™ XL with 10 mm protruding flaps for grinding down fillet welds.
Ceramic hybrid disc: grinds steel, stainless steel.
Natural fibre backing pad.
Highly flexible: perfectly adjusts to working piece.
Low heat development: no metal discolouration, especially on stainless steel.
Best for ferrous metals, stainless steel V2A (1.4301) / V4A (1.4401) and non-ferrous metals (aluminium, titan, etc.),
Orders must be in multiples of 10 pcs.
Made in Germany.

	Type	Disc diameter (mm)	Grit	Bore size (mm)	Backing pad material	Pack quantity	Min. order quantity	Article Number	EAN Code
50	SLC XL 50 / 115	115	40	22.2	Natural fibre	1	10	**4932478946**	4058546362287
	SLC XL 50 / 115	115	60	22.2	Natural fibre	1	10	**4932478947**	4058546362294
	SLC XL 50 / 115	115	80	22.2	Natural fibre	1	10	**4932478948**	4058546362300
	SLC XL 50 / 125	125	40	22.2	Natural fibre	1	10	**4932478949**	4058546362317
	SLC XL 50 / 125	125	60	22.2	Natural fibre	1	10	**4932478950**	4058546362324
	SLC XL 50 / 125	125	80	22.2	Natural fibre	1	10	**4932478951**	4058546362331

Flap discs Zirconium

High quality zirconium grain: longer lifetime on ferrous metals and stainless steel.
Suitable for ferrous metals, stainless steel V2A (1.4301) / V4A (1.4401).
Natural fibre backing pad: low vibration & noise, no harmful dust.
Highly flexible: perfectly adjusts to working piece.
Made in Germany.
Orders must be in multiples of 10 pcs.



	Type	Disc diameter (mm)	Grit	Bore size (mm)	Backing pad material	Pack quantity	Min. order quantity	Article Number	EAN Code
50	SL 50 / 115	115	40	22.2	Natural Fibre	1	10	**4932472220**	4058546326166
	SL 50 / 115	115	60	22.2	Natural Fibre	1	10	**4932472221**	4058546326173
	SL 50 / 115	115	80	22.2	Natural Fibre	1	10	**4932472222**	4058546326180
	SL 50 / 115	115	120	22.2	Natural Fibre	1	10	**4932472223**	4058546326197
	SL 50 / 125	125	40	22.2	Natural Fibre	1	10	**4932472224**	4058546326203
	SL 50 / 125	125	60	22.2	Natural Fibre	1	10	**4932472225**	4058546326210
	SL 50 / 125	125	80	22.2	Natural Fibre	1	10	**4932472226**	4058546326227
	SL 50 / 125	125	120	22.2	Natural Fibre	1	10	**4932472227**	4058546326234

Flap discs Aluminium

NEW

Best for aluminium, non-ferrous metals and wood.
Special coating of the flaps prevent clogging of the disc whilst grinding aluminium, non-ferrous metals and wood.
Self trimming backing pad: allows grinding to the last grain.
Made in Germany.
Orders must be multiples of 10 pcs.

	Type	Disc diameter (mm)	Grit	Bore size (mm)	Backing pad material	Pack quantity	Min. order quantity	Article Number	EAN Code
50	ALU SLC 50 / 115	115	40	22.2	Plastic	1	10	**4932479089**	4058546368838
	ALU SLC 50 / 115	115	60	22.2	Plastic	1	10	**4932479090**	4058546368845
	ALU SLC 50 / 125	125	40	22.2	Plastic	1	10	**4932479091**	4058546368852
	ALU SLC 50 / 125	125	60	22.2	Plastic	1	10	**4932479092**	4058546368869

FIXTEC Nut

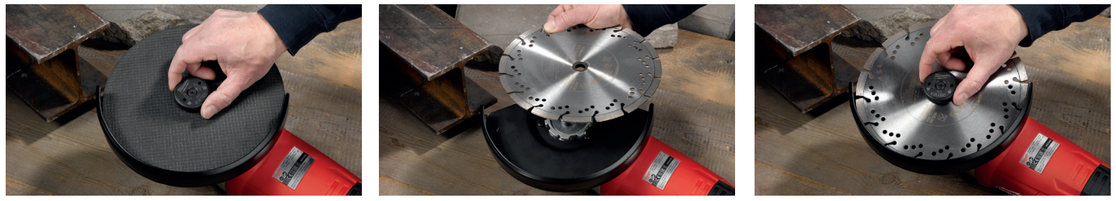
FIXTEC: Disc changing in seconds, no extra tools required.
Not suitable for use on angle grinders with a break or quick stop system.
Only 8 mm thick, enabling more surface of disc on the material.
Compatible to all manufacturers angle grinders up to Ø 150 mm with standard M14 spindle thread.
12 seconds from removing the worn disc to fixing a new disc.
With integrated keyholes, for removal of the nut with a standard pin spanner (Article number: 4932367712) in the event of the nut becoming too tight.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Counter display FIXTEC nut - M14 thread	1	12	**4932352473**	4002395371327

FIXTEC Nut XL

FIXTEC: Disc changing in seconds, no extra tools required.
For large angle grinders Ø 180 mm to Ø 230.
Not suitable for use on angle grinders with a break or quick stop system.
12 seconds from removing the worn disc to fixing a new disc.
With integrated keyholes, for removal of the nut with a standard pin spanner (Article number: 4932622925) in the event of the nut becoming too tight.
Counter display

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Counter display FIXTEC Nut for 180 & 230 mm angle grinders - M14 thread	1	12	**4932464610**	4058546225551



Abrasive discs - Hook & Loop

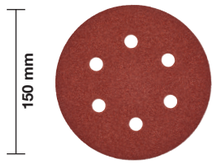
Perforated sanding discs for wood, metal, paint, lacquer, plaster.
Grit type: fused alumina, half open.
Artificial resin-bonded on special tear resistant paper.

Sanding sheets for random orbital sanders Ø 125 mm - 8 holes

Grit	Paper size diameter (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
40	125	5	1	**4932367740**	4002395338610
60	125	5	1	**4932367741**	4002395338627
80	125	5	1	**4932367742**	4002395338634
120	125	5	1	**4932367743**	4002395338641
180	125	5	1	**4932367744**	4002395338658
240	125	5	1	**4932367745**	4002395338665
40	125	25	1	**4932371470**	4002395341870
60	125	25	1	**4932371396**	4002395341665
80	125	25	1	**4932371397**	4002395341672
120	125	25	1	**4932371398**	4002395341689
180	125	25	1	**4932371399**	4002395341696
240	125	25	1	**4932371400**	4002395341702

Sanding sheets for random orbital sanders Ø 150 mm - 6 holes

Grit	Paper size diameter (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
40	150	5	1	**4932371590**	4002395343171
60	150	5	1	**4932371591**	4002395343188
80	150	5	1	**4932371592**	4002395343195
120	150	5	1	**4932371593**	4002395343201
180	150	5	1	**4932371594**	4002395343218
240	150	5	1	**4932371595**	4002395343225
40	150	25	1	**4932371596**	4002395343232
60	150	25	1	**4932371597**	4002395343249
80	150	25	1	**4932371598**	4002395343256
120	150	25	1	**4932371599**	4002395343263
180	150	25	1	**4932371600**	4002395343270
240	150	25	1	**4932371601**	4002395343287

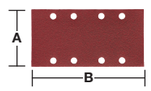


Abrasive sheets - Hook & Loop

Perforated sanding discs for wood, metal, paint, lacquer, plaster.
Grit type: fused alumina, half open.
Artificial resin-bonded on special tear resistant paper.

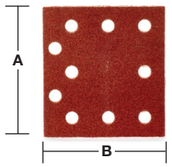
Sanding sheets for orbital sanders 80 x 133 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
60	80 x 133	10	1	**4932351666**	4002395319305
80	80 x 133	10	1	**4932351667**	4002395319312
120	80 x 133	10	1	**4932351668**	4002395319329
180	80 x 133	10	1	**4932351669**	4002395319336
240	80 x 133	10	1	**4932351670**	4002395319343



Sanding sheets for orbital sanders 115 x 107 mm

Grit	Paper size A x B (mm)	Pack quantity	Order quantity	Article Number	EAN Code
80	115 x 107	10	1	**4932430816**	4002395384778
240	115 x 107	10	1	**4932430818**	4002395384792

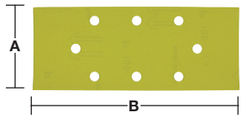


Abrasive sheets - Clamp type

Perforated sanding discs for wood, metal, paint, lacquer, plaster.
Grit type: fused alumina, half open. Artificial resin-bonded on special tear resistant paper.

Sanding sheets for orbital sanders 93 x 230 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
50	93 x 230	10	1	**4932305176**	4002395300006
80	93 x 230	10	1	**4932305177**	4002395300013
100	93 x 230	10	1	**4932305178**	4002395300020
150	93 x 230	10	1	**4932305179**	4002395300037

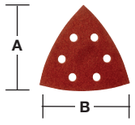


Abrasive sheets - Hook & Loop

Perforated sanding discs for wood, metal, paint, lacquer, plaster.
Grit type: fused alumina, half open. Artificial resin-bonded on special tear resistant paper.

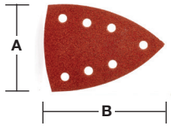
Sanding sheets for delta sanders 105 x 105 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
60	105 x 105	5	1	**4932358492**	4002395324248
80	105 x 105	5	1	**4932358493**	4002395324255
120	105 x 105	5	1	**4932358494**	4002395324262
180	105 x 105	5	1	**4932358495**	4002395324279
240	105 x 105	5	1	**4932358496**	4002395324286



Sanding sheets for delta sanders 100 x 147 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
60	100 x 147	10	1	**4932355140**	4002395319992
80	100 x 147	10	1	**4932355141**	4002395320004
120	100 x 147	10	1	**4932355142**	4002395320011
180	100 x 147	10	1	**4932355143**	4002395320028
240	100 x 147	10	1	**4932355144**	4002395320035

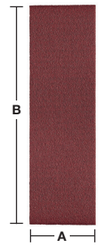


Abrasive belts

Cloth sanding belts for wood, metal, paint, lacqueur, plaster.
Grit type: fused alumina, half open.
Artificial resin-bonded on special fabric.

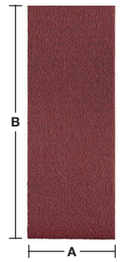
Sanding belts 75 x 533 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
40	75 x 533	5	1	**4932312475**	4002395301263
60	75 x 533	5	1	**4932312476**	4002395301270
80	75 x 533	5	1	**4932312477**	4002395301287
100	75 x 533	5	1	**4932312478**	4002395301294
150	75 x 533	5	1	**4932312479**	4002395301300
240	75 x 533	5	1	**4932312480**	4002395301317



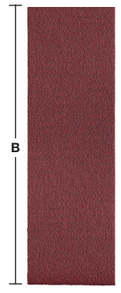
Sanding belts 100 x 560 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
40	100 x 560	3	1	**4932312099**	4002395300419
60	100 x 560	3	1	**4932312100**	4002395300426
80	100 x 560	3	1	**4932312101**	4002395300433
100	100 x 560	3	1	**4932312102**	4002395300440
150	100 x 560	3	1	**4932312103**	4002395300457
240	100 x 560	3	1	**4932312104**	4002395300464



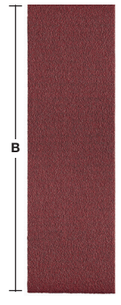
Sanding belts 100 x 610 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
40	100 x 610	5	1	**4932355066**	4002395319824
60	100 x 610	5	1	**4932355067**	4002395319831
80	100 x 610	5	1	**4932355068**	4002395319848
100	100 x 610	5	1	**4932355069**	4002395319855
150	100 x 610	5	1	**4932355070**	4002395319862
240	100 x 610	5	1	**4932355071**	4002395319879



Sanding belts 100 x 620 mm

Grit	Paper size A x B (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
40	100 x 620	5	1	**4932341610**	4002395304882
60	100 x 620	5	1	**4932341611**	4002395304899
80	100 x 620	5	1	**4932341612**	4002395304905
100	100 x 620	5	1	**4932341613**	4002395304912
150	100 x 620	5	1	**4932341614**	4002395304929
220	100 x 620	5	1	**4932341615**	4002395304936



Screwdrivers - System attachments

	Catalogue product description	Fits Milwaukee Corded Screwdrivers	Pack quantity	Order quantity	Article Number	EAN Code
①	Drywall sleeve assembly	DWE 4000 Q, DWSE 4000 Q, TKSE 2500 Q, 6790, 6743	1	1	**49261036**	045242185245
	1/4" magnetic bit holder 76 mm	DWE 4000 Q, DWSE 4000 Q, 6743	1	1	**48323065**	045242128600
	1/4" magnetic bit holder 76 mm, requires additionally 49261036 sleeve assembly	TKSE 2500 Q, 6790	1	1	**48323070**	045242128655
②	Hex socket driver set (3pc) Ø 6 / 8 / 10 mm magnetic sockets	TKSE 2500 Q, 6790, TQSE 1200 Q, TQSE 2500 Q, 6580, 6581	3	1	**49663004**	045242207848
③	Collated attachment for M18 FSG		1	1	**4933459202**	4002395289974
④	PH2 148 mm drywall screwdriving bit for M18 FSG		3	1	**4932459393**	4058546010546
⑤	Mag / ring drywall bit holder 75 mm for M18 FSG		1	1	**4932459394**	4058546010553
⑥	Offset attachment 1/4" Hex M12FPDX		1	1	**4932464481**	4058546224264
⑦	M12 FPDX-RAA Right angle attachment for drilling and screwdriving applications in confined spaces.90° angle. 12 fixing positions. Direct bit reception.		1	1	**4932464480**	4058546224257
⑧	13 mm Keyless chuck to suit M12 FPDX sub compact percussion drill		1	1	**4932464479**	4058546224240
⑨	Rivet tool nose set		4	1	**48540100**	045242504466
⑩	152mm Nose extension kit- for M12™ rivet tool		3	1	**48950100**	045242504459
⑪	M12 BDDX-OA offset attachment for screwdriving applications - 12 fixing positions		1	1	**4932430432**	4002395380930
⑫	M12 BDDX-RAA right angle attachment for drilling and screwdriving applications in confined spaces - 90° angle - 12 fixing positions - direct bit reception		1	1	**4932430433**	4002395380947
⑬	Retention nose pieces set for M18 FUEL™ rivet tool with ONE-KEY™		240	250	**4932478961**	4058546362430
⑭	Extension nose piece for M18 FUEL™ rivet tool with ONE-KEY™		32	100	**4932478962**	4058546362447

Side handles

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Side handle with depth gauge for all drills and percussion drills with gear neck diameter 43 mm	1	1	**4932373725**	4002395352647
②	Side handle with depth gauge for all drills and percussion drills with a short gear neck (13 mm) of diameter 43 mm	1	1	**4932364149**	4002395342198

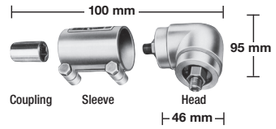
QUIK-LOK™ cables

Cable length (m)	Country version	Pack quantity	Order quantity	Article Number	EAN Code
4	EU	1	1	**4932373502**	4002395351725
10	EU	1	1	**4932373503**	4002395351732
4	CH	1	1	**4932373504**	4002395351749
4	GB	1	1	**4932373508**	4002395351787
6	EU	1	1	**4932364483**[1]	4002395337620

[1]Heavy duty and acid resistant, non repairable

Universal right angle drill attachment

Converts MILWAUKEE® HDE 13 RQD straight drill to angle drill.
Used extensively for drilling between joists or in tight corners.
Head and handle swivel 360°.
Provides two speeds: 1. Low: speed decreases by 30% torque increases by 50% 2. High: speed increases by 50%



Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Right angle drill attachment	1	1	**48062871**	045242088812

Head and handle swivel 360° and can be locked tight in any position.

Impact wrenches - System attachments

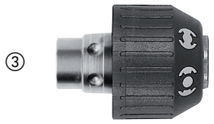
Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Detent pin square type: Socket will not slip off unless detent pin is pressed in	1	1	**49170405**	045242178919

Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
Rubber Sleeve for M18 CIW	1	1	**49162754**	045242320455
Rubber Sleeve for M18 FMTIWP	1	1	**49162861**	045242510146
Rubber Sleeve for M18 FHIWF12, M18 ONEFHIWF12 & M18 ONEFHIWF34	1	1	**49162767**	045242506422
Rubber Sleeve for M18 FIW2F & M18 FIW2P	1	1	**4932478770**	4058546360528
Rubber Sleeve for M18 ONEFHIWF1	1	1	**4932478760**	4058546360429
Rubber Sleeve for M18 FMTIW2F & M18 FMTIW2P	1	1	**4932478771**	4058546360535
Rubber Sleeve for M12 FIWF	1	1	**4932478758**	4058546360405

Rotary hammers - System attachments

Rotary hammer chuck adaptors

	Tool Drive	Reception	Id. No. 4932	EAN Code 4002395
①	FIXTEC	SDS-Plus	379877	346561
②	FIXTEC	SDS-Plus	399152	357628
③	FIXTEC	SDS-Plus	352299	369584
④	FIXTEC	½″x 20 UNF	371807	344710
⑤	FIXTEC Only suitable for PLH 16 QEX, V28 HX, V18 HX, PLH 26 QEX, PH 30 Power X, KH 26 XE, KH 24 XE, KH 28 Super XE, BH 26 LXE and PH 26 X.	½″x 20 UNF	399154	357635
⑥	SDS-Plus **Chuck adaptor** with direct bit reception (¼″ Hex) to accept screwdriving bits. Threaded housing enables adaptor to be tightened to the chuck resulting in no wobble.	½″x 20 UNF	367438	337668
⑦	SDS-Plus **Chuck adaptor** with retaining screw.	½″x 20 UNF	367166	334438



Keyed chucks

Chuck jaws open (mm)	Drill reception	Locking device	Safety screw	Rotary drill	Percussion drill	Battery drill	Chuck key	Pack quantity	Min. order quantity	Article Number	EAN Code
1.5-13	1/2″ x 20		✔	✔	✔	✔	A	1	1	**4932267980**	4002395300488
3.0-16	Taper B16			✔			C	1	1	**4932127010**	4002395306169
3.0-16	M18 x 2.5	✔	✔	✔	✔		C	1	1	**4932320014**	4002395310784

Keyed chucks - machine specific

Chuck jaws open (mm)	Drill reception	Fits Milwaukee Drill Drivers	Safety screw	Chuck key	Pack quantity	Order quantity	Article Number	EAN Code
1.0-10	3/8″ x 24	HDE 6 RQ	✔	H	1	1	**48660817**	045242155705

Keyed chucks with ¼″ Hex reception

Chuck jaws open (mm)	Drill reception	Battery drill	Chuck key	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0-10	1/4″ Hex	✔	A	1	1	**4932314867**	4002395300112

Chuck keys

	Description	Type	Ref. No.	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Chuck key	A	S2A	1	1	**4932221378**	4002395302765
		B	S2AT	1	1	**4932310612**	4002395309177
		C	S3T	1	1	**4932221379**	4002395306381
		D	S14	1	1	**4932304684***	4002395300105
		E	S4	1	1	**4932221380**	4002395306398
		G	S2	1	1	**4932319995**	4002395303724
		H		1	1	**48663350**	045242157600
		J		1	1	**48663240**	045242157501
		K		1	1	**48663280**	045242157556
②	Morse taper No. 3 adaptor for chucks with B16 taper	MT3 - B16		1	1	**4932117042**	4002395305834
	Ejector tool DIN 317 size 3			1	1	**4932604226**	4002395311248

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* while stocks last

Keyless chucks

Keyless chucks 2 sleeves

Chuck jaws open (mm)	Reception	Locking device	Safety screw	Rotary drill	Percussion drill	Battery drill	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0-10	⅜″ x 24		✔	✔		✔	1	1	**4932349457**	4002395318155
1.0-10	½″ x 20	✔	✔	✔	✔	✔	1	1	**4932364382**	4002395337675
1.5-13	½″ x 20	✔		✔	✔	✔	1	1	**4932376531**	4002395346332
1.5-13	½″ x 20	✔	✔	✔	✔	✔	1	1	**4932376533**	4002395346349
1.5-13	½″ x 20	✔		✔	✔	✔	1	1	**4932364265**[1]	4002395334056
1.5-13	½″ x 20	✔	✔	✔	✔	✔	1	1	**4932364267**	4002395334070

[1] Industrial quality

Keyless chucks for FIXTEC (spindle lock) machines

Chuck jaws open (mm)	Reception	Locking device	Safety screw	Rotary drill	Percussion drill	Battery drill	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0-10	⅜″ x 24	✔	✔	✔	✔	✔	1	1	**4932371018**	4002395339365
1.0-10	½″ x 20	✔	✔	✔	✔	✔	1	1	**4932372443**	4002395345458
1.5-13	½″ x 20	✔	✔	✔	✔	✔	1	1	**4932371913**	4002395345366
1.5-13	⅜″ x 24	✔	✔	✔	✔	✔	1	1	**4932399492**	4002395361137
1.5-13	9/16″ x 18	✔	✔	✔	✔	✔	1	1	**4932478806**[1]	4058546360887

[1] Fits M18 FDD(2)/ M18 FPD(2)

Industrial keyless chucks for corded percussion drills

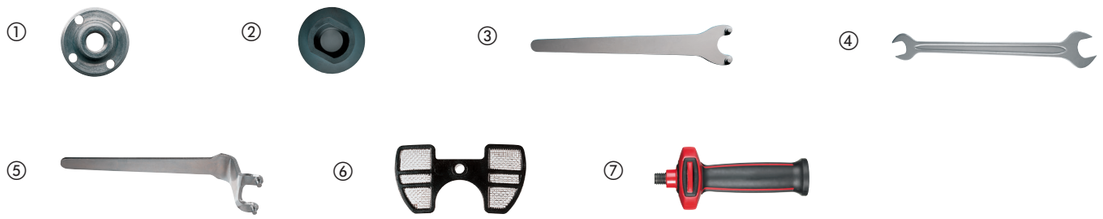
Chuck jaws open (mm)	Reception	Locking device	Rotary drill	Percussion drill	Battery drill	Pack quantity	Min. order quantity	Article Number	EAN Code
1.0-13	½″ x 20	✔	✔	✔		1	1	**4932364266**	4002395334063

Keyless chucks - specific tool related chucks

	Chuck jaws open (mm)	Reception	Machine specific	Locking device	Rotary drill	Safety screw	Pack quantity	Min. order quantity	Article Number	EAN Code
①	1.0-10	½″ x 20	HDE 10 RQX			✔	1	1	**48661520**	045242156795
①	1.5-13	½″ x 20	HDE 13 RQX			✔	1	1	**42660755**	4002395891436
②	1.5-13	FIXTEC		✔	✔		1	1	**4932399214**	4002395358236
③	1.0-10	FIXTEC	M12 BDDX		✔		1	1	**4932430444**	4002395381050

Angle grinders - System attachments

	Catalogue product description	Fits 115mm angle grinders	Fits 125mm angle grinders	Fits 150mm angle grinders	Fits 180mm angle grinders	Fits 230mm angle grinders	Pack quantity	Order quantity	Article Number	EAN Code
①	Flange nut M14	✔	✔	✔	✔	✔	1	1	**4932345628**	4002395313105
②	Backing flange	✔	✔	✔	✔	✔	1	1	**4932449324**	4002395245185
③	Two hole spanner straight	✔	✔	✔	✔	✔	1	1	**4932367712**	4002395338467
④	Open-ended spanner. SW 17/24	✔	✔	✔	✔	✔	1	1	**4932345710**	4002395307722
⑤	Dust protection grille against entry of ground particles		✔	✔			1	1	**4932329397**	4002395303892
					✔	✔	2	1	**4932326525**	4002395303311
	Side handle	✔	✔	✔			1	1	**4932409546**	4002395370870
					✔	✔	1	1	**4931433531**	4002395889259
⑥	Anti-Vibration side handle	✔	✔	✔	✔[1]		1	1	**4932399991**	4002395366507
					✔	✔	1	1	**4932399992**	4002395366514
	Hand protection guard						1	1	**4932378478**	4002395347353
	Flange nut set. Only for AGV 16- 180 QXC Flange nut M14 (4932345629), backing flange (4932371404), large flange nut (4932367952)						3	1	**4932351632**	4002395321636



Flexible backing pads

Description	Bore size (mm)	Diameter (mm)	Fits 115 mm angle grinders	Fits 125 mm angle grinders	Fits 180mm angle grinders	Fits 230mm angle grinders	Pack quantity	Min. order quantity	Article Number	EAN Code
Flexible backing pad. Complete with flange nut M14 for all angle grinders	14.2	110	✔				1	1	**4932345760**	4002395313488
	14.2	125		✔			1	1	**4932345761**	4002395313495
	14.2	170			✔		1	1	**4932345758**	4002395313501
	22.2	170			✔		1	1	**4932352744**	4002395374021
Replacement flange nut M14			✔	✔	✔	✔	1	1	**4932345627**	4002395313112

Cutting and grinding dust extraction

	Description	Fits 115 mm angle grinders	Fits 125 mm angle grinders	Fits 180mm angle grinders	Fits 230mm angle grinders	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Dust guard for cutting - DEC 125. 100% tool free connection to Ø 115 - 125 mm AG(V) 12, AGV 15 series and FUEL™ grinders, keyless depth adjustment from 5 - 28 mm. Guide to prevent twisting during cutting. Dust guard fits to the MILWAUKEE® M-Class cleaners with unique „click-system“ adaptor supplied with the vacuum cleaner	✔	✔			1	1	**4932430467**	4002395381289
②	Dust guard for surface conditioning - DEG 125. 100% tool free connection to Ø 125 mm AG(V) 12, AGV 15 series and FUEL™ grinders. Supplied with additional loop handle. Removable magnetic front cover to gain access to tight corners and edges when using a cup wheel. Dust guard fits to the MILWAUKEE® M-Class cleaners with unique „click-system“ adaptor supplied with the vacuum cleaner. Includes replaceable brush 4931448429		✔			1	1	**4932430468**	4002395381296
③	Dust guard for cutting - DEC 230. 100% tool free connection to Ø 180 - 230mm AG 22, keyless depth adjustment from 5 - 60mm. Solid steel cutting guide to prevent twisting during cutting and flexible cutting line indicator for plunge cuts. Dust guard fits to the MILWAUKEE® M-Class cleaners with unique „click-system“ adaptor supplied with the vacuum cleaner.			✔	✔	1	1	**4932459340**	4058546010010
③	Dust guard for cutting - DEC 230 K. 100% tool free connection to Ø 180 - 230mm AG21, AGV 22, AG 24, AGVK 24 and FUEL™ grinders. Does not fit to LAG's equipped with autobalancer. Keyless depth adjustment from 5 - 60mm. Solid steel cutting guide to prevent twisting during cutting and flexible cutting line indicator for plunge cuts. Dust guard fits to the MILWAUKEE® M-Class cleaners with unique „click-system“ adaptor supplied with the vacuum cleaner.			✔	✔	1	1	**4932459341**	4058546010027

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Die grinders - System attachments

	Catalogue product description	Fits Milwaukee Die Grinders	Pack quantity	Order quantity	Article Number	EAN Code
	Ø 3 mm collet	DGL 34,DGL 30 E, DG 30 E,PSG 12, PSG 14.4 PP,HD18 SG	1	1	**4932308974**	4002395309092
	Ø 3 mm collet	M18 FDG	1	1	**4932471202**	4058546288303
	Ø 6 mm collet	PSG 14.4 PP,HD18 SG, PSG 12,DG 30 E, DGL 30 E,DGL 34	1	1	**4932313192**	4002395302833
	Ø 6 mm collet	DG 7 E	1	1	**4931391453**	4002395734818
	Ø 6 mm collet	DG 14-50 Q	1	1	**48660978**	045242155620
	Ø 8 mm collet	DGL 34,DGL 30 E, DG 30 E,PSG 12, PSG 14.4 PP,HD18 SG, V 28 SG	1	1	**4932313190**	4002395302840
	Ø 8 mm collet	DG 7 E	1	1	**4931391452**	4002395734801
	Ø 6.35 mm (1/4") collet	DGL 34,DGL 30 E, DG 30 E,PSG 12, PSG 14.4 PP,HD18 SG	1	1	**4932313194**	4002395302857
①	Rubber Sleeve for M12 FDGA	M12 FDGA	1	1	**4932478759**	4058546360412

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Plate shears - System attachments

Catalogue product description	Fits Milwaukee Plate Shears	Pack quantity	Order quantity	Article Number	EAN Code
Piston four sided blade	PPS 12	1	1	**4932308837**	4002395311583
Cutting table blade four sided blade	KS 2.5,S 2.5	1	1	**4932430171**	4002395378326
	PPS 12	1	1	**4932308838**	4002395309085
Centre blade	SMC 1.2 Q	1	1	**48440150**	045242140701
Left blade	SMC 1.2 Q	1	1	**48440160**	045242140756
Right blade	SMC 1.2 Q	1	1	**48440170**	045242140800
Socket wrench 5/32"	SMC 1.2 Q	1	1	**49960070**	045242221554
Replacement shear head assembly.	SMC 1.2 Q	1	1	**48080500**	045242089253

Nibblers - System attachments

Description	Fits nibblers		Pack quantity	Min. order quantity	Article Number	EAN Code
Punch	KN 2	PN 14.4, PN 12,N 2	1	1	**4932430172**	4002395378333
Die	KN 2	PN 14.4, PN 12,N 2	1	1	**4932279565**	4002395308521
Special die. Especially designed for cutting corrugated steel. Max. cutting capacity 1.5 mm	KN 2	PN 14.4, PN 12,N 2	1	1	**4932279498**	4002395308514

Polishers - System attachments

Premium - Hook & Loop Ø 125 mm

	Description	Diameter (mm)	Height (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Polishing backing pad with M14 thread. Very flat design with excellent flexibility. Low vibration allows precise work on any flat and curved profiles	125		1	1	**4932430394**	4002395380558
②	Lambswool polishing disc. 100% natural lambswool. Premium quality with extremely high fibre density for longer lifetime. Integrated soft touch layer guarantees perfect adjustment to flat and curved profiles. For finishing old and fresh paint. Extremely good polishing of temperature sensitive clear lacquers thanks to heat resistant fibres, e.g. polishing car bumper	135	25	1	1	**4932430395**	4002395380565
③	Polishing sponge hard. Hard sponge with coarse foam structure. For maximum removal of the reconditioning lacquer, removing deep scratches and polishing weather-beaten lacquer	145	30	1	1	**4932430396**	4002395380572
④	Polishing sponge soft. Extremely soft sponge with fine foam structure. For fine polishing with polishing creams / wax compounds to remove very fine scratches and holograms (swirls)	145	30	1	1	**4932430397**	4002395380589
⑤	Microfibre polishing cloth. Super-soft premium microfibre polishing cloth for finishing gloss polishing. With good absorption properties perfectly suited for final finishing and removing water spots from sensitive surfaces. Machine-washable with 30° without softener	400 x 400		1	1	**4932430398**	4002395380596
⑥	Polish M-Cut 1500 (250 ml). A coarse 1500 grit polish for removing deep scratches without damaging the lacquer. Suitable for removing dust grains, orange peel texture, lacquer/paints runs and deep scratches. Free of wax, silicone and roxic solvents. Recommended for use with polishing sponge hard (4932430396) and lambswool polishing disc (4932430395)			1	1	**4932430475**	4002395381364
⑦	Polish M-Wax 6000 (250 ml). Premium high-tech wax with 6000 grit for removing fine scratches and sealing the paintwork in one step. Excellent performance in removing fine scratches / holograms / swirls. Contains the finest Brazilian Carnuba wax for long lasting mirror-like shine. Free of silicone. Recommended for use with polishing sponge soft (4932430397) and microfibre polishing cloth (4932430398)			1	1	**4932430476**	4002395381371

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Polishing Accessories - hook & loop Ø 150 mm

	Description	Diameter (mm)	Height (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Polishing backing pad. Application: Reception of felt / lambswool polishing discs and sponges. Characteristics: M14 thread, break resistant with integrated soft and flexible foam layer, Hook & Loop fixation	150	25	1	1	**4932373161**	4002395347285
②	Felt polishing disc. Application: second polishing / finish of new lacquer work (spray mist and inclusion of dust), non ferrous metals and stainless steel, can also be used with polishing paste. Requires polishing backing	150	50	1	1	**4932373163**	4002395347902
③	Lambswool polishing disc. Finishing high gloss polishing	150	25	1	1	**4932373164**	4002395347926
④	Polishing sponge hard. Polish up of weather-beaten lacquer, lacquer re-conditioning	150	50	1	1	**4932373165**	4002395347940
⑤	Polishing sponge soft. Second polish of lacquer, lacquer care	150	50	1	1	**4932373186**	4002395347964

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Spot polisher

	Description	Diameter (mm)	Height (mm)	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Polishing / Sanding backing pad. Thread: M9 x 0.75. Hook and loop fixation. For use with polishing sponges and abrasive paper	76		1	1	**4932430488**	4002395381494
②	Polishing sponge - Hard (yellow). Hard sponge for use with more aggressive polish for removal of deep scratches. Hook and look fixation. For use with polishing / sanding backing pad	75	25	1	1	**4932430489**	4002395381500
③	Polishing sponge - Soft (white). Soft sponge for use with light polish for removal of small scratches. Hook and loop fixation. For use with polishing / sanding backing pad	80	25	1	1	**4932430490**	4002395381517
④	Lambswool polishing pad. Hook and loop fixation. For use with polishing / sanding backing pad	80		1	1	**4932430838**	4002395385003
⑤	Fibre disc backing pad. Thread: M9 x 0.75 to affix to tool. Knurled thread to fix coated abrasives and surface finishing products for coarse sanding applications, such as rust removal. Ideal for sanding small or awkward to reach areas such as pinch welds, door shuts and wheel arches	46		1	1	**4932430492**	4002395381531

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Sanders - System attachments

Random orbital sanders

	Catalogue product description	Ø (mm)	Fits MILWAUKEE® Random Orbital Sanders	Pack quantity	Order quantity	Article Number	EAN Code
①	Base plate Ø 125 mm, 8 holes. Complete with rubber ring as spare	125	ROS 125 E	2	1	**4932430091**	4002395377527
①	Base plate Ø 150 mm, 6 holes. Complete with rubber ring as spare	150	TXE 150, ROS 150 E	2	1	**4932357591**	4002395343317
			ROS 150 E-2			**4932430145**	4002395378067
	Spare paper bags for 4932345544		TXE 150, TX 125, ROS 150 E	5	1	**4931442873**	4002395247882
②	Lambswool polishing disc. Finishing high gloss polishing	150	ROS 150, ROS 150 E, TXE 150	1	1	**4932373164**	4002395347926
③	Lambswool polishing disc. 100% natural lambswool. Premium quality with extremely high fibre density for longer lifetime. Integrated soft touch layer guarantees perfect adjustment to flat and curved profiles. For finishing old and fresh paint. Extremely good polishing of temperature sensitive clear lacquers thanks to heat resistant fibres, e.g. polishing car bumper	135	TX 125, ROS 125 E	1	1	**4932430395**	4002395380565
④	Polishing sponge hard. Polish up of weather-beaten lacquer, lacquer re-conditioning	150	TXE 150, ROS 150 E, ROS 150	1	1	**4932373165**	4002395347940
⑤	Polishing sponge hard. Hard sponge with coarse foam structure. For maximum removal of the recondition-ing lacquer, removing deep scratches and polishing weather-beaten lacquer	145	TX 125, ROS 125 E	1	1	**4932430396**	4002395380572

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Orbital sanders

Description	Fits orbital sanders	Pack quantity	Min. order quantity	Article Number	EAN Code
Spare paper bags for 4932345544	VSS 20,VSSE 20, VSS 22,VSSE 22, VS 230,VSS 260, VSSE 260	5	1	**4931442873**	4002395247882

Delta sanders

Description	Fits delta sanders	Pack quantity	Min. order quantity	Article Number	EAN Code
Dust bag made of sturdy fabric	VS 11 D,FS 2, FS 2 D	1	1	**4932351675**	4002395320103

Belt sanders

Description	Fits belt sanders	Pack quantity	Min. order quantity	Article Number	EAN Code
Dust bag (spare)	BS 100 S,BS 100 LE	1	1	**4932336597**	4002395311026
Pair of clamps for MILWAUKEE® belt sander.		2	1	**4932459653**	4058546028251

Bandsaws - System attachments

Bandsaw covers

Safety - Protects user from injuries by preventing any access to the blade
Jobsite Armor™ durability - Proprietary composite material and crush zone barriers absorb impacts and protect the tool
Protection from debris - Covers protect the blade track and the pulley wheels from debris entering the tool and affecting overall performance
Tool-free installation and removal within second
Extends life of blade by protecting it from external objects

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Bandsaw Cover for HD18 BS	1	1	**4932471458**	4058546290863
②	Bandsaw Cover for M18 FBS85	1	1	**4932472241**	4058546326371
③	Bandsaw Cover for M18 CBS125 & BS 125	1	1	**4932471459**	4058546290870

Circular saws - System attachments

	Catalogue product description	Fits Milwaukee Circular Saws	Pack quantity	Order quantity	Article Number	EAN Code
	Dust absorbtion connector.	PCS 55	1	1	**4932369282**	4002395338412
	Spanner for removing saw blade.	CS 55,HK 46 N, SCS 65 Q,CS 75, PCS 55,HKS 75,HK 75 A, HKS 85,PMS 18	1	1	**4932371469**	4002395342181
	Parallel guide / fence	SCS 65 Q	1	1	**49224146**	045242181896
	Plastic transport case	SCS 65 Q	1	1	**201672001**	4002395840519
①	Dust extraction hood for MS216 mitre saw		1	1	**4932430005**	4002395376667
②	Guide rail GRU 1400. 1400 mm long. Supplied with carry bag		1	1	**4932451265**	4002395170197
	Connector Piece		1	1	**4932352559**	4002395372171

Biscuit jointers - System attachments

Catalogue product description	Fits AEG biscuit jointers		Pack quantity	Order quantity	Article Number	EAN Code
Cutter	LF 650	PJ 710	1	1	**4932361072**	4002395326679
Two hole spanner.	LF 650	PJ 710	1	1	**4932345712**	4002395305551

Planers - System attachments

Catalogue product description	All planers 82 & 102mm	Pack quantity	Order quantity	Article Number	EAN Code
Folding rebate depth gauge. For all planers except H500 / PR 1.6-82 models	✔	1	1	**4932274069**	4002395300129

Planer blades

Description	Width (mm)	Fits planers	Pack quantity	Min. order quantity	Article Number	EAN Code
Tungsten carbide reversible blades. Two reversible blades, suitable for soft and hardwoods	82 mm	M18 BP, H 500,H 750	2	1	**4932273484**	4002395300150
	102 mm	HB 750, HBE 800	2	1	**4932316243**	4002395300167

Routers - System attachments

	Description	Fits routers		Pack quantity	Min. order quantity	Article Number	EAN Code
①	**Precision collet for router.** High rotation accuracy.						
	Ø 3 mm collet	OFE 710, OFE 630	OFS 450	1	1	**4932308974**	4002395309092
	Ø 6.35 mm (1/4") collet	OFE 710, OFE 630	OFS 450	1	1	**4932313194**	4002395302857
	Ø 6 mm collet	OFE 710, OFE 630	OFS 450	1	1	**4932313192**	4002395302833
	Ø 8 mm collet	OFE 710, OFE 630	OFS 450	1	1	**4932313190**	4002395302840
②	Trim router off set base attachment, for trimming close to walls	M18 FTR		1	1	**4932471946**	4058546298456
③	12 pcs router bit set - 8 mm shank			12	1	**4932451668**	4002395275564

Outdoor products - System attachments

Chainsaws

Description	kerf [mm]	Drive Links	Pitch [mm]	Pack quantity	Min. order quantity	Article Number	EAN Code
16" / 406.4 mm saw chain	1.1	56	9.5 (3/8")	1	1	**4932464873**	4058546228187
12" / 304.8 mm saw chain	1.1	45	9.5 (3/8")	1	1	**4932471385**	4058546290139
10" / 254 mm saw chain	1.1	40	9.5 (3/8")	1	1	**4932471329**	4058546289577
6" / 152 mm saw chain	1.1	28	9.5 (3/8")	1	1	**4932478427**	4058546346188

Line trimmers

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
2 mm x 45 m trimmer line	1	12	**49162712**	045242493906
2.4 mm x 76 m trimmer line	1	10	**49162713**	045242493913
Auto feed trimmer replacement spool (includes 49162712 line)	1	1	**49162714**	045242006458

Crimpers - System attachments

Crimping dies for M18™ FORCE LOGIC™ HCCT

	Type	Form	Cable lug size [mm2]	Imprint code	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
①	NF C 20-130 for copper compression cable lugs	Hex	16	16	NF22 Cu 16	1	1	**4932451733**	4002395276837
			25	25	NF22 Cu 25	1	1	**4932451734**	4002395276844
			35	35	NF22 Cu 35	1	1	**4932451735**	4002395276851
			50	50	NF22 Cu 50	1	1	**4932451736**	4002395276868
			70	70	NF22 Cu 70	1	1	**4932451737**	4002395276875
			95	95	NF22 Cu 95	1	1	**4932451738**	4002395276882
			120	120	NF22 Cu 120	1	1	**4932451739**	4002395276899
			150	150	NF22 Cu 150	1	1	**4932451740**	4002395277506
			185	185	NF22 Cu 185	1	1	**4932451741**	4002395277513
			240	240	NF22 Cu 240	1	1	**4932451742**	4002395277520
			300	300	NF22 Cu 300	1	1	**4932451743**	4002395277544
②	DIN 46235 for copper compression cable lugs and connectors (DIN 46267)	Hex	16	8	DIN22 Cu 16	1	1	**4932451744**	4002395277551
			25	10	DIN22 Cu 25	1	1	**4932451745**	4002395277568
			35	12	DIN22 Cu 35	1	1	**4932451746**	4002395277575
			50	14	DIN22 Cu 50	1	1	**4932451747**	4002395277582
			70	16	DIN22 Cu 70	1	1	**4932451748**	4002395277599
			95	18	DIN22 Cu 95	1	1	**4932451749**	4002395278206
			120	20	DIN22 Cu 120	1	1	**4932451750**	4002395278213
			150	22	DIN22 Cu 150	1	1	**4932451751**	4002395278220
			185	25	DIN22 Cu 185	1	1	**4932451752**	4002395278237
			240	28	DIN22 Cu 240	1	1	**4932451753**	4002395278244
			300	32	DIN22 Cu 300	1	1	**4932451754**	4002395278251

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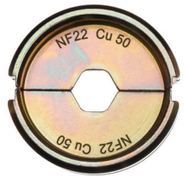

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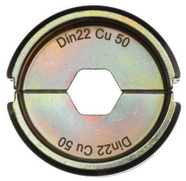

Crimping dies for M18™ FORCE LOGIC™ HCCT

	Type	Form	Cable lug size [mm2]	Imprint code	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
③	Tubular cable lugs and connectors	Hex	16	16	R22 Cu 16	1	1	**4932451755**	4002395278268
			25	25	R22 Cu 25	1	1	**4932451756**	4002395278275
			35	35	R22 Cu 35	1	1	**4932451757**	4002395278282
			50	50	R22 Cu 50	1	1	**4932451758**	4002395278299
			70	70	R22 Cu 70	1	1	**4932451759**	4002395278909
			95	95	R22 Cu 95	1	1	**4932451760**	4002395278916
			120	120	R22 Cu 120	1	1	**4932451761**	4002395278923
			150	150	R22 Cu 150	1	1	**4932451762**	4002395278930
			185	185	R22 Cu 185	1	1	**4932451763**	4002395278947
			240	240	R22 Cu 240	1	1	**4932451764**	4002395278954
			300	300	R22 Cu 300	1	1	**4932451765**	4002395278961
④	Copper solderless terminals (DIN 46234,DIN 46230, DIN 46341)	Half round indent	16	16	Q22 CU 16	1	1	**4932451766**	4002395278978
			25	25	Q22 CU 25	1	1	**4932451767**	4002395278985
			35	35	Q22 CU 35	1	1	**4932451768**	4002395278992
			50	50	Q22 CU 50	1	1	**4932451769**	4002395279609
			70	70	Q22 CU 70	1	1	**4932451770**	4002395279616
⑤	DIN Aluminium for aluminium compression cable lugs and connectors (DIN 46329,46267 Part 1 and 2, DIN EN 50182)	Hex	16/25	12	DIN22 AL 16/25	1	1	**4932451771**	4002395279623
			35	14	DIN22 AL 35	1	1	**4932451772**	4002395279630
			50	16	DIN22 AL 50	1	1	**4932451773**	4002395279647
			70	18	DIN22 AL 70	1	1	**4932451774**	4002395279654
			95/120	22	DIN22 AL 95/120	1	1	**4932451775**	4002395279661
			150	25	DIN22 AL 150	1	1	**4932451776**	4002395279678
⑥	Copper tubular cable lugs and connectors like L series	Hex	16	8	L22 Cu 16	1	1	**4932464487**	4058546224325
			25	10	L22 Cu 25	1	1	**4932464488**	4058546224332
			35	12	L22 Cu 35	1	1	**4932464489**	4058546224349
			50	14	L22 Cu 50	1	1	**4932464490**	4058546224356
			70	16	L22 Cu 70	1	1	**4932464491**	4058546224363
			95	18	L22 Cu 95	1	1	**4932464492**	4058546224370
			120	20	L22 Cu 120	1	1	**4932464493**	4058546224387
			150	22	L22 Cu 150	1	1	**4932464494**	4058546224394
			185	25	L22 Cu 185	1	1	**4932464495**	4058546224400
			240	28	L22 Cu 240	1	1	**4932464496**	4058546224417
⑦	Pre rounding of triangular shaped aluminium and copper conductors	Round	16	-	RU22 Cu/Al 16	1	1	**4932451780**	4002395276912
			35/25	-	RU22 Cu35/AL25	1	1	**4932451781**	4002395276929
			50/35	-	RU22 Cu50/AL35	1	1	**4932451782**	4002395276936
			70/50	-	RU22 Cu70/AL50	1	1	**4932451783**	4002395276943
			95/70	-	RU22 Cu95/AL70	1	1	**4932451784**	4002395276950
			120/95	-	RU22 Cu120/ AL95	1	1	**4932451785**	4002395276967
			150/120	-	RU22 Cu150/ AL120	1	1	**4932451786**	4002395276974
			185/150	-	RU22 Cu185/ AL150	1	1	**4932451787**	4002395276981
			240/185	-	RU22 Cu240/ AL185	1	1	**4932451788**	4002395276998
			300/240	-	RU22 Cu300/ AL240	1	1	**4932451789**	4002395277605
⑧	Crimping die box					1	1	**4932459339**	4058546010003

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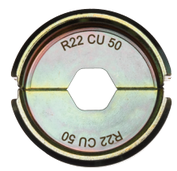

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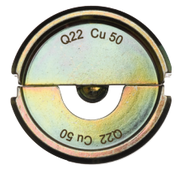

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TOOL SYSTEM ATTACHMENTS

Crimping dies for M18™ FORCE LOGIC™ HCCT 109/42

	Type	Form	Cable lug size [mm2]	Imprint code	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
①	DIN Aluminium for aluminium compression cable lugs and connectors (DIN 46329, 46267 Part 1 und 2, DIN EN 50182)	Hex	16/25	12	DIN13 AL 16/25	1	1	**4932459506**	4058546026783
			35	14	DIN13 AL 35	1	1	**4932459507**	4058546026790
			50	16	DIN13 AL 50	1	1	**4932459508**	4058546026806
			70	18	DIN13 AL 70	1	1	**4932459509**	4058546026813
			95/120	22	DIN13 AL 95/120	1	1	**4932459510**	4058546026820
			150	25	DIN13 AL 150	1	1	**4932459511**	4058546026837
			185	28	DIN13 AL 185	1	1	**4932459512**	4058546026844
			240	32	DIN13 AL 240	1	1	**4932459513**	4058546026851
			300	34	DIN13 AL 300	1	1	**4932459514**	4058546026868
②	Copper tubular cable lugs and connectors like L series	Hex	16	8	L13 Cu 16	1	1	**4932464500**	4058546224455
			25	10	L13 Cu 25	1	1	**4932464501**	4058546224462
			35	12	L13 Cu 35	1	1	**4932464502**	4058546224479
			50	14	L13 Cu 50	1	1	**4932464503**	4058546224486
			70	16	L13 Cu 70	1	1	**4932464504**	4058546224493
			95	18	L13 Cu 95	1	1	**4932464505**	4058546224509
			120	20	L13 Cu 120	1	1	**4932464506**	4058546224516
			150	22	L13 Cu 150	1	1	**4932464507**	4058546224523
			185	25	L13 Cu 185	1	1	**4932464508**	4058546224530
			240	28	L13 Cu 240	1	1	**4932464509**	4058546224547
			300	32	L13 Cu 300	1	1	**4932464510**	4058546224554
③	Type	Round	16	-	RU13 Cu/Al16	1	1	**4932459483**	4058546011444
			35/25	-	RU13 Cu35/AL25	1	1	**4932459484**	4058546011451
			50/35	-	RU13 Cu50/AL35	1	1	**4932459485**	4058546011468
			70/50	-	RU13 Cu70/AL50	1	1	**4932459486**	4058546011475
			95/70	-	RU13 Cu95/AL70	1	1	**4932459487**	4058546011482
			120/95	-	RU13 Cu120/AL95	1	1	**4932459488**	4058546011499
			150/120	-	RU13 Cu150/AL120	1	1	**4932459489**	4058546011505
			185/150	-	RU13 Cu185/AL150	1	1	**4932459490**	4058546011512
			240/185	-	RU13 Cu240/AL185	1	1	**4932459491**	4058546011529
			300/240	-	RU13 Cu300/AL240	1	1	**4932459492**	4058546011536
④	Ferruls	Trapezoid	16	-	AEH13 Cu 16	1	1	**4932459515**	4058546026875
			25	-	AEH13 Cu 25	1	1	**4932459516**	4058546026882
			35	-	AEH13 Cu 35	1	1	**4932459517**	4058546026899
			50	-	AEH13 Cu 50	1	1	**4932459518**	4058546026905
			70	-	AEH13 Cu 70	1	1	**4932459519**	4058546026912
			95	-	AEH13 Cu 95	1	1	**4932459520**	4058546026929
			120	-	AEH13 Cu 120	1	1	**4932459521**	4058546026936
			150	-	AEH13 Cu 150	1	1	**4932459522**	4058546026943
			185	-	AEH13 Cu 185	1	1	**4932459523**	4058546026950
			240	-	AEH13 Cu 240	1	1	**4932459524**	4058546026967
⑤	C taps	Oval	16	-	C13 Cu 16	1	1	**4932459525**	4058546026974
			25	-	C13 Cu 25	1	1	**4932459526**	4058546026981
			35	-	C13 Cu 35	1	1	**4932459527**	4058546026998
			50	-	C13 Cu 50	1	1	**4932459528**	4058546027001
			70	-	C13 Cu 70	1	1	**4932459529**	4058546027018
			10	-	C13 Cu 10	1	1	**4932459530**	4058546027025
			10-35	-	C13 Cu 10-35	1	1	**4932459531**	4058546027032
			25-50	-	C13 Cu 25-50	1	1	**4932459532**	4058546027049
			35-70	-	C13 Cu 35-70	1	1	**4932459533**	4058546027056
⑥	H clamps	Oval	70	-	HAH13 Cu 70	1	1	**4932459534**	4058546027063
			95	-	HAH13 Cu 95	1	1	**4932459535**	4058546027070
			120	-	HAH13 Cu 120	1	1	**4932459536**	4058546027087
⑦	Double press cable shoes	Oval	2x50	-	DP13 Cu 2x50	1	1	**4932459537**	4058546027094
			2x70	-	DP13 Cu 2x70	1	1	**4932459538**	4058546027100
			2x95	-	DP13 Cu 2x95	1	1	**4932459539**	4058546027117
⑧	Crimping die box for M18 HCCT109/42 crimper (dies to be bought separately)					1	1	**4932464211**	4058546221560

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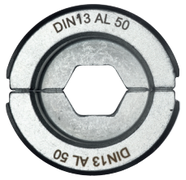

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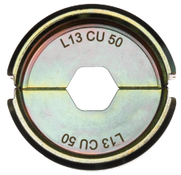

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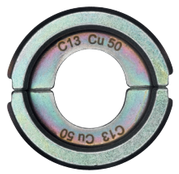

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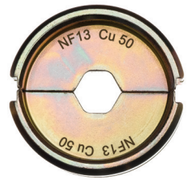
Crimping dies for M18™ HCCT 109/42

	Type	Form	Cable lug size (mm²)	Imprint code	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	NF C 20-130 for copper compression cable lugs	Hex	16	16	NF13 Cu 16	1	1	**4932459453**	4058546011147
			25	25	NF13 Cu 25	1	1	**4932459454**	4058546011154
			35	35	NF13 Cu 35	1	1	**4932459455**	4058546011161
			50	50	NF13 Cu 50	1	1	**4932459456**	4058546011178
			70	70	NF13 Cu 70	1	1	**4932459457**	4058546011185
			95	95	NF13 Cu 95	1	1	**4932459458**	4058546011192
			120	120	NF13 Cu 120	1	1	**4932459459**	4058546011208
			150	150	NF13 Cu 150	1	1	**4932459460**	4058546011215
			185	185	NF13 Cu 185	1	1	**4932459461**	4058546011222
			240	240	NF13 Cu 240	1	1	**4932459462**	4058546011239
			300	300	NF13 Cu 300	1	1	**4932459463**	4058546011246
			400	400	NF13 Cu 400	1	1	**4932459464**	4058546011253
②	DIN 46235 for copper compression cable lugs and connectors (DIN 46267)	Hex	16	8	DIN13 Cu 16	1	1	**4932459465**	4058546011260
			25	10	DIN13 Cu 25	1	1	**4932459466**	4058546011277
			35	12	DIN13 Cu 35	1	1	**4932459467**	4058546011284
			50	14	DIN13 Cu 50	1	1	**4932459468**	4058546011291
			70	16	DIN13 Cu 70	1	1	**4932459469**	4058546011307
			95	18	DIN13 Cu 95	1	1	**4932459470**	4058546011314
			120	20	DIN13 Cu 120	1	1	**4932459471**	4058546011321
			150	22	DIN13 Cu 150	1	1	**4932459472**	4058546011338
			185	25	DIN13 Cu 185	1	1	**4932459473**	4058546011345
			240	28	DIN13 Cu 240	1	1	**4932459474**	4058546011352
			300	32	DIN13 Cu 300	1	1	**4932459475**	4058546011369
③	Tubular cable lugs and connectors	Hex	16	16	R13 Cu 16	1	1	**4932459494**	4058546011550
			25	25	R13 Cu 25	1	1	**4932459495**	4058546011567
			35	35	R13 Cu 35	1	1	**4932459496**	4058546011574
			50	50	R13 Cu 50	1	1	**4932459497**	4058546011581
			70	70	R13 Cu 70	1	1	**4932459498**	4058546011598
			95	95	R13 Cu 95	1	1	**4932459499**	4058546011604
			120	120	R13 Cu 120	1	1	**4932459500**	4058546011611
			150	150	R13 Cu 150	1	1	**4932459501**	4058546011628
			185	185	R13 Cu 185	1	1	**4932459502**	4058546011635
			240	240	R13 Cu 240	1	1	**4932459503**	4058546011642
			300	300	R13 Cu 300	1	1	**4932459504**	4058546026769
			400	400	R13 Cu 400	1	1	**4932459505**	4058546026776
④	Copper solderless terminals (DIN 46234, DIN 46230, DIN 46341)	Half round indent	16	16	Q13 CU 16	1	1	**4932459477**	4058546011383
			25	25	Q13 CU 25	1	1	**4932459478**	4058546011390
			35	35	Q13 CU 35	1	1	**4932459479**	4058546011406
			50	50	Q13 CU 50	1	1	**4932459480**	4058546011413
			70	70	Q13 CU 70	1	1	**4932459481**	4058546011420
			95	95	Q13 CU 95	1	1	**4932459482**	4058546011437

①


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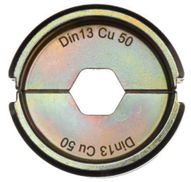

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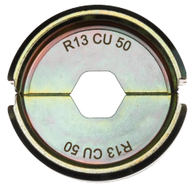

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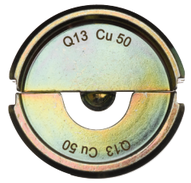

TOOL SYSTEM ATTACHMENTS

Crimp die kits

	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
①	**R22 Cu die kit for M18 HCCT** Die storage box incl. 11 dies - 16, 25, 35, 50, 70, 95, 120, 150, 185, 240 & 300 mm²	11	1	**4932471999**	4058546298982
②	**DIN13 Cu die set for M18 HCCT109/42** Die storage box incl. 11 dies - 16, 25, 35, 50, 70, 95, 120, 150, 185, 240 & 300 mm²	11	1	**4932472000**	4058546323967
③	**DIN13 Al die set for M18 HCCT109/42** Die storage box incl. 9 dies - 16/25, 35, 50, 70, 95/120, 150, 185, 240 & 300 mm²	9	1	**4932472001**	4058546323974
④	**R13 Cu die set for M18 HCCT109/42** Die storage box incl. 11 dies - 16, 25, 35, 50, 70, 95, 120, 150, 185, 240 & 300 mm²	11	1	**4932472002**	4058546323981

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Cable cutters - System attachments

Cable Cutter Blades suitable for M18™ HCCAC / M18™ HCCS

	Catalogue product description	Pack quantity	Order quantity	Article Number	EAN Code
①	ACSR Aluminium steel reinforced cable cutting jaw including blades	1	1	**49162773**	045242350070
②	ACSR Aluminium steel reinforced cable cutting blades	1	1	**48440412**	045242355235
①	Cu/Al standard copper & aluminium cable cutting jaw including blades	1	1	**4932430839**	4002395385010
②	Replacement cable cutter blades for copper and aluminium.	1	1	**4932464498**	4058546224431
①	Armoured cable cutting Jaw for M18 HCC	1	1	**4932464867**	4058546228125
①	FSW fine stranded wire cutting jaw including blades	1	1	**49162778**	045242505722
②	FSW fine stranded wire cutting blades	1	1	**48442778**	045242505739
①	EHS guy wire/steel wire cutting jaw including blades	1	1	**49162777**	045242505449
②	EHS guy wire/steel wire cutting blades	1	1	**48442777**	045242505456

①

②

Cable cutting blades suitable for M18 HCCT

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Cu/Al standard Copper & Aluminium cable cutting jaw	1	1	**4932464497**	4058546224424

Cable cutter blades for underground cutter M18™ FORCE LOGIC™ HCC75

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Underground cutter blade M18 HCC75	1	1	**49162774**	045242486663

Cable cutter blades for M18™ FORCE LOGIC™ HCC45

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
ACSR blade M18 HCC45	1	1	**49162775**	045242486632

Dies for M18™ BLTRC threaded rod cutter

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Dies for M18™ BLTRC threaded rod cutter	2	1	**4932471372**	4058546290009

M18 FUEL™ fish tapes - System attachments

Steel fish drums

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
36 m x 3 mm steel fish drum	1	1	**48445176**	4058546326432
72 m x 3 mm steel fish drum	1	1	**48445178**	4058546326449

Non-conductive drums

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
30 m non-conductive polyester drum	1	1	**48445195**	4058546326463
60 m non-conductive polyester drum	1	1	**48445197**	4058546326470

Pipe cutter / Cable cutter blades for M12™

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Pipe cutter wheels. Suitable for copper pipe. Not suitable for plastic or stainless steel pipe	2	1	48380010	045242159710
②	Cable cutter blade	1	1	4932430070	4002395377312
	PEX cutter blade for C12 PPC	1	1	4931441978	4002395179268

①

Knockout punch - System attachments

Knockout punch and dies

Suitable for mild steel and aluminium up to a thickness of 3 mm.
Also suitable for stainless steel max. 2.5 mm.

Diameter (mm)	Standard PG size	Standard ISO metric size	Pack quantity	Min. order quantity	Punch Article Number	Punch EAN Code	Die Article Number	Die EAN Code
16.2		M 16	1	1	**4932430841**	4002395385034	**4932430913**	4002395385751
20.4	PG 13.5	M 20	1	1	**4932430842**	4002395385041	**4932430914**	4002395385768
22.5	PG 16 1/2"		1	1	**4932430843**	4002395385058	**4932430915**	4002395385775
25.4		M 25	1	1	**4932430844**	4002395385065	**4932430916**	4002395385782
28.3	PG 21 3/4"		1	1	**4932430845**	4002395385072	**4932430917**	4002395385799
32.5		M 32	1	1	**4932430846**	4002395385089	**4932430918**	4002395385805
40.5		M 40	1	1	**4932430847**	4002395385096	**4932430919**	4002395385812
50.5		M 50	1	1	**4932430848**	4002395385102	**4932430920**	4002395385829
63.5		M 63	1	1	**4932430849**	4002395385119	**4932430921**	4002395385836

Draw stud bolt 49162680 (for 16.2 and 20.4 mm) Ø 11,1 mm: requires pre-drilling with Ø 11.3 - 11.5 mm drill bit / step drill.
Draw stud bolt 49162681 Ø 19 mm: requires pre-drilling with Ø 19.5 - 20 mm drill bit / step drill.

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Adaptor to allow the MILWAUKEE® tool to use competitors punches and dies ie. Klauke®, Greenlee® and Alfra®	1	1	**49162685**	045242337965

Hydraulic pump - System attachments

1.8 meter controller extension cord

Compatible with M18™ FORCE LOGIC™ hydraulic pump
IP 67 ingress protection for reliable use in the elements
Male-female connectors for interconnectable extension up to 7.3 m of length

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
1.8 meter controller extension cord	1	1	**49122775**	4058546326487

Hydraulic oil

1 Liter accessory oil for M18™ FORCE LOGIC™ HUP700 hydraulic pump
Ensures full performance and reliable use in extreme environmental conditions from -18°C to 50°C

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Replacement oil M18 HUP700	1	1	**4932472004**	4058546324001

Bucket hanger

Compatible with M18™ FORCE LOGIC™ hydraulic pump
Extendable bar & rubber bumpers allow for use with most existing buckets & steel baskets
Symmetrical lift ring design enable use from both sides of the hanger
Keeps pump in ideal, level operating position while freeing up space inside the bucket
Standard size lift rings allow for use with existing bucket hooks
Open frame design enables the user to open the pump battery door while still resting in the hanger

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Bucket hanger for M18 HUP700	1	1	49122776	045242535231

Expansion tools - System attachments

Expander heads

Catalogue product description	Pipe diameter [mm]	Pipe wall thickness [mm]	Pipe pressure [bar]	Suitable	Pack quantity	Order quantity	Article Number	EAN Code
PXPH12I-14	12	1.7/ 1.8/ 2	6-10	M12, M18	1	1	**4932352716**	4002395373741
PXPH16I-1406	16	1.5/ 1.8	6	M12, M18	1	1	**4932430103**	4002395377640
PXPH16I-1410	16	1.8/ 2.0/ 2.2	10	M12, M18	1	1	**4932352717**	4002395373758
PXPH20I-1406	20	1.9/ 2.0/ 2.3	6, (8 bar - Ø 2.3 mm)	M12, M18	1	1	**4932352718**	4002395373765
PXPH20I-1410	20	2.8	10	M12, M18	1	1	**4932352719**	4002395373772
PXPH25I-1406	25	2.3	6	M12, M18	1	1	**4932352720**	4002395373789
PXPH25I-2510	25	3.5	10	M18	1	1	**4932352749**	4002395374076
PXPH 40I - 2510	40	5.5	10	M18 FPXP	1	1	**4932479581**	4058546373757
PXPH 40I - 5606	40	3.7	6-10	M18 BLPXPL	1	1	**4932451396**	4002395160884
PXPH 50I - 25	50	4.6/ 6.9	6-10	M18 FPXP	1	1	**4932479582**	4058546373764
PXPH 50I - 5606	50	4.6	6-10	M18 BLPXPL	1	1	**4932451397**	4002395160891
PXPH 63I - 5606	63	5.8	6-10	M18 BLPXPL	1	1	**4932451398**	4002395158102
PXPH 75I - 5606	75	6.8	6-10	M18 BLPXPL	1	1	**4932451399**	4002395158119
Grease Tube contents 50 g. For lubrication of cone and expander heads					1	1	**4932352726**	4002395373840
Grease Expander Heads 40/50mm Tube contents 150 g. For lubrication of M18 FPXP cone and 40/50 mm expander heads					1	1	**4932479835**	4058546376291

Press tools - System attachments

Press jaws

Jaw profile	Fits to following pipe systems suppliers	Nominal size	Tool suitability	Jaw model description	Id. No. 4932-	EAN Code				
M	Geberit: Mapress VSH: X-Press Eurotubi Raccorderie Metallique Rubinetterie Bresciane Sanha: Nirosan Pegler Yorkshire	M12	M12	J12-M12	430243	4002395379040				Jaw M profile Ring jaw M profile
		M12	M18	J18-M12	430244	4002395379057				
		M15	M12	J12-M15	430245	4002395379064				
		M15	M18	J18-M15	430246	4002395379071				
		M18	M12	J12-M18	430247	4002395379088				
		M18	M18	J18-M18	430248	4002395379095				
		M22	M12	J12-M22	430249	4002395379101				
		M22	M18	J18-M22	430250	4002395379118				
		M28	M12	J12-M28	430251	4002395379125				
		M28	M18	J18-M28	430252	4002395379132				
		M35	M12	J12-M35	430253	4002395379149				
		M35	M18	J18-M35	430254	4002395379156				
		M42	M18	RJ18-M42 (requires ring jaw adaptor RJA-1)	430255	4002395379163				
		M54	M18	RJ18-M54 (requires ring jaw adaptor RJA-1)	430256	4002395379170				
V	Viega Comap IBP Sanha: Nirosan	V12	M12	J12-V12	430260	4002395379217				Jaw V profile Ring jaw V profile
		V12	M18	J18-V12	430261	4002395379224				
		V14	M12	J12-V14	451660	4002395273423				
		V14	M18	J18-V14	471086	4058546287146				
		V15	M12	J12-V15	430262	4002395379231				
		V15	M18	J18-V15	430263	4002395379248				
		V16	M12	J12-V16	451661	4002395273430				
		V16	M18	J18-V16	471087	4058546287153				
		V18	M12	J12-V18	430264	4002395379255				
		V18	M18	J18-V18	430265	4002395379262				
		V22	M12	J12-V22	430266	4002395379279				
		V22	M18	J18-V22	430267	4002395379286				
		V28	M12	J12-V28	430268	4002395379293				
		V28	M18	J18-V28	430269	4002395379309				
		V35	M12	J12-V35	430270	4002395379316				
		V35	M18	J18-V35	430271	4002395379323				
		V42	M18	RJ18-V42 (requires ring jaw adaptor RJA-1)	430272	4002395379330				
		V54	M18	RJ18-V54 (requires ring jaw adaptor RJA-1)	430273	4002395379347				
TH	ALB Comap Fränkische Henco (TH14 - TH25 only) IPA Sanha Tiemme	TH14	M12	J12-TH14	430274	4002395379354				Jaw TH profile Ring jaw TH profile
		TH14	M18	J18-TH14	430275	4002395379361				
		TH16	M12	J12-TH16	430276	4002395379378				
		TH16	M18	J18-TH16	430277	4002395379385				
		TH18	M12	J12-TH18	430278	4002395379392				
		TH18	M18	J18-TH18	430279	4002395379408				
		TH20	M12	J12-TH20	430280	4002395379415				
		TH20	M18	J18-TH20	430281	4002395379422				
		TH25	M12	J12-TH25	430282	4002395379439				
		TH25	M18	J18-TH25	430355	4002395380169				
		TH26	M12	J12-TH26	430283	4002395379446				
		TH26	M18	J18-TH26	430284	4002395379453				
		TH32	M12	J12-TH32	430285	4002395379460				

Press jaws

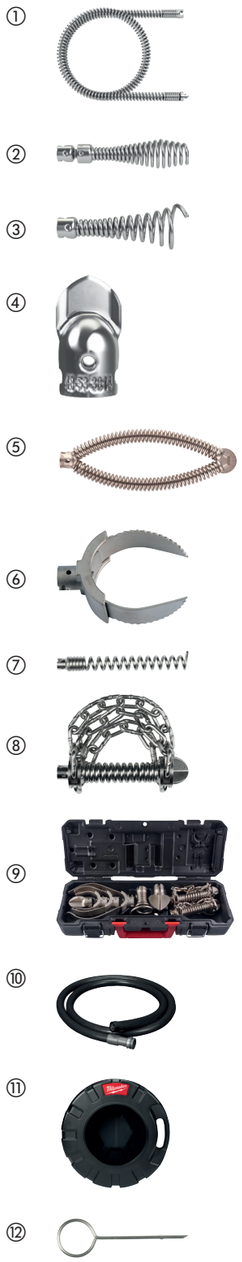
Jaw profile	Fits to following pipe systems suppliers	Nominal size	Tool suitability	Jaw model description	Id. No. 4932-	EAN Code				
TH	ALB Comap Fränkische Henco (TH14 - TH25 only) IPA Sanha Tiemme	TH32	M18	J18-TH32	430286	4002395379477				
		TH40	M12	J12-TH40	430287	4002395379484				
		TH40	M18	RJ18-TH40 (requires ring jaw adaptor RJA-1)	430288	4002395379491				
		TH50	M18	RJ18-TH50 (requires ring jaw adaptor RJA-1)	430289	4002395379507				
		TH63	M18	RJ18-TH63 (requires ring jaw adaptor RJA-1)	430290	4002395379514				
U	ALB Uponor: Unipipe, Airpipe Kann: Kann-therm Wavin: Press-Systeme Fränkische: Alpex F50 Profi DW Verbundrohr: Multitubo IBP: >B< Flex KE Kelit: Kelit Kelox Jupiter: Heizsystem	U14	M12	J12-U14	430291	4002395379521				Jaw U profile Ring jaw U profile
		U14	M18	J18-U14	430292	4002395379538				
		U16	M12	J12-U16	430293	4002395379545				
		U16	M18	J18-U16	430294	4002395379552				
		U18	M12	J12-U18	430295	4002395379569				
		U18	M18	J18-U18	430296	4002395379576				
		U20	M12	J12-U20	430297	4002395379583				
		U20	M18	J18-U20	430298	4002395379590				
		U25	M12	J12-U25	430299	4002395379606				
		U25	M18	J18-U25	430300	4002395379613				
		U32	M12	J12-U32	430301	4002395379620				
		U32	M18	J18-U32	430302	4002395379637				
		U40	M12	J12-U40	430303	4002395379644				
		U40	M18	RJ18-U40 (requires ring jaw adaptor RJA-1)	430304	4002395379651				
		U50	M18	RJ18-U50 (requires ring jaw adaptor RJA-1)	430305	4002395379668				
		U63	M18	RJ18-U63 (requires ring jaw adaptor RJA-1)	430306	4002395379675				
ACz	ACOME MT	Acz12	M12	J12-ACz 12	459388	4058546010492				
		Acz16	M12	J12-ACz 16	459389	4058546010508				
		Acz20	M12	J12-ACz 20	459390	4058546010515				
		Acz25	M12	J12-ACz 25	459391	4058546010522				
G	Geberit: Mepla & Mepla Therm	G16	M12	J12-G16	464217	4058546221621				
		G16	M18	J18-G16	464544	4058546224899				
		G20	M12	J12-G20	464218	4058546221638				
		G20	M18	J18-G20	464545	4058546224905				
		G26	M12	J12-G26	464219	4058546221645				
		G26	M18	J18-G26	464546	4058546224912				
		G32	M12	J12-G32	464220	4058546221652				
		G32	M18	J18-G32	464547	4058546224929				
		G40	M12	J12-G40	464221	4058546221669				
		G40	M18	J18-G40	464548	4058546224936				
		G50	M18	J18-G50	464549	4058546224943				
① **Ring jaw adaptor**				RJA-1	430307	4002395379682				① Ring jaw adaptor

Drum machine attachments

	Description	Fits drain cleaners M12B-DC6, M12 BDC8	Fits drain cleaners M18 FDCPF8, M18 FD-CPF10	Fits drain cleaners M18 FFSDC16, M18 FFSDC13, M18 FFS-DC10	Fits drain cleaners MXF LSDP	Article Number	EAN Code
①	16 mm x 15.2 m open wind coupling end			✔		**48532775**	045242513109
	6 mm x 7.6 m inner core bulb head	✔				**48532573**	045242471270
	8 mm x 7.6 m inner core drop head	✔				**48532572**	045242364206
	6 mm x 7.6 m inner core drop head	✔				**48532574**	045242471287
	6 mm x 10.6 m inner core bulb head		✔			**48532671**	045242482740
	6 mm x 15.2 m inner core bulb head		✔			**48532672**	045242482757
	8 mm x 7.6 m inner core bulb head	✔				**48532571**	045242364213
②	8 mm x 10.6 m inner core bulb head		✔			**48532673**	045242482764
	8 mm x 15.2 m inner core bulb head					**48532674**	045242482771
	10 mm x 10.6 m inner core coupling end		✔			**48532675**	045242482788
	6 mm x 7.6 m inner core bulb head drum	✔				**48532581**	045242480586
	6 mm x 7.6 m inner core drop head drum	✔				**48532582**	045242480593
	8 mm x 7.6 m inner core bulb head drum	✔				**48532583**	045242480609
	8 mm x 7.6 m inner core drop head drum	✔				**48532584**	045242480616
	8 mm x 23 m inner core bulb head			✔		**48532772**	045242513079
	10 mm x 15.2 m inner core coupling end			✔		**48532773**	045242513086
	13 mm x 15.2 m inner core coupling end			✔		**48532774**	045242513093
	16 mm x 7.6 m inner core coupling end				✔	**4932471701**	4058546296001
③	16 mm x 15.2 m inner core coupling end				✔	**4932471702**	4058546296018
	20 mm x 7.6 m inner core coupling end				✔	**4932471703**	4058546296025
	20 mm x 15.2 m inner core coupling end				✔	**4932471704**	4058546296032
	16 mm anchor cable coupling end				✔	**4932471707**	4058546296063
	16 mm x 60 cm leader cable coupling end				✔	**4932471708**	4058546296070
	20 mm x 600 mm leader cable coupling end				✔	**4932471709**	4058546296087
④	Small bulb auger for 10, 13, 16 mm cables	✔	✔			**48532681**	045242503803
⑤	Small C cutter for 10, 13, 16 mm cables	✔	✔			**48532684**	045242503834
	Medium C cutter for 10, 13, 16 mm cables					**48532789**	045242006137
⑥	75 mm chain knocker for 16, 20 mm cables				✔	**48532837**	4058546323448
	100 mm chain knocker for 16, 20 mm cables				✔	**48532838**	4058546323455
⑦	Small drop head for 10, 13, 16 mm cables	✔	✔			**48532682**	045242503810
	Medium drop head for 10, 13, 16 mm cables	✔	✔			**48532787**	045242006113
⑧	Funnel auger for 16, 20 mm cables				✔	**48532831**	4058546323387
	Medium funnel auger for 10, 13, 16 mm cables	✔	✔			**48532786**	045242006106
	Small 5 pc head kit for 10, 13, 16 mm cables	✔	✔			**48532685**	045242503841
⑨	Medium 5 pc head kit for 10, 13, 16 mm cables	✔	✔			**48532790**	045242006144
	9 pc head kit 16, 20 mm cables				✔	**48532840**	4058546296131
⑩	Small opening tool for 16, 20 mm cables				✔	**48532835**	4058546323424
	Medium opening tool for 16, 20 mm cables				✔	**48532836**	4058546323431
	75 mm root cutter for 16, 20 mm cables				✔	**48532832**	4058546323394
⑪	100 mm root cutter for 16, 20 mm cables				✔	**48532833**	4058546323400
	150 mm root cutter for 16, 20 mm cables				✔	**48532834**	4058546323417
⑫	Small spade bit for 10, 13, 16 mm cables	✔	✔			**48532683**	045242503827
	Medium spade bit for 10, 13, 16 mm cables	✔	✔			**48532788**	045242006120
⑬	Straight auger for 16, 20 mm cables				✔	**48532830**	4058546323370
⑭	SWITCH PACK™ auto feed for M18 FFSDC series			✔		**4932471993**	4058546298920
⑮	Guide hose for SWITCH PACK™ auto feed			✔		**4932471994**	4058546298937
⑯	Base plate for SWITCH PACK™ auto feed			✔		**4932478225**	4058546344023
⑰	SWITCH PACK™ drum for M18 FFSDC series			✔		**4932464277**	4058546222222
⑱	Guide hose for MXFLSDP				✔	**4932478110**	4058546340421
⑲	Pin key for all cables	✔	✔	✔	✔	**4932471717**	4058546296162

Sectional sewer machine attachments

	Description	Fits sewer machine M18 FCSSM	Fits sewer machine M18 FSSM	Article Number	EAN Code
	16 mm x 2.3 m open wind coupling end	✔		**4932478413**	4058546346041
	16 mm x 2.3 m open wind inner core coupling	✔		**4932478414**	4058546346058
	22 mm x 4.5 m open wind inner core coupling end	✔	✔	**4932478415**	4058546346065
①	22 mm x 4.5 m open wind coupling end	✔	✔	**4932471712**	4058546296117
	22 mm x 4.5 m open wind coupling end kit	✔	✔	**4932471713**	4058546296124
	32 mm x 4.5 m open wind coupling end		✔	**4932471710**	4058546296094
	32 mm x 4.5 m open wind heavy duty coupling end		✔	**4932471711**	4058546296100
②	Drop head bulb 16 mm cables	✔		**48533811**	4058546346133
	Drop head straight 16 mm cables	✔		**48533812**	4058546346126
	Funnel auger for 16 mm cables	✔		**48533813**	4058546346140
③	Small funnel auger for 22 mm cables	✔	✔	**48533828**	4058546346089
	Medium funnel auger for 22 mm cables	✔	✔	**48533831**	4058546323479
	Funnel auger for 32 mm cables		✔	**48534831**	4058546323561
	Extra small opening tool for 16 mm cables	✔		**48533814**	4058546346157
	Small opening tool for 16 mm cables	✔		**48533815**	4058546346164
	Small opening tool for 22 mm cables	✔	✔	**48533827**	4058546346096
④	Small opening tool for 22 mm cables	✔	✔	**48533835**	4058546323516
	Medium opening tool for 22 mm cables	✔	✔	**48533836**	4058546323523
	Small opening tool for 32 mm cables		✔	**48534835**	4058546323608
	Medium opening tool for 32 mm cables		✔	**48534836**	4058546323615
⑤	Spring cleaner for 16 mm cables	✔		**48533816**	4058546346171
	50 mm root cutter for 22 mm cables	✔	✔	**48533825**	4058546346119
	75 mm root cutter for 22 mm cables	✔	✔	**48533832**	4058546323486
	100 mm root cutter for 22 mm cables	✔	✔	**48533833**	4058546323493
⑥	150 mm root cutter for 22 mm cables	✔	✔	**48533834**	4058546323509
	75mm root cutter for 32 mm cables		✔	**48534832**	4058546323578
	100 mm root cutter for 32 mm cables		✔	**48534833**	4058546323585
	150 mm root cutter for 32 mm cables		✔	**48534834**	4058546323592
	Small straight auger for 22 mm cables	✔	✔	**48533829**	4058546346072
⑦	Medium straight auger for 22 mm cables	✔	✔	**48533830**	4058546323462
	Straight auger for 32 mm cables		✔	**48534830**	4058546323554
	75 mm chain knocker for 22 mm spirals	✔	✔	**48533837**	4058546323530
⑧	100 mm chain knocker 22 mm cables	✔	✔	**48533838**	4058546323547
	75 mm chain knocker for 32 mm spirals		✔	**48534837**	4058546323622
	100 mm chain knocker 32 mm cables		✔	**48534838**	4058546323639
⑨	9pc head kit for 22 mm cables	✔	✔	**48533840**	4058546296148
	9pc head kit for 32 mm cables		✔	**48534839**	4058546296155
	Small guide hose for FCSSM	✔		**4932478410**	4058546346010
⑩	Medium guide hose for FCSSM	✔		**4932478409**	4058546346003
	Large guide hose for FSSM		✔	**4932471720**	4058546296193
	Cable drum for 16mm spirals	✔		**4932478412**	4058546346034
⑪	Cable drum for 22mm spirals	✔	✔	**4932478411**	4058546346027
	Cable drum for 32mm spirals		✔	**4932471719**	4058546296186
⑫	Pin key for all cables	✔	✔	**4932471717**	4058546296162



Inspection cameras

All extension cables are water splash and dust proof.
Extensions are attached between the base camera unit and standard supplied camera cable.

	Description	Cable length (m)	Cable diameter (mm)	Fits inspection cameras	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Cable extension: Up to a maximum of 3 extensions can be fixed together	0.9	17	C12 IC	1	1	**48530110**	045242157747
①	Cable extension: Up to a maximum of 5 extensions can be fixed together	0.9	17	C12 AVD, C12 AVA	1	1	**48530141**	045242216529
	Replacement analog camera cable	0.9	9.5	C12 AVD, C12 AVA	1	1	**4931419517**	4002395828234
	1m replacement cable camera for the M-spector camera	1	12	M12 IC AV3	1	1	**48530150**	045242344208
	3m replacement cable camera for the M-spector camera	3	12	M12 IC AV3	1	1	**48530151**	045242344222
②	1 m articulating cable	1	12	M12 IC AV3	1	1	**48530155**	045242344215
③	Skid set for M18™SIC36	-	-	M18 SIC36	1	1	4931473616	4058546354923
④	Skid set for M18™SIC60	-	-	M18 SIC60	1	1	4931473638	4058546355142
⑤	Grounding kit for M18™SISH	-	-	M18 SISH	1	1	4931473526	4058546354022

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Caulk guns - System attachments

	Catalogue product description	Fits Milwaukee Caulk Guns	Pack quantity	Order quantity	Article Number	EAN Code
①	310 ml standard carriage. Accepts all standard 250 ml and 310 ml tubes/cartridges Includes plunger rod assembly (4932352937), piston for carriage assemblies and a feed screw (44700330)	C18 PCG	1	1	**48081076**	045242263127
②	310 ml standard carriage. Accepts all standard 250 ml and 310 ml tubes/cartridges Includes plunger rod assembly (4932430099), piston for carriage assemblies and a feed screw (44700330)	C12 PCG	1	1	**48080900**	045242286355
③	310 ml aluminium sausage tube barrel. Accepts standard 310 ml "sausage style" material packs and 380 ml cartridges. Requires plunger rod 49520660	PCG 14 / 300, PCG 14 / 600	1	1	**48081085**	045242089246
④	400 ml aluminium sausage tube barrel. Accepts standard 400 ml "sausage style" material packs (includes 2 end cups). Requires plunger rod (48091090) and piston (44700375)	C18 PCG, C12 PCG	1	1	**4932352844**	4002395375028
⑤	600 ml aluminium sausage tube barrel. Accepts standard 600 ml "sausage style" material packs (includes 2 end cups). Requires plunger rod (48091091) and piston (44700375)	C18 PCG, C12 PCG	1	1	**4932352845**	4002395375035
⑥	400 ml transparent sausage tube barrel. Accepts standard 400 ml "sausage style" material packs (includes 2 end cups). Requires plunger rod (48091090) and piston (44700375)	C18 PCG, C12 PCG	1	1	**4932352842**	4002395375004
⑦	600 ml transparent sausage tube barrel. Accepts standard 600 ml "sausage style" material packs (includes 2 end cups). Requires plunger rod (48091091) and piston (44700375)	C18 PCG, C12 PCG	1	1	**4932352843**	4002395375011
⑧	Plunger rod assembly for 310 ml cartridges. For use with: 48081076 310 ml standard carriage	C18 PCG	1	1	**4932352937**	4002395375950
⑨	Plunger rod assembly for 310 ml carriage. For use with: 48080900 310 ml standard carriage	C12 PCG	1	1	**4932430099**	4002395377602
⑩	Plunger rod short (340 mm long). For use with: 48081075 carriage and 48081085 „sausage style" barrel	PCG 14 / 300, PCG 14 / 600	1	1	**49520600**	045242190201
⑪	Plunger rod assembly for 400 ml sausage tube barrel. For use with: 4932352844 400 ml aluminium sausage tube barrel. 4932352842 400 ml transparent sausage tube barrel	C18 PCG	1	1	**48091090**	045242263158
⑫	Plunger rod assembly for 400 ml sausage tube barrel. For use with: 4932352844 400 ml aluminium sausage tube barrel. 4932352842 400 ml transparent sausage tube barrel	C12 PCG	1	1	**4932430100**	4002395377619
⑬	Plunger rod assembly for 600 ml sausage tube barrel. For use with: 4932352845 600 ml aluminium sausage tube barrel. 4932352843 600 ml transparent sausage tube barrel	C18 PCG	1	1	**48091091**	045242263165
⑭	Plunger rod assembly for 600 ml sausage tube barrel. For use with: 4932352845 600 ml aluminium sausage tube barrel. 4932352843 600 ml transparent sausage tube barrel	C12 PCG	1	1	**4932430101**	4002395377626
⑮	Piston for carriage assemblies	C18 PCG, C12 PCG	1	1	**44700330**	045242260928
⑯	Piston for sausage tube barrels	C18 PCG, C12 PCG	1	1	**44700375**	045242277438

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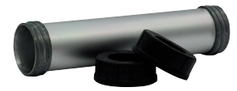

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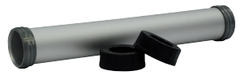

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TOOL SYSTEM ATTACHMENTS

Electrical Test & Measuring - System attachments

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	Electrical test probes (max. 1000 Volts/ 10 Amps) heads 125 mm long	1	1	**49771004**	045242238965
②	Electrical alligator clips (max. 1000 Volts/ 10 Amps)	1	1	**49771005**	045242238972

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Heated jackets - System attachments

M18™ USB Power Source - M18™ USB PS HJ. Powers the jacket on M18™ battery packs. USB charging port for MP3 player, mobile phone, digital camera, GPS.
12 V Car Plug - 12 V CP HJ. Powers the jacket on any 12 V cigarette style outlet.

	Description	Pack quantity	Min. order quantity	Article Number	EAN Code
①	M18™ 2.1A USB controller (M18 USB PS HJ2)	1	1	**4932471597**	4058546294960
②	M12™ car plug (12 V CP HJ)	1	1	**4932430085**	4002395377466

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MILWAUKEE® ONE-KEY™ Bluetooth® Tracking Tag - BTT

Track with any item in your MILWAUKEE® ONE-KEY™ inventory. Simply Pair the TICK™ with your chosen item and leverage ONE-KEY™ Integrated Tool Tracking to locate your missing product
Fully compatible with all ONE-KEY™ Integrated Tool Tracking features
IP68 - Withstands toughest jobsite conditions
Withstands temperatures from +60 °C to -28 °C
3-year runtime w/ built-in non-replaceable battery, eliminates the need to stock batteries and prevents breakage when replacing a battery
Identify a specific item or find an item, even if it cannot be visibly seen, with the new built-in speaker
Up to 90 m beacon range
5 seconds duty cicles
NFC allows you to pull data to troubleshoot even if product is dead
The QR-Code allows for 2 step activation, tracking when Bluetooth® isn't working and quickly identify specific item within the ONE-KEY™ software
The Accelerometer will alert you if your item has been in use or is moved from where it belongs
Solid, one piece, construction makes for a stronger, more durable product

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
BTT-1	1	1	**4933478640**	4058546348335
BTT-10	10	1	**4933478643**	4058546348366

M12™ / M18™ dust absorption system

	Catalogue product description	Fits Milwaukee Dust Extractors	Pack quantity	Order quantity	Article Number	EAN Code
①	Drilling nozzle	M18 CDEX / M18/28 CPDEX,M12 DE	2	1	**49902301**	045242337279
②	Filter	M18 CDEX / M18/28 CPDEX,M12 DE	3	1	**49902306**	045242299454
③	**Filter set (3pc)** Filter box, filter, box lid	M12 DE	3	1	**49902340**	045242299461
④	M18 & M28 Dustbox with filter box, filter	M18 CDEX / M18/28 CPDEX	4	1	**49902342**	045242341948
⑤	Dust thru-box to allow connection of the M12 DE to an independent dust extraction / vacuum cleaner. Outlet nozzle: Ø 37 mm outside / Ø 32 mm inside		1	1	**4932430479**	4002395381401
	Drilling shroud - PHDE152. For drilling and dry coring from Ø 25 - 152 mm. Brush insert to improve suction and extraction.		1	1	**4932471990**	4058546298890

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Concrete vibrator heads

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Vibrator head 38 mm	1	1	**4932478612**	4058546348052
Vibrator head 50 mm	1	1	**4932478613**	4058546348069
Vibrator head 25 mm	1	1	**4932479839**	4058546376338
Vibrator head 63 mm	1	1	**4932479840**	4058546376345

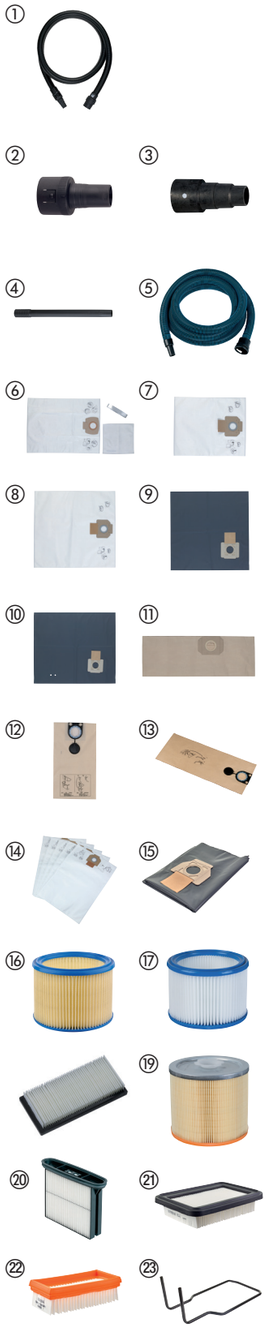
Concrete vibrator shafts

Description	Pack quantity	Min. order quantity	Article Number	EAN Code
Vibrator shaft 4 m	1	1	**4932478610**	4058546348038
Vibrator shaft 2 m	1	1	**4932478611**	4058546348045

Dust absorption solutions - System attachments

Vacuum cleaners

		Catalogue product description	Fits Milwaukee Dust Extractors	Pack quantity	Order quantity	Article Number	EAN Code
①		Extraction hose, anti static. 4 m long 36 mm diameter with tool adaptor	AS 300 ELCP, AS 500 ELCP, AS 300 EMAC	1	1	**4932352311**	4002395369706
②		Adaptor for direct connection of suction hose 330552	AS 1,AS 2 C	1	1	**4932430833**	4002395384952
③	System Ø35 mm	Universal adaptor Ø 35 / 33 / 27 mm	WDC 1400 A, AS 1,AS 2 C, AS 3 W, ASE 1400, ASM 1400	1	1	**4932369282**	4002395338412
④		Ø 35 mm suction tube 50 cm plastic	ASE 1400, AS 1,AS 2 C, ASM 1400	1	1	**4932346620**	4002395319503
⑤		Extraction hose Ø 35 mm / 5 m	ASE 1400, ASM 1400	1	1	**4932373626**	4002395351534
⑥		5 x 25 l fleece filter bags	AS 250 ECP	5	1	**4932352306**	4002395369652
⑦		5 x 30 l fleece filter bags	AS 300 ELCP, AS 300 EMAC, AS 300 ELAC	5	1	**4932352307**	4002395369669
⑧		5 x 50 l fleece filter bags	AS 500 ELCP	5	1	**4932352308**	4002395369676
⑨		Filter bags: 5 x plastic bags, 30 l	AS 250 ECP, AS 300 ELCP, AS 300 EMAC	5	1	**4932352309**	4002395369683
⑩		Filter bags: 5 x plastic bags, 50 l	AS 500 ELCP	5	1	**4932352310**	4002395369690
⑪	Filter Bags	Filter bags. Heavy duty 3 x 18 l paper bags	NT 1500 A	1	1	**4932373669***	4002395351824
⑫		Filter bags. Heavy duty 5 x 25 l paper bags	RSE 1400	5	1	**4932373852**	4002395352821
⑬		Filter bags. Heavy duty 5 x 50 l paper bags	ASE 1400, ASM 1400	5	1	**4932373621**	4002395351503
⑭		Fleece filter bags for AS 30/42	AS 30 LAC, AS 30 MAC, AS 42 MAC	5	1	**4932459689**	4058546028619
⑮		Disposable bags 30 l	AS 42 MAC, AS 30 MAC, AS 30 LAC	5	1	**4932459690**	4058546028626
⑯		Filter cartridge	AS 250 ECP, AP 250 ECP	1	1	**4932352303**	4002395369621
⑰		Filter cartridge	AS 300 ELCP, AS 500 ELCP, AS 2-250 ELCP	1	1	**4932352304**	4002395369638
⑱		Filter cartridge	AS 300 EMAC, AS 300 ELAC	2	1	**4932352305**	4002395369645
⑲	Filters	Filter cartridge, 7000 cm², BIA usage Cat. C	AS 3 W	1	1	**4932346588***	4002395319473
⑳		Flat folded polyester filter cartridge, 2 pcs	ASE 1400, ASM 1400	1	1	**4932373623**	4002395351510
㉑		PTFE flat filter	AS 30 LAC, AS 42 MAC, AS 30 MAC	1	1	**4932459687**	4058546028596
㉒		Motor cooling filter	AS 42 MAC, AS 30 MAC, AS 30 LAC	1	1	**4932459688**	4058546028602
㉓		Metal push handle	AS 42 MAC, AS 30 MAC, AS 30 LAC	1	1	**4932459691**	4058546028633



* while stocks last

Notes

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